

SPECIFICATION CONTROL DRAWING

THX-24C422-814

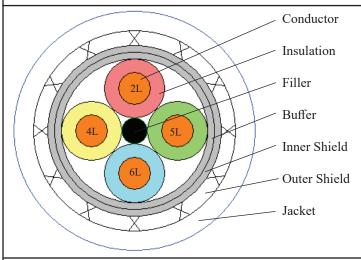
Date: 1/8/2020

QUADRAX CABLE, 100 BASE-T, ETHERNET, AWG 24

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THIS SPECIFICATION SHEET FORMS A PART OF THE LATEST ISSUE OF RAYCHEM SPECIFICATION 1200.

CONSTRUCTION DETAILS



| Single Component | | <u>Dimensions</u> inches (nom) |
|------------------|--|-----------------------------------|
| Conductor: | AWG 24 19/36, silver-coated high strength copper alloy | .0235 |
| Insulation: | Rayfoam H (foamed FEP) | .044 |
| Cable Assembly | | |
| Filler: | Solid FEP | .018 |
| Layer 1: | 4 single components | .104 |
| Buffer: | Fluoropolymer wrap, 002 inch thick (nom), 25% overlap (min). | .112 |
| Inner Shield: | Aluminum/PET wrap, .002 inch thick (nom), Aluminum. facing out, 25% overlap (min). | .120 |
| Outer Shield: | AWG 38, tin-coated copper | .137 |
| Jacket: | Modified FEP .010 inch thickness | $.157 \pm .006$ |
| Cable Weight | 21.75 lbs/kft | |

Designate outer jacket color with a dash number appended to the part number. Example: Clear; THX-24C422-814-X.

TABLE I

| Single Components | Pair | Wire Insulation color | |
|----------------------|------|-----------------------|--|
| 1 | 1 | 2L (light red) | |
| 2 | 2 | 5L (lightgreen) | |
| 3 | 1 | 6L (light blue) | |
| 4 | 2 | 4L (light yellow) | |

Color code designators shall be in accordance with MIL-STD-681. An "L" after the number indicates a light color.

ELECTRICAL CHARACTERISTICS

| IABLE II | | | | | | |
|------------------|--|---------------------------------|--------------------------|--|--|--|
| Frequency MHz | Insertion Loss dB/100m (nom/max) | Return Loss dB/100m (min) | NEXT dB/100m (min) | Propagation Delay ns/100m (max) | | |
| 1 | 2.2/2.8 | 20.0 | 65.3 | 570 | | |
| 4 | 4.5/5.5 | 23.0 | 56.3 | 552 | | |
| 8 | 6.2/7.8 | 24.5 | 51.8 | 547 | | |
| 10 | 6.8/8.7 | 25.0 | 50.3 | 545 | | |
| 16 | 8.5/11.1 | 25.0 | 47.3 | 543 | | |
| 20 | 9.8/12.5 | 25.0 | 45.8 | 542 | | |
| 25 | 11/14.1 | 24.2 | 44.3 | 541 | | |
| 31.25 | 12.3/15.8 | 23.3 | 42.9 | 540 | | |
| 62.5 | 18.6/22.9 | 20.7 | 38.4 | 539 | | |
| 100 | 24 8/29 7 | 19.0 | 35.3 | 538 | | |

Note: Values in Table II for RL and NEXT are for reference only. Actual values shall be determined utilizing the formulas in ANSI/TIA-568.2 (issue in effect).

Electrical Testing: In accordance with ANSI/TIA-568.2 (issue in effect).

ADDITIONAL REQUIREMENTS & RATINGS

Temperature Rating: -65°C to 150°C

Voltage Withstand: 1000 volts (rms), conductor to conductor and shield

Jacket Tensile Strength: 2000 psi minimum
Jacket Elongation: 200% minimum
Jacket Flaws: Spark Test: 2.5kV (rms)
Impulse Dielectric Test: 6.0 kV (peak)

Flammability: Finished cable shall meet the requirements of FAR

Part 25, Appendix F, Part I when tested in accordance

with the 60° test specification herein.

Marker Tape: There shall be a marker tape under the jacket with the

following legend:

"RAYCHEM THX-24C422-814 06090 A - B"

Every other mark is an inverted mirror image. The orientation of the tape shall be as follows: The "A" end components shall be Red, Green, Blue and Yellow in a clockwise direction. The "B" end components shall be Red, Yellow, Blue, and Green in a clockwise direction.

Cable will be supplied in 50 ft minimum lengths unless otherwise specified.

TE Connectivity Corporation Raychem Wire & Cable 501 Oakside Avenue Redwood City, California 94063-3800 1-800-522-6752 Other codes and suffixes may be added to the part number, as necessary, to capture any additional requirements imposed by the purchase order. Users should evaluate the suitability of this product for their application. TE Connectivity Corporation also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

This specification sheet takes precedence over documents referenced herein. Referenced documents shall be of the issue in effect on date of invitation for bid.

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