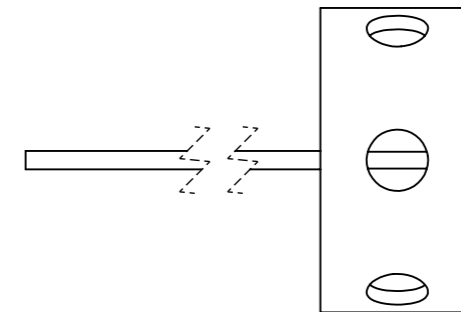
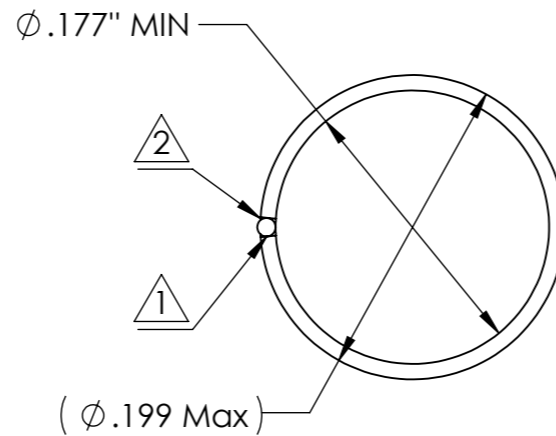
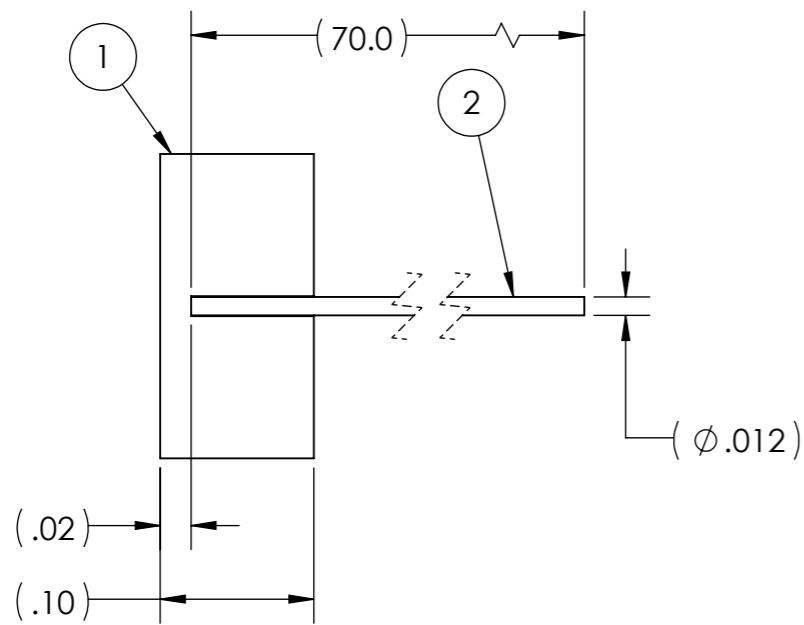


5108138 REV A

Change Plan	Rev	Description	Release BY
CM5-25210	2	NOTES AND TOLERANCE UPDATE	NHV
CM5-25434	3	NOTES UPDATE	NHV



NOTES:

- ① RING TO WIRE WELD TO WITHSTAND TENSILE FORCE OF 25 LBS.
- ② WELD SURFACES TO BE FREE OF SPIKES AND CRACKS WHEN VIEWED AT 10X.
- 3. ASSEMBLY TO BE FREE OF GREASE, OIL AND FOREIGN MATERIAL WHEN VIEWED THROUGH NAKED EYE.
- 4. VISUAL INSPECT AT 10X FOR BURRS AND SHARP EDGES.

UNLESS OTHERWISE SPECIFIED
- DIMENSIONS ARE IN INCHES -
REMOVE ALL BURRS AND SHARP EDGES

ASME Y14.5M-2018 APPLIES

Drawn By	DATE	Scale
NAVEENA HV	13-FEB-23	NTS

UNSPECIFIED TOLERANCE 3RD ANGLE	.x = ± 0.1
	.xx = ± 0.01
PROJECTION	.xxx = ± 0.005
	.xxxx = ± 0.0005
	± 0.5°

MATERIAL: N/A
FINISH: N/A
HEAT TREAT: N/A



TITLE: Welded Assembly 16 Fr Pull Ring	
Specification No. 4117466	REV. 3
ERP No. 1000-3779-01	REV. 1
Customer Name: N/A	A4
Customer No. N/A	
REV. N/A SHEET 1 OF 1	

DO NOT SCALE DRAWING

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