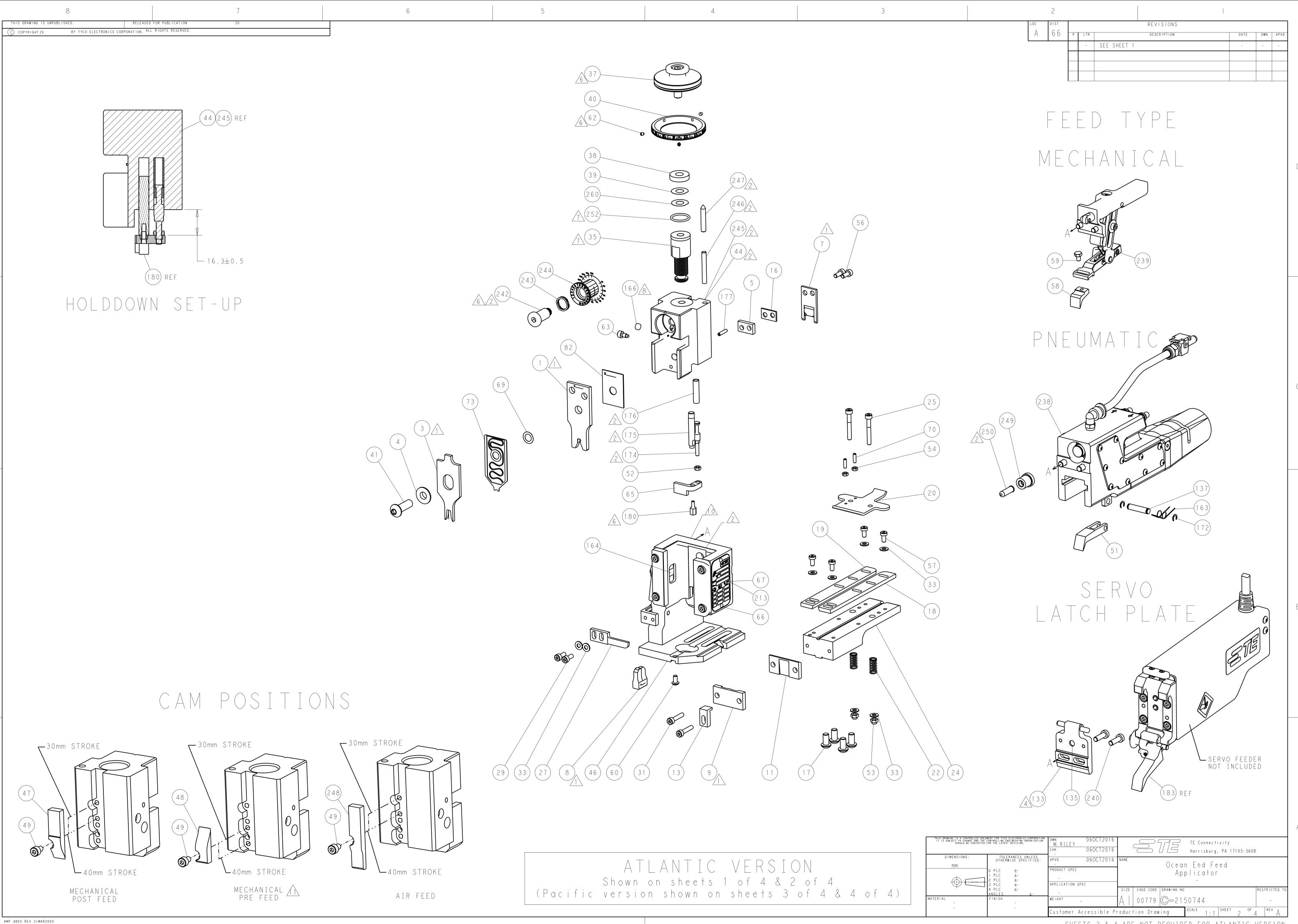
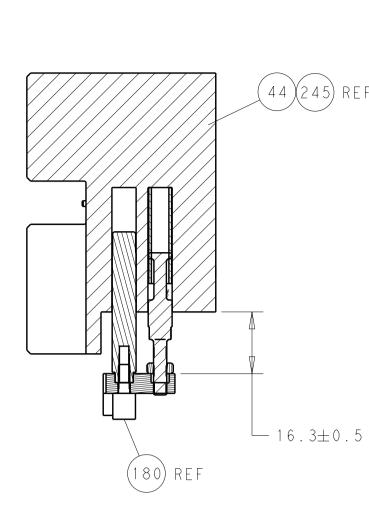
	8			7			6		5			4			3		
		ELECTRONICS CORPORATION. AL	D FOR PUBLICATION	20						ΔΡΡΙΙΟΔ	TOR STYLE COL	NVERSION CHART	-				
	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		REVISION	DESC	RIPTION	FEED TYPE	CONVERT	ТО		ATTEICA		NUMBERS REQUI					
		2150744-1	A	FINE CRIMP	HEIGHT ADJUST	MECHANICAL	PNEUMATIC SERVO LATCH	h plate	2119950-1 2119951-1	2119792-2 1901697-1	- 8 - 2 1 5 0 7 4 4 - 5	2119641-1	-	2063440-1 2168400-7 (QUANT	ITY 2)	,	- 1
		2150744-2	A	FINE CRIMP	HEIGHT ADJUST	PNEUMATIC	SMART APPL MECHANICAL SERVO LATCH	FEED H PLATE	2161326-1 2119949-1 2119951-1	2063961-1 1901697-1	8 - 2 1 5 0 7 4 4 - 4 5 - 1 8 0 2 2 - 5 8 - 2 1 5 0 7 4 4 - 5	- 2119653-1	-	- - 2168400-7 (QUANT	ITY 2)	6 -	- <u>1</u>
		2150744-5	A	FINE CRIMP	HEIGHT ADJUST	SERVO LATCH PLATE	SMART APPL MECHANICAL PNEUMATIC	FEED	2161326-1 2119949-1 2119950-1	- 2063961-1 2119792-2	8-2150744-4 5-18022-5 -	- 2119653-1 2119641-1		- - 2063440-1		-	
D		2150744-6 2150744-7	A	FINE CRIMP	HEIGHT ADJUST HEIGHT ADJUST	SERVO ALATCH PLATE NONE	-							- - -		6 -	- 1 - 1 - 1 - 1
		7-2150744-7	A	CRIMP T	OOLING KIT	-	-		-	-	-	-	_	_		-	- 1 - 1
	APPLICATOR CRIMP SIZE	ΤΥΡΕ														-	- REF
	WIRE 3.56 mm [.14 INSUL 5.08 mm [.20 APPL INSTRUCTIC	00] F														-	 - 1
	408-10390															-	- 1 - 1 - 2
	TERMINAL DATA: MAZ TERMINAL NAME: FA	STON STRIG	HT RECEP	TICLE		PECIFICATION										-	- 1 - 1 - 2
	TERMINAL O	IH [.185215 IN] NONE		1	TION DIAMETER .10 mm [.165201											-	- 1 - 1 - 3
С	APPLICATION SPECIFICATION TERMINALS APPL	I E D		-		-										-	- 1
	TE TERMINAL M/ 2303680-1	AZZUCCHELLI/MTA 1 1701651	TERMINAL ·	TE TERMINAL	MAZZUCCHELLI	MTA TERMINAL										-	- 4 - 2 - 2
	WIRE SIZE SIZE	RE mm [INCH] CRIMP HEIGHT REFERENCE SETTING													-	- 2 - 1 	
	6.00mm2 2 (2)2.5mm ² 2	. 44+/-0.05 [.096 . 12+/-0.05 [.083 . 03+/-0.05 [.080	6+/002] 3+/002]	5.7 9.1 10.0					on inst largest	ALLATION WIRE SI	ZE SETTI	RE DISC, NG. USE C	F SETTI	NGS			
		.82+/-0.05 [.072		12.4								CRIMP HEI IMP TOOLI		TING		-	- 1 - 1 - 1
																-	- 1 - 1 - 1
	A RECOMMENDED SP						UNKNOWN.	IN ADDI	TION THE CUST	OMER ACKNOWLED	GES THAT TE CO	'S CRIMP SPECIF DNNECTIVITY HAS	CALCULATED				- 1 - 1 - 8
В	<pre>2 GREASE BEARING 3. LUBRICATE DAIL SHEET SUPPLIED</pre>	Y PER THE APPL	ICATOR INS	STRUCTION			SPECIFICA TOOLING F ANY AND AI	ATIONS. For Non- L L WARRA	TE CONNECTIVI TE CONNECTIVI NTIES THAT THE T	TY USES ACCEPT TY PRODUCTS. F OOLING WILL RELI.	FED PRACTICES HOWEVER, TECON IABLY APPLY NON-1	THE TERMINAL M TO DESIGN TERMI NECTIVITY EXPRESS TE CONNECTIVITY PR TY OR FITNESS FOR I	NATION S LY DISCLAIMS RODUCTS,	5		-	- 2 - 2 - 1
		BELOW FOR PART	TNUMBER: Art applica	TOR" CONVERS	ION: 8-2150744-		PURPOSE.T TERMINATE CONNECTIV LOSSES, E	HE CUSTO D ASSEME /ITY AND EXPENSES	MER ASSUMES AI BLIES USING SUCH SHALL HOLD TH AND LIABILIT	L LRESPONSIBILITY I TOOLING. THE (E CONNECTIVITY	Y AND LIABILITY FO CUSTOMER EXPRE (HARMLESS FROM	R THE PERFORMANC SSLY INDEMNIFIE ALL CLAIMS, D OF THIS TOOLING	CE OF Is te emands,			-	-2 -1 -2
	SERVO FEED 5. ADJUSTMENT OF		1P HEIGHT A 1AY BE REQU	NDJUST": JIRED WHEN MO'			CONNECTIV	ALLY PRO	DUCTS.							-	$\frac{-}{-}$ 1 - 1 - 1
	APPLICATOR BET	1BER 1-23419-5 MBER 2-23419-6	LOCTITE TO LOCTITE T	O THREADS OF O THREADS OF	ITEMS 62 & 180												
	GREASE THREADS	S, GROOVE AND (O-RING ON	ITEMS 35 & 25	2.					1 -			CATOR SHIM PAG		260		- $ -$
	CRIMP HEIGHT R ACTUATE THE CO	UNTER. Reference sett	ING WAS THE	E SETTING USE	D WHEN THE						1 - 2119 1 - 1803	9640-1 PUSH F 3259-1 BUSHII	ROD, AIR FEED NG, FLANGED CAM, AIR FEED		<u>252</u> 250 249 248		
	10 SPARE FEED CAN FOR ADDITIONAL	RUNNING APPLI 1 storage loca [*]	CATOR IN T	HE FIELD.						- <u>1</u> – <u>1</u> - <u>1</u> – <u>1</u>	1 1 2119 1 1 1-22	9798-1 DETEN 2279-3 SPRING	T PIN G, COMPRESSIOI	N	240 247 246 245		
А	11 THE RECOMMENDE ITEM 2119653-1 ITEM 2119652-1	ED SET-UP FOR I . THE APPLICAT BUT MAY ENCOL	OR CAN BE JNTER PROBL	CONFIGURED FO EMS WITH SOME	OR PRE-FEED WIT E APPLICATIONS.	Ή				- <u>1</u> <u>1</u> <u>1</u> 77 - 7 - 6 - 5	1 1 2119		SNAIL, INSULA	TION ADJUSTMENT	<u>245</u> <u>244</u> ITEM NO		<u> </u>
	FEED ISSUES OR 12 WHEN ASSEMBLIN USE SHIM PACK	TERMINAL JAMM NG -6 NON-CRIMI 2119957-2 TO A	MING MAY OC P HEIGHT AI ALIGN APPLI	COUR IN THE PI DJUST APPLICA CCATOR'S MAXIN	RE-FEED CONFIGU TOR	IRATION.						NTIC V		' 			HIS DRAWING IS A IT IS SUBJECT TO SHOU DIMENSIO
	WIRE CRIMP HEI	GHT AT NORMAL	TERMINATOR	R SHUT HEIGHT							hown on s	sheets 1 a	of 4 & 2		4)	MATER	-
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1 1 2 2 2 2 2 2 64.00-1 Sec5. LOCA HEAD, REAS, MG x 10 2 2 - 2 2 64.00-1 AFT FED, MCD, LE 2 1 - - 2 174.10-1 AFT FED, MCD, LE 2 1 - - 2 174.10-1 AFT FED, MCD, LE 2 1 1 - 75.225.40-2 STANDECT, FEL, TCL, TEG, TASC, SASC VELY, LE 2 1 1 1 75.225.40-2 STANDECT, FEL, TCL, TEG, TASC, SASC VELY, LE 2 1 1 1 75.225.40-2 STANDECT, FEL, TCL, TEG, TASC, SASC VELY, LE 2 1 1 1 75.235.72-2 SASL VG, COMPERSTON 7 7 2 - 21043-3 RING, RETATIN, DECOM 7 7 1 1 73.238.72-3 PEREPERPERPE SAST VED, PERSTEM, MASTETIC 6 1 - 21043-3 RING, RETATIN, GENE, JOTE X, MASTETIC 6 6 1 - 21043-3 RING, RETATIN, GENE, JOTE X, MASTETIC 6	СТ	КН	15NOV2016		ASED	A RELI		L		
1 1 2 2 2 2 2 2 64.00-1 Sec5. LOCA HEAD, REAS, MG x 10 2 2 - 2 2 64.00-1 AFT FED, MCD, LE 2 1 - - 2 174.10-1 AFT FED, MCD, LE 2 1 - - 2 174.10-1 AFT FED, MCD, LE 2 1 1 - 75.225.40-2 STANDECT, FEL, TCL, TEG, TASC, SASC VELY, LE 2 1 1 1 75.225.40-2 STANDECT, FEL, TCL, TEG, TASC, SASC VELY, LE 2 1 1 1 75.225.40-2 STANDECT, FEL, TCL, TEG, TASC, SASC VELY, LE 2 1 1 1 75.235.72-2 SASL VG, COMPERSTON 7 7 2 - 21043-3 RING, RETATIN, DECOM 7 7 1 1 73.238.72-3 PEREPERPERPE SAST VED, PERSTEM, MASTETIC 6 1 - 21043-3 RING, RETATIN, GENE, JOTE X, MASTETIC 6 6 1 - 21043-3 RING, RETATIN, GENE, JOTE X, MASTETIC 6							-			
1 1 2 2 2 2 2 2 64.00-1 Sec5. LOCA HEAD, REAS, MG x 10 2 2 - 2 2 64.00-1 AFT FED, MCD, LE 2 1 - - 2 174.10-1 AFT FED, MCD, LE 2 1 - - 2 174.10-1 AFT FED, MCD, LE 2 1 1 - 75.225.40-2 STANDECT, FEL, TCL, TEG, TASC, SASC VELY, LE 2 1 1 1 75.225.40-2 STANDECT, FEL, TCL, TEG, TASC, SASC VELY, LE 2 1 1 1 75.225.40-2 STANDECT, FEL, TCL, TEG, TASC, SASC VELY, LE 2 1 1 1 75.235.72-2 SASL VG, COMPERSTON 7 7 2 - 21043-3 RING, RETATIN, DECOM 7 7 1 1 73.238.72-3 PEREPERPERPE SAST VED, PERSTEM, MASTETIC 6 1 - 21043-3 RING, RETATIN, GENE, JOTE X, MASTETIC 6 6 1 - 21043-3 RING, RETATIN, GENE, JOTE X, MASTETIC 6								1		
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I - 200440-1 ANR FEED MODULE 22 1 - 100189:1 Ifficit acts response to the control of the control o	240	Ĺ		RoHS, M5 X 10	CS, LOW HEAD, R₀H	00-7 SI	21684	_	_	2
1 1 2119/40/2 140.107.111(2.11.04.04.107.111(2.11.04.04.107.111(2.11.04.04.07.107.057.057.057.140.0-0604.01.07.107.057.057.057.057.057.057.057.057.057.0	239 238			ASSEMBLY				1	-	-
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 2 2 3 1 1 1 1 2 2 1	213			ЭN				_	_	1
1 1 7 8-93111-5 PIN. SUCH UP SHARES 0.0 × 14.0 1 1 1 1 153333-2 6UDS PIN.40300N1 1 1 1 1100180-2 6UDS PIN.40300N1 1 1 1 1100180-2 6UDS PIN.40300N1 1 2 - 210053 7100.5 710.6 710.6 3ETREFREF 94940-2 COUTER, VACELIC 1 1 1 1 - 240658-1 SFRIS, FED FINGE 16 1 1 - 32327-7 PIN. FITAN. (CTUR, PROVED) 1 1 1 - 32327-7 PIN. FITAN. (CTUR, PROVED) 1 1 1 - 1637/43 SERVENCE, CENHEL3 8 1 7 1 1 2119956-2 SCM. NET, TL. FAVIN 63243 10 7 1 1 2119943 SERVENCE, COUTER, ANDERSENCE 7 7 1 1 2119943 SERVENCE 10 7 10 110 1100000000000000000000000000000000000	83 80							-	F –	<u>R E F</u> 1
1 1 1123333 2 GUIDE THE HOLDERDY 11 1 1 123345-3 R1%2, 2TATA, EXTERN, 3/16 CRESCENT 17 1 1 1 944353-1 R1%2, 2TATA, CRTENN, 3/16 CRESCENT 16 1 1 1 944353-2 COLINET, NAGVITC 16 1 1 243453-1 R1%2, 2TATA, CRTENN, 3/16 CRESCENT 17 2 3-23675-7 P1N, RTATN, 4803, 716 CRESCENT 17 3 3-23675-7 P1N, RTATN, 4803, 716 CRESCENT 17 1 1 455886 SYACE, SERVER 88 1 1 119781-5 ECRESSEE, SERVER 83 1 1 2119731-5 ECRESSEE, NEL 7 1 1 2119731-6 ECRESSEE, NEL 7 1 1 21194321 NASER, RESCE, NEL 7 1 1	77							1	1	1
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1 1 1 94466 1 MAGUT, NAT, CANTHULDE, DEBRGY 1 RFF RFFFF 944676 2 COUNTER, MAGUTIE 1 - 1 - 246338-1 SP140, HED FINASE 1 - 1 - 246338-1 SP140, HED FINASE 1 - 1 - 246338-1 SP120, CHLP, PRSEMAND 1 1 1 1 455886 6 SP403, CHLP, PRSEMAND 7 1 1 1 211934-5 SP423, CHLP, PRSEMAND 7 2 2 2 216027-2 SQL, STL, LLP COLL MASK 7 1 1 2119426-7 TAG, D21TITICATION 7 7 2 2 216078-7 SQL, NUTRITON MAX 10.0 7 7 1 1 1219426-7 SQL, NUTRITON MAX 10.0 7 7 1 1 1219426-7 SQL, NUTRITON MAX 10.0 7 7 1 1 2119426-7 TAG, D2UTTITICATION 7 7 7 7 7 7 7 7 7 7 7	74							1	1	1
EFF27: RFF 944930-2 COUNTR, MARNITC C - 1 - 246530-1 SPING. FIED FUNCTR C - 1 - 246530-1 SPING. FIED FUNCTR C REF - SF: MOTE 4 MYNOXY C412, PROGRAMMED C 1 1 453680-6 SACEX, CXMPTR C 1 1 1 453680-6 SACEX, CXMPTR R 1 1 1 1090-611 SACEX, SACER SACE SACE 2 2 2 2-16002-2 SCUNY, TRUENASX 10:0 7 1 1 2-19930-1 TAGE, SACE SACE SACE 2 2 2-268076-1 SCUNY, TRUENAL 6 3 3 992763-5 SCC, SC, SC, SC, SC, COLE FOILT, MS x 4.0 6 1 1 2019383-4 SCC, SC, SC, SC, SC, COLE FOILT, MS x 4.0 6 2 2 2 SCHBOC-4 SCC, SC 4.5 SACE, SC, SC, SC 4.5 SACE 3 3 992763-5 SCC, SC 4.5 SACE SACE SACE SA	72							-	2	-
- - 323827-7 PIN. R: AIM, GRED, 3716 x.384 11 REF - - SE NOTE 4 44807 CHIP. 3PROERABLED 11 1 1 455888-6 SPACER, CHRPER 8 1 1 1 210936-2 SCENERTER 8 2 2 2 210332 SCE. ST. FLT POINT MS X 10.0 7 2 2 2 210332 SCE. ST. FLT POINT MS X 10.0 7 2 2 2 210332 SCE. ST. FLT POINT MS X 10.0 7 1 1 211943-1 MASHER, SFACT 6 1 1 211943-1 MASHER, SFACT 6 1 1 190188 HOLDONN, TEDELAL 6 1 1 219793-1 LIMIT2, ADJUSTMENT BOLT 8 3 3 987763-5 SCE, SCE, SCH 2004N, MA X 8.0 5 - 1 201938-4 SCE, LBSC, R945 (MA X 8.0 5 - 1 201938-5 SCE, LBSC, R945 (MA X 8.0 5 - 1 201938-6 SCE, LBSC, R945	66 64							REF	FREF	r R E F
REF - - SET NOTE 4 PENGRY CH12, PROGRAMMED 11 1 - 1633763-1 SERVE TED LATCH 45M 12 1 1 7 SERVE TED LATCH 45M 17 1 1 2:1931-5 DiFKESSOE, M.R. 7 2 2 2 2:19332-2 SCE, ST, T. POINT M3 X 10.0 7 1 1 2:19943-1 MASHER, SPACER 6 2 2 2:22 2:68376-1 SCER, ST, SOC, CORFORTORIA 6 2 2:2 2:68376-1 SCER, ST, SOC, CORFORTORIA 6 1 1 2:19740-1 TAC, LIDENTITICATION 6 3:3 9.92753-5 SCE, SE, SC, SOC, CORFORTORIA 6 1 1 2:19733-1 JUTT2R, ADJEDENT FORTORIA 6 1 1 2:19333-2 SCE, SC, SCE, MARK 80 5 5 - 1 2:19333-2 SCE, SC, MARK 81 5 5 2 2:2 1:10663-6 SCE, SCH H2 CAP, HAX 8.0 5 5 2:2 2:1012000-4 NICL, JUT, HEX, NEC, ORES, HAX 8.0	63							_	1	-
1 1 1 211939-5 DIRRISSON.NITE 7 2 2 2-8032-2 DOUMEN AT LOW FACKAGE 7 2 2 2-8032-2 SCR.SET.TIT FOLKINS X 10.0 7 1 1 1 2119943-1 WASHER.SPACE3 6 2 2 2-108075-1 SCR.SET.TIT FOLKINS X 10.0 7 1 1 12119746-1 TAC.DEVITICATION 6 2 2 2-108075-1 SCR.SET.SC.SC.SET.SC.SC.SET.SCH.SCH.SCH.SCH.SCH.SCH.SCH.SCH.SCH.SCH	35								F –	
1 1 2119791-5 DIPRESSC, WIRE 7 1 1 2119356-2 DCUMEVINTION PACKACE 7 2 2 2 143356-2 DCUMEVINTION PACKACE 7 1 1 2119440-1 IAG.IDENTLECATION PACKACE 7 2 2 2 2136032-1 SCR.N. D.Y.F., RH, ROHS, 2.x. 188 6 1 1 12119440-1 IAG.IDENTLECATION 8 18 1 1 1 1211940-1 IAG.IDENTLECATION 8 18 16 2 2 2180381-1 SCR.EST.NEW CATENT BOLT 6 6 3 3 992783-5 SCR.EHSC.NEW CANKA & 8 5 5 - 1 2019383-4 SCR.EHSC.NeW FARLS, M4 x 5 5 5 2 2 108306-1 HIT.ER.MUNEWARE 6 5 2 2 2 1011902-2 PAWEF.A.BC 70001443 5 2 2 2 2 101300-0 NIT.HIX.REG.ROLS.MAX & 5 5 1 1 2119350-1 <td< td=""><td>33</td><td>,</td><td></td><td></td><td>RVO FEED LATCH AS</td><td>43-1 SI</td><td>16337</td><td>-</td><td>-</td><td>1</td></td<>	33	,			RVO FEED LATCH AS	43-1 SI	16337	-	-	1
1 7 1 211955-2 DOCLVENTATION PACKAGE 7 2 2 2 2-16032-2 SCR. SET. (L. POLL WALKAD.) 7 2 2 2-16032-2 SCR. SET. (L. POLL WALKAD.) 6 2 2 2-16638-1 ISC. SET. (L. POLL WALKAD.) 6 2 2 2-16638-1 ISC. SCR. SET. SCR. CALL 6 3 3 992783-5 SCR. SET. SCC. COMPOINT. WALKAD.) 6 3 3 992783-5 SCR. MEND CAP. MAK & 0.0 5 - 1 2-169286-1 FED. FINCER 5 4 4 2-166263-0 SCR. SKT ID CAP. MAK & 0.0 5 2 2 1-2166263-0 SCR. SKT ID CAP. ROBS. MA X 10 5 2 2 1-2166263-0 NJT. HEX. 3EG. ROBS. MA X 10 5 2 2 98665-8 NJT. LOCA. IDS. TOROUT 5 - 1 1-5018033-0 NJT. HEX. 3EG. ROBS. MA X 10 5 - 1 2119852-1 FED. CAP. SET IEED 4 - 1 2119853-1 FED. CAP. STEED <td>82 73</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>1</td> <td>1</td> <td>1</td>	82 73							1	1	1
1 1 1 2119240-1 TAG. DENTIFICATION 6 - 1 1 2119740-1 TAG. DENTIFICATION 6 1 1 1 101881-1 HOLDOWN, TERVINA. 6 1 1 1 101881-1 HOLDOWN, TERVINA. 6 1 1 1 210793-1 LIMITER, ADJSTEVT BOLT 6 1 1 1 210793-1 LIMITER, ADJSTEVT BOLT 6 1 1 1 21079383-4 SCR. BENC, ReHS (M4 X 8) 6 - 1 201982-5 SCR. HEX D CAP, M4 X 6 0 5 2 2 1-218083-0 SCR. SKT D CAP, ReHS, M4 X 10 5 2 2 2 1-218080-0 NUT, HEX, REC, ReHS, M3 5 5 2 2 2 86965-8 NUT, LOCK, HEX, TROUE (M4: 5 1 1 1-518030-0 NUT, HEX, REC, ReHS, M3 5 5 2 2 966965-8 NUT, LOCK, HEX, TROUE (M4: 5 1 1 1-518030-0 NUT, HEX, REC, ReHS, MA X 6.0 4	71				CUMENTATION PACKA	56-2 D(21199	1	1	1
- 1 1 2119740-1 TAG, DENTFICATION 6 2 2 2 2188078-1 SCREW, DRIVE, RH, ROHS, 2 x .188 6 1 1 1901661-1 HOLDOWA, TERMINAL 6 1 1 1219783-1 LIMITER, ADJUSTMENT BOLT 6 3 3 992763-5 SCR, SET, SOC, COME POINT, V3 x 4.C 6 - 1 207383-4 SCR, BESC, POES (M4 X 8) 6 - - 1 207383-4 SCR, BESC, POES (M4 X 8) 6 - - 1 207383-4 SCR, BESC, POES (M4 X 8) 6 2 2 1-2168683-0 SCR, SET H3 CAP, RoHS, M4 X 10 5 2 2 2 906965-8 NUL, LCCK, HEX, TOROUE (V4) 5 1 1 1-5018030-0 NUT, HEX, REG, RoHS, V3,5 5 - 1 1 1-5018030-0 NUT, HEX, REG, ROHS, V3,5 5 - 1 1 1-211932-2 PAKL, ET, AIR 6,0 4 - 1 211932-2 PAKL, ET, AIR 6,0 4	70 69			INI M3 X 10.0				2	2	2
1 1	67	_			G, IDENTIFICATION	40-1 T,	21197	1	1	
1 1 2119793-1 LIMITER, ADJUSTVENT BOLT 6 3 3 992763-5 SC3, SET, SCC, COME POINT, V3 X 4.0 6 - - 1 2079383-4 SC3, BHSC, TARS (V4 X 8.3) 6 - - 1 2079383-4 SC3, SET, BOC, TARS (V4 X 8.3) 6 - - 1 2063961-1 FED FINGER 5 4 4 2 168400-4 SFCS, LOW FED, RoHS, M4 X 8.0 5 2 2 1-2186833-0 SC3, SET, HD CAP, RoHS, M4 X 10 5 2 2 2086965-8 NUT, LOCK, HEX, TOROUE (M4) 5 1 1 1-01872-2 PAN, EF, AT 5 - 1 2119652-5 APPLICATOR PASIC ASSEMBLY, EF 4 - - 1 2119653-1 FEED CAV, P3 FEED 4 1 1 1 2119653-5 APPLICATOR PASIC ASSEMBLY, EF 4 1 1 1 2119642-1 FEED CAV, P3 FEED 4 1 1 1 2119653-5 APPLICATOR PASIC ASSEMBLY, EF 4	66 65		88					2	2	2
1 1 1 2073383-4 SCR. PLSC, RoHS (W4 X 8) 6 - - 1 5-18022-5 SCREX HD CAP, W4 X 6.0 5 4 4 2168400-4 SHCS. LOW HEAD, RoHS, M4 X 8. 5 2 2 1-2768083-0 SCR. SCH DCAP, RoHS, M4 X 10 5 2 2 1-2768083-0 SCR. SCH DCAP, RoHS, M3 5 2 2 986965-8 NUT, LCCC, HEX, TORQUE (M4) 5 1 1 1-5018630-0 NUT, HEX, REG, RoHS, M3.5 5 - 1 2 18623-9 SCR. SCH DCAP, WA X 6.0 4 - - 1213652-1 FEED CAM, PRE FEED 4 - 1 2113652-1 FEED CAM, PRE FEED 4 1 1 2113653-1 FEED CAM, PRE FEED 4 1 1 2113653-1 FEED CAM, PRE FEED 4 1 1 2113653-1 FEEC ROHS (W8 X 25) 4 1 1 2113653-1 FEEC ROHS (W8 X 25) 4 1 1 2113665-5 SCR, SCH PCAP, ROHS (W8 X 25) <td>63</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>1</td> <td>1</td> <td>1</td>	63							1	1	1
- - 1 S-18022-5 SCR, HEX +D CAP, W4 X €.0 5 - - 1 2063961-1 FED FINSTR 5 4 4 4 216840-4 SHCS, LOW HEAD, RoHS, M4 X 8 5 2 2 1-2168083-0 SCR, SKI +D CAP, RoHS, M4 X 10 5 2 2 2 5018030-1 NUT, HEX, REG, RoHS, M3 5 2 2 2 986965-8 NUT, LOCK, HEX, TORQUE (M4) 5 - 1 1 105033-0 NUT, HEX, REG, RoHS, M3 X 5 5 - 1 1 106023-9 SCR, SKI +D CAP M4 X 6.0 4 - - 1 106023-9 SCR, SKI +D CAP M4 X 6.0 4 - - 1 10652-1 FED CAM, POST FEED 4 1 1 2119652-1 FED CAM, POST FEED 4 1 1 2119652-1 FEC CAM, POST FEED 4 1 1 1 2119652-1 FEC CAM, POST FEED 4 1 1 1 2119653-1 FEC CAM, POST FEED 4	62		x 4.0					3	3	3
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

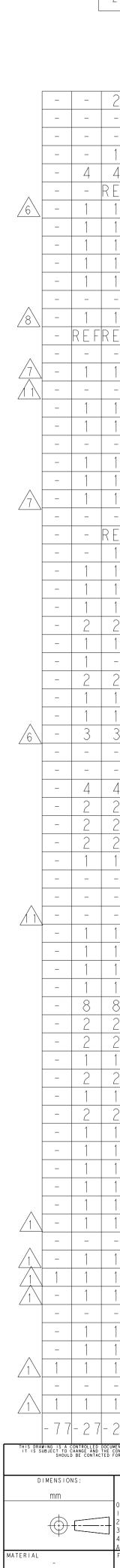




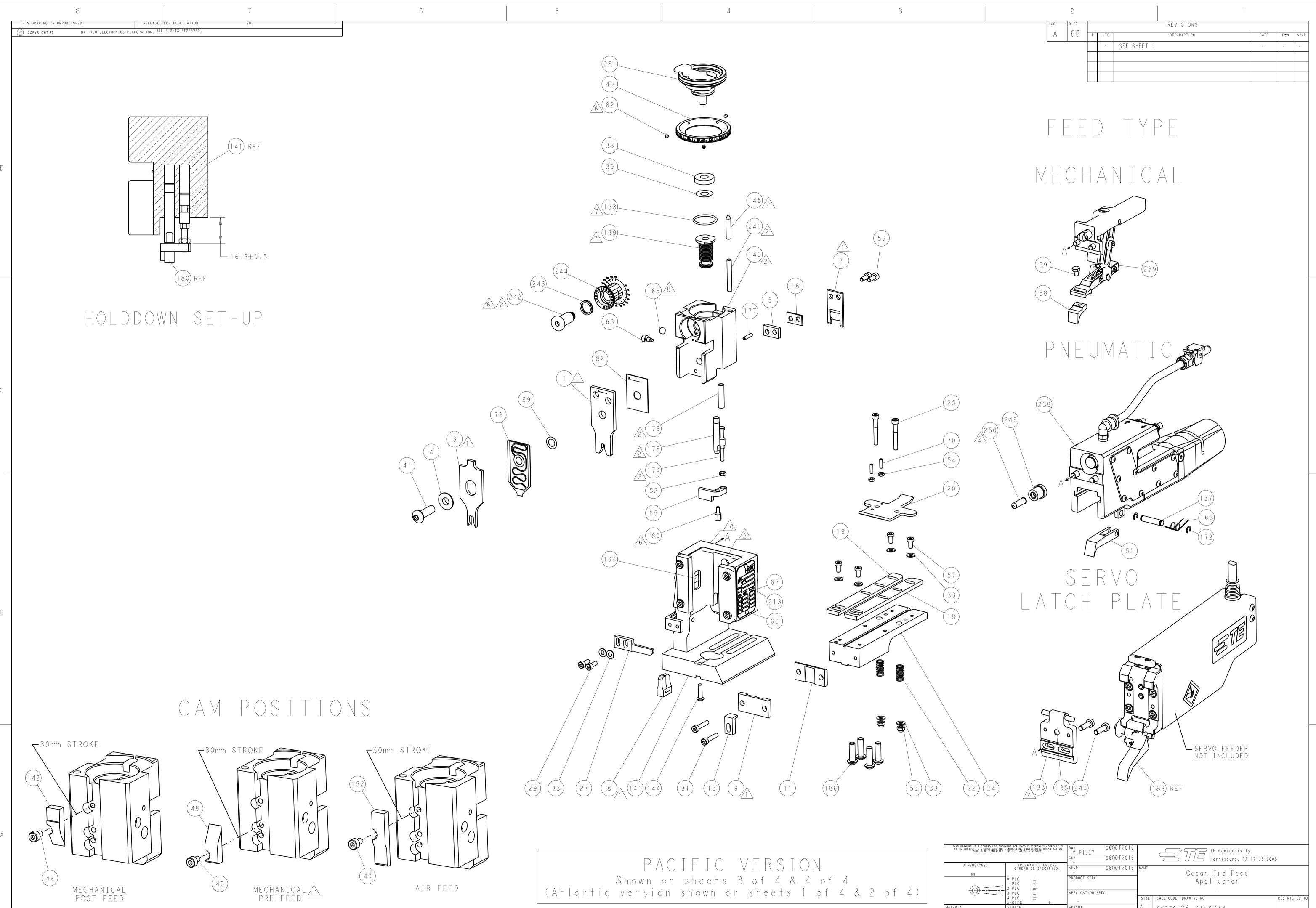
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8 THIS DRAWING IS UNPUBLISHED.	RELEASED	FOR PUBLICATION	7		6	5			4		3
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TERMINATOR INTERFACE ADAPT		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			PART	NUMBERS REQU	IRED	
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	2 - 2 1 5 0 7 4 4 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE SMART APPLICATOR MECHANICAL FEED	2119951-1 2161326-1 2119949-1	1901697-1 - 2063961-1	8-2150744-5 8-2150744-4 5-18022-5	- - 2119653-2	-	2168400-7 (QUANTITY 2) - -
	2 - 2150744 - 2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	1901697-1	8 - 2 1 5 0 7 4 4 - 5 8 - 2 1 5 0 7 4 4 - 4	-	-	2168400-7 (QUANTITY 2) -
	2 - 2150744 - 5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	2063961-1 2119792-2	5-18022-5	2119653-2 2119641-2	-	- 2063440-1
	2 - 2 1 5 0 7 4 4 - 7 7 - 2 1 5 0 7 4 4 - 7	A I	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -				-		-	
WIRE STRIP LE	E TYPE 140] F 200] F IONS MAZZUCCHELLI/MTA FASTON STRIGE NGTH mm [.185215 IN] NONE 200]	IT RECEPT	TE CRIMP SPEC TICLE INSULATION DIAMETER RAN 4.20-5.10 mm [.165201 IN - - - TE TERMINAL MAZZUCCHELLI/MT.	G E J							
6.00mm2 (2)2.5mm ² 4.00mm2 3.00mm2	CRIMP HEIGHT mm [INCH] 2.44+/-0.05 [.096 2.12+/-0.05 [.083 2.03+/-0.05 [.080 1.82+/-0.05 [.072	+/002] +/002] +/002]	CRIMP HEIGHT REFERENCE SETTING 5.7 9.1 10.0 12.4				LARGES ⁻ Below M	TALLATION T WIRE SI	ZE SETTI EQUIRED	NG. USE Crimp he	ITEM 40 TO OF SETTINGS EIGHT SETTING ING.
A CREASE BE CREASE BE CREASE BE CREASE BE CREASE SUP CR	ARING SURFACES L DAILY PER THE AF PLIED WITH THE AF R SPECIFIC DATA SEE BELOW FOR PA ICAL FEED WITH "SN FEED WITH "FINE C FOF THE STRIPPEF R BETWEEN BENCH A T NUMBER 1-23419 RT NUMBER 1-23419 RT NUMBER 2-23419 READS, GROOVE AN TEM 166 MUST BE C HE COUNTER. GHT REFERENCE SE R WAS QUALIFIED A WHEN RUNNING APF D CAM STORAGE LOG IONAL INFORMATION ENDED SET-UP FOR 552-1 BUT MAY ENC	PLICATOR IN PLICATOR. TO BE ENTER RT NUMBER: MART APPLIC ART APPLIC RIMP HEIGH MAY BE REC ND LEADMAKE -5 LOCTITE -6 LOCTITE -6 LOCTITE O O-RING ON ORIENTED CO TTING WAS T T THE FACTO LICATOR IN CATION REFE END FEED A ATOR CAN BE OUNTER PROE	ED INTO BLANK MEMORY CHIP AT CATOR" CONVERSION: 8-2150744- ATOR" CONVERSION: 8-2150744- T ADJUST": 8-2150744- QUIRED WHEN MOVING THE ER APPLICATIONS. TO THREADS OF ITEMS 62 & 180 TO THREADS OF ITEM 242. ITEMS 139 & 153. PRRECTLY IN ORDER TO PROPERLY HE SETTING USED WHEN THE ORY. ADJUSTMENT MAY BE	4 5 F C C C C C C C C C C C C C C C C C C	HE CUSTOMER ACKNOWLEDG NKNOWN. IN ADDITION THE IMP SPECIFICATIONS FOF PECIFICATIONS. TE CONNE OOLING FOR NON-TE CONNE NY AND ALL WARRANTIES THA CLUDING BUT NOT LIMITED TO JRPOSE. THE CUSTOMER ASSU RMINATED ASSEMBLIES USIN ONNECTIVITY AND SHALL F DSSES, EXPENSES AND LIA ONNECTIVITY PRODUCTS.	E CUSTOMER ACH THIS PRODUCT CTIVITY USES CTIVITY PRODU THE TOOLING M IMPLIED WARRA JMES ALL RESPON G SUCH TOOLING HOLD TE CONNECT	KNOWLEDGES THAT MAY NOT ACCEPTED PRAC JCTS. HOWEVER, VILL RELIABLY APP INTIES OF MERCHANSIBILITY NSIBILITY AND LIAN INTIES OF MERCHANSIBILITY NSIBILITY AND LIAN INTIES OF MERCHANSIBILITY INTIES OF MERCHANSIBILITY INTIES OF MERCHANSIBILITY AND LIAN INTERCENT INTERCENT </td <td>T TE CONNECTIVITY MATCH THE TER TICES TO DESIG TE CONNECTIVITY LY NON-TE CONNECTIVITY LY NON-TE CONNECTIVITY SNTABILITY FITN BILITY FOR BILITY FOR THE PER R EXPRESSLY IND SS FROM ALL CL E USE OF THIS 1 2119782 - 211964 - 1803257 1 1-22277 1 2119082 1 2079762 1 2119082 2-21 PART P A C I P A C I P A C I</td> <td>ITY HAS CALCUL MINAL MANUFACT N TERMINATION EXPRESSLY DISCL FORMANCE OF DEMNIFIES TE AIMS, DEMANDS, TOOLING ON NON 2-1 FINE AD 0-1 PUSH ROI 9-3 SPRING, 2-1 CAM, SN, 4-1 WASHER, 3-1 RETAINE NO</td> <td>ATED URER'S AIMS (AR -TE JUST HEAD ASM, D, AIR FEED , FLANGED COMPRESSION AIL, INSULATIO WAVE SPRING, R, INSULATION DESCRIP</td> <td>CREST-TO-CREST243DIAL242TIONITEM NO</td>	T TE CONNECTIVITY MATCH THE TER TICES TO DESIG TE CONNECTIVITY LY NON-TE CONNECTIVITY LY NON-TE CONNECTIVITY SNTABILITY FITN BILITY FOR BILITY FOR THE PER R EXPRESSLY IND SS FROM ALL CL E USE OF THIS 1 2119782 - 211964 - 1803257 1 1-22277 1 2119082 1 2079762 1 2119082 2-21 PART P A C I P A C I P A C I	ITY HAS CALCUL MINAL MANUFACT N TERMINATION EXPRESSLY DISCL FORMANCE OF DEMNIFIES TE AIMS, DEMANDS, TOOLING ON NON 2-1 FINE AD 0-1 PUSH ROI 9-3 SPRING, 2-1 CAM, SN, 4-1 WASHER, 3-1 RETAINE NO	ATED URER'S AIMS (AR -TE JUST HEAD ASM, D, AIR FEED , FLANGED COMPRESSION AIL, INSULATIO WAVE SPRING, R, INSULATION DESCRIP	CREST-TO-CREST243DIAL242TIONITEM NO
						(A +		own on s ersion sh			of 4 of 4 & 2 of 4)

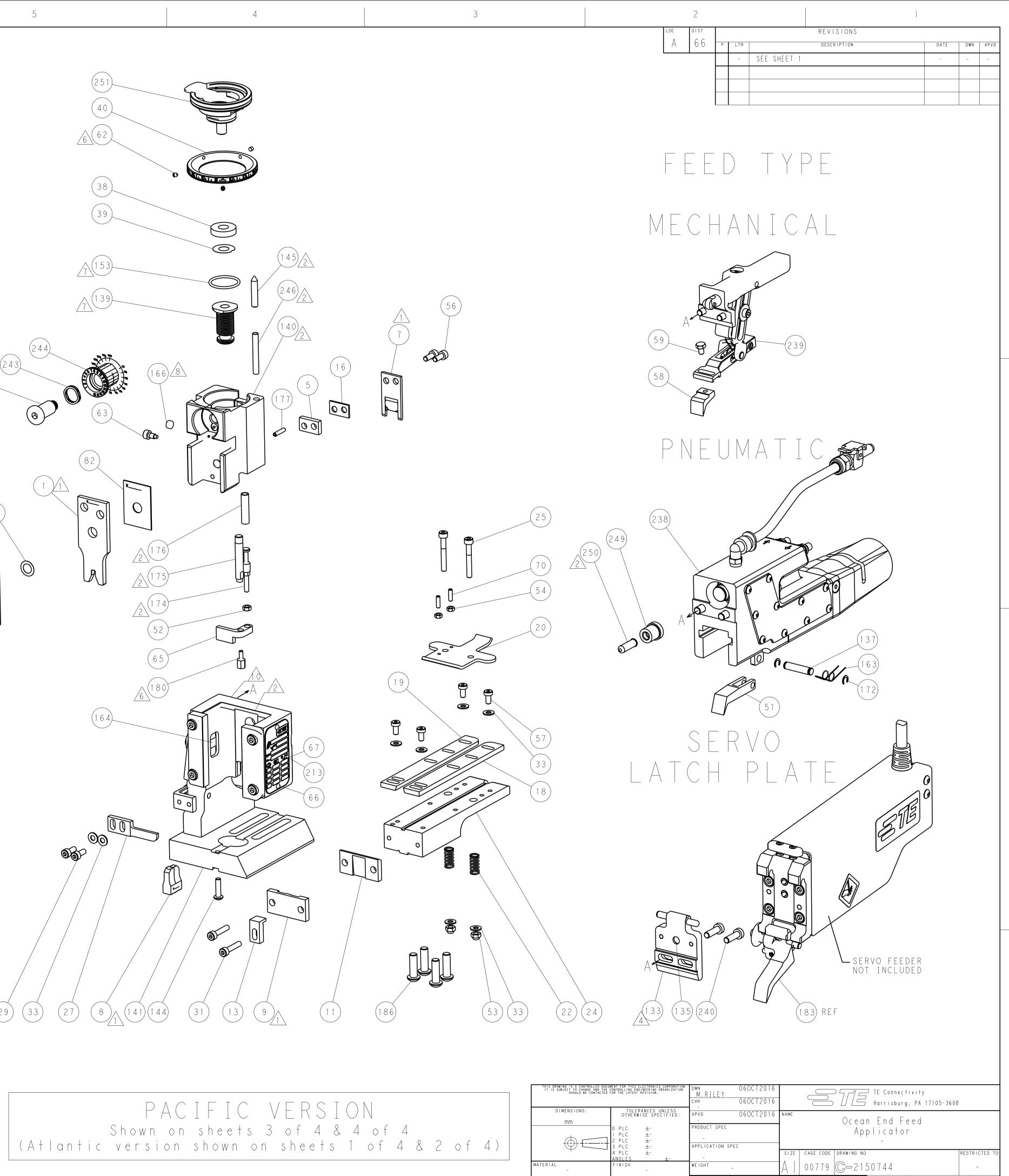
AMP 4805 REV 31MAR2000



			2								
SET	UP G/ 9599	AUGE	LOC DIST		LTR		REVISIONS		DATE	DWN	APVD
211	9099	- 2	A		- LIK	SEE SHEET 1	DESCRIPTION		- DATE	- DWN	-
2	_	_		68400			W HEAD, Rohs, M5	X 10			40
	-	1		9580			AL FEED ASSEMBLY				39 38
1	 _	_		<u>3440</u> 9740		AIR FEED TAG.IDEN	ITIFICATION				13
4	4	4		79383			SC, RoHS (M6 X 20))			86
R E F	_	_)1697			IGER ASSEMBLY,EF				83
1	1	1		2235			, HOLD-DOWN	(1 4 (<u></u>	1	80
1	1	1		<u>9311′</u> 22280			OTTED SPRING 3.0 > COMPRESSION	(14.()	1	77 76
1	1	1		52353			N, HOLDDOWN			1	75
1	1	1		1680			N,HOLDDOWN			1	74
-	2	_		045-			TAIN, EXTERN, 3/1			1	72
$\frac{1}{\Gamma \Gamma}$				4969-			RARE EARTH HIGH E	INE RG Y	/	1	66
<u>KEF</u>		KEF		<u>4970-</u> 0638-			MAGNETIC FEED FINGER			1	64
1	1	1		21084			.801 ID, .070 DIA	A. MAI	-	1	53
_	1	_	211	9641	- 2		1, AIR FEED			1	52
1	1	1		9798		DETENT F				1	45
1		1		⁷ 9383			SC, Rohs (M4 X 16)			1	44
	1	1		9653 9655			1, POST FEED Tor basic assembly	/ FF		1	42
1	1	1		9651			AN STYLE, END FEE			1	40
1	1	1	211	9092	- 2	BOLT, AD	JUSTMENT			1	39
-	1	-		23627			AIN, GRVD, 3/16 >	(.854	1	1	37
<u>R E F</u> 1	-	_		NOT E 3 3 7 4 3			HIP, PROGRAMMED ED LATCH ASM			1	35 33
1	1	1		5888 -		SERVO FE SPACER,				2	33 82
1	1	1		9791		DEPRESSC				-	73
1	1	1		9956			ATION PACKAGE				71
2	2	2		8032			, FLT POINT M3 X	10.0			70
1	1	1		9943 9740		WASHER,	ITIFICATION				69 67
2	2	2		5740 58078			PRIVE, RH, RoHS, 2	2 x . 1	88		66
1	1	1		1681			I, TERMINAL				65
1	1	1		9793			ADJUSTMENT BOLT				63
3	3	3		2763-			, SOC, CONE POINT		x 4.0		62
_	_	1		8022 3961		FEED FIN	<u>: hd cap, m4 x 6.0</u> Iger)			59 58
4	4	4		58400			W HEAD, Rohs, M4	Χ 8			57
2	2	2	1 - 2 1	6808	3 - 0		HD CAP, R₀HS, M∠	1 X 1 ()		56
2	2	2		8030			, REG, Rohs, M3				54
2	2	2		<u>6965</u> -)1803			:K, HEX, TORQUE (M I, REG, R⊙HS, M3.5				53 52
_	1	 _		9792)			51
-	1	2		3023-			HD CAP M4 X 6.0				49
-	-	1		9652			1, PRE FEED				48
1	1	1		79383			SC, Rohs (M8 X 25)				41
1	1	1		9645 9957			IMBERED FA WIRE AD OR SHIM PACK) J U S T N	1EN I		40 39
1	1	1		1964			IER, PRECISION				38
8	8	8	1 - 1	8028	- 2	WASHER,	FLAT, REG M4				33
2	2	2		8083			HD CAP, ROHS, M4				31
2	2	2		6808 0639-			HD CAP, R⊙HS, M⊄ (MACHINING)	+ X 1(J		29 27
2	2	2		6808			HD CAP, Rohs, M4	1 X 30)		25
1	1	1		52371		,	TRIP GUIDE			Ĺ	24
2	2	2		22281			COMPRESSION				22
1		1) 3292) 3152		DRAG Strip Gi	IIDE, REAR				20
1	1	1)3152			IIDE, FRONT				18
1	1	1		4064		SPACER					1 6
1	1	1		52360			IOLD-DOWN				13
1	1	1	24	0833-	- 1	PLATE, F	EAR SHEAR				$\frac{1}{1}$
-	- 1	- 1	60	- 0482-	- Д	- PI & TF C	RONT SHEAR				10
1	1	1		30306			COMBINATION, END F	EED			9
1	1	1		21720							7
-	-	-		-		-					6
. 1	 1	1		4064´ 8009-		SPACER BLOCK F	L CRIMPER SPACER				5
1	1	1		<u>8009</u> - 53396		,	INSULATION F PRE	MIUM			4 3
-	-	-		-		-					2
1	1	1	2 - 18	30322	4 - 7	CRIMPER,	WIRE				1
- 2 5	- 2 2	- 21	ΡA	rt i	VО		DESCRIPTIC	\mathbb{N}			TEM NO
DOCUMENT F THE CONTRO TED FOR TH	 OR TYCO ELE LLING ENGIN E LATEST RE	CTRONICS CC EERING ORGA VISION.	RPORATION DWN	. RILEY		DCT2016		nectivity	/		
			СНК			DCT2016			17105-3608	3	
		NCES UNL SE SPECI	-))UCT SPEC		DCT2016 NAME	Ocean End				
2 P	LC LC	±- ±- ±-		-			Applica -	tor			
3 P 4 P ANG	LC LC	±- ±-	APPL	- ICATION	SPEC	SIZE	CAGE CODE DRAWING NO			RESTRIC	CTED TO
FIN		-	WEIC	ЭНТ	-	AI	00779 C-2150744			-	
		-	Cus	tomer	Acces	sible Producti	on Drawing SCALE 1	: 1 SHEE		4 REV	' A
				SF	IEET (S 1 & 2 AR	E NOT REQUIRED F	or pa	CIFIC	VERS	ION



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SCALE 1.1 SHEET OF REV A stomer Accessible Production Drawing SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION