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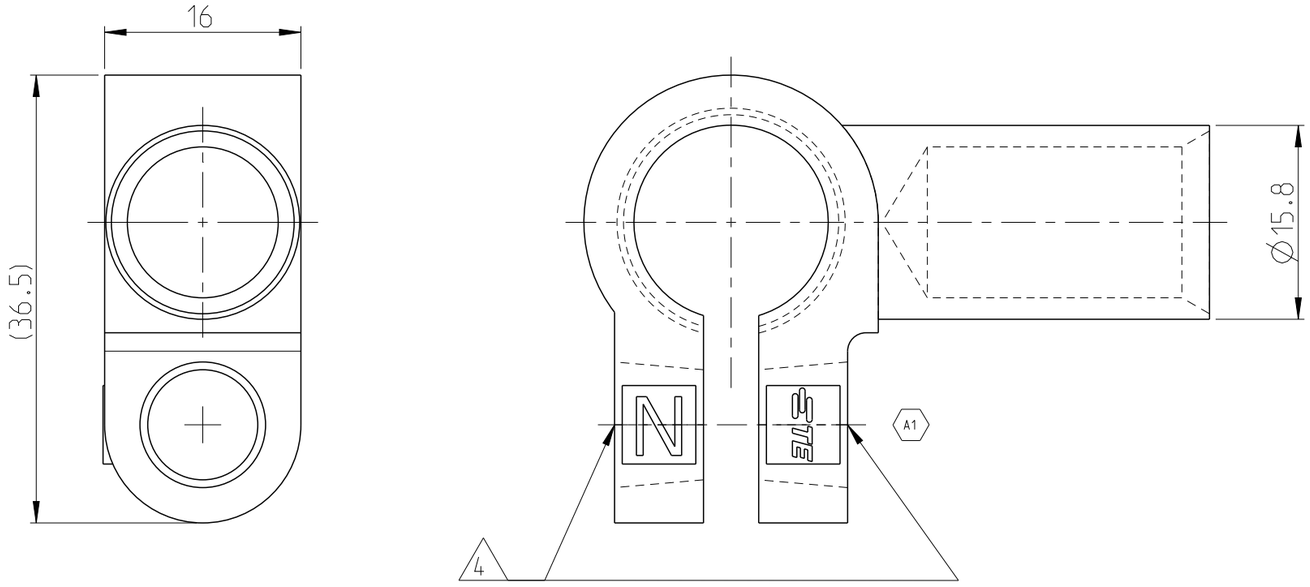
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	INITIAL RELEASE	03JAN2017	VNB	CF
	A1	REVISED PER PCN E-18-018416	15NOV2018	SS	CF



NOTES:

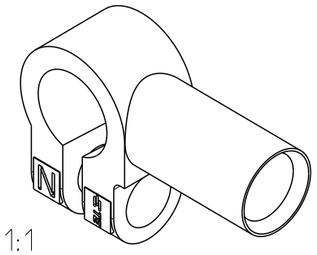
1 TAPER OF POST 1 IN 9 TO BS3911 PT.1 1982

2 CABLE REF. 416/0.45 OR EQUIVALENT (70mm²)

3 CRIMP DIE TO BE 12.5mm ACROSS FLATS AND 10mm WIDE (2 X 5mm WIDE ACCEPTABLE)

△4 ASSOCIATED PARTS:
NEGATIVE LEAD CONNECTORS ONLY
(FOR TAPER EITHER SIDE) HC5881 BOLT

5 REPLACES OLD DEUTSCH DRAWING D303164 (ENVELOPE DRAWING)



SCALE 1:1

HC5841	1		-	INTEGRAL BATTERY POST CLAMP NEGATIVE (-VE)	A	1
TE ORDER NO.	QUANTITIY	MAT.	COLOUR SURFACE	DESCRIPTION	REV.	ITEM

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±-
4 PLC ±-
ANGLES ±0.5°
±0.3

MATERIAL: BRASS

FINISH: TIN PLATED

DWN 03JAN2017 VIJETH BHARADWAJ
CHK 04JAN2017 PRAVEENA V
APVD 04JAN2017 V V BIDI
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT 67.1g

TE Connectivity

NAME: INTEGRAL BATTERY POST CLAMP NEGATIVE (-VE)

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	-	C-HC5841	-

CUSTOMER DRAWING | SCALE 2:1 | SHEET 1 OF 1 | REV A1