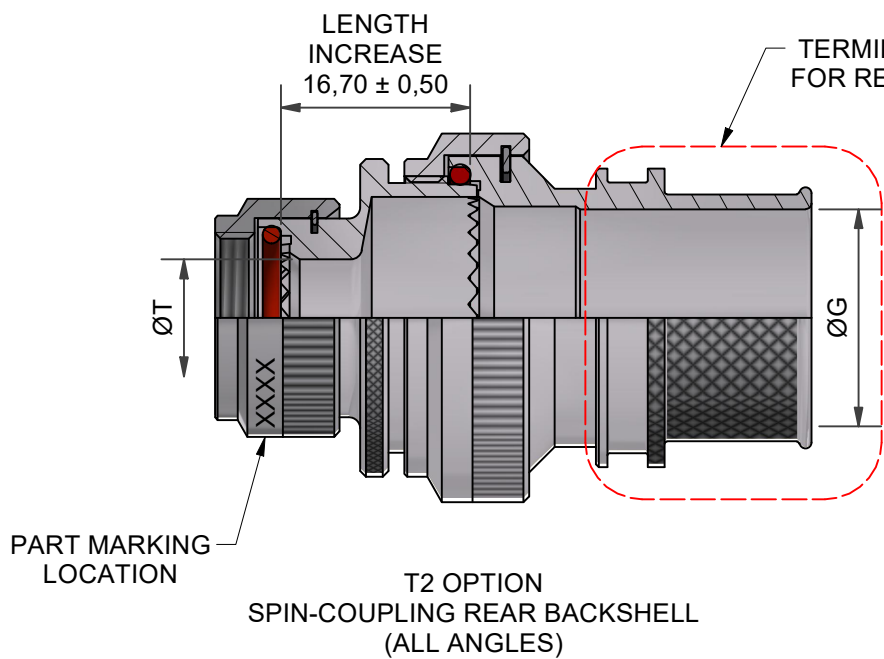


T2 AND T3 CONFIGURATION FOR:
91H, BTH, 60H, 70H, 77H, TAKH, MBH, DBH, 88H, 89H, 95H SERIES
91F, BTF, 60F, 70F, 77F, TAKF, MBF, DBF, 88F, 89F, 95F SERIES
91A, BTA, 60A, 70A, 77A, TAKA, MBA, DBA, 88A, 89A, 95A SERIES

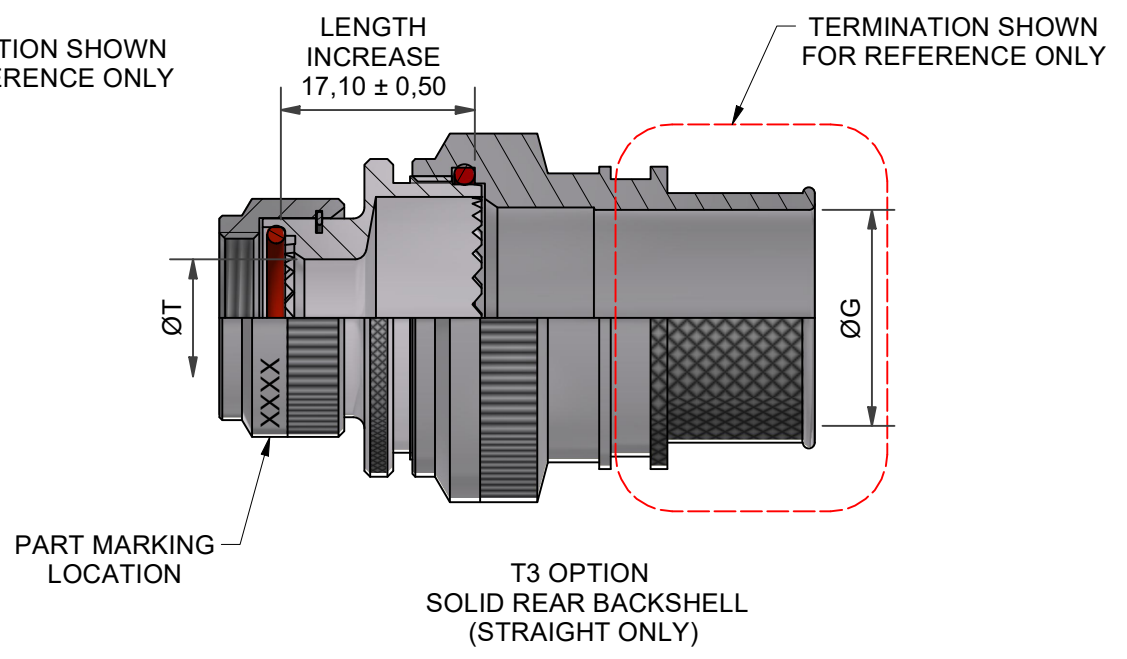
THIS MODIFICATION ENABLES FEEDTHROUGH WHEN ENTRY BORE (ØG)
EXCEEDS THROAT DIAMETER (ØT).

T2 CONFIGURATION IS STANDARD FOR 35, 36, 37, 39, CS64 SERIES
(WHEN ENTRY SIZE EXCEEDS "MAX ENTRY" - SEE SERIES DRAWING FOR DETAILS)
FOR THESE SERIES "T2"/"T3" IS NOT REQUIRED IN PART NUMBER.

THE CONFIGURATIONS ARE DENOTED BY THE INCLUSION
OF "T2" OR "T3" IN THE MIDDLE OF THE PART NUMBER.
IT REPLACES THE DASH BETWEEN THE SHELL SIZE AND ENTRY SIZE.



eg. BTH1-11T212-1-C



eg. BTH1-11T312-1-C

TABLE 1

ØG (REF)
4,77
6,35
7,92
9,52
11,10
12,70
14,27
15,88
17,47
19,05
20,62
22,23
23,82
25,40
27,00
28,60
30,20
31,80
33,38
35,00
36,58
38,10



TABLE 2: H AND F INTERFACES

SHELL SIZE	ØT (REF)
09	6,8
11	10,3
13	13,6
15	16,3
17	19,5
19	21,9
21	25,2
23	28,3
25	31,5

TABLE 3: A INTERFACE

SHELL SIZE	ØT (REF)
08	6,5
10	9,2
12	12,7
14	14,6
16	17,7
18	19,7
20	22,9
22	26,1
24	29,0

NOTE: FOR ENTRY DETAILS PLEASE REFER TO THE STANDARD CUSTOMER DRAWINGS

<table border="1"> <tr> <td>DRAWN</td> <td>K.KUTA-WINCZURA</td> <td>DATE</td> <td>30/11/2017</td> </tr> <tr> <td>SALES APPR</td> <td></td> <td>DATE</td> <td>30/11/2017</td> </tr> <tr> <td>DESIGN APPR</td> <td>K.SHEPPARD</td> <td>DATE</td> <td>30/11/2017</td> </tr> <tr> <td>PROD APPR</td> <td></td> <td></td> <td></td> </tr> <tr> <td>QUAL APPR</td> <td></td> <td></td> <td></td> </tr> <tr> <td>ISSUE</td> <td>REV.</td> <td>DCR</td> <td></td> </tr> <tr> <td>AB</td> <td></td> <td>CRN26424</td> <td></td> </tr> <tr> <td>NCAGE CODE</td> <td>U5792</td> <td>WEIGHT</td> <td>---</td> </tr> </table>	DRAWN	K.KUTA-WINCZURA	DATE	30/11/2017	SALES APPR		DATE	30/11/2017	DESIGN APPR	K.SHEPPARD	DATE	30/11/2017	PROD APPR				QUAL APPR				ISSUE	REV.	DCR		AB		CRN26424		NCAGE CODE	U5792	WEIGHT	---	<p align="center">3RD ANGLE PROJECTION NOT TO SCALE</p> <p>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0,25MM ANGULAR +/- 1°</p> <p>MATERIAL SEE PART NUMBER BREAKDOWN</p> <p>FINISH SEE PART NUMBER BREAKDOWN</p>	<p>PART NUMBER: T2 AND T3 CONFIGURATIONS</p> <p>TITLE: EXTERNAL PROFILE MODIFICATION</p> <p>ASSY USED ON:</p>	  Polamco TE connectivity
DRAWN	K.KUTA-WINCZURA	DATE	30/11/2017																																
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<p>THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.</p>		<p>POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP</p>	<p>SHT 1</p>	<p>DRAWING NO: P41137</p>																															