

AMPLIMITE Cable Connectors and Shielding Hardware Kits

Quick Reference Guide

We offer one of the broadest, most versatile portfolios of D-subminiature connectors in the market with unrivaled engineering support to address our customer's needs. Our reliable AMPLIMITE cable connectors are available in a variety of plating types to satisfy different applications. These connectors are intermateable with any size 20 or 22 D-subminiature connector dimensionally complying with MIL-C-24308.

Features & Benefits

- Lower cost, commercial version of the military approved series
- Available with shielding hardware and shielding enclosure kits
- Tin or zinc plated shells, with or without grounding indents

Applications

- Industrial machinery
- Medical instrumentation
- Computers and peripherals
- RAID storage arrays
- File servers/routers
- Tape storage system
- Work stations
- On-machine industrial communications
- Personal and handheld devices

AMPLIMITE Cable Connectors and Shielding Hardware Kits

How to Select an AMPLIMITE **Connector Part** Number

The charts on the following pages highlight the AMPLIMITE part numbers with the key product attributes to help identify the correct part for your application. Each section also includes a list of materials to characterize the composition of each part.

HDP-20 Crimp Snap-In Contact Connectors

HDP-	20 Crim	p Snap	o-In Co	ntact C	Connecto	ors	P.	lug Part Number	·s	Receptacle Part Numbers		
	# of						Zinc Plated	Tin Plat	ed Shell			
Shell Size	Contact Positions	Dim. A	Dim. B	Dim. C	Insert Material	Mounting Method	9	Without Ground Indents	With Grounding Indents	Zinc Plated Shell	Tin Plated Shell	
1	9	1.213	.984	.494	94V-0	Standard	205204-9	205204-8	205204-4	205203-8	205203-3	
1	9	1.213	.904	.494	940-0	Clinch Nut	-	1658642-2	1658642-1	-	1658643-1	
2	15	1 = 41	1 710	.494	94V-0	Standard	205206-9	205206-8	205206-3	205205-7	205205-2	
2	15	1.541	1.312	.494	340-0	Clinch Nut	-	-	5745908-2	-	1658644-1	
7	25	2.000	1050	40.4	0.41/ 0	Standard	5205208-1	207464-7	207464-2	5205207-1	207463-1	
3	25	2.088	1.852	.494	94V-0	Clinch Nut	-	-	5745036-2	207516-6	207516-5	
4	.37	0 700	2 5 0 0	40.4	0.41/ 0	Standard	205210-8	205210-7	205210-3	205209-7	205209-2	
4	57	2.729	2.500	.494	94V-0	Clinch Nut	-	-	745135-4	-	5207661-3	
-	5 50 2.635 2.		0.05		Standard	1658641-3	1658641-1	1658641-2	1658640-2	1658640-1		
5		2.635	2.635 2.406	.605	94V-0	Clinch Nut	-	-	5745883-2	-	5745884-1	

Notes:

1. Plugs accept size 20 DF pin contacts and receptacles accept size 20 DF socket contacts.

2. All part numbers are RoHS compliant.



Material and Finish

Shell: Steel, zinc or tin plated Insert: 94V-0 rated thermoplastic, black Mounting Holes: Standard: .120 Dia Clinch nuts: 4-40 threads with self-locking feature

Material and Finish

Connector Shells:

Connector Insert:

Shield Enclosure

thermoplastic, black

Shield: Steel, tin plated

Stell, tin plated

94V-0 rated

HDP-20 Basic Shielding Hardware Kits

Notes: 1. Plugs accept size 20 DF pin contacts and	Shell Size	# of Contact Positions	Dim. D	Dim. E	Recommended Cable Outer Diameter Range	Max. Inner Cable Bundle diameter*	Mounting Method	Plug Kit Numbers	Receptacle Kit Numbers
receptacles accept size 20 DF socket contacts.	1	9	.700	1.535	.165455	.350	Standard	1658645-1	1658646-1
2. Components of the kits		5	.700	1.555			Clinch Nut	5748526-1	5748536-1
are shipped unassembled and bulk-packaged in	2	15	1.024	1.535		.350	Standard	1658647-1	5747539-1
quantities of 100 pieces.		15	1.024			.350	Clinch Nut	5750636-1	5787908-1
 All part numbers are RoHS compliant. 		25	1.576			.350	Standard	1658648-1	1658649-1
*Maximum cable	5	20	1.570	1.555	.105455	.550	Clinch Nut	-	1658662-1
diameter after jacket and braid removed.	4	37	2.215	1000	.338562	450	Standard	1658650-1	1658651-1
	4	3/	2.215	1.892	.330502	.450	Clinch Nut	5786929-1	-
	5	50	2.120	1.876	.338480	.450	Standard	1658652-1	1658653-1

HDP-20 Shielding Hardware Enclosure Kits

HDP-	20 Shie	lding H	lardwar	e Enclo	osure Kits			Kit Num	bers —	Expansion Tool	
Shell Size	# of Contact Positions	Dim. D	Dim. E	Dim. F	Recommended Cable Outer Diameter Range	Max. Inner Cable Bundle diameter*	Insert Material	Plug	Receptacle	Cable O.D. (Max)	Part number
1	9	1.660	1.355	.630	.190330	.330	94V-0	1658655-1	1658654-1	.330	58241-4
2	15	1.660	1.685	.630	.190330	.330	94V-0	1658657-1	1658656-1		002114
3	25	1.660	2.210	.630	.217435	.350	94V-0	1658659-1	1658658-1	.450	58241-1
4	37	2.010	2.865	.730	.338562	.450	94V-0	5747958-1	1658660-1	.572	58241-2
5	50	2.010	2.775	.730	.338562	.450	94V-0	1658661-1	5747959-1		002712

Material and Finish Connector Shells: Steel, tin plated

Connector Insert: 94V-0 rated thermoplastic, black Shield: Steel, tin plated Enclosure: PVC, black Jackscrews: Zinc alloy



Notes:

1. Plugs accept size 20 DF pin contacts and receptacles accept size 20 DF socket contacts. 2. Components of the kits are shipped unassembled and bulk-packaged in quantities of 100 pieces. 3. All part numbers are RoHS compliant. *Maximum cable diameter after jacket and braid removed.

HDP-20 Ferrules for Shielding Hardware Kits

Shell Size	Style	L Dimension	Cable Diameter	Ferrule	Die Sets*
1-3	Stepped	.440	.165190	3-747579-0	543424-3
1-3	Stepped	.440	.190217	3-747579-0	543424-2
1-3	Stepped	.440	.217246	3-747579-0	543424-8
1-3	Stepped	.440	.246284	3-747579-2	-
1-3	Stepped	.440	.284324	3-747579-2	543424-7
1-3	Stepped	.440	.324375	3-747579-4	543424-6
1-3	Straight	.440	.375437	2-747579-7	543424-5
1-3	Straight	.440	.400460	3-747579-6	543424-4
4-5	Stepped	.625	.230265	2-747580-4	543425-2
4-5	Stepped	.625	.338385	2-747580-3	543425-1
4-5	Stepped	.625	.375432	2-747580-1	58238-1
4-5	Stepped	.625	.422490	3-747580-1	58237-2
4-5	Straight	.625	.480562	2-747580-2	58237-1

Material and Finish

Steel (annealed), tin plated





Straight

Notes:

1. All part numbers RoHS compliant.

*Die sets used with Hand Crimping Tool Part No. 543344-1 or Pneumatic Bench Tool Part No. 312522-3 equipped with Die Set Holder Part No. 58449-1.

HDP-22 Crimp Snap-In Contact Connectors

					With Grounding — Indents	With Clinch Nuts		With Clinch Nuts
Shell Size	No. of Contact Positions	Dim. A	Dim. B	Dim. C	Plug	Plug	Receptacle	Receptacle
1	15	1.213	.984	.494	748364-1	1658691-1	1658681-1	1658690-1
2	26	1.541	1.312	.494	1658671-1	5749717-1	1658682-1	5788816-1
3	44	2.088	1.852	.494	1658672-1	-	1658683-1	5786583-1
4	62	2.729	2.50	.494	1658673-1	6658293-1	1658684-1	-
5	78	2.635	2.406	.605	1658674-1	-	1658685-1	-

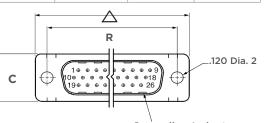


Socket: Phosphor bronze

Plated:

A: duplex plated .000030 gold on mating end, with entire contact .000050 min. nickel underplated

B: duplex plated gold flash on mating end, with entire contact .000050 min. nickel underplated



Grounding Indents

HDP-22 Crimp Snap-In Contact Connectors

						Kit N	umber
Shell Size	No. of Contact Positions	Dim. C	Dim. D	Recommended Cable Outer Dia. Range	Max. Inner Cable Bundle Dia.*	Plug	Receptacle
1	15	1.535	.700	.165455	.350	1658675-1	5748634-1
2	26	1.535	1.024	.165455	.350	1658676-1	1658687-1
3	44	1.535	1.576	.165455	.350	1658677-1	5748636-1
4	62	1.892	2.215	.338562	.450	5748471-1	-
5	78	1.876	2.120	.338490	.450	5748472-1	-

Notes:

1. Plugs accept size 22 DF pin contacts and receptacles accept size 22 DF socket contacts.

2. Components of the kits are shipped unassembled and bulk-packaged in quanities of 100 pieces.

3. All part numbers are RoHS compliant.

*Maximum cable diameter after jacket and braid removed.

Material and Finish Connector Shells: Steel, tin plated Connector Insert: 94V-0 rated thermoplastic, black

Shield: Steel, tin plated



Receptacle



Plug

HDP-22 Crimp Snap-In Contact Connectors

							Kit Nu	mbers —	Shielding Enclosure Expansion Tool —		
Shell Size	No. of Contact Positions	Dim. C	Dim. D	Dim. E	Recommended Cable Outer Dia. Range	Max. Inner Cable Bundle Dia.*	Plug	Receptacle	Cable O.D. (Max)	Part Number	
1	15	1.640	1.355	.630	.190330	.330	1658678-1	1658688-1	.330	58241-4	
2	26	1.640	1.685	.630	.190330	.330	1658679-1	1658689-1		302414	
3	44	1.640	2.205	.630	.217435	.350	1658680-1	5748641-1	.450	58241-1	
4	62	2.010	2.860	.730	.338562	.450	5748476-1	578642-1	.572	58241-2	
5	78	2.010	2.770	.730	.338490	.450	5748477-1	-			

Material and Finish

Connector Shells: Steel, tin plated Connector Insert: 94V-0 rated thermoplastic, black Shield: Steel, tin plated Enclosure: PVC, Black Jackscrews: Zinc alloy



Plug



Receptacle

Shell Size	Style	L Dimension	Cable Diameter	Ferrule	Die Sets*	
1-3	Stepped	.440	.165190	3-747579-0	543424-3	Material and Finish
1-3	Stepped	.440	.190217	3-747579-0	543424-2	Steel (annealed), tin plated
1-3	Stepped	.440	.217246	3-747579-0	543424-8	
1-3	Stepped	.440	.246284	3-747579-2	543424-1	
1-3	Stepped	.440	.284324	3-747579-2	543424-7	
1-3	Stepped	.440	.324375	3-747579-4	543424-6	
1-3	Straight	.440	.375437	-	543424-5	
1-3	Straight	.440	.400460	3-747579-6	543424-4	Straight
4-5	Stepped	.625	.230265	2-747580-4	543425-2	Notes:
4-5	Stepped	.625	.338385	2-747580-3	543425-1	1. All part numbers are RoHS co
4-5	Stepped	.625	.375432	2-747580-1	58238-1	*Die sets used with Hand Crimp 543344-1 or Pneumatic Bench T
4-5	Stepped	.625	.422490	2-747580-1	58237-2	3 equipped with Die Set Holder
4	Straight	.625	.480562	2-747580-2	58237-1	



Straight Stepped

Notes:

1. All part numbers are RoHS compliant.

*Die sets used with Hand Crimping Tool Part No. 543344-1 or Pneumatic Bench Tool Part No. 312522-3 equipped with Die Set Holder Part 58449-1.

HDE-20 All-Plastic IDC Connectors

Plugs					Contact Identification No. Contact Identification No. 2 for 30-26 AWG Wire 2 for 26-22 AWG Wire		
Shell Size	No. of Contact Positions	Dim. A	Dim. B	Contact Finish (Plating Code)	Plug	Plug	
1	0	1 017	00.4	А	-	745203-9	
I	9	1.213	.984	В	-	1-745203-1	
2	15	1.541	1.312	А	-	745207-7	
3	25	2.000	1.852	А	745211-9	745211-7	
5	25	2.090	1.852	В	-	745211-8	
4	37 2.732 2.500		2.500	А	-	745215-7	

Material and Finish

Housing: 94V-0 rated thermoplastic, black

Contacts: Phosphor bronze

Contact Finish: duplex plated

A: .000030 gold on mating end, tin on termination end, with entire contact nickel underplated

B: gold flash on mating end, tin on termination end, with entire contact nickel underplated

Notes:

All connectors are preloaded with insulation displacement contacts. Pins in plug connectors and sockets in receptacle connectors. contacts accep a max. wire insulation thickness of .015 and a max. wire insulation diameter of .060.

2. HDE connectors are designed for terminating solid or stranded (7 strand max) wire. 3. Individual conductor strands should be

larger than .005 inch diameter.

4. Extaction Tool Part No. 91232-1 (Instruction Sheet

408-6631) is ued to remove pin or socket contacts. 5. All part numbers are RoHS compliant.



Plug

HDE-20 All-Plastic IDC Connectors

Receptacles

Shell Size	No. of Contact Positions	Dim. A	Dim. B	Contact Finish (Plating Code)	Receptacle
1	0	1 017	004	А	745201-7
I	9	1.213	.984	В	745201-9
2	15	1.541	1.312	А	745205-7
3	25	2.090	1.852	А	745209-7
5		2.090	1.052	В	745209-8

Notes:

1. All connectors are preloaded with insulation displacement contacts. Pins in plug connectors and sockets in receptacle connectors. contacts accep a max. wire insulation thickness of .015 and a max. wire insulation diameter of .060.

2. HDE connectors are designed for terminating solid or stranded (7 strand max) wire.

3. Individual conductor strands should be larger than .005 inch diameter.

4. Extaction Tool Part No. 91232-1 (Instruction Sheet 408-6631) is ued to remove pin or socket contacts.

5. All part numbers are RoHS compliant.

HDE-20 Metal-Shell IDC Connectors

Material and Finish

Shell: Steel, tin plated

Insert: 94V-0 rated thermoplastic, black

Contacts: duplex plated:

A: .000030 gold on mating end, tin on termination end, with entire contact nickel plated

B: Gold flash on mating end, tin on termination end, with entire contact nickel underplated.



Plug

Receptacles

Plugs				[Contact Identification No. 2 for 30-26 AWG Wire		Contact Identification No. 2 for 26-22 AWG Wire		
Shell Size	No. of Contact Positions	Dim. A			Dim. A Dim. B Contact Finis (Plating Code			Plug	Plug
1		1.017	.984	А	1-745492-7	1-745792-8	1-745492-9		
	9	1.213		В	-	2-745492-0	-		
2	15	1 5 41	1.541 1.312	А	1-745494-7	1-745494-5	-		
2	15	1.541		В	-	1-745494-6	-		
3	25	2.088	1.852	А	1-745496-9	1-745496-7	2-745496-0		
5	25	2.088	1.852	В	-	1-745496-8	-		
4	37	2.729	2.500	А	1-745498-6	1-745498-5	-		
-	57	2.729	2.500	В	-	1-745498-7	-		

Contact Identification No.

2 for 26-22 AWG Wire

Notes:

1. All connectors are preloaded with insulation displacement contacts. Pins in plug connectors and sockets in receptacle connectors. Contacts accept a max. wire insulation thickness of .015 and a max. wire insulation diameter of .060. 2. Connectors can be made avilable with clinch nuts, contact TE Connectivity.

Contact Identification No.

3. HDE connectors are designed for terminating solid or stranded (7 strand max.) wire

4. Individual conductor strands should be

larger than 005 inch diameter

5. Extraction Tool Part No. 91232-1 (Instruction Sheet 408-6631) is useed to remove pin or socket contacts. 6. All part numbers are RoHS compliant.

A: .000030 gold on mating end, tin on termination end, with entire contact nickel plated

B: Gold flash on mating end, tin on termination end, with entire contact

nickel underplated

Contact Identification No. 2 for 26-22 AWG Wire

Rece	otacles				2 for 30-26 AWG Wire		2 AWG Wire —	7
Shell Size	No. of Contact Positions	Dim. A	Dim. B	Contact Finish (Plating Code)	Receptacle	Receptacle	Receptacle	* RS-232 size 3 connector, for 26-22 AWG wire select
	_			A	1-745491-6	1-745491-7	1-745491-9	loaded circuits 1-8, 15, 17, 20 and 22, Plug Part No.
	1 9 1.213	1.213	13 .984	В	-	1-745491-8	-	747740-1, Receptacle Part N
2	15	1.541	1.312	А	1-745493-6	1-745493-4	-	747741-1, gold flash contacts
2	15	1.541	1.312	В	-	1-745493-5	-	
				A	1-745495-7	1-745495-8	1-745495-9	Material and Finish
3	25	2.088	1.852	В	-	2-745495-0	-	Shell: Steel, tin plated
				A	1-745497-6	1-745497-5	-	thermoplastic, black
4	37	2.729	2.500	B	-	1-745497-7	-	Contacts: Phospher bronze
	1	1	1	1	1	1	1	Contact Finish:

Notes:

All connectors are preloaded with insulation displacement contacts. Pins in plug connectors and sockets in receptacle connectors. Contacts accept a max. wire insulation thickness of .015 and a max. wire insulation diameter of .060.

2. Connectors can be made avilable with clinch nuts, contact TE Connectivity.

3. HDE connectors are designed for terminating solid or stranded (7 strand max.) wire

4. Individual conductor strands should be larger than .005 inch diameter.

5. Extraction Tool Part No. 91232-1 (Instruction Sheet 408-

6631) is used to remove pin or socket contacts

6. All part numbers are RoHS compliant.



Receptacle

Housing: 94V-0 rated thermoplastic, black

Contacts: Phosphor bronze

Contact Finish: duplex plated

A: .000030 gold on mating end, tin on termination end, with entire contact nickel underplated

B: gold flash on mating end, tin on termination end, with entire contact nickel underplated



Receptacle

DATA AND DEVICES /// AMPLIMITE CABLE CONNECTORS AND SHIELDING HARDWARE KITS

HDE-20 Basic Shielding Hardware Kits

	Plug	5				2 Contact I.D. No. 1 for Contact I.D. No. 2 for 30-26 AWG Wire 26-22 AWG Wire				
Shell No. of Contact Dim. C Positions		Dim. D	Recommended Cable Outer Dia. Range		Contact Finish (Plating Code)					
	1	9	1.520	.678	.165455	.350	А	-	7457515-7	S
	2	15	1.520	1.002	.165455	.350	А	747531-7	747531-8	CURRENCE OF
	3		25 1.520 1.	20 1.550 .16	.165455	.350	А	747547-8	747531-9	
	3	25			.165455		В	-	1-747547-0	Plu
	4	37	1.520	2.205	770 560	450	А	-	-	
	4		1.520	2.205	.338562	.450	В	-	1-747563-0	

Notes:

1. Components of the kits are shipped unassembled and bulk packaged in quantities of 100 pieces.

*Maximum cable diameter after jacket and braid removed.

2. All part numbers are RoHS compliant.



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Rece		Contact I.D. No. 2 for 26-22 AWG Wire					
Shell Size	No. of Contact Positions	Dim. C	Dim. D	Recommended Cable Outer Dia. Range	Max Inner Cable Bundle Diameter*	Contact Finish (Plating Code)	Receptacle
		1.500	070	.165455	.350	А	747516-7
I	9	1.520	.678			В	747516-9
2	15	1520	1000		750	А	747532-7
Z	15	1.520	1.002	.165455	.350	В	747532-8
3	25	1.520	1550	105 455	750	А	747548-8
3	∠5	1.520	1.550	.165455	.350	В	747548-9
4	37	1.867	1.867	.338562	.450	В	747564-9



Receptacle

Material and Finish

Connector Shell: Steel, tin plated

Connector Insert: 94V-0 rated thermoplastic, black

Shield: Steel, tin plated

Contacts: Phosphor bronze

Contact Finish: Duplex plated

 $\mbox{A:.}000030$ gold on mating end, tin on termination end, with entire contact nickel underplated

B: Gold flash on mating end, tin on termination end, with entire contact nickel underplated

HDE-20 Shielding Hardware Enclosure Kits

Plugs	5						_ Contact I.D. No. 1 for _ 30-26 AWG Wire	Contact I.D. No. 2 for Shielding Enclosur 26-22 AWG Wire Expansion Tool				
Shell Size	No. of Contact Positions	Dim. C	Dim. D	E	Recommended Cable Outer Dia. Range	Max Inner Cable Bundle Diameter*	Contact Finish (Plating Code)	Plug	Plug	Cable O.D. (Max.)	Part No.	
		1.0.4.0	4.755		100.770	.330	А	-	1-747944-5			
	9	1.640	1.355	.630	.190330		В	-	1-747944-6	.330	58241-4	
	15	1.0.40	1.005	670	100.770	77.0	А	-	1-747946-5		002	
2	15	1.640	1.640 1.685	.065 .050	.630	.190330	.330	В	-	1-747946-6		
7	25	1040	2 210	670	017 475	750	А	1-747948-5	1-747948-	450	502411	
3	25	1.640	2.210	.630	.217435	.350	В	-	1-747948-8	.450	58241-1	
	77	37 2.010 2		- 770	770 560	450	А	1-747950-4	1-747950-5	E70	E0241.2	
4	37		2.010 2.865 .730	.338562	.450	В	-	1-747950-6	.572	58241-2		

Material and Finish

Connector Shell: Steel, tin plated

Connector Insert: 94V-0 rated thermoplastic, black

Shield: Steel, tin plated

Enclosure: PVC, black

Jackscrews: Zinc alloy

Contacts: Phosphor bronze

Contact Finish: Duplex plated

A: .000030 gold on mating end, tin on termination end, with entire contact nickel underplated

B: Gold flash on mating end, tin on termination end, with entire contact nickel underplated

Notes:

1. All part numbers are RoHS compliant.

*Maximum cable diameter after jacket and braid removed

HDE-20 Shielding Hardware Enclosure Kits

Rece	otacles							<i>Contact I.D. No. 1 for</i> <i>30-26 AWG Wire</i>	Contact I.D. No. 2 for 26-22 AWG Wire		Enclosure ion Tool
Shell Size	No. of Contact Positions	Dim. C	Dim. D	Dim. E	Recommended Cable Outer Dia. Range	Max Inner Cable Bundle Diameter*	Contact Finish (Plating Code)	Receptacle	Receptacle	Cable O.D. (Max.)	Part No.
	0				100.770	.330	А	1-747943-5	1-747943-6		58241-4
	9	1.640	1.355	.630	.190330		В	-	1-747943-7	.330	
2	15	1040	1.005	670	100 770	770	A	1-747945-5	-		
2	15	1.640	1.685	.630	.190330	.330	В	-	-		
3	25 1.	1.0.40	C 40 0 010		.217435	017 (75 750	A	1-747947-5	1-747947-6	450	500 // /
3		1.640	2.210	.630	.217435	.350	В	-	1-747947-7	.450	58241-1

Material and Finish

Connector Shell: Steel, tin plated

Connector Insert: 94V-0 rated thermoplastic, black Shield: Steel, tin plated Enclosure: PVC, black

Jackscrews: Zinc alloy

Contacts: Phosphor bronze

Contact Finish: Duplex plated

A: .000030 gold on mating end, tin on termination end, with entire contact nickel underplated

B: Gold flash on mating end, tin on termination end, with entire contact nickel underplated

Notes:

1. All part numbers are RoHS compliant.

*Maximum cable diameter after jacket and braid removed

Subminiature D Connectors HDF-20 for Flat Ribbon Cable

		Plug	g	Receptacle			
No. of Pos. & Shell Size	Cable Stabilizer Part No.	With Standard Mounting Holes	With 4-40 Threaded Inserts	With Standard Mounting Holes	With 4-40 Threaded Inserts		
9(1)	747275-4	1658613-4	1658608-4	1658612-4	1658610-4		
15(2)	747275-3	1658613-3	1658608-3	1658612-3	1658610-3		
25(3)	747275-2	1658613-2	1658608-2	1658612-2	1658610-2		
37(4)	747275-1	1658613-1	1658608-1	1658612-1	1658610-1		
50(5)	-	-	1658607-1	-	1658606-1		

Notes:

1. All assemblies are supplied with housing and cover pre-assembled. Optional cable stabilizer must be ordered separately.

2. All part numbers are RoHS compliant.





Plug- Low Profile Metal Shell

Receptacle- Low Profile Metal Shell

Material and Finish

Front Shell: Steel, tin or tin plated

Housing, Cover & Cable Stabilizer: Thermoplastic, 94V-0, black Threaded Inserts: Brass, unplated

Contacts: Phosphor bronze, duplex platted .000030 min. gold on mating end, .000100-.000200 bright tin on termination end with entire contact underplated .000050 min. nickel

HDF-20 Low Profile All-Plastic Connectors (for Round Conductor Flat Ribbon Cable)

		Plug Ass	embly	Receptacle Assembly			
No. of Pos. & Shell Size	Cable Stabilizer Part No.	With Standard Mounting Holes	With 4-40 Threaded Inserts	With Standard Mounting Holes	With 4-40 Threaded Inserts		
9(1)	747275-4	1658615-4	1658611-4	1658614-4	1658609-4		
15(2)	747275-3	1658615-3	1658611-3	1658614-3	1658609-3		
25(3)	747275-2	1658615-2	1658611-2	1658614-2	1658609-2		
37(4)	747275-1	1658615-1	-	1658614-1	1658609-1		

Notes:

1. All part numbers are RoHS compliant.

HDF-20 Low Profile All-Plastic Connectors (for Round Conductor Flat Ribbon Cable)

Ribbon Cable Parameters

Ribbon Cable Parameters 28 AWG Part No 26 AWG Part No								
	No. of Conductors	100 ft.	500 ft.	500 ft.				
	9	1-57040-2	1-971111-2	57034-2				
	15	1-57040-5	1-971111-5	57034-5				
	25	57040-2	971111-2	57034-9				
	37	1-57040-8	1-971111-8	1-57034-3				
	50	57040-6	971111-6	1-57034-5				

Material and Finish

Housing, Cover & Cable Stabilizer: Thermoplastic, 94V-0, black

Threaded Inserts: Brass, unplated

Pin Contacts: Phosphor bronze, duplex plated .000030 min. gold on mating end, .000100-.000200 bright tin on termination end with entire contact underplated .000050 min. nickel



Housing and covers are Preassembled; Cable Stablizer is Separate



Receptacle Assemblies

Shielding

Housing and covers are Preassembled; Cable Stablizer is Separate

HD-20 Solder Cup Connectors

				P/u	Ig	Receptacle		
Shell Size	No. of Contact Positons	Dim. A	Dim. B	Tin Plated Shell	Zinc Plated Shell	Tin Plated Shell	Zinc Plated Shell	
1	9	1.210	.984	5-747904-2	5-747904-2	5-747905-2	5-747905-2	
2	15	1.544	1.313	5-747908-2	5-747908-2	5-747909-2	5-747909-2	
3	25	2.089	1.853	5-747912-2	5-747912-2	5-747913-2	5-747913-2	
4	37	2.734	2.502	5-747916-2	5-747916-2	5-747917-2	-	

Material and Finish

Shell: Steel, tin or zinc plated

Insert: 94V-0 rated thermoplastic, black

Contacts: Phosphor bronze; duplex plated with gold flash on mating end, tin on solder cup, with entire contact nickel underplated

Notes:

1. All part numbers are RoHS compliant.

HD-20 Solder Cup Shielding Hardware Enclosure Kits

			Enclosure Expansion Tool					
Shell Size	No. of Contact Positons	Dim. C	Dim. D	Dim. E	Cable Insulation Diameter	Receptacle	Cable O.D. (Max.)	Part Number
					270 724	1574656-5		58241-1
3	25	1.640	2.200	.659	.270324	1571656-6	.465	
					.324385	1571656-6		
	-							

Notes:

1. Components of the kits are shipped unassembled and bulk-packaged in quantities of 100 pieces. 2.All part numbers are RoHS compliant.

Material and Finish

Connector Shell: Steel, tin plated Connector Insert: 94V-0 rated thermoplastic, black Shield: Steel, tin plated Enclosure: PVC, black

Jackscrews: Brass, zinc coated

Contacts: Phospher bronze; duplex plated with gold flash on mating end, tin on solder cup, with entire contact underplated.

AMPLIMITE Cable Connectors and Shielding Hardware Kits

Resources:

108-1268

Product Specification s	Application Specifications
108-40005 108-40011	114-10000
108-40030 108-40012	114-40030

114-10000 114-40030 114-1001 114-1001 114-40002 114-40003 114-40006 114-4008 108-40031

Instruction Sheets

408-9381	408-9172	408-9243
408-9010	408-91913	408-9242
408-6621	408-9507	
408-6645	408-9508	

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Netherlands:	31.0.73.6246.999
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