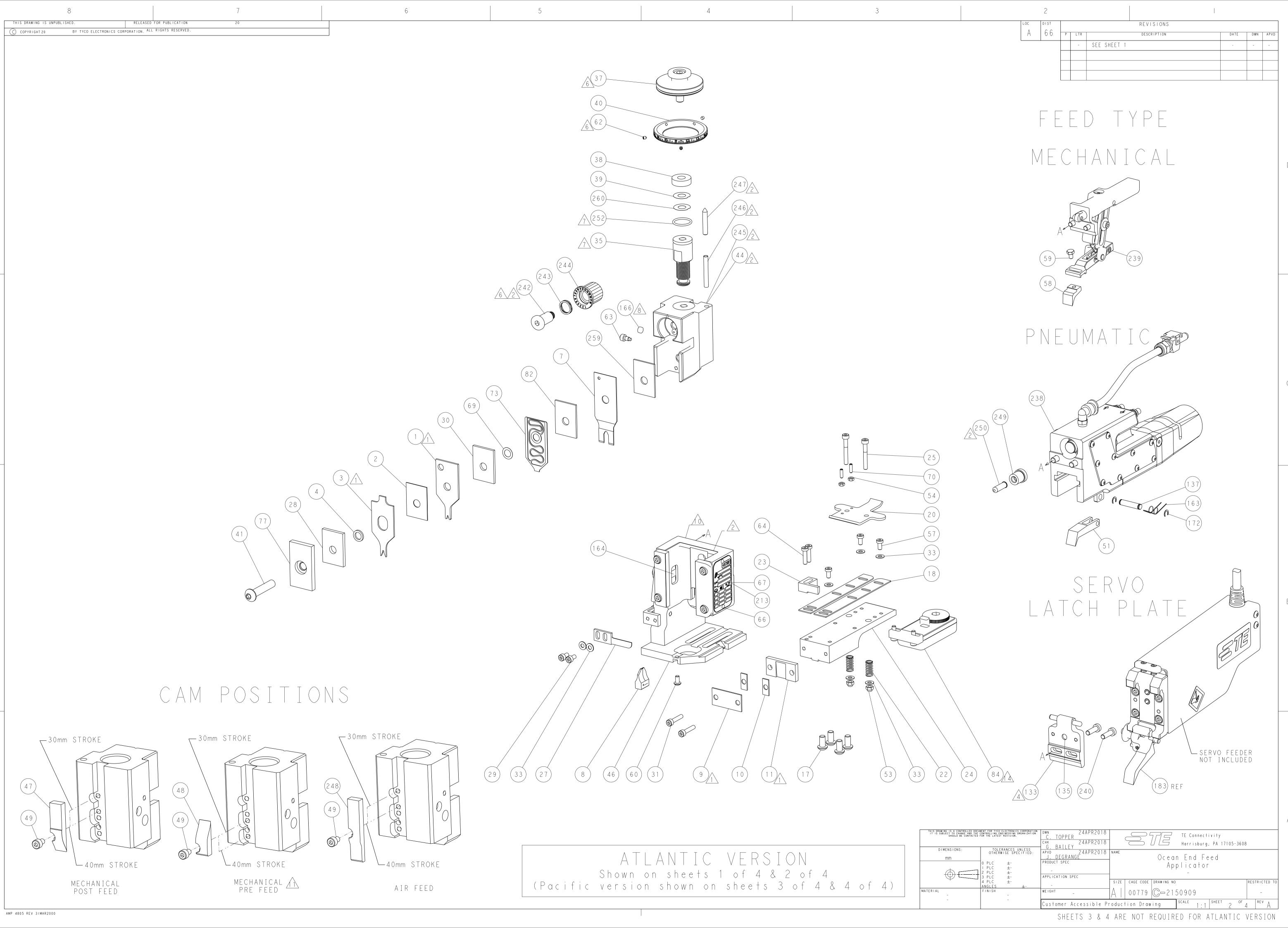
[	8 THIS DRAWING IS UNPUBLISHED.	RELEASED	FOR PUBLICATION	7	6		5			4			3		
	C COPYRIGHT 20 BY TYCO E ATLANTIC VERSION	ELECTRONICS CORPORATION. ALL	L RIGHTS RESERVED.					APPLICAT	OR STYLE CONV	'ERSION CHART					SET 21
	TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO				IUMBERS REQUIR	E D				
		2150909-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR		2119792-2 1901697-1 -	- 8-2150909-5 8-2150909-4	2119641-1 - -		2063440-1 2168400-7 (QUANT -			
		2150909-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR		2063961-1 1901697-1 -	5-18022-5 8-2150909-5 8-2150909-4	2119653-1 - -		- 2168400-7 (QUANT -	TITY 2)	- 1 ·	
		2150909-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	2063961-1 2119792-2	5 - 1 8 0 2 2 - 5	2119653-1 2119641-1	-	- 2063440-1		- 1	<u>1 1</u> 1 1
D		2150909-6	A	NON-CRIMP HEIGHT ADJUST	SERVO A LATCH PLATE 12	-	-	-	-	-	-	-		2	22
		2150909-7 7-2150909-7	A A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT		- - -	- -		- - -	- - -	-			·	<u></u> <u>1 1</u> F F R F
	APPLICATOR	<b>ΝΑΤΑ</b>												 - 1 - REFRE	<u>-</u> - <u>1</u> 1 F F R F
	CRIMP SIZE	ΤΥΡΕ													
	WIRE   1.17 mm   E.046     INSUL   1.80 mm   E.077													RE	EFRE 1 1
	APPL INSTRUCTION 408-10390	N S											Z	- 1	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \\ \hline 1 & 1 \end{array}$
														- 1	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \\ \hline 1 & 1 \end{array}$
·	TERMINAL DATA: HS	UNITED EUROPEA	AN TERMINAL	TE CRIMP SPECIFICATION										- 1	$\frac{1}{1}$
	TERMINAL NAME: FL, WIRE STRIP LENGT			MINAL JLATION DIAMETER RANGE										- $2$ $2$	$\begin{array}{c c} \underline{2} & \underline{2} \\ \hline 1 & 1 \end{array}$
	2.85-3.61 mm [.11	2142 IN]	,	5-1.40 mm [.041055 IN]										- 1 - 2 2	2 2
С	TERMINAL APPLICATION SPECIFICATION	NONE -	-	-										- 2 2	<u>2 2</u> - 1
	TERMINALS APPL	IED												- 3 -	$\frac{-3}{1}$
	TE TERMINAL HS UN 3311176-1	ITED EUROPEAN TERMINA 22 814 120	AL TE TER	MINAL HS UNITED EUROPEAN TERMINAL										·	
	5511170 1	22 014 120												- 3 3	33 22
														- 2 2	22
	WIRE SIZE T	RIMP HEIGHT m [INCH]		CRIMP HEIGHT 9 REFERENCE SETTING											1 1
		73+/-0.00 [.029		5.9										- 1 -	-1 1 1
														- 1 -	- <u>1</u> - 1
														- 1	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \\ \hline 1 & 1 \end{array}$
	A RECOMMENDED SP,	ARE PARTS					*	WARNING						- 1 -	$\frac{1}{-}$ 1 7 7
	GREASE BEARING											, ITEM 40 TO OF SETTINGS		-2	$\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$
В	3. LUBRICATE DAILY SHEET SUPPLIED ∧	Y PER THE APPL WITH THE APPL	ICATOR INS ICATOR.	TRUCTION				BELOW MI	NIMUM REG	UIRED CR	IMP HE	EIGHT SETTING	G	-2	$\frac{1}{2}$ $\frac{1}{2}$
	ASSEMBLY. SEE E	BELOW FOR PART	NUMBER:	TOR" CONVERSION: 8-2150000-	1			WILL CAU	SE DAMAGE	. IO CRIMI		_ING.		- 1	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \\ \hline \end{array}$
	pneumatic fe Servo feed W	- ED WITH "SMAR WITH "FINE CRII	MP HEIGHT	TOR" CONVERSION: 8-2150909-4   OR" CONVERSION: 8-2150909-4   ADJUST": 8-2150909-4	-									- <u>2</u> <u>4</u>	$\frac{2}{1}$ $\frac{2}{1}$
	5. ADJUSTMENT OF T		IAY BE REQU	IRED WHEN MOVING THE	)									- 2 2	$\frac{1}{2}$ $\frac{1}{2}$
	APPLICATOR BETW	VEEN BENCH AND	LEADMAKER											- 1	$\begin{array}{c c} 1 & 1 \\ \hline 2 & 2 \\ \hline \end{array}$
	APPLY PART NUM	MBER 2-23419-6	LOCTITE T	O THREADS OF ITEMS 02 & 180. O THREADS OF ITEM 242. -5 LOCTITE TO THREADS OF ITE	IMS 37 & 180.								Z	<u>- 4</u> <u>1 - 1</u>	$\frac{4}{1}$ $\frac{4}{1}$
	$\Delta$ GREASE THREADS												L	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c} 2 & 2 \\ \hline 1 & 1 \end{array}$
	ACTUATE THE COL	66 MUST BE ORI JNTER.	IENTED CORR	RECTLY IN ORDER TO PROPERLY									Ĺ	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \end{array}$
	APPLICATOR WAS	QUALIFIED AT	THE FACTOR	SETTING USED WHEN THE Y. ADJUSTMENT MAY BE		-	- 1	- 211995	57-2 APPLICA	TOR SHIM PACK		260	L		
	NECESSARY WHEN	RUNNING APPLI	CATOR IN T	HE FIELD. TO INSTRUCTION SHEET			1   1   1   1     1   -   1   1   1	1   180307     1   8-2108		PRECISION .676 ID, .070 D	DIA. MAT.	259 252	/	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	1 1 1 1
	FOR ADDITIONAL	INFORMATION.					1 1	- 211964 - 180325		D, AIR FEED , FLANGED		250 249	/	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \\ \hline \end{array}$
A	ITEM 2119653-1. ITEM 2119652-1	. THE APPLICAT BUT MAY ENCOU	OR CAN BE INTER PROBL	PPLICATORS IS POST-FEED WITH CONFIGURED FOR PRE-FEED WITH EMS WITH SOME APPLICATIONS. CUR IN THE PRE-FEED CONFIGUE	4	- 7 7	-7-6-5-2	2 - 1 PART		DESCRIPT	ION	I T E M N O	L	- 7 7 - 7 - 7	
	USE SHIM PACK 2	G -6 NON-CRIMP 2119957-2 TO A	P HEIGHT AD LIGN APPIT	)JUST APPLICATOR CATOR'S MAXIMUM					$\wedge \top \mid \wedge \wedge \mid$	ΤΤ <u>Λ</u> \/Γ		$\bigcirc$ NI		DIMENSIONS:	
	WIRE CRIMP HEIG	GHT AT NORMAL	TERMINATOR					ςh	AILAN own on sh	TIC VE					0
	DOCUMENT 101-3	35000.		ULU UNALL DE UNED FER			( P a					3 of 4 & 4 of	f 4)	MATERIAL -	
	AMP 4805 REV 3IMAR2000	CANT IS RECOMM	MENDED.											-	
									I						

119599	UGE A	66 P	LTR		REVISIONS	DATE	DWN	APVD
			A	RELEASED		04JUN2018	ТВ	CT
1	-	2119641 2119798		FEED CA DETENT	M, AIR FEED Pin			48
1	1	1 - 2 2 2 7 9	- 3	SPRING,	COMPRESSION		2	46
- 1		2161315 2119082			EPPED, AMP STYLE AIL, INSULATION			45
1	1	2079764		WASHER,	WAVE SPRING, CR	REST-TO-CREST	2	43
1	1	2119083 2168400			R, INSULATION DI OW HEAD, R⊙HS, M			42
_	1	2119580		MECHANI	CAL FEED ASSEMBL		2	39
1	_	2063440 2119740			D MODULE NTIFICATION			38
F –	_	1901697			NGER ASSEMBLY, EF		1	83
2	-	21045- 994969-			ETAIN, EXTERN, 3 RARE EARTH HIGH			72
FREF	REF	994970-			, MAGNETIC		1	64
1	_	240638- 3-23627			FEED FINGER TAIN, GRVD, 3/16	X 857		<u>63</u> 37
F -	_	SEE NOTE			CHIP, PROGRAMMED		1	35
- 1	-	1633743 2119955			EED LATCH ASM UBRICATOR, END F	. E E D		<u>33</u> 84
1	1	1 - 455888			CRIMPER			82
1	1	1803203 1-211979			FRONT DEPRESSOR OR, WIRE			77 73
1	1	2119956			TATION PACKAGE			71
2	2	2-18032 2119943			T, FLT PNT, M3 X SPACER	(10.0		70 69
1	1	2119943			NTIFICATION			67
2	2	2168078			DRIVE, RH, ROHS,			66 64
2	1	2168400 2119793			OW HEAD, Rohs, M , adjustment bol			63
3	3	992763-			T, SOC, CONE PNT			62
	1	2079383 5-18022			SC, Rohs (M4 X 8 X HD CAP, M4 X 6			60 59
- 3	1	2063961		FEED FI				58
3	3	2168400 5018030			OW HEAD, Rohs, M X, Reg, Rohs, M3			57 54
2	2	986965			CK, HEX, TORQUE	(M4)		53
1		2119792 18023-		PAWL, E SCR, SK	T HD CAP M4 X 6.	0		51 49
_	1	2119652			M, PRE FEED			48
- 1	1	2119653 1-211965			M, POST FEED TOR BASIC ASSEME	JLY, EF		47 46
1	1	2161310			EPPED, AMP STYLE			4 4
1	1	1-207938 2119645			SC, Rohs (M8 X 4 Umbered fa wire			4 1 4 0
1	1	2119957			TOR SHIM PACK			39
1	1	1-211964 2119085			HER, PRECISION , ATLANTIC STYLE			38 37
1	1	2119092			DJUSTMENT			35
7	7	<u>1-18028</u> 2168083			FLAT, REG M4 T HD CAP, RoHS,	M4 X 20		33 31
1	1	2 - 455888			CRIMPER			30
2	2	2168083 3-455888			T HD CAP, R⊙HS, CRIMPER	M4 X 8.0		29 28
1	1	240639			R (MACHINING)			27
2	1	1-216808 1752371		,	T HD CAP, R⊙HS, STRIP GUIDE	M4 X 30		25 24
1	1	1 - 240825			STRIP HOLD DOWN COMPRESSION			23 22
1	1	1803292		DRAG	COMPRESSION			20
2		1901259			LOWER STRIP	2)		18 17
4	1	1 - 207938 240644 -			SC, Rohs (M6 X 1 Rear shear	2)		<u> </u>
2	2	240645 2-240642			SHEAR PLATE FRONT SHEAR			10
1	1	2 - 2 4 0 6 4 2 1 - 1 8 0 3 4 2			COMBINATION, END	FEED		9
1	1	3-459722	2 - 0	BLADE,	SHEAR			76
	_	-		-				5
1	1	2-23801 1-180349			CRIMPER SPACER , INSULATION F P	P R F M T I I M		4
1	1	455888-	- 5		CRIMPER	NENIUM		2
-	1	2-180340	`	CRIMPER	, WIRE PREMIUM		T	1 T E M
FOR TYCO ELE		PART 1	_	PR2018	DESCRIPT			n e m N O
	CTRONICS CORPORATI ERING ORGANIZATIO VISION.	С. <u>ТОРРЕ</u> Снк G. BAILE	<u>ER</u> 24A	PR2018 PR2018		Connectivity isburg, PA 17105-360	8	
	NCES UNLESS E SPECIFIED:	APVD J. DEGRA	24A ANGE	PR2018 NAME	Ocean Er			
PLC PLC	±- ±- ±-	PRODUCT SPEC - APPLICATION			Applic -	ator		
	±- ±-			SIZE	CAGE CODE DRAWING NO		RESTRI	CTED TO



THIS DRAWING IS UNI	8	RELEASE	D FOR PUBLICATION	7		6	5			4		3
C COPYRIGHT 20	ΒΥ ΤΥΟΟ	ELECTRONICS CORPORATION. A						APPLIC	ATOR STYLE CON	IVERSION CHART		
PACIFIC V TERMIN INTERFACE	NATOR	P A R T N U M B E R	REVISION	N DESCRIPTION	FEED TYPE	CONVERT TO		ATTLICA		NUMBERS REQUIRE	D	
		2 - 2 1 5 0 9 0 9 - 1	I A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	2119792-2 1901697-1 -	- 8-2150909-5 8-2150909-4	2119641-2 -	-	2063440-1 2168400-7 (QUANTITY 2) -
		2 - 2150909 - 2	2 A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1	2063961-1 1901697-1 -	5-18022-5 8-2150909-5 8-2150909-4	2119653-2 - -		- 2168400-7 (QUANTITY 2) -
COLOR COLOR		2 - 2150909 - 5	5 A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	2063961-1 2119792-2	5-18022-5	2119653-2 2119641-2	-	- 2063440-1
		2-2150909-7		FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE	-		-	-	-	-	-
CRIMP WIRE 1.17 INSUL 1.80 APPL INS 408 TERMINAL D TERMINAL N WIRE STF 2.85-3. TERMINAL APPLICATION SPECIFICAT TERMINAL TE TERMINAL TE TERMIN 3311176-1	0 mm [.07 STRUCTIC -10390 DATA: HS NAME: FL RIP LENG .61 mm [.1 NON ION S APPL NAL HS U 1	TYPE 6 J F 1 J F NS UNITED EUROPE AT PLUG SL -H 12142 INJ NONE -	EEVE TE INS Ø 1. NAL TE TE I I I I I I I I I I I I I									
GRE 3. LUBF 3. LUBF SHEE APP ASSE 5. ADJL APPL 6 APP APF APF APF APF APF APF	EASE BEAR RICATE DA ET SUPPLE PLICATOR EMBLY. SE MECHANICA PNEUMATIC SERVO FEE USTMENT C LICATOR E PLY PART PLY PART EASE THRE	E BELOW FOR P L FEED WITH "S D WITH "FINE FTHE STRIPPE BETWEEN BENCH NUMBER 1-23419 NUMBER 2-2341 ADS, GROOVE AN 166 MUST BE	APPLICATOR APPLICATOR TO BE ENT PART NUMBER SMART APPL CRIMP HEIC CRIMP HEIC CRIMP HEIC 9-5 LOCTIT 9-6 LOCTIT	ERED INTO BLANK MEMORY CHIP A R: _ICATOR" CONVERSION: 8-2150909 ICATOR" CONVERSION: 8-2150909	9 - 4 9 - 4 9 - 5			LARGES Below i	TALLATION T WIRE SI MINIMUM R	ZE SETTING	. USE IMP HE	ITEM 40 TO OF SETTINGS IGHT SETTING ING.
ACTU	UATE THE IMP HEIGH LICATOR W ESSARY W ARE FEED ADDITION RECOMMEN M 2119652 D 15SUES LESS SPEC CUMENT 10 RMINAL LU	COUNTER. T REFERENCE SE VAS QUALIFIED HEN RUNNING AP CAM STORAGE LO NAL INFORMATIC DED SET-UP FOF 3-1. THE APPLI 2-1 BUT MAY EN OR TERMINAL J CIFIED OTHERWI	ETTING WAS AT THE FAC PLICATOR D OCATION RE ON. R END FEED CATOR CAN ICOUNTER PF JAMMING MAN	THE SETTING USED WHEN THE CTORY. ADJUSTMENT MAY BE IN THE FIELD. FER TO INSTRUCTION SHEET APPLICATORS IS POST-FEED WIT BE CONFIGURED FOR PRE-FEED W ROBLEMS WITH SOME APPLICATIONS Y OCCUR IN THE PRE-FEED CONFIG VALUES SHALL BE USED PER	H I T H S .		- 1 1 1 - 1 1 1 1 7 7 - 2 7 - 2 5 - 2 2	S h	PACI Nown on s	precision just head asm, paci description FIC VER heets 3 of own on she	N R S I O 4 & 4	



VV I L L	CAUSE	DAMAGE	$ \bigcirc$	CRIMP	TOOLING.	

- -- 1 - 1 - 1 - 1 \_ \_ - -- -- -- 4 - -- 1 - -- 1 - -- 1 - 1 - -- 1 - 1 - 1 \_ \_ - | 1 - | 1 - 2 - | 1 - | 1 - 1 - 1 - 1 - 2 - 1 - 2 - 1 - 2 1 1 - 1 - -| 1 1 | 1 - 1 -77-27 THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: MM MATERIAL

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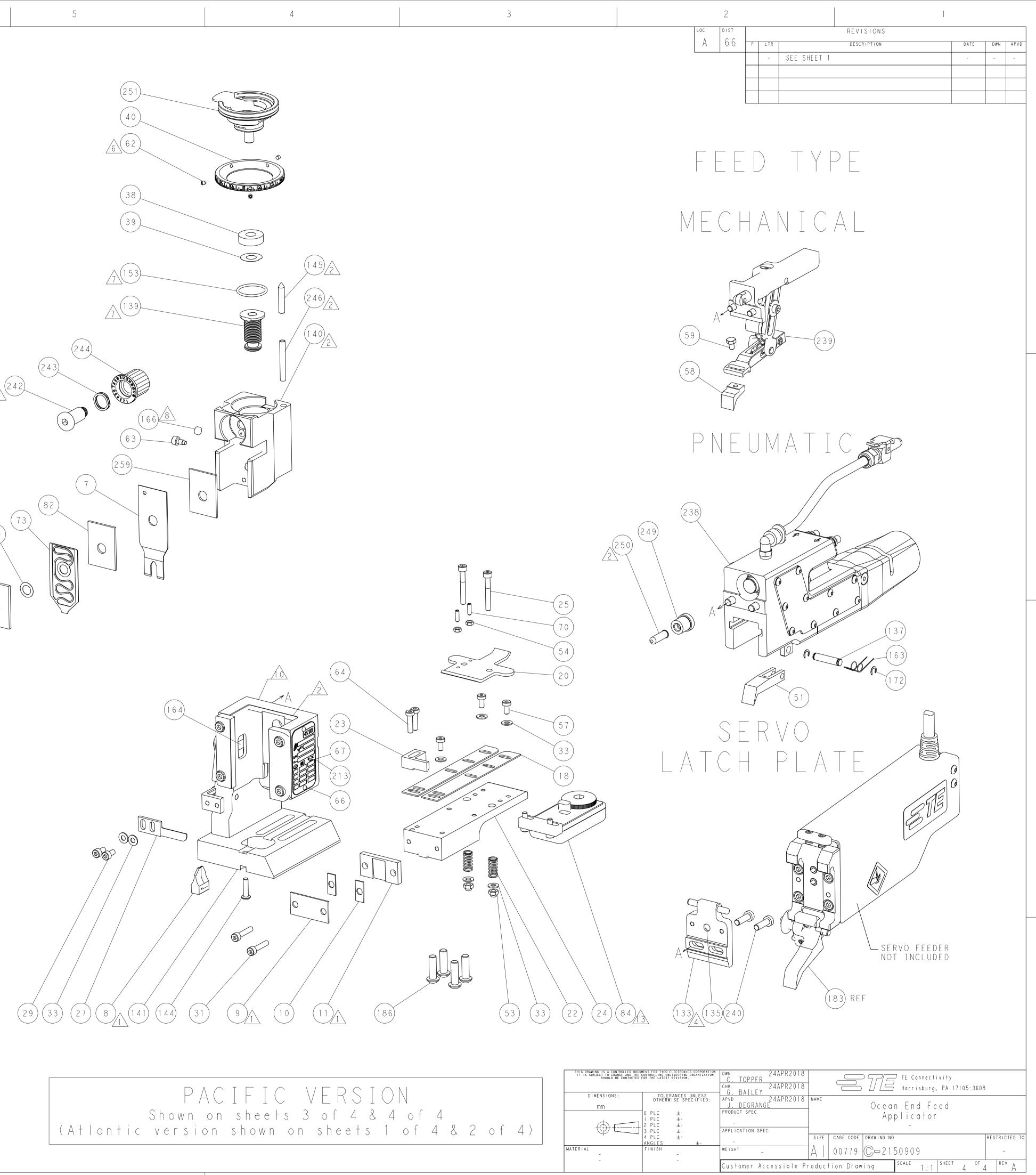
	LOC	DIST	REVISIONS	]	]
SET UP 2119	GAUGE A	66 P LTR	DESCRIPTION DATE	DWN APVD	-
		-	SEE SHEET 1 -		
					-
-	1 –	1803259-1	BUSHING, FLANGED	249	-
1	1 1	1 - 2 2 2 7 9 - 3	SPRING, COMPRESSION	246	-
1		<u>2119082-4</u> 2079764-1	CAM, SNAIL, INSULATION ADJUSTMENT WASHER, WAVE SPRING, CREST-TO-CREST	244	-
1	1 1	2119083-1	RETAINER, INSULATION DIAL	242	_
2		2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240	
-	- <u>1</u>	<u>2119580-1</u> 2063440-1	MECHANICAL FEED ASSEMBLY AIR FEED MODULE	239	-
1		2119740-2	TAG, IDENTIFICATION	213	D
· ·	4 4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186	-
<u>REF</u>	2 -	<u>1901697-1</u> 21045-3	FEED FINGER ASSEMBLY,EF RING, RETAIN, EXTERN, 3/16 CRESCENT	183	-
1	1 1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	-
REFR	EFREF	994970-2	COUNTER, MAGNETIC	164	
- 1	1 1	240638-1 8-21084-1	SPRING, FEED FINGER O-RING, .801 ID, .070 DIA. MAT.	163	-
_	1 –	2119641-2	FEED CAM, AIR FEED	152	-
1	1 1	2119798-2	DETENT PIN	145	
1	1 1	2079383-8 2119653-2	SCR, BHSC, Rohs (M4 X 16) Feed cam, post feed	144	
1	1 1	1 - 2 1 1 9 6 5 5 - 8	APPLICATOR BASIC ASSEMBLY, EF	141	
1	1 1	2161313-1	RAM, STEPPED, ASIAN STYLE, END FEED	140	_
-	1 –	<u>2119092-2</u> 3-23627-7	BOLT, ADJUSTMENT PIN, RETAIN, GRVD, 3/16 X .854	139	-
REF		SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
1		1633743-1	SERVO FEED LATCH ASM	133	-
1		2119955-2 1-455888-6	ASSY, LUBRICATOR, END FEED SPACER, CRIMPER	<u>84</u> 82	-
1	1 1	1803203-1	BLOCK, FRONT DEPRESSOR	77	-
1	1 1	1 - 2 1 1 9 7 9 1 - 6	DEPRESSOR, WIRE	73	С
2	2 2	<u>2119956-2</u> 2-18032-2	DOCUMENTATION PACKAGE SCR, SET, FLT PNT, M3 X 10.0	71	-
1	1 1	2119943-1	WASHER, SPACER	69	
-	1 1	2119740-1	TAG, IDENTIFICATION	67	-
	2 2	2168078-1 2168400-8	SCREW, DRIVE, RH, RoHS, 2 x .188 SHCS, LOW HEAD, RoHS, M4 X 16	66 64	-
1	1 1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
3	3 3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62	
-	- 1	<u>5-18022-5</u> 2063961-1	SCR, HEX HD CAP, M4 X 6.0 FEED FINGER	<u> </u>	
	3 3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
2	2 2	5018030-1	NUT, HEX, REG, RoHS, M3	54	_
2	2 2	<u>986965-8</u> 2119792-2	NUT, LOCK, HEX, TORQUE (M4) PAWL, EF, AIR	<u>53</u> 51	_
-	1 2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	- 1	2119652-1	FEED CAM, PRE FEED	48	_
1	1 1	<u>1-2079383-5</u> 2119645-1	SCR, BHSC, RoHS (M8 X 40) DISC, NUMBERED FA WIRE ADJUSTMENT	4 1	_
1	1 1	2119957-1	APPLICATOR SHIM PACK	39	
1	1 1	1 - 2 1 1 9 6 4 4 - 4	RAM WASHER, PRECISION	38	_
	7 7	<u>1 - 1 8 0 2 8 - 2</u> 2 1 6 8 0 8 3 - 9	WASHER, FLAT, REG M4 SCR, SKT HD CAP, RoHS, M4 X 20	33	
1	1 1	2 - 455888 - 3	SPACER, CRIMPER	30	В
2	2 2	2168083-2	SCR, SKT HD CAP, ROHS, M4 X 8.0	29	-
1	1 1	<u>3-455888-2</u> 240639-7	SPACER, CRIMPER STRIPPER (MACHINING)	28	-
2	2 2	1 - 2168083 - 5	SCR, SKT HD CAP, RoHS, M4 X 30	25	
1	1 1	1752371-5	PLATE, STRIP GUIDE	24	-
2	2 2	1 - 2 4 0 8 2 5 - 3 2 - 2 2 2 8 1 - 3	PLATE, STRIP HOLD DOWN SPRING, COMPRESSION	23	-
1	1 1	1803292-4	DRAG	20	
2	2 2	1901259-1 240644-9	GUIDE, LOWER STRIP PLATE, REAR SHEAR	18	-
2	2 2	240644-9	SPACER, SHEAR PLATE	1 0	
1	1 1	2 - 2 4 0 6 4 2 - 7	PLATE, FRONT SHEAR	9	
1	1 1	1 - 1 8 0 3 4 2 6 - 4 3 - 4 5 9 7 2 2 - 0	ANVIL, COMBINATION, END FEED BLADE, SHEAR	8	-
 _		J 4JJILL-U -		6	-
-		-	-	5	
1	1 1	2-238011-5	BLOCK, CRIMPER SPACER	4	
1	1   1   1   1	455888-5	CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER	2	-
1	1 1	2 - 1 8 0 3 4 0 7 - 9	CRIMPER, WIRE PREMIUM	1	
- 25-	22-21	PART NO	DESCRIPTION	I T E M N O	A
OCUMENT FOR T HE CONTROLLIN ED FOR THE LA	YCO ELECTRONICS CORPORA G ENGINEERING ORGANIZAT TEST REVISION.	L C. TOPPER	R2018 TE Connectivity		1
T ( OTH	DLERANCES UNLESS ERWISE SPECIFIED	<u> </u>	R2018 Harrisburg, PA 17105-3608 R2018 NAME		
0 PLC	±- ±-	J. DEGRANGE PRODUCT SPEC	Ocean End Feed Applicator		
2 PLC 3 PLC	±- ±- ±- ±-	- APPLICATION SPEC			-
4 PLC ANGLES FINISH	<u> </u>		$ A \mid 00779 \bigcirc 2150909 $	RESTRICTED TO	
	-	Customer Accessi	ble Production Drawing SCALE 1:1 SHEET 3 4	Rev	
		SHEETS	1 & 2 ARE NOT REQUIRED FOR PACIFIC V	'ERSION	

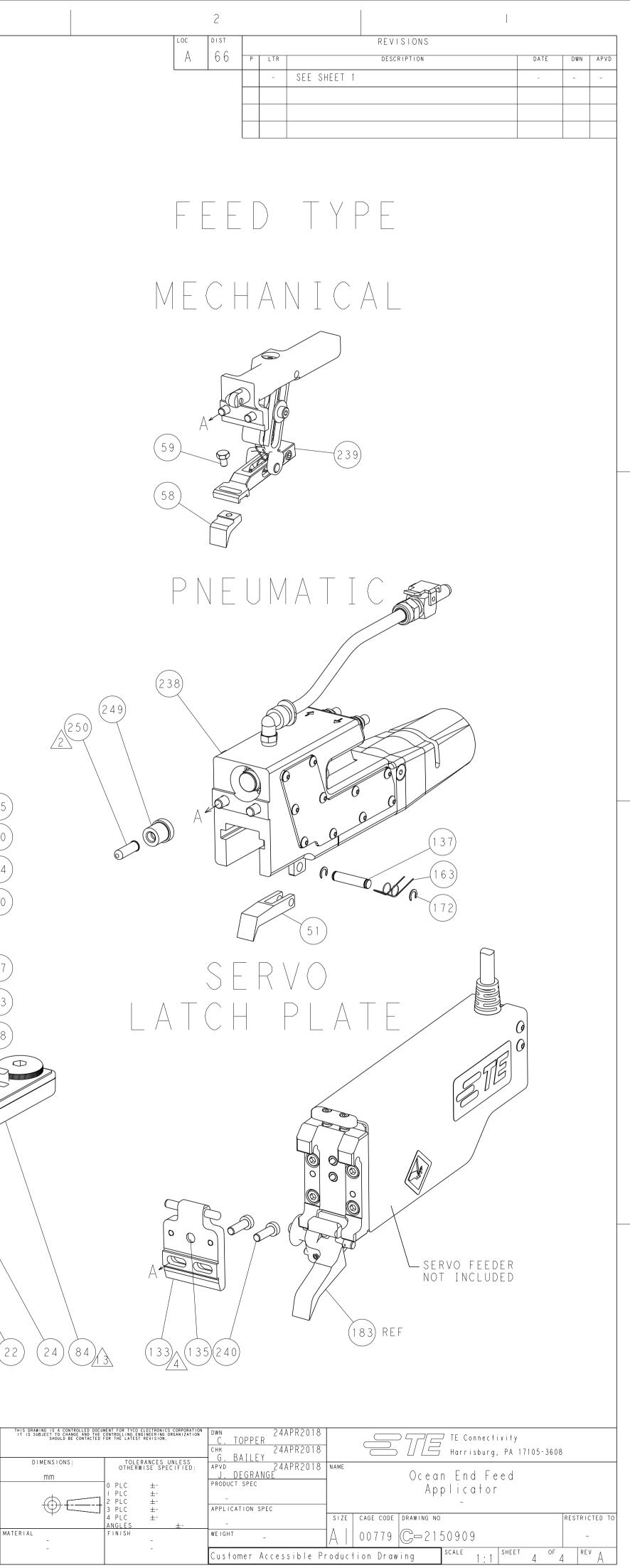
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	30mm STROKE			
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	(49)	(49)		49
	MECHANICAL POST FEED	4.5	MECHANICAL A PRE FEED	AIR FEED

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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION