

AMPLIMITE Cable Connectors and Shielding Hardware Kits

Quick Reference Guide

We offer one of the broadest, most versatile portfolios of D-subminiature connectors in the market with unrivaled engineering support to address our customer's needs. Our reliable AMPLIMITE cable connectors are available in a variety of plating types to satisfy different applications. These connectors are intermateable with any size 20 or 22 D-subminiature connector dimensionally complying with MIL-C-24308.

Features & Benefits

- Lower cost, commercial version of the military approved series
- Available with shielding hardware and shielding enclosure kits
- Tin or zinc plated shells, with or without grounding indents

Applications

- Industrial machinery
- Medical instrumentation
- Computers and peripherals
- RAID storage arrays
- File servers/routers
- Tape storage system
- Work stations
- On-machine industrial communications
- Personal and handheld devices

AMPLIMITE Cable Connectors and Shielding Hardware Kits

How to Select an AMPLIMITE **Connector Part** Number

The charts on the following pages highlight the AMPLIMITE part numbers with the key product attributes to help identify the correct part for your application. Each section also includes a list of materials to characterize the composition of each part.

HDP-20 Crimp Snap-In Contact Connectors

| HDP- | 20 Crim | p Snap | o-In Co | ntact C | Connecto | ors | P. | lug Part Number | ·s | Receptacle Part Numbers | | |
|---------------|----------------------|--------|-------------|---------|--------------------|--------------------|-------------|---------------------------|---------------------------|-------------------------|------------------|--|
| | # of | | | | | | Zinc Plated | Tin Plat | ed Shell | | | |
| Shell Size | Contact Positions | Dim. A | Dim. B | Dim. C | Insert Material | Mounting Method | 9 | Without Ground Indents | With Grounding Indents | Zinc Plated Shell | Tin Plated Shell | |
| 1 | 9 | 1.213 | .984 | .494 | 94V-0 | Standard | 205204-9 | 205204-8 | 205204-4 | 205203-8 | 205203-3 | |
| 1 | 9 | 1.213 | .904 | .494 | 940-0 | Clinch Nut | - | 1658642-2 | 1658642-1 | - | 1658643-1 | |
| 2 | 15 | 1 = 41 | 1 710 | .494 | 94V-0 | Standard | 205206-9 | 205206-8 | 205206-3 | 205205-7 | 205205-2 | |
| 2 | 15 | 1.541 | 1.312 | .494 | 340-0 | Clinch Nut | - | - | 5745908-2 | - | 1658644-1 | |
| 7 | 25 | 2.000 | 1050 | 40.4 | 0.41/ 0 | Standard | 5205208-1 | 207464-7 | 207464-2 | 5205207-1 | 207463-1 | |
| 3 | 25 | 2.088 | 1.852 | .494 | 94V-0 | Clinch Nut | - | - | 5745036-2 | 207516-6 | 207516-5 | |
| 4 | .37 | 0 700 | 2 5 0 0 | 40.4 | 0.41/ 0 | Standard | 205210-8 | 205210-7 | 205210-3 | 205209-7 | 205209-2 | |
| 4 | 57 | 2.729 | 2.500 | .494 | 94V-0 | Clinch Nut | - | - | 745135-4 | - | 5207661-3 | |
| - | 5 50 2.635 2. | | 0.05 | | Standard | 1658641-3 | 1658641-1 | 1658641-2 | 1658640-2 | 1658640-1 | | |
| 5 | | 2.635 | 2.635 2.406 | .605 | 94V-0 | Clinch Nut | - | - | 5745883-2 | - | 5745884-1 | |

Notes:

1. Plugs accept size 20 DF pin contacts and receptacles accept size 20 DF socket contacts.

2. All part numbers are RoHS compliant.



Material and Finish

Shell: Steel, zinc or tin plated Insert: 94V-0 rated thermoplastic, black Mounting Holes: Standard: .120 Dia Clinch nuts: 4-40 threads with self-locking feature

Material and Finish

Connector Shells:

Connector Insert:

Shield Enclosure

thermoplastic, black

Shield: Steel, tin plated

Stell, tin plated

94V-0 rated

HDP-20 Basic Shielding Hardware Kits

| Notes: 1. Plugs accept size 20 DF pin contacts and | Shell Size | # of Contact Positions | Dim. D | Dim. E | Recommended Cable Outer Diameter Range | Max. Inner Cable Bundle diameter* | Mounting Method | Plug Kit Numbers | Receptacle Kit Numbers |
|---|---------------|------------------------------|--------|--------|--|---|--------------------|---------------------|---------------------------|
| receptacles accept size 20 DF socket contacts. | 1 | 9 | .700 | 1.535 | .165455 | .350 | Standard | 1658645-1 | 1658646-1 |
| 2. Components of the kits | | 5 | .700 | 1.555 | | | Clinch Nut | 5748526-1 | 5748536-1 |
| are shipped unassembled and bulk-packaged in | 2 | 15 | 1.024 | 1.535 | | .350 | Standard | 1658647-1 | 5747539-1 |
| quantities of 100 pieces. | | 15 | 1.024 | | | .350 | Clinch Nut | 5750636-1 | 5787908-1 |
| All part numbers are RoHS compliant. | | 25 | 1.576 | | | .350 | Standard | 1658648-1 | 1658649-1 |
| *Maximum cable | 5 | 20 | 1.570 | 1.555 | .105455 | .550 | Clinch Nut | - | 1658662-1 |
| diameter after jacket and braid removed. | 4 | 37 | 2.215 | 1000 | .338562 | 450 | Standard | 1658650-1 | 1658651-1 |
| | 4 | 3/ | 2.215 | 1.892 | .330502 | .450 | Clinch Nut | 5786929-1 | - |
| | 5 | 50 | 2.120 | 1.876 | .338480 | .450 | Standard | 1658652-1 | 1658653-1 |

HDP-20 Shielding Hardware Enclosure Kits

| HDP- | 20 Shie | lding H | lardwar | e Enclo | osure Kits | | | Kit Num | bers — | Expansion Tool | |
|---------------|------------------------------|---------|---------|---------|--|--------------------------------------|--------------------|-----------|------------|------------------|-------------|
| Shell Size | # of Contact Positions | Dim. D | Dim. E | Dim. F | Recommended Cable Outer Diameter Range | Max. Inner Cable Bundle diameter* | Insert Material | Plug | Receptacle | Cable O.D. (Max) | Part number |
| 1 | 9 | 1.660 | 1.355 | .630 | .190330 | .330 | 94V-0 | 1658655-1 | 1658654-1 | .330 | 58241-4 |
| 2 | 15 | 1.660 | 1.685 | .630 | .190330 | .330 | 94V-0 | 1658657-1 | 1658656-1 | | 002114 |
| 3 | 25 | 1.660 | 2.210 | .630 | .217435 | .350 | 94V-0 | 1658659-1 | 1658658-1 | .450 | 58241-1 |
| 4 | 37 | 2.010 | 2.865 | .730 | .338562 | .450 | 94V-0 | 5747958-1 | 1658660-1 | .572 | 58241-2 |
| 5 | 50 | 2.010 | 2.775 | .730 | .338562 | .450 | 94V-0 | 1658661-1 | 5747959-1 | | 002712 |

Material and Finish Connector Shells: Steel, tin plated

Connector Insert: 94V-0 rated thermoplastic, black Shield: Steel, tin plated Enclosure: PVC, black Jackscrews: Zinc alloy



Notes:

1. Plugs accept size 20 DF pin contacts and receptacles accept size 20 DF socket contacts. 2. Components of the kits are shipped unassembled and bulk-packaged in quantities of 100 pieces. 3. All part numbers are RoHS compliant. *Maximum cable diameter after jacket and braid removed.

HDP-20 Ferrules for Shielding Hardware Kits

| Shell Size | Style | L Dimension | Cable Diameter | Ferrule | Die Sets* |
|---------------|----------|-------------|----------------|------------|-----------|
| 1-3 | Stepped | .440 | .165190 | 3-747579-0 | 543424-3 |
| 1-3 | Stepped | .440 | .190217 | 3-747579-0 | 543424-2 |
| 1-3 | Stepped | .440 | .217246 | 3-747579-0 | 543424-8 |
| 1-3 | Stepped | .440 | .246284 | 3-747579-2 | - |
| 1-3 | Stepped | .440 | .284324 | 3-747579-2 | 543424-7 |
| 1-3 | Stepped | .440 | .324375 | 3-747579-4 | 543424-6 |
| 1-3 | Straight | .440 | .375437 | 2-747579-7 | 543424-5 |
| 1-3 | Straight | .440 | .400460 | 3-747579-6 | 543424-4 |
| 4-5 | Stepped | .625 | .230265 | 2-747580-4 | 543425-2 |
| 4-5 | Stepped | .625 | .338385 | 2-747580-3 | 543425-1 |
| 4-5 | Stepped | .625 | .375432 | 2-747580-1 | 58238-1 |
| 4-5 | Stepped | .625 | .422490 | 3-747580-1 | 58237-2 |
| 4-5 | Straight | .625 | .480562 | 2-747580-2 | 58237-1 |

Material and Finish

Steel (annealed), tin plated





Straight

Notes:

1. All part numbers RoHS compliant.

*Die sets used with Hand Crimping Tool Part No. 543344-1 or Pneumatic Bench Tool Part No. 312522-3 equipped with Die Set Holder Part No. 58449-1.

HDP-22 Crimp Snap-In Contact Connectors

| | | | | | With Grounding — Indents | With Clinch Nuts | | With Clinch Nuts |
|---------------|--------------------------------|--------|--------|--------|--------------------------------|---------------------|------------|---------------------|
| Shell Size | No. of Contact Positions | Dim. A | Dim. B | Dim. C | Plug | Plug | Receptacle | Receptacle |
| 1 | 15 | 1.213 | .984 | .494 | 748364-1 | 1658691-1 | 1658681-1 | 1658690-1 |
| 2 | 26 | 1.541 | 1.312 | .494 | 1658671-1 | 5749717-1 | 1658682-1 | 5788816-1 |
| 3 | 44 | 2.088 | 1.852 | .494 | 1658672-1 | - | 1658683-1 | 5786583-1 |
| 4 | 62 | 2.729 | 2.50 | .494 | 1658673-1 | 6658293-1 | 1658684-1 | - |
| 5 | 78 | 2.635 | 2.406 | .605 | 1658674-1 | - | 1658685-1 | - |

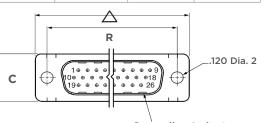


Socket: Phosphor bronze

Plated:

A: duplex plated .000030 gold on mating end, with entire contact .000050 min. nickel underplated

B: duplex plated gold flash on mating end, with entire contact .000050 min. nickel underplated



Grounding Indents

HDP-22 Crimp Snap-In Contact Connectors

| | | | | | | Kit N | umber |
|---------------|--------------------------------|--------|--------|--|-------------------------------------|-----------|------------|
| Shell Size | No. of Contact Positions | Dim. C | Dim. D | Recommended Cable Outer Dia. Range | Max. Inner Cable Bundle Dia.* | Plug | Receptacle |
| 1 | 15 | 1.535 | .700 | .165455 | .350 | 1658675-1 | 5748634-1 |
| 2 | 26 | 1.535 | 1.024 | .165455 | .350 | 1658676-1 | 1658687-1 |
| 3 | 44 | 1.535 | 1.576 | .165455 | .350 | 1658677-1 | 5748636-1 |
| 4 | 62 | 1.892 | 2.215 | .338562 | .450 | 5748471-1 | - |
| 5 | 78 | 1.876 | 2.120 | .338490 | .450 | 5748472-1 | - |

Notes:

1. Plugs accept size 22 DF pin contacts and receptacles accept size 22 DF socket contacts.

2. Components of the kits are shipped unassembled and bulk-packaged in quanities of 100 pieces.

3. All part numbers are RoHS compliant.

*Maximum cable diameter after jacket and braid removed.

Material and Finish Connector Shells: Steel, tin plated Connector Insert: 94V-0 rated thermoplastic, black

Shield: Steel, tin plated



Receptacle



Plug

HDP-22 Crimp Snap-In Contact Connectors

| | | | | | | | Kit Nu | mbers — | Shielding Enclosure Expansion Tool — | | |
|---------------|--------------------------------|--------|--------|--------|---------------------------------------|----------------------------------|-----------|------------|--------------------------------------|-------------|--|
| Shell Size | No. of Contact Positions | Dim. C | Dim. D | Dim. E | Recommended Cable Outer Dia. Range | Max. Inner Cable Bundle Dia.* | Plug | Receptacle | Cable O.D. (Max) | Part Number | |
| 1 | 15 | 1.640 | 1.355 | .630 | .190330 | .330 | 1658678-1 | 1658688-1 | .330 | 58241-4 | |
| 2 | 26 | 1.640 | 1.685 | .630 | .190330 | .330 | 1658679-1 | 1658689-1 | | 302414 | |
| 3 | 44 | 1.640 | 2.205 | .630 | .217435 | .350 | 1658680-1 | 5748641-1 | .450 | 58241-1 | |
| 4 | 62 | 2.010 | 2.860 | .730 | .338562 | .450 | 5748476-1 | 578642-1 | .572 | 58241-2 | |
| 5 | 78 | 2.010 | 2.770 | .730 | .338490 | .450 | 5748477-1 | - | | | |

Material and Finish

Connector Shells: Steel, tin plated Connector Insert: 94V-0 rated thermoplastic, black Shield: Steel, tin plated Enclosure: PVC, Black Jackscrews: Zinc alloy



Plug



Receptacle

| Shell Size | Style | L Dimension | Cable Diameter | Ferrule | Die Sets* | |
|------------|----------|-------------|-------------------|------------|-----------|---|
| 1-3 | Stepped | .440 | .165190 | 3-747579-0 | 543424-3 | Material and Finish |
| 1-3 | Stepped | .440 | .190217 | 3-747579-0 | 543424-2 | Steel (annealed), tin plated |
| 1-3 | Stepped | .440 | .217246 | 3-747579-0 | 543424-8 | |
| 1-3 | Stepped | .440 | .246284 | 3-747579-2 | 543424-1 | |
| 1-3 | Stepped | .440 | .284324 | 3-747579-2 | 543424-7 | |
| 1-3 | Stepped | .440 | .324375 | 3-747579-4 | 543424-6 | |
| 1-3 | Straight | .440 | .375437 | - | 543424-5 | |
| 1-3 | Straight | .440 | .400460 | 3-747579-6 | 543424-4 | Straight |
| 4-5 | Stepped | .625 | .230265 | 2-747580-4 | 543425-2 | Notes: |
| 4-5 | Stepped | .625 | .338385 | 2-747580-3 | 543425-1 | 1. All part numbers are RoHS co |
| 4-5 | Stepped | .625 | .375432 | 2-747580-1 | 58238-1 | *Die sets used with Hand Crimp 543344-1 or Pneumatic Bench T |
| 4-5 | Stepped | .625 | .422490 | 2-747580-1 | 58237-2 | 3 equipped with Die Set Holder |
| 4 | Straight | .625 | .480562 | 2-747580-2 | 58237-1 | |



Straight Stepped

Notes:

1. All part numbers are RoHS compliant.

*Die sets used with Hand Crimping Tool Part No. 543344-1 or Pneumatic Bench Tool Part No. 312522-3 equipped with Die Set Holder Part 58449-1.

HDE-20 All-Plastic IDC Connectors

| Plugs | | | | | Contact Identification No. Contact Identification No. 2 for 30-26 AWG Wire 2 for 26-22 AWG Wire | | |
|------------|-----------------------------|--------|--------|----------------------------------|---|------------|--|
| Shell Size | No. of Contact Positions | Dim. A | Dim. B | Contact Finish (Plating Code) | Plug | Plug | |
| 1 | 0 | 1 017 | 00.4 | А | - | 745203-9 | |
| I | 9 | 1.213 | .984 | В | - | 1-745203-1 | |
| 2 | 15 | 1.541 | 1.312 | А | - | 745207-7 | |
| 3 | 25 | 2.000 | 1.852 | А | 745211-9 | 745211-7 | |
| 5 | 25 | 2.090 | 1.852 | В | - | 745211-8 | |
| 4 | 37 2.732 2.500 | | 2.500 | А | - | 745215-7 | |

Material and Finish

Housing: 94V-0 rated thermoplastic, black

Contacts: Phosphor bronze

Contact Finish: duplex plated

A: .000030 gold on mating end, tin on termination end, with entire contact nickel underplated

B: gold flash on mating end, tin on termination end, with entire contact nickel underplated

Notes:

All connectors are preloaded with insulation displacement contacts. Pins in plug connectors and sockets in receptacle connectors. contacts accep a max. wire insulation thickness of .015 and a max. wire insulation diameter of .060.

2. HDE connectors are designed for terminating solid or stranded (7 strand max) wire. 3. Individual conductor strands should be

larger than .005 inch diameter.

4. Extaction Tool Part No. 91232-1 (Instruction Sheet

408-6631) is ued to remove pin or socket contacts. 5. All part numbers are RoHS compliant.



Plug

HDE-20 All-Plastic IDC Connectors

Receptacles

| Shell Size | No. of Contact Positions | Dim. A | Dim. B | Contact Finish (Plating Code) | Receptacle |
|------------|-----------------------------|--------|--------|----------------------------------|------------|
| 1 | 0 | 1 017 | 004 | А | 745201-7 |
| I | 9 | 1.213 | .984 | В | 745201-9 |
| 2 | 15 | 1.541 | 1.312 | А | 745205-7 |
| 3 | 25 | 2.090 | 1.852 | А | 745209-7 |
| 5 | | 2.090 | 1.052 | В | 745209-8 |

Notes:

1. All connectors are preloaded with insulation displacement contacts. Pins in plug connectors and sockets in receptacle connectors. contacts accep a max. wire insulation thickness of .015 and a max. wire insulation diameter of .060.

2. HDE connectors are designed for terminating solid or stranded (7 strand max) wire.

3. Individual conductor strands should be larger than .005 inch diameter.

4. Extaction Tool Part No. 91232-1 (Instruction Sheet 408-6631) is ued to remove pin or socket contacts.

5. All part numbers are RoHS compliant.

HDE-20 Metal-Shell IDC Connectors

Material and Finish

Shell: Steel, tin plated

Insert: 94V-0 rated thermoplastic, black

Contacts: duplex plated:

A: .000030 gold on mating end, tin on termination end, with entire contact nickel plated

B: Gold flash on mating end, tin on termination end, with entire contact nickel underplated.



Plug

Receptacles

| Plugs | | | | [| Contact Identification No. 2 for 30-26 AWG Wire | | Contact Identification No. 2 for 26-22 AWG Wire | | |
|---------------|--------------------------------|--------|-------------|---|--|------------|--|------|------|
| Shell Size | No. of Contact Positions | Dim. A | | | Dim. A Dim. B Contact Finis (Plating Code | | | Plug | Plug |
| 1 | | 1.017 | .984 | А | 1-745492-7 | 1-745792-8 | 1-745492-9 | | |
| | 9 | 1.213 | | В | - | 2-745492-0 | - | | |
| 2 | 15 | 1 5 41 | 1.541 1.312 | А | 1-745494-7 | 1-745494-5 | - | | |
| 2 | 15 | 1.541 | | В | - | 1-745494-6 | - | | |
| 3 | 25 | 2.088 | 1.852 | А | 1-745496-9 | 1-745496-7 | 2-745496-0 | | |
| 5 | 25 | 2.088 | 1.852 | В | - | 1-745496-8 | - | | |
| 4 | 37 | 2.729 | 2.500 | А | 1-745498-6 | 1-745498-5 | - | | |
| - | 57 | 2.729 | 2.500 | В | - | 1-745498-7 | - | | |

Contact Identification No.

2 for 26-22 AWG Wire

Notes:

1. All connectors are preloaded with insulation displacement contacts. Pins in plug connectors and sockets in receptacle connectors. Contacts accept a max. wire insulation thickness of .015 and a max. wire insulation diameter of .060. 2. Connectors can be made avilable with clinch nuts, contact TE Connectivity.

Contact Identification No.

3. HDE connectors are designed for terminating solid or stranded (7 strand max.) wire

4. Individual conductor strands should be

larger than 005 inch diameter

5. Extraction Tool Part No. 91232-1 (Instruction Sheet 408-6631) is useed to remove pin or socket contacts. 6. All part numbers are RoHS compliant.

A: .000030 gold on mating end, tin on termination end, with entire contact nickel plated

B: Gold flash on mating end, tin on termination end, with entire contact

nickel underplated

Contact Identification No. 2 for 26-22 AWG Wire

| Rece | otacles | | | | 2 for 30-26 AWG Wire | | 2 AWG Wire — | 7 |
|---------------|--------------------------------|--------|---------|----------------------------------|----------------------|------------|--------------|--|
| Shell Size | No. of Contact Positions | Dim. A | Dim. B | Contact Finish (Plating Code) | Receptacle | Receptacle | Receptacle | * RS-232 size 3 connector, for 26-22 AWG wire select |
| | _ | | | A | 1-745491-6 | 1-745491-7 | 1-745491-9 | loaded circuits 1-8, 15, 17, 20 and 22, Plug Part No. |
| | 1 9 1.213 | 1.213 | 13 .984 | В | - | 1-745491-8 | - | 747740-1, Receptacle Part N |
| 2 | 15 | 1.541 | 1.312 | А | 1-745493-6 | 1-745493-4 | - | 747741-1, gold flash contacts |
| 2 | 15 | 1.541 | 1.312 | В | - | 1-745493-5 | - | |
| | | | | A | 1-745495-7 | 1-745495-8 | 1-745495-9 | Material and Finish |
| 3 | 25 | 2.088 | 1.852 | В | - | 2-745495-0 | - | Shell: Steel, tin plated |
| | | | | A | 1-745497-6 | 1-745497-5 | - | thermoplastic, black |
| 4 | 37 | 2.729 | 2.500 | B | - | 1-745497-7 | - | Contacts: Phospher bronze |
| | 1 | 1 | 1 | 1 | 1 | 1 | 1 | Contact Finish: |

Notes:

All connectors are preloaded with insulation displacement contacts. Pins in plug connectors and sockets in receptacle connectors. Contacts accept a max. wire insulation thickness of .015 and a max. wire insulation diameter of .060.

2. Connectors can be made avilable with clinch nuts, contact TE Connectivity.

3. HDE connectors are designed for terminating solid or stranded (7 strand max.) wire

4. Individual conductor strands should be larger than .005 inch diameter.

5. Extraction Tool Part No. 91232-1 (Instruction Sheet 408-

6631) is used to remove pin or socket contacts

6. All part numbers are RoHS compliant.



Receptacle

Housing: 94V-0 rated thermoplastic, black

Contacts: Phosphor bronze

Contact Finish: duplex plated

A: .000030 gold on mating end, tin on termination end, with entire contact nickel underplated

B: gold flash on mating end, tin on termination end, with entire contact nickel underplated



Receptacle

DATA AND DEVICES /// AMPLIMITE CABLE CONNECTORS AND SHIELDING HARDWARE KITS

HDE-20 Basic Shielding Hardware Kits

| | Plug | 5 | | | | 2 Contact I.D. No. 1 for Contact I.D. No. 2 for 30-26 AWG Wire 26-22 AWG Wire | | | | |
|---|------|--------|---------------------------------------|--------------|----------------------------------|--|---|----------|------------|-------------|
| Shell No. of Contact Dim. C Positions | | Dim. D | Recommended Cable Outer Dia. Range | | Contact Finish (Plating Code) | | | | | |
| | 1 | 9 | 1.520 | .678 | .165455 | .350 | А | - | 7457515-7 | S |
| | 2 | 15 | 1.520 | 1.002 | .165455 | .350 | А | 747531-7 | 747531-8 | CURRENCE OF |
| | 3 | | 25 1.520 1. | 20 1.550 .16 | .165455 | .350 | А | 747547-8 | 747531-9 | |
| | 3 | 25 | | | .165455 | | В | - | 1-747547-0 | Plu |
| | 4 | 37 | 1.520 | 2.205 | 770 560 | 450 | А | - | - | |
| | 4 | | 1.520 | 2.205 | .338562 | .450 | В | - | 1-747563-0 | |

Notes:

1. Components of the kits are shipped unassembled and bulk packaged in quantities of 100 pieces.

*Maximum cable diameter after jacket and braid removed.

2. All part numbers are RoHS compliant.



ua

| Rece | | Contact I.D. No. 2 for 26-22 AWG Wire | | | | | |
|---------------|-----------------------------|--|--------|---------------------------------------|-------------------------------------|----------------------------------|------------|
| Shell Size | No. of Contact Positions | Dim. C | Dim. D | Recommended Cable Outer Dia. Range | Max Inner Cable Bundle Diameter* | Contact Finish (Plating Code) | Receptacle |
| | | 1.500 | 070 | .165455 | .350 | А | 747516-7 |
| I | 9 | 1.520 | .678 | | | В | 747516-9 |
| 2 | 15 | 1520 | 1000 | | 750 | А | 747532-7 |
| Z | 15 | 1.520 | 1.002 | .165455 | .350 | В | 747532-8 |
| 3 | 25 | 1.520 | 1550 | 105 455 | 750 | А | 747548-8 |
| 3 | ∠5 | 1.520 | 1.550 | .165455 | .350 | В | 747548-9 |
| 4 | 37 | 1.867 | 1.867 | .338562 | .450 | В | 747564-9 |



Receptacle

Material and Finish

Connector Shell: Steel, tin plated

Connector Insert: 94V-0 rated thermoplastic, black

Shield: Steel, tin plated

Contacts: Phosphor bronze

Contact Finish: Duplex plated

 $\mbox{A:.}000030$ gold on mating end, tin on termination end, with entire contact nickel underplated

B: Gold flash on mating end, tin on termination end, with entire contact nickel underplated

HDE-20 Shielding Hardware Enclosure Kits

| Plugs | 5 | | | | | | _ Contact I.D. No. 1 for _ 30-26 AWG Wire | Contact I.D. No. 2 for Shielding Enclosur 26-22 AWG Wire Expansion Tool | | | | |
|---------------|-----------------------------|------------|------------------|-----------|---------------------------------------|-------------------------------------|--|--|------------|----------------------|----------|--|
| Shell Size | No. of Contact Positions | Dim. C | Dim. D | E | Recommended Cable Outer Dia. Range | Max Inner Cable Bundle Diameter* | Contact Finish (Plating Code) | Plug | Plug | Cable O.D. (Max.) | Part No. | |
| | | 1.0.4.0 | 4.755 | | 100.770 | .330 | А | - | 1-747944-5 | | | |
| | 9 | 1.640 | 1.355 | .630 | .190330 | | В | - | 1-747944-6 | .330 | 58241-4 | |
| | 15 | 1.0.40 | 1.005 | 670 | 100.770 | 77.0 | А | - | 1-747946-5 | | 002 | |
| 2 | 15 | 1.640 | 1.640 1.685 | .065 .050 | .630 | .190330 | .330 | В | - | 1-747946-6 | | |
| 7 | 25 | 1040 | 2 210 | 670 | 017 475 | 750 | А | 1-747948-5 | 1-747948- | 450 | 502411 | |
| 3 | 25 | 1.640 | 2.210 | .630 | .217435 | .350 | В | - | 1-747948-8 | .450 | 58241-1 | |
| | 77 | 37 2.010 2 | | - 770 | 770 560 | 450 | А | 1-747950-4 | 1-747950-5 | E70 | E0241.2 | |
| 4 | 37 | | 2.010 2.865 .730 | .338562 | .450 | В | - | 1-747950-6 | .572 | 58241-2 | | |

Material and Finish

Connector Shell: Steel, tin plated

Connector Insert: 94V-0 rated thermoplastic, black

Shield: Steel, tin plated

Enclosure: PVC, black

Jackscrews: Zinc alloy

Contacts: Phosphor bronze

Contact Finish: Duplex plated

A: .000030 gold on mating end, tin on termination end, with entire contact nickel underplated

B: Gold flash on mating end, tin on termination end, with entire contact nickel underplated

Notes:

1. All part numbers are RoHS compliant.

*Maximum cable diameter after jacket and braid removed

HDE-20 Shielding Hardware Enclosure Kits

| Rece | otacles | | | | | | | <i>Contact I.D. No. 1 for</i> <i>30-26 AWG Wire</i> | Contact I.D. No. 2 for 26-22 AWG Wire | | Enclosure ion Tool |
|---------------|--------------------------------|--------|------------|--------|--|--|----------------------------------|--|--|----------------------|-----------------------|
| Shell Size | No. of Contact Positions | Dim. C | Dim. D | Dim. E | Recommended Cable Outer Dia. Range | Max Inner Cable Bundle Diameter* | Contact Finish (Plating Code) | Receptacle | Receptacle | Cable O.D. (Max.) | Part No. |
| | 0 | | | | 100.770 | .330 | А | 1-747943-5 | 1-747943-6 | | 58241-4 |
| | 9 | 1.640 | 1.355 | .630 | .190330 | | В | - | 1-747943-7 | .330 | |
| 2 | 15 | 1040 | 1.005 | 670 | 100 770 | 770 | A | 1-747945-5 | - | | |
| 2 | 15 | 1.640 | 1.685 | .630 | .190330 | .330 | В | - | - | | |
| 3 | 25 1. | 1.0.40 | C 40 0 010 | | .217435 | 017 (75 750 | A | 1-747947-5 | 1-747947-6 | 450 | 500 // / |
| 3 | | 1.640 | 2.210 | .630 | .217435 | .350 | В | - | 1-747947-7 | .450 | 58241-1 |

Material and Finish

Connector Shell: Steel, tin plated

Connector Insert: 94V-0 rated thermoplastic, black Shield: Steel, tin plated Enclosure: PVC, black

Jackscrews: Zinc alloy

Contacts: Phosphor bronze

Contact Finish: Duplex plated

A: .000030 gold on mating end, tin on termination end, with entire contact nickel underplated

B: Gold flash on mating end, tin on termination end, with entire contact nickel underplated

Notes:

1. All part numbers are RoHS compliant.

*Maximum cable diameter after jacket and braid removed

Subminiature D Connectors HDF-20 for Flat Ribbon Cable

| | | Plug | g | Receptacle | | | |
|-----------------------------|------------------------------|---------------------------------|-------------------------------|---------------------------------|-------------------------------|--|--|
| No. of Pos. & Shell Size | Cable Stabilizer Part No. | With Standard Mounting Holes | With 4-40 Threaded Inserts | With Standard Mounting Holes | With 4-40 Threaded Inserts | | |
| 9(1) | 747275-4 | 1658613-4 | 1658608-4 | 1658612-4 | 1658610-4 | | |
| 15(2) | 747275-3 | 1658613-3 | 1658608-3 | 1658612-3 | 1658610-3 | | |
| 25(3) | 747275-2 | 1658613-2 | 1658608-2 | 1658612-2 | 1658610-2 | | |
| 37(4) | 747275-1 | 1658613-1 | 1658608-1 | 1658612-1 | 1658610-1 | | |
| 50(5) | - | - | 1658607-1 | - | 1658606-1 | | |

Notes:

1. All assemblies are supplied with housing and cover pre-assembled. Optional cable stabilizer must be ordered separately.

2. All part numbers are RoHS compliant.





Plug- Low Profile Metal Shell

Receptacle- Low Profile Metal Shell

Material and Finish

Front Shell: Steel, tin or tin plated

Housing, Cover & Cable Stabilizer: Thermoplastic, 94V-0, black Threaded Inserts: Brass, unplated

Contacts: Phosphor bronze, duplex platted .000030 min. gold on mating end, .000100-.000200 bright tin on termination end with entire contact underplated .000050 min. nickel

HDF-20 Low Profile All-Plastic Connectors (for Round Conductor Flat Ribbon Cable)

| | | Plug Ass | embly | Receptacle Assembly | | | |
|-----------------------------|------------------------------|---------------------------------|-------------------------------|---------------------------------|-------------------------------|--|--|
| No. of Pos. & Shell Size | Cable Stabilizer Part No. | With Standard Mounting Holes | With 4-40 Threaded Inserts | With Standard Mounting Holes | With 4-40 Threaded Inserts | | |
| 9(1) | 747275-4 | 1658615-4 | 1658611-4 | 1658614-4 | 1658609-4 | | |
| 15(2) | 747275-3 | 1658615-3 | 1658611-3 | 1658614-3 | 1658609-3 | | |
| 25(3) | 747275-2 | 1658615-2 | 1658611-2 | 1658614-2 | 1658609-2 | | |
| 37(4) | 747275-1 | 1658615-1 | - | 1658614-1 | 1658609-1 | | |

Notes:

1. All part numbers are RoHS compliant.

HDF-20 Low Profile All-Plastic Connectors (for Round Conductor Flat Ribbon Cable)

Ribbon Cable Parameters

| Ribbon Cable Parameters 28 AWG Part No 26 AWG Part No | | | | | | | | |
|---|-------------------|-----------|------------|-----------|--|--|--|--|
| | No. of Conductors | 100 ft. | 500 ft. | 500 ft. | | | | |
| | 9 | 1-57040-2 | 1-971111-2 | 57034-2 | | | | |
| | 15 | 1-57040-5 | 1-971111-5 | 57034-5 | | | | |
| | 25 | 57040-2 | 971111-2 | 57034-9 | | | | |
| | 37 | 1-57040-8 | 1-971111-8 | 1-57034-3 | | | | |
| | 50 | 57040-6 | 971111-6 | 1-57034-5 | | | | |

Material and Finish

Housing, Cover & Cable Stabilizer: Thermoplastic, 94V-0, black

Threaded Inserts: Brass, unplated

Pin Contacts: Phosphor bronze, duplex plated .000030 min. gold on mating end, .000100-.000200 bright tin on termination end with entire contact underplated .000050 min. nickel



Housing and covers are Preassembled; Cable Stablizer is Separate



Receptacle Assemblies

Shielding

Housing and covers are Preassembled; Cable Stablizer is Separate

HD-20 Solder Cup Connectors

| | | | | P/u | Ig | Receptacle | | |
|---------------|----------------------------|--------|--------|------------------|-------------------|------------------|-------------------|--|
| Shell Size | No. of Contact Positons | Dim. A | Dim. B | Tin Plated Shell | Zinc Plated Shell | Tin Plated Shell | Zinc Plated Shell | |
| 1 | 9 | 1.210 | .984 | 5-747904-2 | 5-747904-2 | 5-747905-2 | 5-747905-2 | |
| 2 | 15 | 1.544 | 1.313 | 5-747908-2 | 5-747908-2 | 5-747909-2 | 5-747909-2 | |
| 3 | 25 | 2.089 | 1.853 | 5-747912-2 | 5-747912-2 | 5-747913-2 | 5-747913-2 | |
| 4 | 37 | 2.734 | 2.502 | 5-747916-2 | 5-747916-2 | 5-747917-2 | - | |

Material and Finish

Shell: Steel, tin or zinc plated

Insert: 94V-0 rated thermoplastic, black

Contacts: Phosphor bronze; duplex plated with gold flash on mating end, tin on solder cup, with entire contact nickel underplated

Notes:

1. All part numbers are RoHS compliant.

HD-20 Solder Cup Shielding Hardware Enclosure Kits

| | | | Enclosure Expansion Tool | | | | | |
|---------------|-------------------------------|-----------|--------------------------|-----------|------------------------------|------------|-------------------|-------------|
| Shell Size | No. of Contact Positons | Dim. C | Dim. D | Dim. E | Cable Insulation Diameter | Receptacle | Cable O.D. (Max.) | Part Number |
| | | | | | 270 724 | 1574656-5 | | 58241-1 |
| 3 | 25 | 1.640 | 2.200 | .659 | .270324 | 1571656-6 | .465 | |
| | | | | | .324385 | 1571656-6 | | |
| | - | | | | | | | |

Notes:

1. Components of the kits are shipped unassembled and bulk-packaged in quantities of 100 pieces. 2.All part numbers are RoHS compliant.

Material and Finish

Connector Shell: Steel, tin plated Connector Insert: 94V-0 rated thermoplastic, black Shield: Steel, tin plated Enclosure: PVC, black

Jackscrews: Brass, zinc coated

Contacts: Phospher bronze; duplex plated with gold flash on mating end, tin on solder cup, with entire contact underplated.

AMPLIMITE Cable Connectors and Shielding Hardware Kits

Resources:

108-1268

| Product Specification s | Application Specifications |
|-------------------------|----------------------------|
| 108-40005 108-40011 | 114-10000 |
| 108-40030 108-40012 | 114-40030 |

114-10000 114-40030 114-1001 114-1001 114-40002 114-40003 114-40006 114-4008 108-40031

Instruction Sheets

| 408-9381 | 408-9172 | 408-9243 |
|----------|-----------|----------|
| 408-9010 | 408-91913 | 408-9242 |
| 408-6621 | 408-9507 | |
| 408-6645 | 408-9508 | |

TE Technical Support Center

| USA: | 1.800.522.6752 |
|-------------------|--------------------|
| Canada: | 1.905.475.6222 |
| Mexico: | 52.0.55.1106.0800 |
| Latin/S. America: | 54.0.11.4733.2200 |
| Germany: | 49.0.6251.133.1999 |
| UK: | 44.0.800.267666 |
| France: | 33.0.1.3420.8686 |
| Netherlands: | 31.0.73.6246.999 |
| China: | 86.0.400.820.6015 |
| | |

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