

NOTES

1. PART No. BREAKDOWN EXAMPLE:- DEUTSCH ASHD022-24320SN-025

SERIES PREFIX \_\_\_\_\_  
SHELL STYLE \_\_\_\_\_  
SHELL SIZE \_\_\_\_\_

POWER CONTACT CRIMP BUCKET SIZE \_\_\_\_\_  
SHELL KEYING: N, A, B, C, D or E \_\_\_\_\_  
CONTACT TYPE: P=PIN, S=SOCKET \_\_\_\_\_

INSERT ARRANGEMENT - 2 x SIZE 4 CONTACTS  
- 3 x SIZE 20 CONTACTS

2. CONTACT CAVITY IDENTIFICATION – PIN = CLOCKWISE  
SOCKET = ANTI-CLOCKWISE.

KEY ORIENTATION					
	A	B	C	D	N
B° ± 1°	80	69	121	110	95

ISSUE	CHANGE NOTE	DRAWN	CHECKED	APP. ENG.	APP. MARKETING	DATE
B	57820	NDL	ADH	IKG	IKG	06/11/09
A	55851	NDL	JAK	JAK	IKG	13/05/08

MATERIAL	-----
HEAT TREATMENT & FINISH	-----
PACKAGING	-----
APP. I.E.D.	-----


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GENERAL TOLERANCES UNLESS OTHERWISE STATED:  
±0.4mm ON WHOLE NUMBERS  
±0.2mm ON ONE PLACE DECIMALS  
±0.1mm ON TWO PLACE DECIMALS  
±1/2° ON ANGLES  
±0.05mm ON DRILLED HOLES  
ALL DIAMETERS Ø 0.10

REMOVE ALL BURRS AND SHARP EDGES 0.1 MAX. UNLESS OTHERWISE STATED.  
DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED

SCALE 2:1

TITLE  
ASHD RECEPT ASSY  
24320 PLANFORM  
ENVELOPE DETAILS

**DEUTSCH** 

ST LEONARDS ON SEA, EAST SUSSEX, TN38 9RF  
TEL. +44 (0)1424 852721

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