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(C) COPYRIGHT 2016 PART NUMBER	REVISION		FEED TYPE	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER
2150684-1	В	FINE CRIMP HEIGHT ADJUST	MECHANICAL	
2150684-2	В	FINE CRIMP HEIGHT ADJUST MECHANICAL AND CRIMP		
7-2150684-1	B	TOOLING KIT PNEUMATIC AND CRIMP	MECHANICAL	
7-2150684-2	B A	TOOLING KIT CRIMP TOOLING KIT	PNEUMATIC -	
CRIMP	A: TE TER E: SPLIC LENGTH m [.19023 114 APPLIED	TYPE   F   Image: Second structure   0 IN1   Image: Second structure   Image: Second structure <th>SPECIFICATION IETER RANGE - - TE TERMINAL</th> <th></th>	SPECIFICATION IETER RANGE - - TE TERMINAL	
WIRE SIZE 3 (***********************************	M MM	IMP HEIGHT [INCH] CRIM REFE 3+/-0.05 [.056+/002]	APHEIGHT 4 RENCE SETTING 4.7	
3200 CMA (2 X 1		4+/-0.05 [.053+/002]	5.6	* W
				O N S E
				S E T H
	NDED SPARE	PARTS INSTRUCTION SHEET FOR CLEAN	NING LUBRICATION A	PR
STORAGE	OF APPLIC,			
CRIMP HE APPLICAT NECESSAR 5. UNLESS S	EIGHT REFE OR WAS QU, Y WHEN RUI	RENCE SETTING WAS THE SETTIM ALIFIED AT THE FACTORY. ADJU NNING APPLICATOR IN THE FIEL OTHERWISE TORQUE VALUES SHAL	NG USED WHEN THE ISTMENT MAY BE D.	

AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

77-72 THIS DRAWING IS A CONTROLLED IT IS SUBJECT TO CHANGE AND SHOULD BE CONTAC

DIMENSIONS: mm MATERIAL

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ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

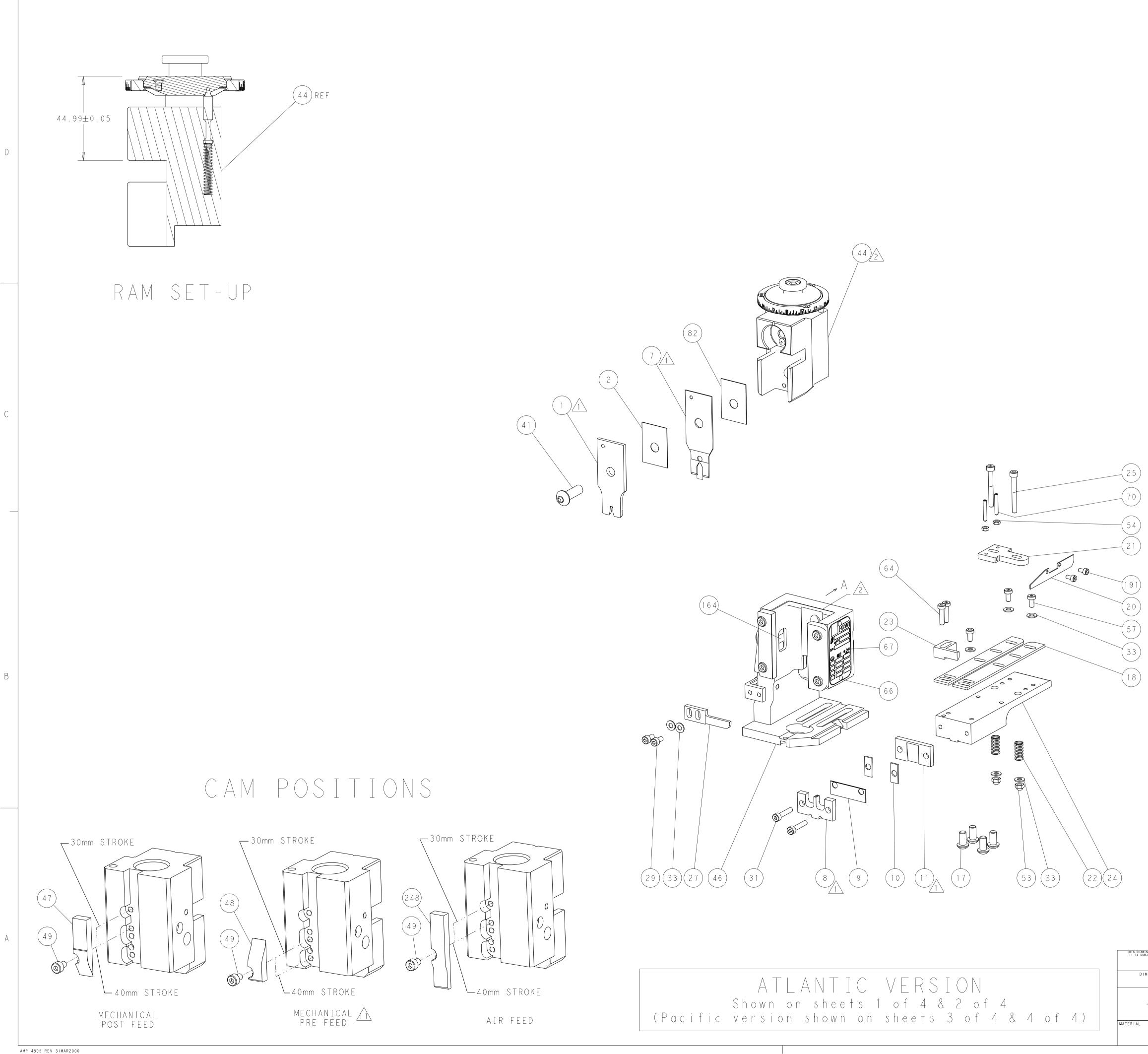
\*WARNING



SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

-	1	_	211	9641-1	FEE	D CAM, AIR FEED	248	
1	-	1	211	9580-1	MEC	HANICAL FEED ASSEMBLY	239	
_	1	_	284	4940-3	AIR	FEED MODULE	238	С
2	2	2	1 - 2 1	68083-1	SCR	, SKT HD CAP, RoHS, M3 X 6	191	C
REF	REF	REF	99.	4970-2	COU	INTER, MAGNETIC	164	
1	1	1	45	5888-5	SPA	CER, CRIMPER	82	
1	1	1	180	3607-4	DOC	UMENTATION PACKAGE	7 1	
2	2	2	3 - 1	8032-3	SCR	, SET, FLT PNT, M3 X 20.0	70	
1	1	1	211	9740-1		, IDENTIFICATION	67	
2	2	2		8078-1		EW, DRIVE, RH, RoHS, 2 x .188	66	
2	2	2		8400-8	-	S, LOW HEAD, RoHS, M4 X 16	64	
1	1	1	5 - 1	8022-5		, HEX HD CAP, M4 X 6.0	59	
1	_	1		3961-1	-	D FINGER	58	
3	3	3		8400-4		S, LOW HEAD, Rohs, M4 X 8	57	
2	2	2		8030-1		T, HEX, REG, ROHS, M3	54	
2	2	2		6965-8		, LOCK, HEX, TORQUE (M4)	53	
	1	_		53961-9		D FINGER	51	
2	1	2		3023-9		, SKT HD CAP M4 X 6.0	49	
1	_	1		9652-1		D CAM, PRE FEED	48	
1		1		9653-1		D CAM, POST FEED	47	
1	1	1		9655-5		LICATOR BASIC ASSEMBLY, EF	46	
1	1	1		3517-2		ASSEMBLY, EF ATLANTIC	4 4	
1	1	1		3602-1		, BHSC, RoHS (M8 X 25)	4 1	
7	7	7		8028-2	-	HER, FLAT, REG M4	33	
2	2	2		<u> </u>		, SKT HD CAP, RoHS, M4 X 20	31	
2	2	2		58083-2		2, SKT HD CAP, RoHS, M4 X 8.0	29	В
 	<u> </u>	<u> </u>		0639-1		IPPER (MACHINING)	27	
2	2	2		68083-6		, SKT HD CAP, RoHS, M4 X 35	25	
<u> </u>	<u> </u>	<u> </u>		<u>52371-1</u>		TE, STRIP GUIDE	24	
1	1	1		0825-7		TE, STRIP HOLD DOWN	23	
2	2	2		2281-3	-	ING, COMPRESSION	22	
<u> </u>	<u> </u>	<u> </u>		3168-1		I, STOCK DRAG	21	
1	1	1		64452-6		I, STOCK DRAG	20	
2	2	2			_	· · · · · · · · · · · · · · · · · · ·		
4		4		1259-4		DE, LOWER STRIP	18	
4	4	4		$\frac{79383-1}{0.000}$		C, BHSC, Rohs (M6 X 12)		
	2	2		0644-1		TE, REAR SHEAR	10	
2		<u> </u>		0645-3		CER, SHEAR PLATE		
	1	1	-	0619-5		TE, RETAINING	9	
2	1	1		90618-0		IL, SPLICE TYPE	8	
			4 3	9722-3	BLA	DE, SHEAR		
-	_	-		-	-		6	
-	_	_		-	-		5	
_	_	_		_	-		4	
-	-	-		-	-		3	
1	1	1		5888-4		CER, CRIMPER	2	
2	1	1	1 - 4	59736-7	CRI	MPER, WIRE	1	
-71		- 1		rt no		DESCRIPTION	ITEM NO	А
DOCUMENT FO THE CONTROL TED FOR THE	DR TYCO ELE LLING ENGIN E LATEST RE	CTRONICS CO EERING ORGA VISION.	СНК	WEAVER 17JU	N2016 N2016	TE Connectivity Harrisburg, PA 17105-3608		
(	TOLERA DTHERWIS	NCES UNL SE SPECI	ESS FIED: APVD	<u>ELBIN</u> 9 17JU	N2016	NAME		
0 P		±-	PROD	ELBIN DUCT SPEC		Ocean End Feed Applicator		
	LC	±- ±-		-				
3 PI 4 PI	LC	±- ±-		ICATION SPEC		SIZE CAGE CODE DRAWING NO RES	TRICTED TO	
A N G F I N		-	<u>+-</u> WEIG	iht _		$A \mid 00779 \bigcirc -2150684$	-	
		-	Cus	tomer Accessi	ble Pi		<sup>rev</sup> B	
						J I.I. I 4		

	DIST			REVISIONS			
ł	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
	•		A	RELEASED	16AUG2016	ΒW	ΤE
			В	ECR-19-015226	27SEP2019	ТB	ΤE



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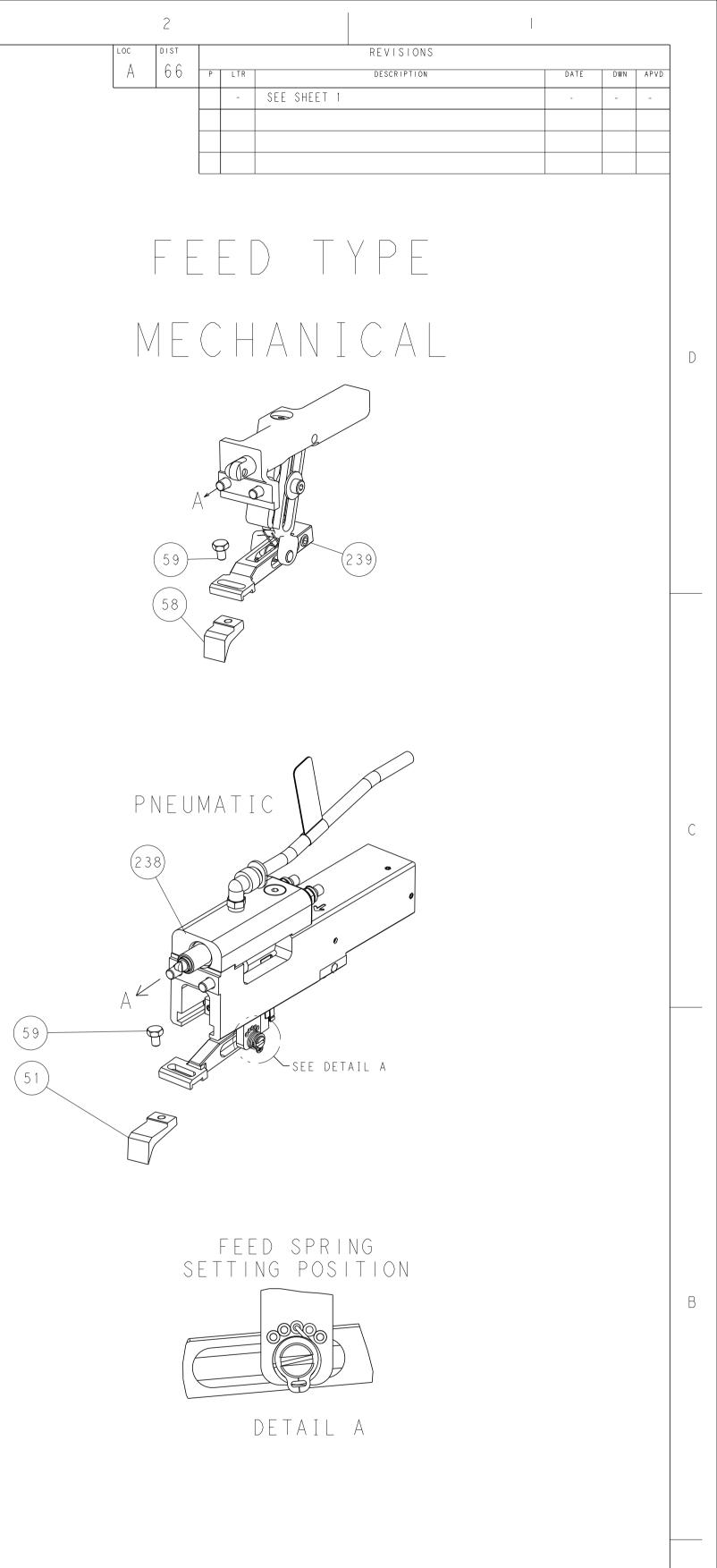
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2016

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MENT FOR TYCO ELECTRONICS COMPORATION CONTROLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 17JUN2016 В. WEAVER снк 17JUN2016 Т. ELBIN	_			TE Connectivity Harrisburg, PA 17105	- 3608	
 TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APVD 17JUN2016 T. ELBIN PRODUCT SPEC - APPLICATION SPEC	NAME			n End Feed plicator -		
4 PLC ±- ANGLES ±-	-	SIZE	CAGE CODE	DRAWING NO		R	ESTRICTED TO
FINISH -	WEIGHT _	1A	00779	C-21	50684		-
-	Customer Accessible P	roduc	tion Draw	ing	scale 1:1 Sheet 2	of 4	<sup>rev</sup> B

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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	THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION ECTRONICS CORPORATION. ALL RIGHTS RESERVED.	2016		PACIFIC VERSION TERMINATOR
	PART NUMBER REVISI	ON DESCRIPTION	FEED TYPE		INTERFACE ADAPTER
	2-2150684-1 B	FINE CRIMP HEIGHT			
	2-2150684-2 B 7-2150684-7 A	FINE CRIMP HEIGHT CRIMP TOOLING		,	
					Contraction of the second seco
D					
	APPLICATOR				
	CRIMP SIZE WIRE 2.54 mm [.100				
	APPL INSTRUCTION 408-35043	S			
	TERMINAL DATA: TE <sup>-</sup>		CRIMP SPECIFICATION		
	TERMINAL NAME: SPL	ICE			
	WIRE STRIP LENGTH 4.83-5.84 mm [.190-	.230 IN] Ø	ION DIAMETER RANGE -		
С	TERMINAL APPLICATION SPECIFICATION		-		
	TERMINALS APPLI	ED			
	TE TERMINAL TI 42329-1	E TERMINAL TE TERMIN	AL TE TERMINAL		
	SIZE 232 ( TEL)	CRIMP HEIGHT (CRIMP HEIGHT) mm [INCH]	CRIMP HEIGHT 4 REFERENCE SETTING	G	
		1.43+/-0.05 [.056+/002] 1.34+/-0.05 [.053+/002]	4.7		
В	A RECOMMENDED S	SDADE DADTS			
	$\wedge$	PLIED INSTRUCTION SHEET	FOR CLEANING, LUBRICA	TION AND	
	$\wedge$	TIONS LISTED ARE FOR SE	TUP ONLY		
	APPLICATOR WA	REFERENCE SETTING WAS S QUALIFIED AT THE FAC	TORY. ADJUSTMENT MAY B		
	5. UNLESS SPECIF	IN RUNNING APPLICATOR II		R	
	DOCUMENT, 101	- 3 3 0 0 0 .			
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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

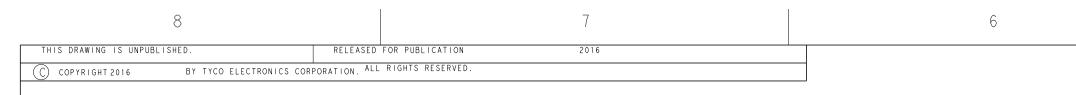
mm MATERIAL

\*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

4	3

		-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	-	1	_	2844940-3	AIR FEED MODULE	238	
	-	-	2	2	1 - 2 1 6 8 0 8 3 - 1	SCR, SKT HD CAP, RoHS, M3 X 6	191	l c
		-	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186	
	-	_	REF	REF	994970-2	COUNTER, MAGNETIC	164	
	-	_	1	_	2119641-2	FEED CAM, AIR FEED	152	
	-	_	-	1	2119653-2	FEED CAM, POST FEED	142	1
	-	_	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141	
	-	_	1	1	1803518-2	RAM ASSEMBLY, EF PACIFIC	140	
	-	_	1	1	455888-5	SPACER, CRIMPER	82	
	-	_	1	1	1803607-4	DOCUMENTATION PACKAGE	71	
	-	_	2	2	3 - 18032 - 3	SCR, SET, FLT PNT, M3 X 20.0	70	
	-	_	1	1	2119740-1	TAG, IDENTIFICATION	67	
	-	_	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	_	2	2	2168400-8	SHCS, LOW HEAD, RoHS, M4 X 16	64	
	-	_	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	_		1	2063961-1	FEED FINGER	58	
	-	_	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
	-	_	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
	-	_	2	2			53	
		_	<u> </u>		<u>986965-8</u> 2063961-9	NUT, LOCK, HEX, TORQUE (M4)	51	
	-		1			FEED FINGER		
	-	_		2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48	
)	-	-		1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
	-	-	/	/	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	33	В
	-	_	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31	
	-	_	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29	
	-	-	1	1	240639-1	STRIPPER (MACHINING)	27	
	-	-	2	2	1 - 2 1 6 8 0 8 3 - 6	SCR, SKT HD CAP, RoHS, M4 X 35	25	
	-	-	1	1	1752371-1	PLATE, STRIP GUIDE	24	_
	-	-	1	1	240825-7	PLATE, STRIP HOLD DOWN	23	
	-	-	2	2	2 - 2 2 2 8 1 - 3	SPRING, COMPRESSION	22	
		-	1	1	1633168-1	ARM, STOCK DRAG	21	
		-	1	1	1 - 464452 - 6	DRAG, STOCK	20	
		_	2	2	1901259-4	GUIDE, LOWER STRIP	18	
	1	-	1	1	240644-1	PLATE, REAR SHEAR	1 1	
		-	2	2	240645-3	SPACER, SHEAR PLATE	10	
		-	1	1	690619-5	PLATE, RETAINING	9	1
	1	1	1	1	7-690618-0	ANVIL, SPLICE TYPE	8	
	$\overline{1}$	_	1	1	459722-3	BLADE, SHEAR	7	
		-	_	_	-	-	6	1
	-	_	-	_	_	-	5	1
	-	_	-	_	_	-	4	1
	-	_	_	_	_	-	3	
		_	1	1	455888-4	SPACER, CRIMPER	2	1
	$\bigwedge$	1	1	1	1 - 459736 - 7	CRIMPER, WIRE	1	
							ITEM	·
			7 - 22		PART NO	DESCRIPTION	NO	A
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<u> </u>	DINENGLOUG		TA: 55 1		снк 17JUN	12016 Harrisburg, PA 17105-3608		
	DIMENSIONS:		TOLERA OTHERWIS	NCES UNL SE SPECII	ess fied: apvd 17JUN T. ELBIN	Ocean End Feed		1
	mm	0 F		±- +-	PRODUCT SPEC	Applicator		
		2 F	PLC PLC PLC	±- ±-	- APPLICATION SPEC			
	$\psi$ —	4 F	PLC PLC GLES	±- ±-		SIZE CAGE CODE DRAWING NO RES	STRICTED TO	1
MATER	-		<u>JLES</u> NISH	-		$A \mid 00779 \ C = 2150684$	-	
ļ				-			1	-
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66	Ρ	LTR	DESCRIPTION		DATE	DWN	APVD
		-	SEE SHEET 1		-	-	-
				66 P LTR DESCRIPTION	66 P LTR DESCRIPTION	66 P LTR DESCRIPTION DATE	66 P LTR DESCRIPTION DATE DWN

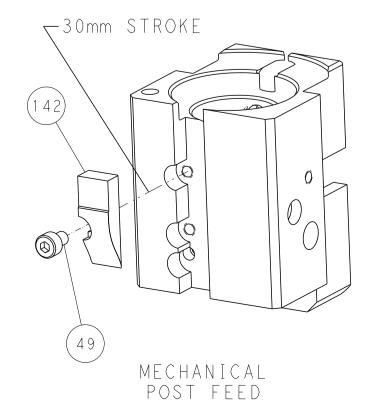


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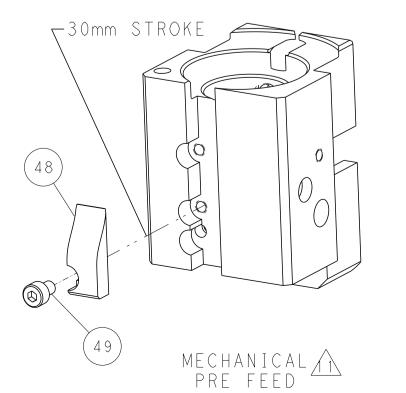
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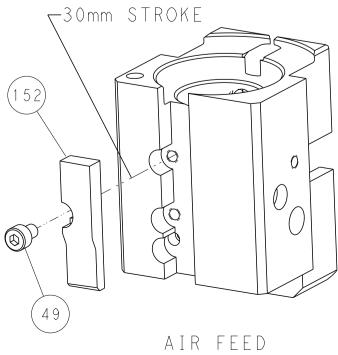
## RAM SET-UP

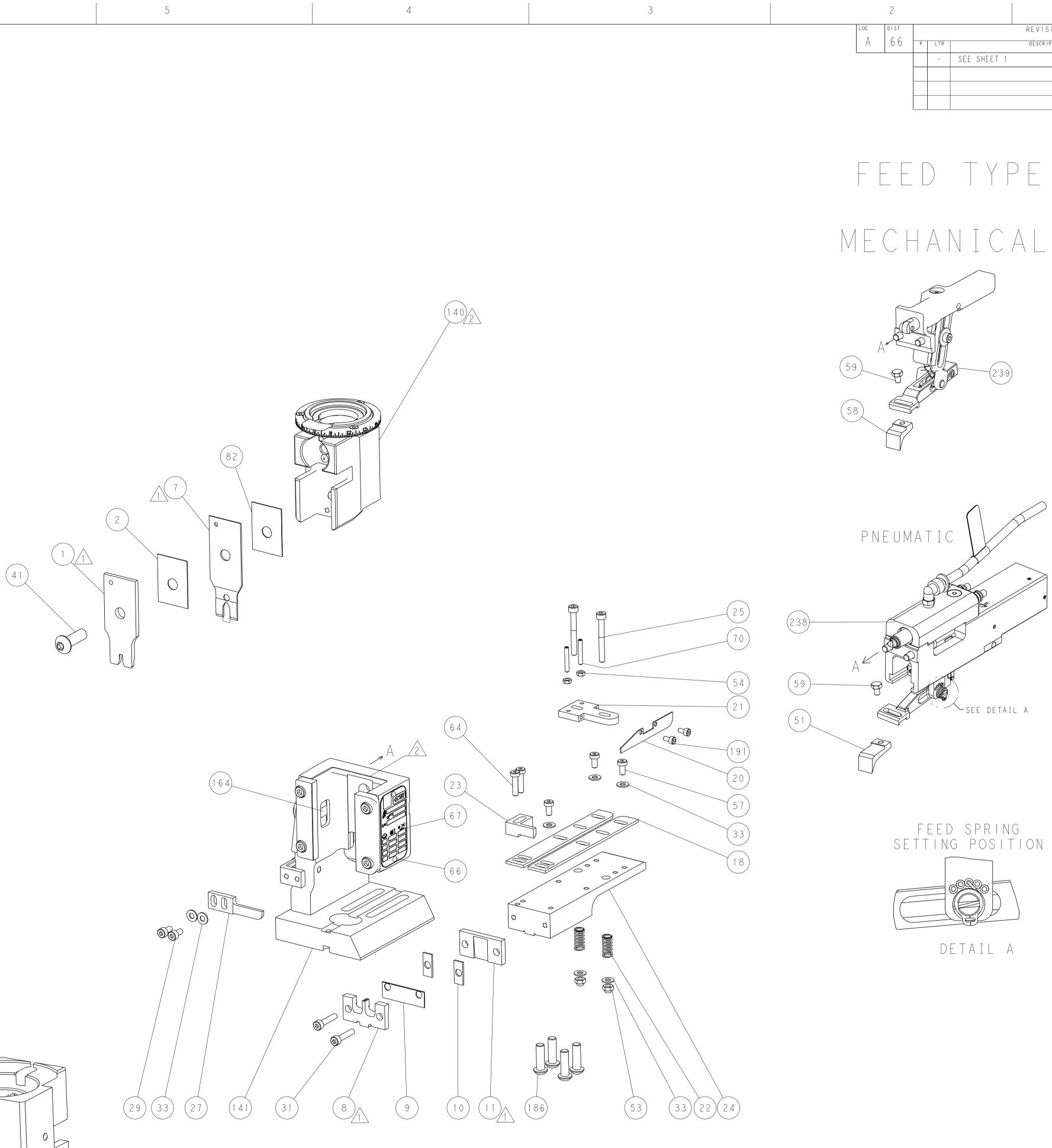
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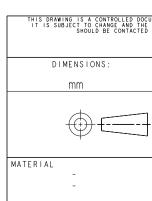


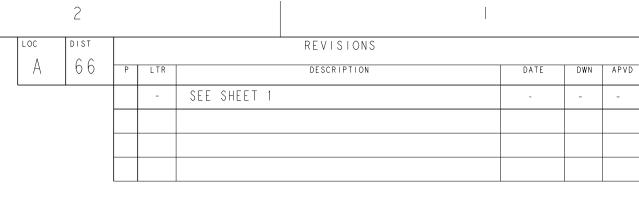


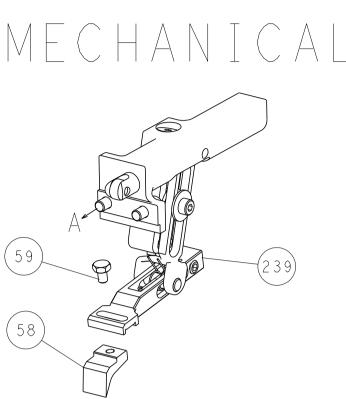




PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)







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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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