

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	NEW DRAWING	15AUG2023	KP	YW

EV DUAL WALL TUBING

PART AS SUPPLIED AND FULLY RECOVERED

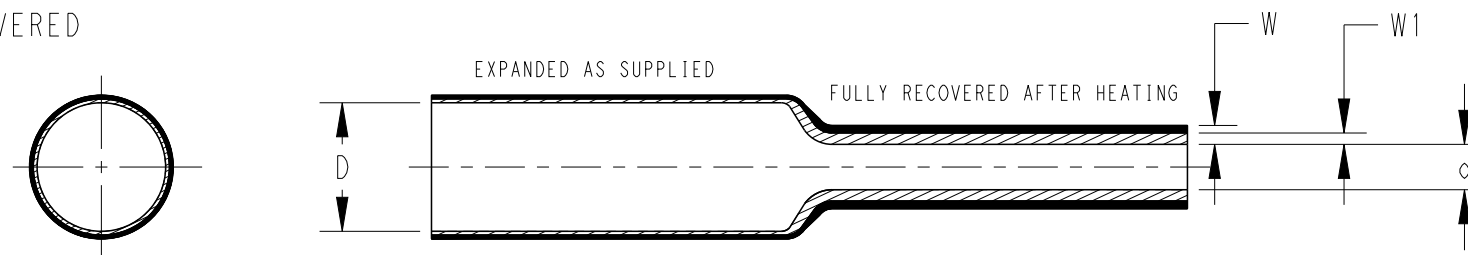


TABLE 1: DIMENSIONS mm(inches)

SIZE		INSIDE DIAMETER AS SUPPLIED (MIN) - D		INSIDE DIMATER AFTER RECOVERY (MAX) - d		TOTAL WALL THICKNESS AFTER RECOVERY - W						MINIMUM RECOVERED ADHESIVE WALL THICKNESS - W1	
						MINIMUM		MAXIMUM		NOMINAL			
mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.
9/3	0.354/0.118	9.00	0.354	3.00	0.118	1.15	0.045	1.65	0.065	1.40	0.055	0.56	0.022
12/4	0.472/0.157	12.00	0.472	4.00	0.157	1.42	0.056	2.14	0.084	1.78	0.070	0.58	0.023
19/6	0.748/0.236	19.00	0.748	6.00	0.236	1.75	0.069	2.75	0.108	2.25	0.089	0.58	0.023
24/8	0.945/0.315	24.00	0.945	8.00	0.315	2.04	0.080	3.04	0.120	2.54	0.100	0.79	0.031
40/13	1.575/0.512	40.00	1.575	13.00	0.512	2.04	0.080	3.04	0.120	2.54	0.100	0.86	0.034

- HIGH FLAME-RETARDED
- AVAILABLE IN 3:1 EXPANSION RATIO
- COLOR ON RECOVERED TUBE : ORANGE (RAL2003 WITH DELTA E ALLOWABLE UPTO 12)
- REFERENCED SPECIFICATION : 108-120072
- TUBING OF SPECIAL EXPANDED OR RECOVERED DIMENSIONS MAY BE SUPPLIED AS SPECIFIED IN THE CONTRACT OR ORDER
- PRODUCT AVAILABLE IN DIFFERENT CUT LENGTHS

CUT LENGTH		CUT LENGTH TOLERANCE		THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 15AUG2023 KAMALASARAVANAN P					
UP TO 9.9mm		±1.5mm		DIMENSIONS: mm 		CHK 15AUG2023 SELVAPANDIAN B					
10 TO 24.9mm		±1.5mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±: 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±:		PRODUCT SPEC 108-120072		SIZE A3	
25 TO 54.9mm		±1.5mm		MATERIAL - FINISH -				APPLICATION SPEC 114-120024		DRAWING NO C-EVDW	
55 TO 99.9mm		±3.0mm				WEIGHT -		CUSTOMER DRAWING		SCALE NTS	
100 TO 149.9mm		±4.0mm		REV A							
150 TO 499.9mm		±5.0mm									
500mm AND GREATER		±25.4mm									