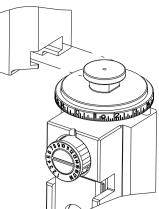
PAGE     PERFORMENCE     DESCRIPTION     FEED TYPE       PINDURGE 1     D     1 N: CRIMP FILLIGHT ADJUST     VICLANICAL       PINDURGE 1     D     1 N: CRIMP FILLIGHT ADJUST     VICLANICAL       PINDURGE 1     D     I N: CRIMP FILLIGHT ADJUST     VICLANICAL       PINDURGE 2     D     FILL CRIMP FILLIGHT ADJUST     FULLYATION       PINDURGE 2     D     FILL CRIMP FILLIGHT ADJUST     FULLYATION       PINDURGE 1     D     INDURGE 1     PINELVEIT     FULLYATION       PINDURGE 1     D     FILL CRIMP FILLIGHT     FULLYATION       PINDURGE 1     D     FULLYATION     FULLYATION       PINDURGE 1     PINELVEIT     FULLYATION     FULLYATION       PINDURGE 1     PINELVEIT     FULLYATION     FULLYATION       PINDURGE 1     PINELVEIT     FULLYATION     FULLYATION       PINELVEIT     PINELVEIT     FULLYATION       PINELVEIT     PINELVEIT <th></th> <th>ISHED. BY TYCO ELECTROI</th> <th>RELEASED FOR PUBLICATION</th> <th></th> <th>20</th> <th></th> <th></th>		ISHED. BY TYCO ELECTROI	RELEASED FOR PUBLICATION		20		
21 G0 760-2       2       FILE CRIMP - EIGHT ADJUST       F.VELMATIC         21 G0 760-2       2       NECHANICAL AD CRIMP       VECHANICAL         21 50 760-2       2       2NEJVATIC AND CRIMP       F.VELMATIC         21 50 760-2       2       2NEJVATIC AND CRIMP       F.VELMATIC         21 50 760-2       2       2NEJVATIC AND CRIMP       F.VELMATIC         21 50 760-7       3       CRIVP TODLING KIT       -         21 50 760-7       4       CRIVP TODLING KIT       -         21 50 760-7       5       CRIVP TODLING KIT       -         21 50 760-7       5       CRIVP TODLING KIT       -         21 50 760-7       5       CRIVP TODLING KIT       -         22 50 760-7       -       CRIVP TODLING KIT       -         22 50 760-7       -       CRIVP TODLING KIT       -         22 50 760-7       -       -       -       -         23 50 7       -       -       -       -         20 50 7       -		REVISION	DESCRIPTION	N	FEED TYPE		ATLANTI IN
2103 100*       D       TODULTS KIT       MECHANICAL         2133 160 2       D       TNUMATICAL CAD CELVP       FNUMATIC         2133 160 2       D       TNUMATICAL CAD CELVP       FNUMATICAL         2133 160 2       D       TNUMATICAL CAD CELVP       FNUMATICAL         2133 160 2       A       CRIMP TOGLING KIT       -         2134 100 2       A       -       -       -         2144 2       CRIMP HEICAT       CRIMP HEICAT	2150760-1 2150760-2						
2130/00-2       L       TOOLING KIT       PARDATIC         2150/00-4       A       CRIVP TOOLING KIT       -         2150/00-4       A       TYTE       -         2150/00-4       A       CRIVP TOOLING KIT       -         2150/00-4       A       TECRIP SPECIFICATION       -         2150/00-4       A       -       -       -         2150/00-4       A       -       -       -       -         2150/00-4       A       -       -       -       -       -         2150/00-4       -       -       -       -       -       -       -         2150/00-4       <	-2150760-1	D	TOOLING KIT	Г	MECHANICAL		
APPLICATOR DATA         IMP       SIZC         TYPE         S. 5.6       INTICATOR         APPL 1.00.1       F         APPL 1.05 RUCTIONS         APPL 1.05 RUCTIONS         APPL 1.05 RUCTIONS         APPL 1.05 RUCTIONS         BRINNAL VARE: RING TOUGLE         WRINAL VARE: RING TOUGLE         RETERINCE SPECIFIC RING REV	- 2150760 - 2	_	TOOLING KIT	Г	PNEUMATIC		
RMINAL NAME: RING TOUGUE         WIRE STRIP LENGTH         3.56-4.36 mm I.143172 INI         MINAL NAME: RING TOUGUE         MIRE STRIP LENGTH         PICATION         III4-2084         III4-2084         III4-2084         PICATION         ECIFICATION         IIIA-2084         IIIA-2084         PICATION         ECIFICATION         IIIA-2084         IIIA-2084         PICATION         IIIA-2084         IIIIA-2084         IIIIA-2084         IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	RIMP /IRE 2.54 m NSUL 3.56 m APPL INSTF	SIZE m [.100] m [.140] RUCTIONS					
3.56-4.36 mm [.140172 [N]       Ø1.52-2.79 mm [.060110 ]N]         PMINAL       114-2084       -         PLICATION       -       -         ERMINALS APPLIED       -       -         ERMINALS APPLIED       -       -         IE TERMINAL       TE TERMINAL       TE TERMINAL         TE TERMINAL       TE TERMINAL       TE TERMINAL         INF       CRIMP HEIGHT       CRIMP HEIGHT         IRE       CRIMP HEIGHT       CRIMP HEIGHT         INF       MAG93       40698         INF       HICHJ       CRIMP HEIGHT         INF       CRIMP HEIGHT       CRIMP HEIGHT         INF       MAG98       40732         INF       MAG98       1.50-7-0.05 [.059+70021       3.5         INF       MAG98       1.35-7-0.05 [.059+70021       4.9         INF       REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND SIGNAGE OF APPLICATOR.         APPLY PART NUMBER 1-234'9-5 LOCTITE TO THREADS OF ITEMS 180.				CRIMP SF	PECIFICATION		
ERMINALS APPLIED         TE TERMINAL       TE TERMINAL         40697       40698         40697       40697         40697       40698         40697       40697         40697       40697         40697       40697         40697       40697         40697       40697         40697       40697         40697       40297         40697       40297         40697       40297	WIRE STRIP 3.56-4.36 m ERMINAL PLICATION	PLENGTH nm[.140172 114	INSULAT 2 INJ Ø1.52-2.		D110 IN] -		
40697       40698       40732         IRE       CRIMP HEIGHT       CRIMP HEIGHT         IZE       INCHI       CRIMP HEIGHT         18 ANG       1.50+/-0.05 I.059+/0021       3.5         20 ANG       1.42+/-0.05 I.059+/0021       4.2         22 ANG       1.35+/-0.05 I.053+/0021       4.9         Image: Commended spare parts       X       X         REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.       X         APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.         APPLY PART NUMBER 1-23419-6 LOCTITE TO THREADS OF ITEM 242.         CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.         TERMINAL LUBRICANT IS RECOMMENDED.         UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE JSED PER			<u> </u>				
22 AWG       1.35+/-0.05 [.053+/002]       4.9         Image: Construction of the second sec							
<ul> <li>REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.</li> <li>APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.</li> <li>CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.</li> <li>TERMINAL LUBRICANT IS RECOMMENDED.</li> <li>UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER</li> </ul>	IZE 👾 T	-= mm [	INCH]		NCE SETTÍNG		
	IZE **** *** 18 AWG 20 AWG		INCH] -0.05 [.059+/002] -0.05 [.056+/002]		NCE SETTÍNG 3.5 4.2		
	IZE 18 AWG 20 AWG 22 AWG 22 AWG REFER TO STORAGE APPLY PA APPLY PA APPLY PA APPLY CATA NECESSAR 5 TERMINAL 6. UNLESS S	MM [ 1.50+/ 1.42+/ 1.35+/ DED SPARE SUPPLIED OF APPLICA RT NUMBER RT NUMBER IGHT REFEF OR WAS QUA Y WHEN RUN LUBRICANT PECIFIED O	INCH] -0.05 [.059+/002] -0.05 [.056+/002] -0.05 [.053+/002] PARTS INSTRUCTION SHEET F TOR. 1-23419-5 LOCTITE T 2-23419-6 LOCTITE T RENCE SETTING WAS TH LIFIED AT THE FACTOR NING APPLICATOR IN - IS RECOMMENDED. THERWISE TORQUE VALUE	OR CLEANI OR CLEANI O THREADS O THREADS O THREADS E SETTING RY. ADJUS THE FIELD	NCE SETTING 3.5 4.2 4.9 NG, LUBRICATION OF ITEMS 180. OF ITEM 242. USED WHEN THE TMENT MAY BE	N AND	
	IZE 18 AWG 20 AWG 22 AWG 22 AWG	Mm [ 1.50+/ 1.42+/ 1.35+/ IDED SPARE SUPPLIED OF APPLICA RT NUMBER RT NUMBER IGHT REFEF OR WAS QUA Y WHEN RUN LUBRICANT PECIFIED O	INCH] -0.05 [.059+/002] -0.05 [.056+/002] -0.05 [.053+/002] PARTS INSTRUCTION SHEET F TOR. 1-23419-5 LOCTITE T 2-23419-6 LOCTITE T RENCE SETTING WAS TH LIFIED AT THE FACTOR NING APPLICATOR IN - IS RECOMMENDED. THERWISE TORQUE VALUE	OR CLEANI OR CLEANI O THREADS O THREADS O THREADS E SETTING RY. ADJUS THE FIELD	NCE SETTING 3.5 4.2 4.9 NG, LUBRICATION OF ITEMS 180. OF ITEM 242. USED WHEN THE TMENT MAY BE	N AND	
	IZE 18 AWG 20 AWG 22 AWG 22 AWG	Mm [ 1.50+/ 1.42+/ 1.35+/ IDED SPARE SUPPLIED OF APPLICA RT NUMBER RT NUMBER IGHT REFEF OR WAS QUA Y WHEN RUN LUBRICANT PECIFIED O	INCH] -0.05 [.059+/002] -0.05 [.056+/002] -0.05 [.053+/002] PARTS INSTRUCTION SHEET F TOR. 1-23419-5 LOCTITE T 2-23419-6 LOCTITE T RENCE SETTING WAS TH LIFIED AT THE FACTOR NING APPLICATOR IN - IS RECOMMENDED. THERWISE TORQUE VALUE	OR CLEANI OR CLEANI O THREADS O THREADS O THREADS E SETTING RY. ADJUS THE FIELD	NCE SETTING 3.5 4.2 4.9 NG, LUBRICATION OF ITEMS 180. OF ITEM 242. USED WHEN THE TMENT MAY BE	N AND	
	1ZE       Image: Constraint of the second seco	Mm [ 1.50+/ 1.42+/ 1.35+/ IDED SPARE SUPPLIED OF APPLICA RT NUMBER RT NUMBER IGHT REFEF OR WAS QUA Y WHEN RUN LUBRICANT PECIFIED O	INCH] -0.05 [.059+/002] -0.05 [.056+/002] -0.05 [.053+/002] PARTS INSTRUCTION SHEET F TOR. 1-23419-5 LOCTITE T 2-23419-6 LOCTITE T RENCE SETTING WAS TH LIFIED AT THE FACTOR NING APPLICATOR IN - IS RECOMMENDED. THERWISE TORQUE VALUE	OR CLEANI OR CLEANI O THREADS O THREADS O THREADS E SETTING RY. ADJUS THE FIELD	NCE SETTING 3.5 4.2 4.9 NG, LUBRICATION OF ITEMS 180. OF ITEM 242. USED WHEN THE TMENT MAY BE	N AND	

### TLANTIC VERSION TERMINATOR INTERFACE ADAPTER



\*WARNING

[

В

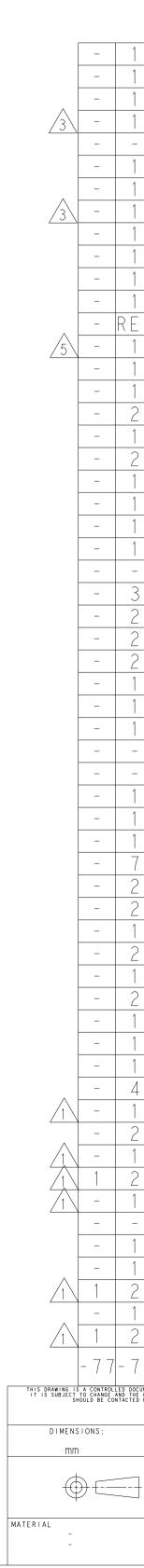
AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SION

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.





	2	-									
LOC	DI					REVISIONS	REVISIONS				
A	þ	66	Ρ	LTR		DESCRIPTION		DATE	DWN	APVD	
				А	RELEASED			06JAN2017	ТΒ	GB	
				В	ECR-17-00589	)1		25APR2017	КН	СТ	
				С	ECR-19-00666	<u>6</u> 0		25APR2019	JAH	TE	
				D	ECR-23-18001	1		03JUL2023	FΖ	GB	

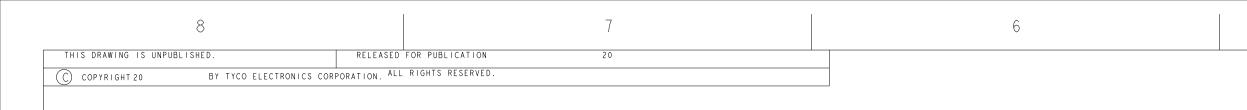
D

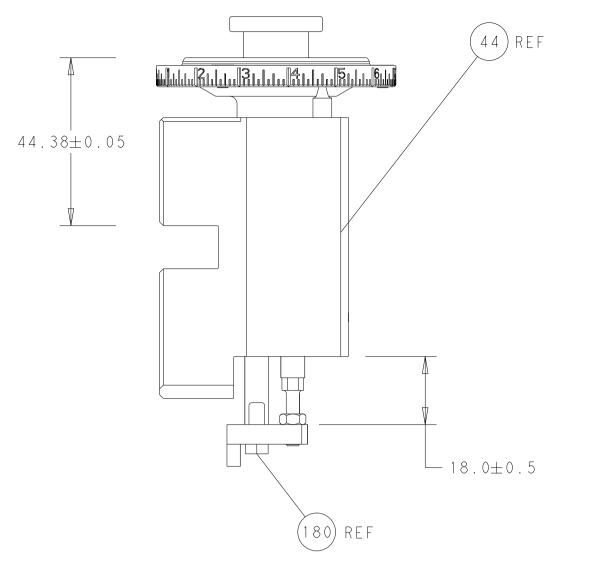
	-	1	-	2119641-1	FEED CAM, AIR FEED	248	
	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244	
	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	_	1	_	2844940-3	AIR FEED MODULE	238	
	1	1	1	1 - 18028 - 0	WASHER, FLAT, REG M8	192	
	1	1	1	3-1752354-6	STANDOFF, HOLD-DOWN	180	
	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177	
	1	1	1	8-22280-7	SPRING, COMPRESSION	176	
	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175	
	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174	
- [	FREF				COUNTER, MAGNETIC	164	
_ [				2119955-2			
	1		1		ASSY, LUBRICATOR, END FEED	84	
	1			455888-4	SPACER, CRIMPER	82	C
				1803607-4	DOCUMENTATION PACKAGE	71	
)	2	2	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70	
				2119740-1	TAG, IDENTIFICATION	67	
)	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	1	1	1	1-1901681-8	HOLDDOWN, TERMINAL	65	
	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	64	
	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	1	-	1	2063961-1	FEED FINGER	58	
3	3	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
)	2	2	2		SCR, SKT HD CAP, RoHS, M4 X 8.0	56	
)	2	2	2	5018030-1		54	
-	2	2	2		NUT, LOCK, HEX, TORQUE (M4)	53	
-	1	1	1		NUT, HEX, REG, RoHS, M3.5	52	
		1	_		FEED FINGER	51	
	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	1	_	1		FEED CAM, PRE FEED	4 9	
	1	_	1		FEED CAM, POST FEED	40	
	1	1	1		APPLICATOR BASIC ASSEMBLY, EF	47	
	1	1	1				
	1	1	1	1803517-1		4 4	
7	'		1	1803602-1		41	
)	7	7	7	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	33	E
	2	2	2	2168083-9	SCR, SKT HD CAP, Rohs, M4 X 20	31	
	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29	
		1	1	240639-3	STRIPPER (MACHINING)	27	
)	2	2	2	1-2168083-5		25	
	1	1	1	1752371-2	PLATE, STRIP GUIDE	24	
>	2	2	2	2 - 2 2 2 8 1 - 3	SPRING, COMPRESSION	22	
	1	1	1	1803292-4	DRAG	20	
	1	1	1	1901696-3	STRIP GUIDE, REAR	19	
	1	1	1	1901695-3	STRIP GUIDE, FRONT	18	
1	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17	
	1	1	1		REAR SHEAR PLATE, REVERSIBLE	1 1	
)	2	2	2	1 - 2 4 0 6 4 5 - 6	SPACER, SHEAR PLATE	10	
-	1	1	1	240642-8	PLATE, FRONT SHEAR	9	
)	2	1		2-1803257-1	ANVIL, COMBINATION, END FEED	8	
-	1	1	1	2-691157-6	BLADE, SHEAR -		
						6	
	1	1	1			5	
	1		1	1 - 2 4 0 6 4 1 - 6	SPACER		
<u> </u>		1		4 - 238011 - 4	BLOCK, CRIMPER SPACER	4	
	2			7-1803187-6	CRIMPER, INSULATION F	3	
				455888-1	SPACER, CRIMPER	2	
-	2			456407-1	CRIMPER, WIRE PREMIUM	]	
7 2	2 - 71	- 2	- 1	PART NO	DESCRIPTION	I T E M NO	A
	ENT FOR TYCO ONTROLLING EN OR THE LATEST	ELECTRONIC			2016	NO	
D F	OR THE LATEST	REVISION.		<u>М. ZHAO</u> снк 17NOV			
	TOLE	RANCES   WISE SPE	UNLESS CIFIED:	K.ZHANG APVD 17NOV	2016 NAME		
	0 PLC		U.	K.ZHANG PRODUCT SPEC	Ocean End Feed		
_	I PLC 2 PLC	±- ±- ±-		-	Applicator		
<u>t</u>	3 PLC 4 PLC	±- ±- ±-		APPLICATION SPEC		ESTRICTED TO	
	ANGLES FINISH		<u>±-</u>		A = 00779 $C = 2150760$	_	
		-		-	A   00/19 G 2130700	REV	
- 1				IL USTAMAR ACCASSI	NIE PRODUCTION DRAWING LOUIS 1.1 JOILE 1.1	1	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

Customer Accessible Production Drawing

SCALE 1:1 SHEET 1 OF 4 REV D

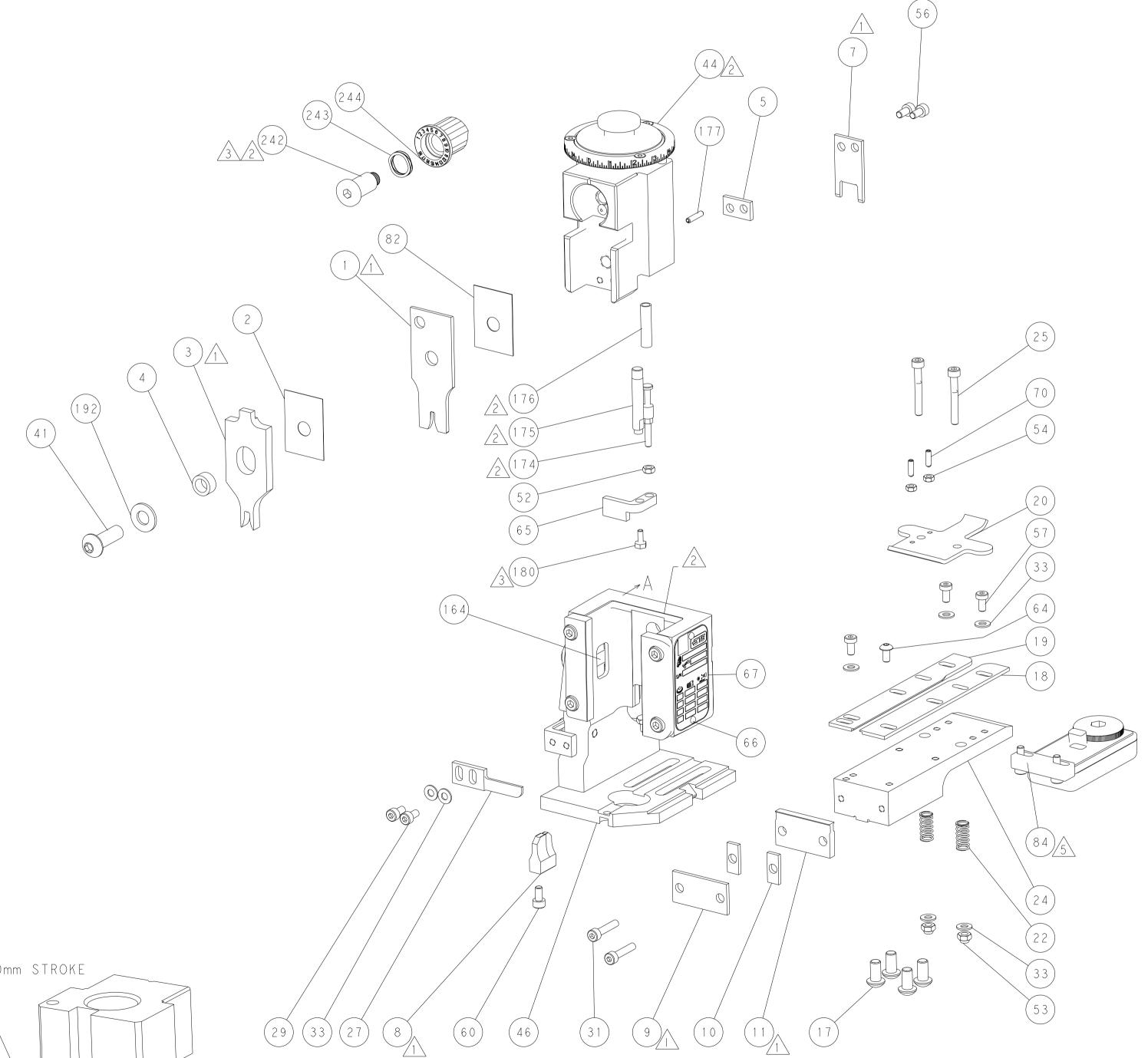




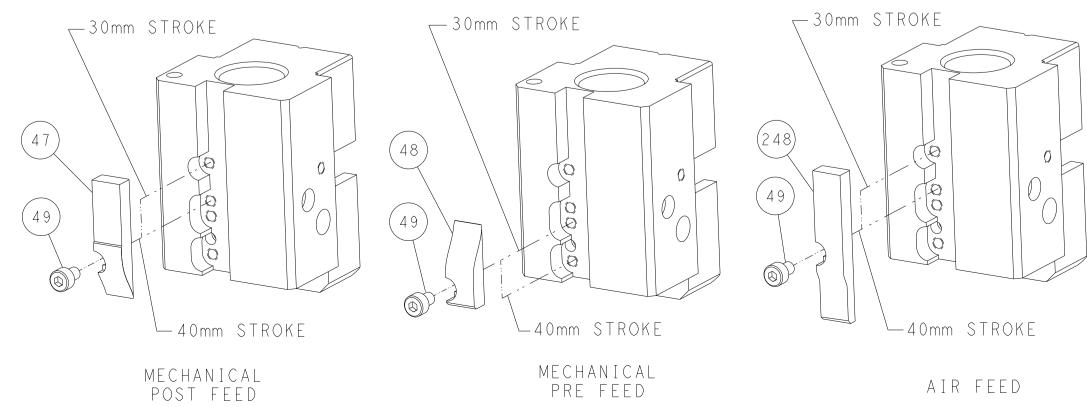
# RAM AND HOLDDOWN SET-UP

В

AMP 4805 REV 31MAR2000

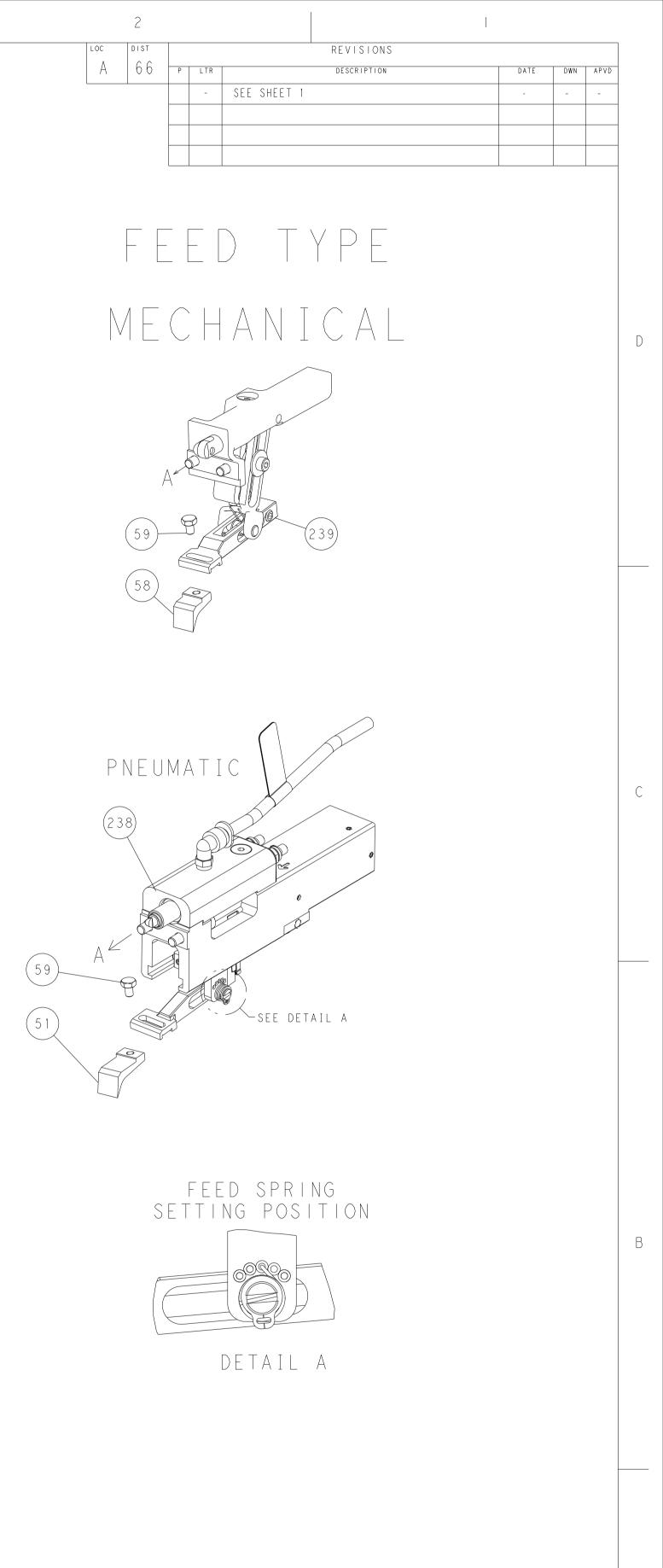


# CAM POSITIONS



ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

3



THIS DRAWING IS A CONTROLLED DOCU IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED	AENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION OR THE LATEST REVISION.	DWN M.ZHAO снк	17NOV2016 17NOV2016				TE Connectivity Harrisburg, PA 1710	5-3608	
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	- <u>K.ZHANG</u> apvd	17NOV2016	NAME					
mm		K.ZHANG		-		Ocear	n End Feed		
	0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- 4 PLC ±- ANGLES ±-	PRODUCT SPEC _ APPLICATION SF _	PEC	S I Z E	CAGE CODE		licator -	F	RESTRICTED TO
ATERIAL -	FINISH -	WEIGHT .	-	A	00779	C - 215	0760		_
-	-	Customer A	ccessible P	oduc t	ion Draw	ring	scale 1:1 sheet 2	of 4	rev D
		SHEE	TS 3 & 4	A R E	NOT F	REQUIRE	D FOR ATLANT	IC V	ERSION

Д

	8 THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	720	6
		ECTRONICS CORPORATION. ALL RIGHTS RESERVED.	FEED TYPE	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	2-2150760-1 D 2-2150760-2 D 7-2150760-7 A	FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT		
D				
	APPLICATOR			
	CRIMP         SIZE           WIRE         2.54 mm         [.100           INSUL         3.56 mm         [.140	TYPE J F J F		
	APPL INSTRUCTION 408-35043	S D		
	TERMINAL DATA: TE TERMINAL NAME: RIN	G TOUGUE	SPECIFICATION	
С	WIRE STRIP LENGTH 3.56-4.36 mm [.140- TERMINAL APPLICATION SPECIFICATION			
C	TERMINALS APPLI	ED 5 E TERMINAL TE TERMINAL 40698 40732	TE TERMINAL -	
	40001	40000		
	SIZE mm		HEIGHT ENCE SETTING 3.5	
	20 AWG 1.4	2+/-0.05 [.056+/002] 5+/-0.05 [.053+/002]	4.2 4.9	
	A RECOMMENDED SP	IED INSTRUCTION SHEET FOR CLEA	ANING, LUBRICATION A	*WARNING
В	STORAGE OF APPL	ICATOR. BER 1-23419-5 LOCTITE TO THREA BER 2-23419-6 LOCTITE TO THREA	ADS OF ITEMS 180. DS OF ITEM 242.	ON INSTALL FOR LARGES THAN THE V
	APPLICATOR WAS NECESSARY WHEN	EFERENCE SETTING WAS THE SETTI QUALIFIED AT THE FACTORY. ADJ RUNNING APPLICATOR IN THE FIE CANT IS RECOMMENDED.	USTMENT MAY BE	REFER TO T
	6. UNLESS SPECIFIE DOCUMENT, 101-3	ED OTHERWISE TORQUE VALUES SHA 35000.	LL BE USED PER	
A				

AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

MATERIAL

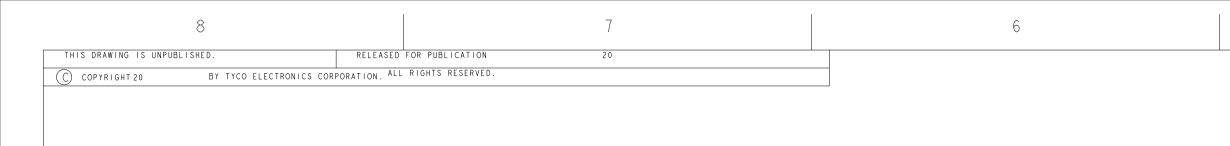
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

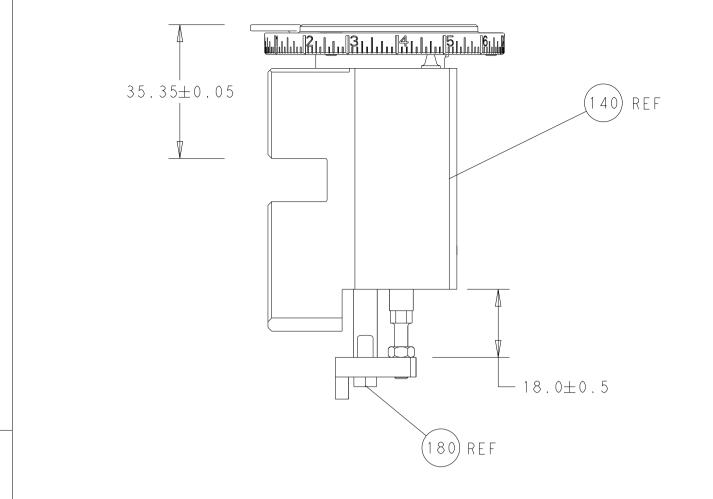
5 4 3

	_	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244	
	_	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
$\overline{\mathbf{A}}$	_	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
<u>/                                    </u>		-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	_	1	_	2844940-3	AIR FEED MODULE	238	
	_	1	1	1-18028-0	WASHER, FLAT, REG M8	192	
	_	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186	
3	_	1	1	3 - 1 7 5 2 3 5 4 - 6	STANDOFF, HOLD-DOWN	180	
	_	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177	
	_	1	1	8 - 2 2 2 8 0 - 7	SPRING, COMPRESSION	176	
	_	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175	
	_	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174	
	_	REF	REF	994970-2	COUNTER, MAGNETIC	164	
	_	1	-	2119641-2	FEED CAM, AIR FEED	152	
	-			2168083-8	SCR, SKT HD CAP, Rohs, M4 X 16	144	С
	-	1		2119653-2	FEED CAM, POST FEED	142	
	_	1	1	2119655-6 1803518-1	APPLICATOR BASIC ASSEMBLY, EF RAM ASSEMBLY, EF PACIFIC	1 4 1	
		1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84	
<u>/5</u>	_	1	1	455888-4	SPACER, CRIMPER	82	
		1	1	1803607-4	DOCUMENTATION PACKAGE	71	
		2	2	2 - 18032 - 2	SCR, SET, FLT PNT, M3 X 10.0	70	
	_	1	1	2119740-1	TAG, IDENTIFICATION	67	
	_	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	_	1	1	1-1901681-8	HOLDDOWN, TERMINAL	65	
	_	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	64	
	_	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	_	-	1	2063961-1	FEED FINGER	58	
	_	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
	_	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56	
	_	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
	_	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53	
	_	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52	
	_	1	-	2063961-9	FEED FINGER	51	
	_		2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	_	- 1		2119652-1	FEED CAM, PRE FEED	48	
	_			1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	В
		2	2	1 - 1 8 0 2 8 - 2 2 1 6 8 0 8 3 - 9	WASHER, FLAT, REG M4 SCR, SKT HD CAP, RoHS, M4 X 20	31	
	_	2	2	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 20 SCR, SKT HD CAP, Rohs, M4 X 8.0	29	
		1	1	240639-3	STRIPPER (MACHINING)	27	
		2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25	
	_	1	1	1752371-2	PLATE, STRIP GUIDE	24	
	_	2	2	2 - 2 2 2 8 1 - 3	SPRING, COMPRESSION	22	
	_	1	1	1803292-4	DRAG	20	
	_	1	1	1901696-3	STRIP GUIDE, REAR	19	
	_	1	1	1901695-3	STRIP GUIDE, FRONT	18	
1	_	1	1	691901-2	REAR SHEAR PLATE, REVERSIBLE	1 1	
^	_	2	2	1 - 2 4 0 6 4 5 - 6	SPACER, SHEAR PLATE	10	
1	-	1	1	240642-8	PLATE, FRONT SHEAR	9	
1	1	1	1	2-1803257-1	ANVIL, COMBINATION, END FEED	8	
1	_		1	2-691157-6	BLADE, SHEAR -		
	_	-	- 1			6	
	_	1		1 - 2 4 0 6 4 1 - 6	SPACER	5	
$\bigwedge$	1	1	1	4-238011-4 7-1803187-6	BLOCK, CRIMPER SPACER CRIMPER, INSULATION F	4	
<u> </u>		1	1	455888-1	SPACER, CRIMPER	2	
$\bigwedge$	1	1	1	456407-1	CRIMPER, WIRE PREMIUM	1	
<u> </u>						ITEM	٨
	/ /	<u> -22</u>		PART NO	DESCRIPTION	NO	A
THIS DRAWING IS A CONTROLLED IT IS SUBJECT TO CHANGE AND SHOULD BE CONTAC	DOCUMENT F THE CONTRO TED FOR TH	OR TYCO ELE DLLING ENGIN IE LATEST RE	ECTRONICS CO NEERING ORG EVISION.	I M.ZHAO	ZO16 TE Connectivity		
DIMENSIONS:		TOLERA	NCES UNI SE SPECI	— K ZHANG	/2016 Harrisburg, PA 17105-3608		
mm				FIED: APVD 17NO\ K.ZHANG PRODUCT SPEC	Ocean End Feed		
	0 P   P   2 P	LC	±- ±- ±-	-	Applicator		
⊕ <del>t</del>		LC	±- ±- ±-	APPLICATION SPEC		ESTRICTED TO	
MATERIAL	ANG	<u>LES</u> ISH	:	±	$A \mid 00779 \ C= 2150760$	_	
			-	Customer Accessi	SCALE SHEET OF	REV	
				SHEFIS	1 & 2 ARE NOT REQUIRED FOR PACIFIC V	eksion	

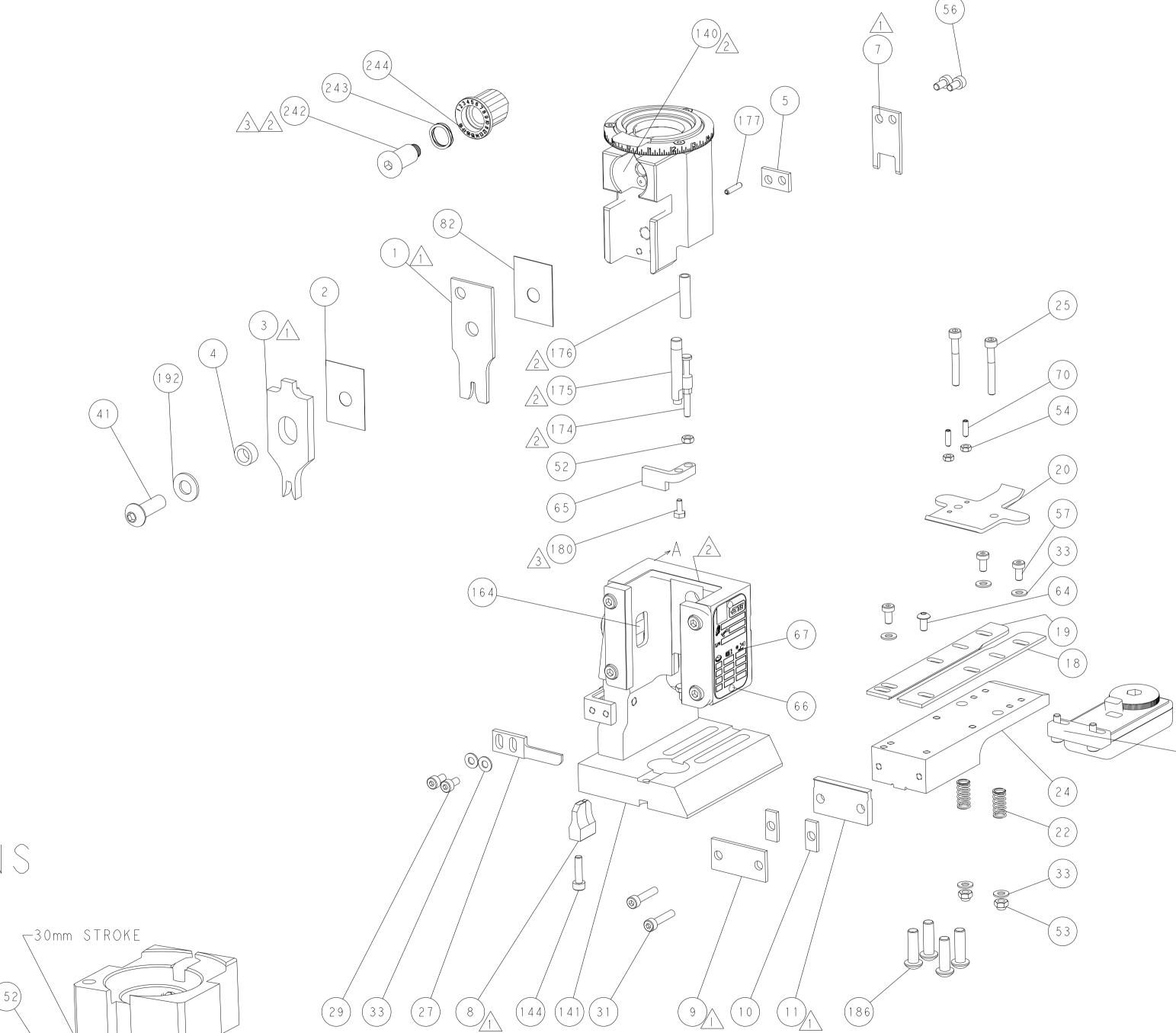
REVISIONS DIST A 66 P LTR DESCRIPTION DATE DWN APVD SEE SHEET 1

LOC



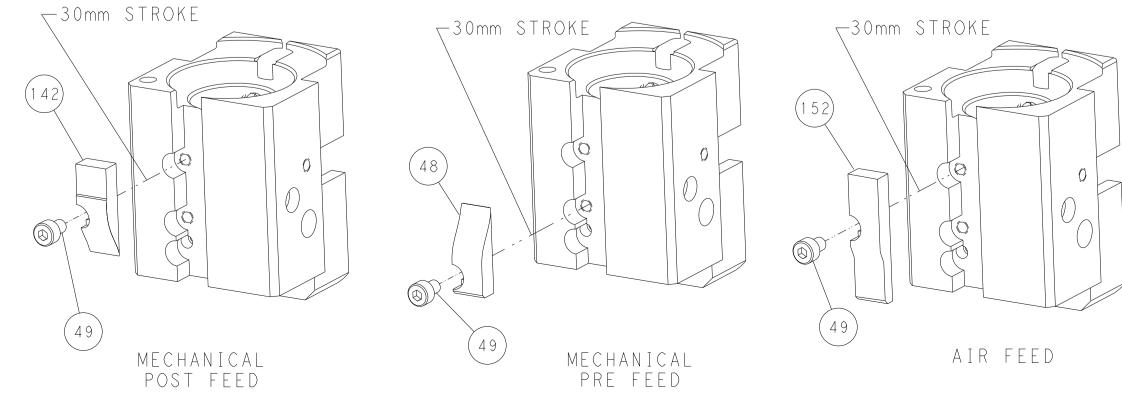


## RAM AND HOLDDOWN SET-UP



4

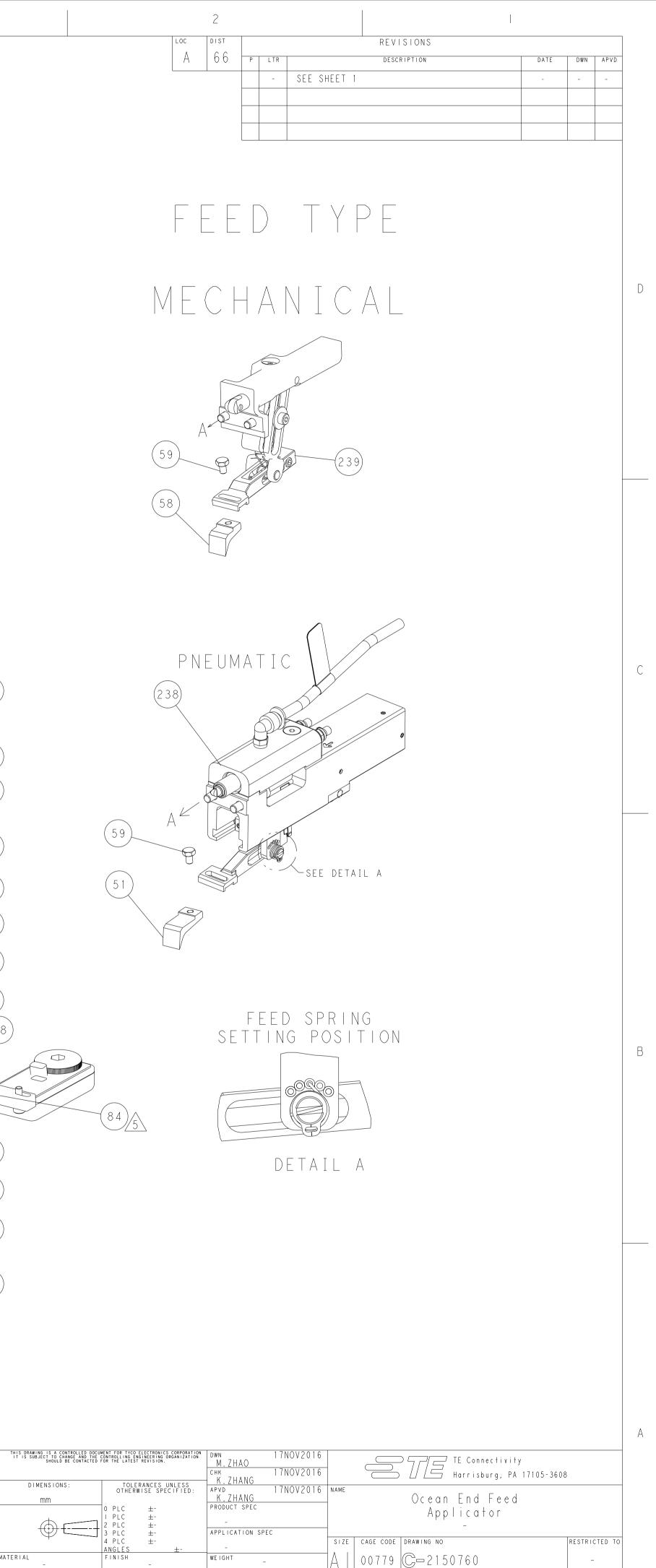




В

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

3



Customer Accessible Production Drawing SCALE 1:1 SHEET 4 OF 4 REV D SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION