



FIRST SAMPLE REPORT (FSR)

SUMMARY

PROJECT / REF. NO. Pidg	PROCESS / TOOL NO.	DOCUMENT NO. / rev. / date FSR_132246 / 1 / 24-10-2018
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- NEW TOOL or EQUIPMENT
 TOOL MODIFICATION
 MATERIAL or COMPONENT CHANGE
 CUSTOMER SAMPLE
 PILOT BATCH

PART NO. & REV	PART(S) DESCRIPTION	TYPE OF TOOL OR PROCESS
132246-3 rev C	TERMINAL RING TONGUE PIDG 22 18	<input checked="" type="checkbox"/> Die <input type="checkbox"/> Plating <input type="checkbox"/> Packaging <input type="checkbox"/> Mold <input type="checkbox"/> Die Cast <input type="checkbox"/> Cable Assy <input type="checkbox"/> Assy <input type="checkbox"/> Other

RESULTS preliminary FSR

PERFORMED INSPECTIONS	RESULT	DRAWING / SPEC NO.	REPORT NO.
Dimensional <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NOK		
Termination technique <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NOK		
Electrical <input type="checkbox"/>	<input type="checkbox"/> OK <input type="checkbox"/> NOK		
Visual <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NOK		

(please specify below)

Comment: Other info. Attached? Yes

RESULTS final FSR

PERFORMED INSPECTIONS	RESULT	DRAWING / SPEC NO.	REPORT NO.
Dimensional <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NOK		
Termination technique <input type="checkbox"/>	<input type="checkbox"/> OK <input type="checkbox"/> NOK		
Electrical <input type="checkbox"/>	<input type="checkbox"/> OK <input type="checkbox"/> NOK		
Visual <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NOK		

(please specify below)

Comments Measurement report subassembly 132250-1 enclosed Other info. Attached? Yes

DECISION

APPROVAL
 TEMPORARY APPROVAL VALID UNTIL
 NO APPROVAL

ACTIONS

SUBJECT	SPECIFICATION	RESULT	ACTION	RESP + DATE DUE

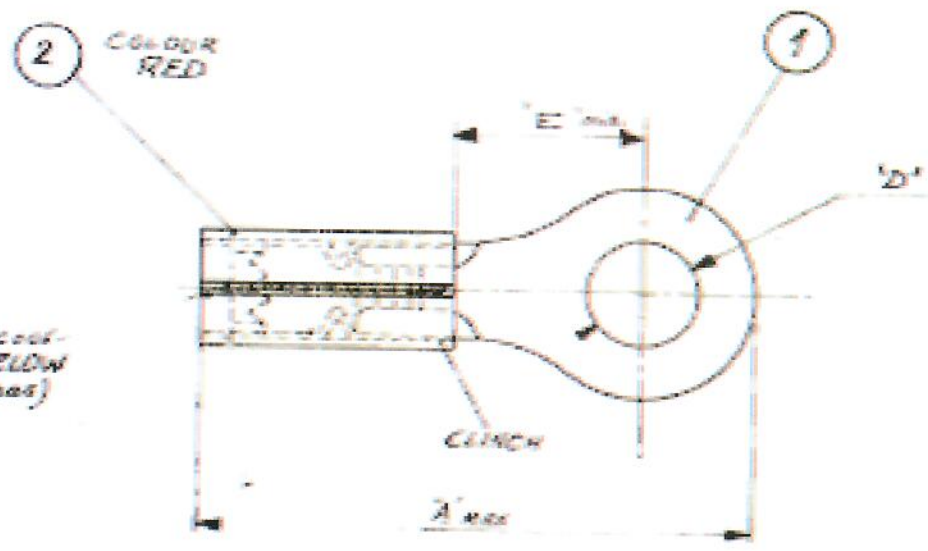
Other info attached? Yes

PRODUCT / TOOL / PROCESS APPROVAL AUTHORITIES (Signatures below indicates approval of this report)

TOOL / PROCESS ENGINEER	Name: _____ Signature / date: _____ / 00-00-0000	QUALITY ENGINEER	Name: Łukasz Grzegorek Signature / date: _____ / 27-05-2015
PRODUCT ENGINEER	Name: Daniel Rohde Signature / date: Daniel F. Rohde/ 2018.10.24	MANUFACTURING. ENG (or equivalent)	Name: Andrzej Jasiński Signature / date: _____ / 27-05-2015
SUPPLIER	<input type="checkbox"/> design <input type="checkbox"/> build <input type="checkbox"/> run	CUSTOMER DEV. ENGINEER	Name: _____ Signature / date: _____ / 00-00-0000
			Name: _____ Signature / date: _____ / 00-00-0000

NUMBER

COLOUR CODE
SEE BELOW
(3-strips)



AUTOMATION 457 19 24 AM 20 of France 5 4
 DIMENSIONS IN INCHES DO NOT SCALE DRAWING

Part Number	Item 1	Item 2	A	D ^{max}	E	Colour Code	Ass	Notes
132246-3	31089	24981-1	722	119	130	WHITE	18	
132246-2	31089	24977-1	722	119	130	RED	20	INACTIVE
132246-1	31089	24976-1	722	119	130	GREEN	22	ACTIVE

20 C Transfer to Elec - EQ00 B INACTIVE 13246-1-2 A 130mm ASS / 70mm 742 changed color code WAS NCS P72 8580	MATERIAL	HEAT TREAT	LOCATIONS OF FEATURES
	FINISHED 22.10 DATE		
	AMP AMP DE FRANCE 75 PONTOISE		
	FA 732246 INSULATION RESTRICTION PIDS TERMINAL		

Product number 132246-3
Drawing number 132246
Revision C
Date 2018.10.24
Temperature 20,3°C
Humidity 45,3%

Qip	Nominal dimension	Upper tolerance limit	Lower tolerance limit	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5
A	.722 max			0,687	0,682	0,688	0,689	0,691
D	.119	.003	.003	0,117	0,116	0,116	0,117	0,117
E	.130 min			.133	.136	.139	.137	.135

Colour code

(3 stripes) White ok
Colour of sleeve RED ok