	THIS DRAWING IS UNPUBLI			FOR PUBLICATION	7				6	
	C COPYRIGHT 2017 PART	BY TYCO ELECT	N DE	SCRIPTION	F	EED TYPE	ATL		/ERSION TERMI RFACE ADAPTEF	
	NUMBER 2150843-1	F		1P HEIGHT ADJ		ECHANICAL				
	2150843-2	F	MECHANI	1P HEIGHT ADJ CAL AND CRIMF		NEUMATIC Echanical				
	7-2150843-2	F	PNEUMAT	OLING KIT TIC AND CRIMP		NEUMATIC		Ť		
	7 - 2150843 - 7	A		OLING KIT TOOLING KIT		-				
D	CRIMP WIRE 2.54 m		ATA TYPE F F							
С	TERMINAL DAT TERMINAL NAM WIRE STRIP 5.14-5.94 m TERMINAL APPLICATION SPECIFICATION TERMINAL S TE TERMINAL 280923-2 284340-5	E: . 250 LENGTH m [.2022 11 APPLIE TE 18	SERIES F 34 INJ 4-20021 -	TE CRIN TASTIN - FAST INSULATION Ø3.05-4.06 mm - - TE TERMINAL 180375-2 293212-1	DIAMETER F [.120160 -	PTACLE RANGE IN] - -	TERMINAL WIRE	_ NAME: STRIP L 5.94 mm [ION ATION ALS AF MINAL 0-1	114-20021	
A	REFER STORAGE STORAGE APPLY APPLY APPLY APPLY APPLICA NECESSA CRIMP APPLICA NECESSA OCUMEN THIS CR UNIQUE CUSTOMIZ APPLICA PECIFICA PECIFICA NO 114 WARRANTI APPROVED SPECIFICAT MERCHANT HIGHLY F DETAILEE	ENDED SPA 1.63 1.42 1.32 1.24 1.24 1.59 ENDED SPA TO SUPPLI FOF APPL PART NUMB PART NUMB PART NUMB PART NUMB PART NUMB PART NUMB AL LUBRIC SPECIFIE NT, 101-3 IMP PARAM CUSTOMER ITIONALLY ZED CRIMP TION WITH ATION; HO DNNECTIVI -18022. TI ES THAT THE PAPPLICATIO IONS, INCLU RECOMMEND	+/-0.05 [.064 +/-0.05 [.052 +/-0.05 [.049 +/-0.05 [.049 +/-0.05 [.063 ED INSTRUCT ICATOR. ER 2-23419- ER 1-23419- ER 1-23419- ER 1-23419- ER 1-23419- ER 1-23419- ER 1-23419- ER 1-23419- ER 1-23419- ENT IS RECO DOTHERWISE SO00. ETER IS PRO DOTHERWISE 5000. METER IS PRO REQUIREMENT SPECIFIED E PARAMETER IN A TE CONN REQUIREMENT SPECIFIED E PARAMETER IN A TE CONN WEVER, IT HA TY SPECIFICA E CONNECTIVITY E PRODUCT WILL NS, AS STATED W DING BUT NOT L FITNESS FOR PAR ED THAT THE ION TO ASSES	RE +/002] +/002] +/002] +/002] +/002] +/002] CON SHEET FOR 6 LOCTITE TO T 5 LOCTITE TO T	THREADS OF HREADS OF SETTING US ADJUSTME FIELD. SHALL BE A CUSTOM EVALUATE VITY. TH AS AN APP ICATION TED ACCOR 79 (TEST MS ANY AND LY TO VALIDA TVITY APPLICA WARRANTIES AS SUCH, ORM FURTH	SETTING SETTING LUBRICATIO ITEM 242. ITEM 180. ED WHEN THE NT MAY BE USED PER AND D AND IS ROVED D ING GROUP 1) ALL TED AND SOF IT IS ER				*WARN ON IN SETTI SETTI THE C PROPE

AMP 4805 REV 31MAR2000

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.



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TIN-FASTC	N RECEPTACLE
NSULATION DI	IAMETER RANGE
2.54-4.31 mm [.100170 IN]
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TERMINAL ·	TE TERMINAL
42100-9	1 - 42100 - 9

IE CRIM	P SPECIFICATION
ASTIN-FASTO)N RECEPTACLE
INSULATION D	IAMETER RANGE
Ø2.54-4.31 mm	[.100170 IN]
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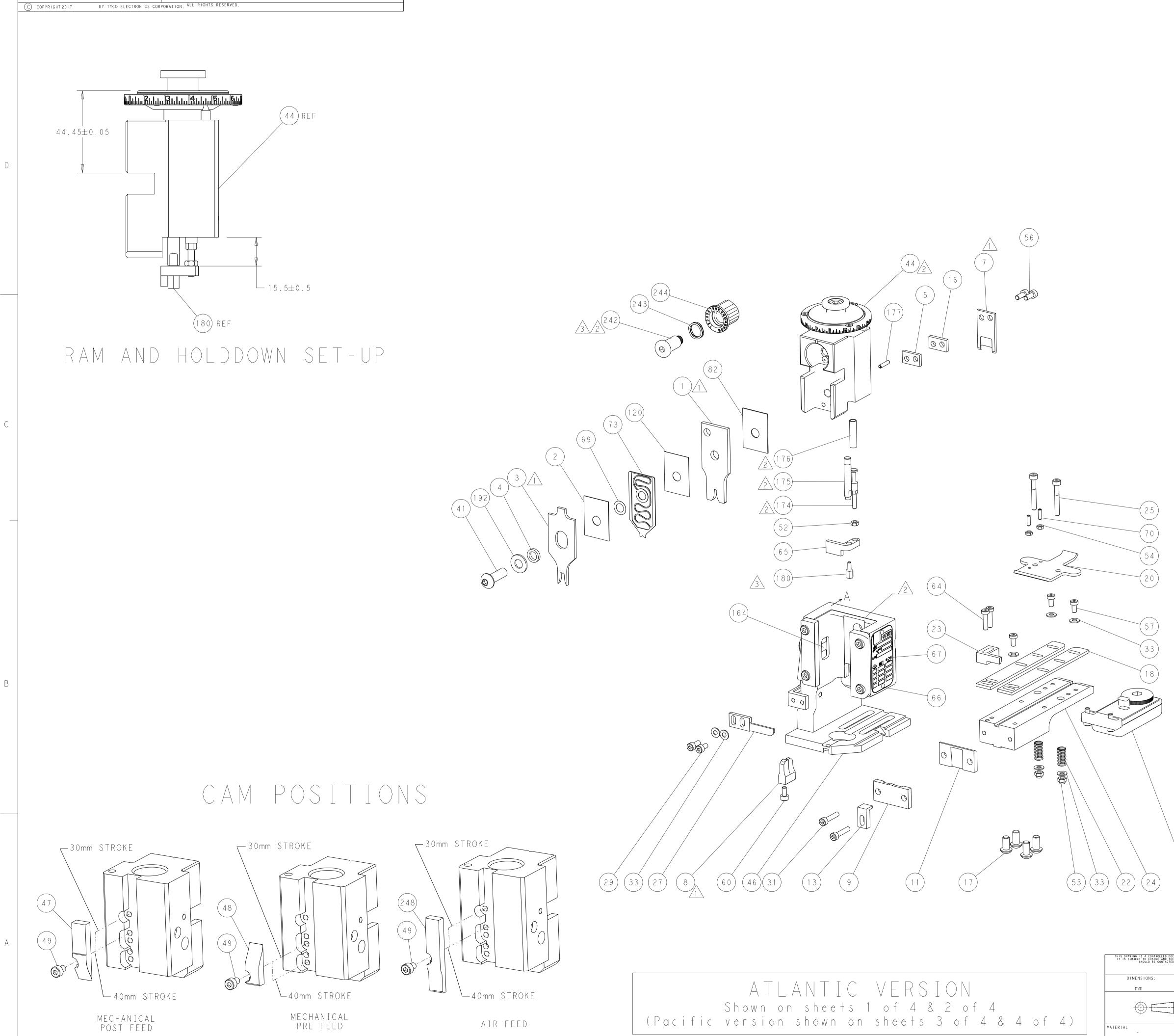
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A	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
L	1		D	ECR - 20 - 01 4834	190CT2020	ТВ	RK
			E	ECR-21-002943	08MAR2021	JWC	TE
			E 1	ECR-21-006354	18JUN2021	FJ	RK
			F	ECR-22-161010	12DEC2022	JWC	TE

							D
_	1	_	2119641-1	FEE	D CAM, AIR FEED	248	
1	1	1	2119082-7		, SNAIL, INSULATION ADJUSTMENT	244	
1	1	1	2079764-1 2119083-1		HER, WAVE SPRING, CREST-TO-CREST AINER, INSULATION DIAL	243	
1	-	1	2119580-1		HANICAL FEED ASSEMBLY	239	
_	1	_	2844940-3		FEED MODULE	238	
1	1	1	1 - 1 8 0 2 8 - 0		HER, FLAT, REG M8	192	
1	1	1	1-1752354-2		NDOFF, HOLD-DOWN	180	
1		1	6-993111-6 8-22280-7		, SLOTTED SPRING 3.0 X 14.0 ING, COMPRESSION	177	
1	1	1	1752353-2		DE PIN, HOLDDOWN	175	
1	1	1	1901680-2		DE PIN, HOLDDOWN	174	
RE	FREF	REF	994970-2		NTER, MAGNETIC	164	
1	1	1	455888-2		CER, CRIMPER	120	
1		1	2119955-2		Y, LUBRICATOR, END FEED	84	
1	1	1	455888-7 2119791-5		CER, CRIMPER RESSOR, WIRE	73	
1	1	1	1803607-4		UMENTATION PACKAGE	71	
2	2	2	2 - 18032 - 2	SCR	, SET, FLT PNT, M3 X 10.0	70	
1	1	1	2119943-1		HER, SPACER	69	
1	1	1	2119740-1		, IDENTIFICATION	67	С
2	2	2	2168078-1 1901681-5		EW, DRIVE, RH, Rohs, 2 x .188 DDOWN, TERMINAL	66	
2	2	2	2168400-8	-	S, LOW HEAD, RoHS, M4 X 16	64	
1	1	1	2168083-2		, SKT HD CAP, RoHS, M4 X 8.0	60	
1	1	1	5 - 1 8 0 2 2 - 5		, HEX HD CAP, M4 X 6.0	59	
1	-	1	2063961-1		D FINGER	58	
3	3	3	2168400-4		S, LOW HEAD, ROHS, M4 X 8	57	
2	2	2	<u> </u>		, SKT HD CAP, RoHS, M4 X 10 , HEX, REG, RoHS, M3	56	
2	2	2	986965-8		, LOCK, HEX, TORQUE (M4)	53	
1	1	1	1 - 50 1 80 30 - 0		, HEX, REG, RoHS, M3.5	52	
-	1	_	2063961-1		D FINGER	51	
2	1	2	18023-9		, SKT HD CAP M4 X 6.0	49	
1	-	1	2119652-1	-	D CAM, PRE FEED	48	
1	- 1		2119653-1 2119655-5	-	D CAM, POST FEED LICATOR BASIC ASSEMBLY, EF	47	
1	1	1	1803517-1	-	ASSEMBLY, EF ATLANTIC	40	
1	1	1	1803602-1		, BHSC, RoHS (M8 X 25)	4 1	
7	7	7	1 - 1 8 0 2 8 - 2		HER, FLAT, REG M4	33	
2	2	2	2168083-9		, SKT HD CAP, RoHS, M4 X 20	31	
1	1	1	1-2168083-0		, SKT HD CAP, RoHS, M4 X 10	29	
1	1		2168083-2 240639-3		, SKT HD CAP, R∘HS, M4 X 8.0 IPPER (MACHINING)	29	В
2	2	2	1-2168083-5		, SKT HD CAP, RoHS, M4 X 30	25	
1	1	1	1752371-6		TE, STRIP GUIDE	24	
1	1	1	240825-2	PLA	TE, STRIP HOLD DOWN	23	
2	2	2	2 - 22281 - 3		ING, COMPRESSION	22	
			1803292-4	DRA		20	
2	2	2	1901259-5 1-2079383-1		DE, LOWER STRIP , BHSC, RoHS (M6 X 12)	18	
1	1	1	240641-5		CER	16	
1	1	1	1752360-1	SPA	CER,HOLD-DOWN	13	
1	1	1	240833-2	PLA	TE, REAR SHEAR	1 1	
-	- 1	-					
2			<u>690495-4</u> 5-1803074-4		TE, FRONT SHEAR IL, COMBINATION, END FEED	9	
<u> </u>			1 - 2217206 - 4	-	DE, SLUG	$+\frac{\circ}{7}$	
		_		-	, 	6	
1	1	1	240641-6		CER	5	
1	1	1	238011-4		CK, CRIMPER SPACER	4	
2	1		4-2119582-1		MPER, INSULATION F PREMIUM	3	
1			455888-4 456407-6		CER, CRIMPER MPER, WIRE PREMIUM	$- \frac{\mathcal{L}}{1}$	
		1				ITEM	A
- 7			PART NO	2017	DESCRIPTION	NO	A
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	TOLERA OTHERWI:	NCES UNL SE SPECI	ESS T. ELBIN FIED: APVD 070CT		NAME		
	PLC	±-	T. ELBIN Product spec		Ocean End Feed Applicator		
$\begin{bmatrix} 2\\ 3 \end{bmatrix}$	PLC PLC PLC	±- ±- ±-	- APPLICATION SPEC				
A	PLC IGLES	±- 	± WEIGHT			ESTRICTED TO	
		-	_		$A \mid 00779 \mid \bigcirc 2150843$	-	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

Customer Accessible Production Drawing

SCALE 1:1 SHEET 1 OF REV F



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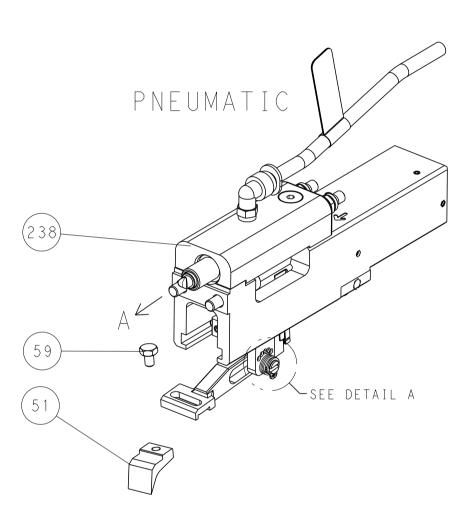
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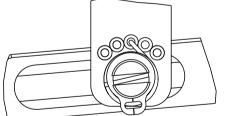
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ı				-	SEE SHEET 1			-
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MECHANICAL



FEED SPRING SETTING POSITION



DETAIL A

В

84

OC U HE E D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	B. WEAVER	CT2017			TE Connecti	v i t y		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	T. ELBIN	CT2017 CT2017 NAM			Harrisburg,	PA 17105	-3608	
	0 PLC ±-	T. ELBIN PRODUCT SPEC				End Fe licator	e d		
]	I PLC ±- 2 PLC ±- 3 PLC ±-	- APPLICATION SPEC				-			
	4 PLC ±- ANGLES ±- FINISH	– WEIGHT	S : 2		$C_2 = 215$	0843		R	ESTRICTED TO
	-	- Customer Access	sible Produ	1	<u> </u>		SHEET 2	OF 4	REV
	1	SHEETS	3 & 4 A	RE NOT R	EQUIRE	d for a	TLANTI	ICV	ERSION

THIS DRAWING IS UNP		RELEASED FOR PUBLICATI		2017			6	
C COPYRIGHT 2017 PART NUMBER	REVISION	DESCRIPT		FEED TYPE	P /		ON TERMINATO E ADAPTER	R
2 - 2150843 - 2 - 2150843 - 7 - 2150843 -	2 F	FINE CRIMP HEIG FINE CRIMP HEIG CRIMP TOOLIN	HT ADJUST	MECHANICAL PNEUMATIC -				
CRIMP WIRE 2.54 INSUL 4.57 APPL INS	ICATOR DA SIZE mm [.100] mm [.180] TRUCTIONS 35043	TA TYPE F F						
TERMINAL N WIRE STR	IP LENGTH mm [.202234	SERIES FASTIN		eter range	TERMINA WIRE	STRIP LENGTH 5.94 mm [.202 1 ION	O SERIES F.	ASTI INSI Ø2.5
	SAPPLIED	<u>5</u> ERMINAL TE TER 375-1 1803 098-2 2932	75-2	TE TERMINAL - 284340-2		ALS APPLI MINAL TE 0-1	E D TERMINAL 42100-2 - 42100-2	TE TE 421
WIRE SIZE 2.50mm2 1.50mm2 1.00mm2 0.75mm2 7.2.00mm2	mm [1.63+/ 1.42+/ 1.32+/ 1.24+/	P HE IGHT INCH] -0.05 [.064+/002] -0.05 [.056+/002] -0.05 [.052+/002] -0.05 [.049+/002] -0.05 [.063+/002]		HEIGHT NCE SETTING 5.7 7.9 8.9 9.9 6.0				
2 REFE	DMMENDED SPA ER TO SUPPLI AGE OF APPL	ED INSTRUCTION SH	EET FOR CLE	ANING, LUBRICAT	ION AND			
APPL APPL	Y PART NUMB Y PART NUMBI	ER 2-23419-6 LOCT ER 1-23419-5 LOCT	ITE TO THRE	ADS OF ITEM 180				
APPL NECE	ICATOR WAS (SSARY WHEN F	FERENCE SETTING W QUALIFIED AT THE F RUNNING APPLICATOF ANT IS RECOMMENDE	FACTORY. AD R IN THE FI	JUSTMENT MAY BE	ΗĿ			
DOCU	MENT, 101-3 CRIMP PARAM	ETER IS PROVIDED	TO MEET A C	CUSTOM AND				
IS CC CUSTC APPLI PECIF	NDITIONALLY MIZED CRIMP CATION WITH ICATION; HO	REQUIREMENT. IT I SPECIFIED BY TE (PARAMETER IS NOT IN A TE CONNECTIV NEVER, IT HAS BEEI TY SPECIFICATIONS	CONNECTIVIT LISTED AS ITY APPLICA N VALIDATED	Y. THIS AN APPROVED TION ACCORDING				
AND 1 WARRA APPRO SPECIFI	14-18022. TE NTIES THAT THE VED APPLICATION CATIONS, INCLU	E CONNECTIVITY EXPRESS PRODUCT WILL PERFORI NS, AS STATED WITHIN T DING BUT NOT LIMITED T FITNESS FOR PARTICULAR	ELY DISCLAIMS A M SIMILARLY TO E CONNECTIVITY O IMPLIED WAI	ANY AND ALL O VALIDATED AND Y APPLICATION RRANTIES OF				
H I G H L D E T A I	Y RECOMMEND	ED THAT THE CUSTOM ION TO ASSESS PROM	MER PERFORM	FURTHER				

AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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ΞS	FASTIN-FASTC	N RECEPTACLE
-	INSULATION D	IAMETER RANGE
	Ø2.54-4.31 mm l	.100170 IN]
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TE CRIMP SPECIFICATION

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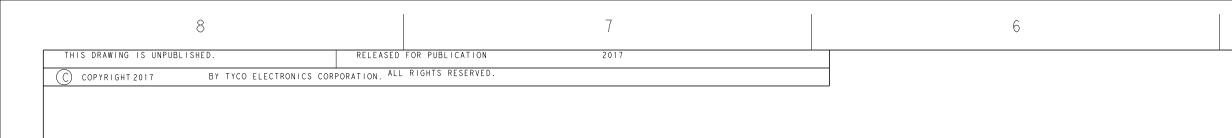
- - - - - - - - - -	1 1 - 1 1 4 1 1	1 1 - 1 4	2079764-1 2119083-1 2119580-1 2844940-3	WASHER, WAVE SPRING, CREST-TO-CREST RETAINER, INSULATION DIAL MECHANICAL FEED ASSEMBLY	243 242 239
-	- 1 1 4 1 1	<u>1</u> - 1 Д	2119580-1		
-	1 1 4 1 1	- 1 Д		MECHANICAL FEED ASSEMDLI	600
-	1 1 1 1 1	<u>1</u> Д	2044940 3	AIR FEED MODULE	238
-	1 1 1	4	1 - 1 8 0 2 8 - 0		192
-	4 1 1	4		WASHER, FLAT, REG M8	
-	1	1	2079383-9	SCR, BHSC, Rohs (M6 X 20)	186
-		1	1-1752354-2	STANDOFF, HOLD-DOWN	180
-	1		6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	
-			8-22280-7	SPRING, COMPRESSION	176
		1	1752353-2	GUIDE PIN, HOLDDOWN	175
- R	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
	EFR	EF	994970-2	COUNTER, MAGNETIC	164
-	1	-	2119641-2	FEED CAM, AIR FEED	152
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
-	1	1	1803518-1	RAM ASSEMBLY, EF PACIFIC	140
-	1	1	455888-2	SPACER, CRIMPER	120
-	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
_	1	1	455888-7	SPACER, CRIMPER	82
_	1	1	2119791-5	DEPRESSOR, WIRE	73
_	1	1	1803607-4	DOCUMENTATION PACKAGE	71
_	2	2	2 - 18032 - 2	SCR, SET, FLT PNT, M3 X 10.0	70
_	1	<u> </u>			
	1	1	2119943-1	WASHER, SPACER	69
-		$\frac{1}{2}$	2119740-1	TAG, IDENTIFICATION	67
-	2	2			66
-					65
-	2	2	2168400-8	SHCS, LOW HEAD, RoHS, M4 X 16	64
-	1	1	5 - 1 8 0 2 2 - 5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	2063961-1	FEED FINGER	58
-	-	-	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	56
-	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1 - 5018030 - 0	NUT, HEX, REG, RoHS, M3.5	52
-	1	-	2063961-1	FEED FINGER	5 1
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
_	_	1	2119652-1		48
-	1	1	1803602-1		4 1
_	7	7			33
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-		1	240833-2	PLAIE, REAR SHEAR	1 1
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-	1	1	690495-4	PLATE, FRONT SHEAR	9
1	1	1	5 - 1 8 0 3 0 7 4 - 4	ANVIL, COMBINATION, END FEED	8
-	1	1	1 - 2 2 1 7 2 0 6 - 4	BLADE, SLUG	7
-	-	-	-	-	6
-	1	1	240641-6	SPACER	5
-	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	4 - 2 1 1 9 5 8 2 - 1	CRIMPER, INSULATION F PREMIUM	3
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0 PLC			T. ELBIN product spec		
I PLC 2 PLC	±-		-		
3 PLC 4 PLC	±- ±-		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RE	STRICTED TO
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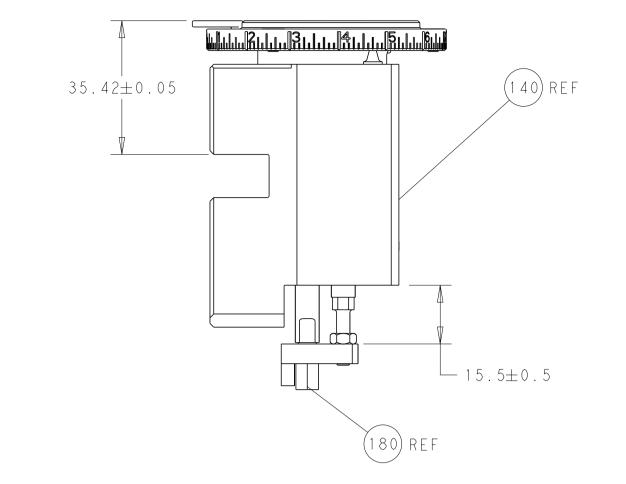
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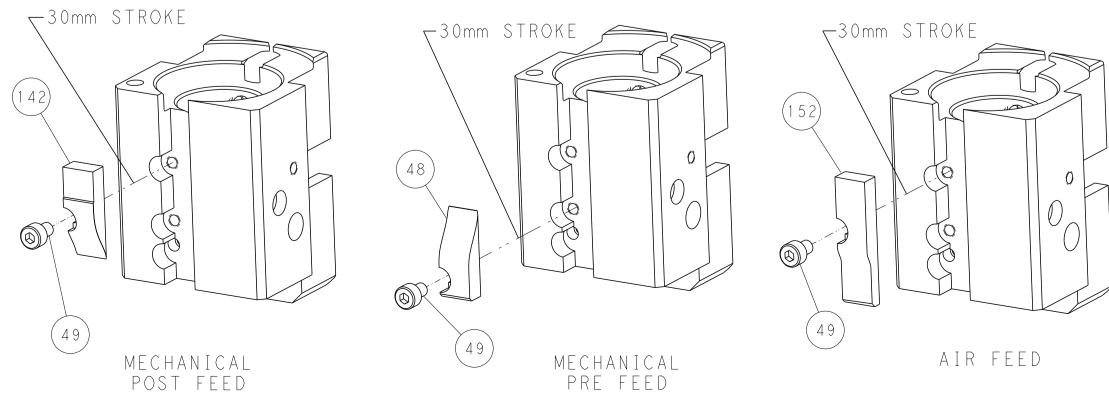


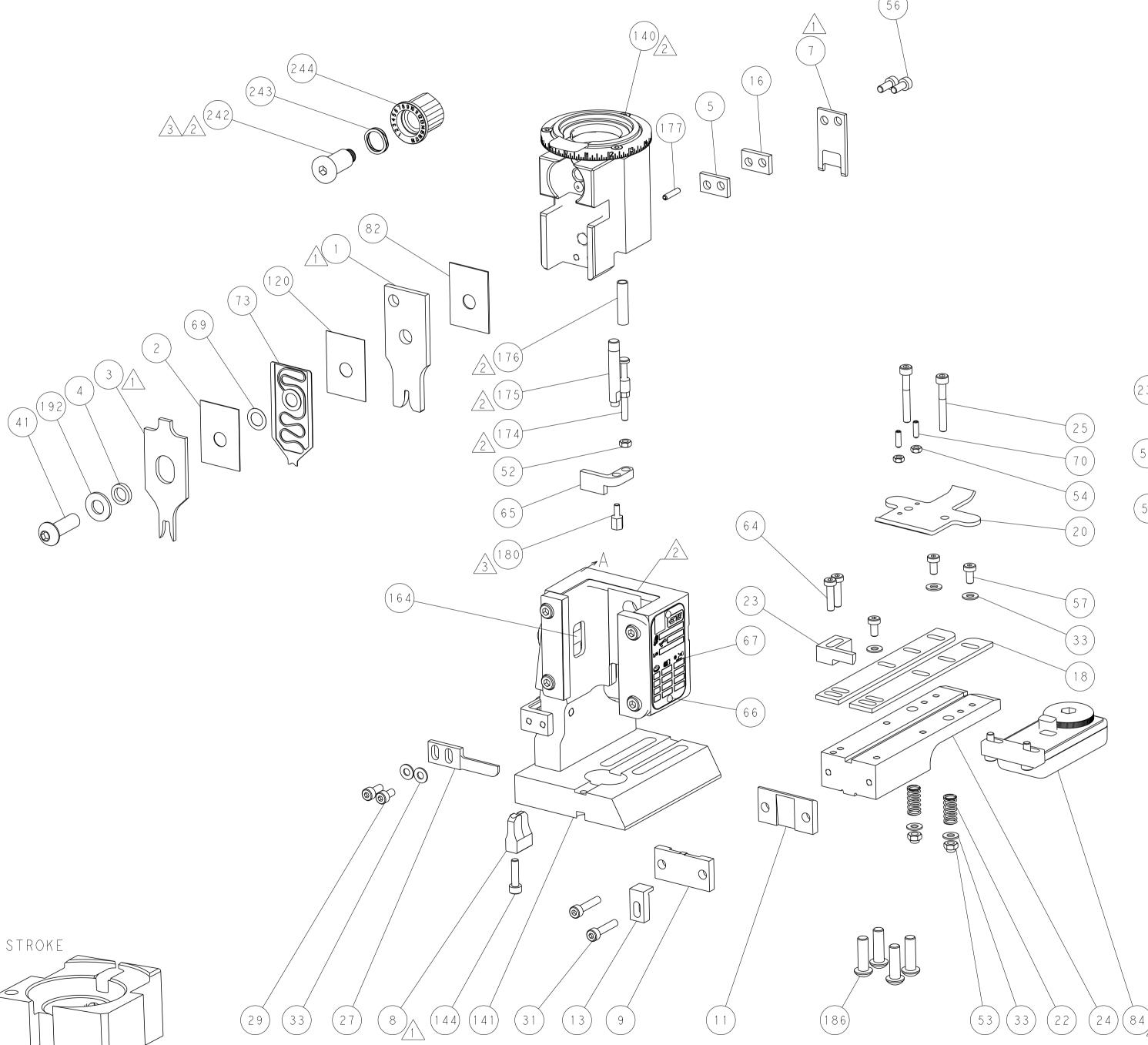
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THIS DRAWING IS A CONTROLLED DOCUMENT FOR TY IT IS SUBJECT TO CHANGE AND THE CONTROLLING SHOULD BE CONTACTED FOR THE LAT PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4) TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD T. ELBIN PRODUCT SPEC DIMENSIONS: 070CT2017 NAM Ocean End Feed Applicator mm 2 PLC 3 PLC 4 PLC ±-±-±-APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO | 00779 C=2150843 MATERIAL FINISH SCALE 1:1 SHEET OF 4 REV F stomer Accessible Production Drawing SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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