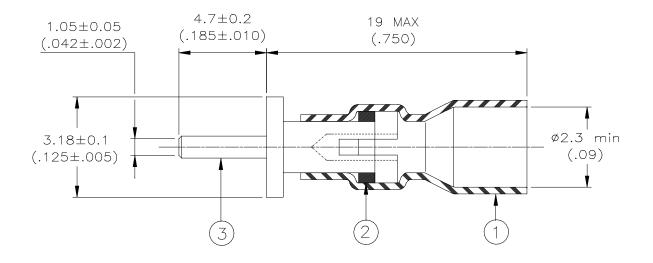
CUSTOMER DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.

2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006.

FLUX: TYPE ROL1 per ANSI-J-STD-004.

3. CONTACT PIN: Tin plated brass. Plating: Tin/Lead alloy over Nickel

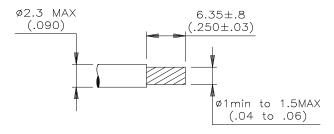
APPLICATION

1. This part is designed to terminate 16 AWG through 20 AWG silver plated stranded conductors having insulation rated

for at least 135°C.

- 2. This part is designed to terminate to PC boards 3.6-4.6 (.140-.180) thick having plated-thru holes Ø1.27±0.08 (Ø.050±.003).
- 3. Temperature range: -55°C to +150°C. Install using TE Connectivity approved convection heating tools.

For best results, prepare the cable as shown:



Twist conductors into their normal lay, prior to termination pre-tinning is recommended.

TE TE Connectivity				TITLE: PCB TERMINATOR 16-20 AWG			
Unless otherwise specified dimensions are in millimeters.Raychem[Inches dimensions are shown in brackets]Devices				DOCUMENT NO.: D-607-03			
TOLERANCES:	ANGLES: N/A	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.					
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN MICRON			REV: C1		DATE: April 16, 2021	
REVISED BY:	CAGE CODE	: ECO NUMI	BER:	SCALE:		SIZE:	SHEET:
UNGUYEN	06090	EC	O-21-004760	NTS		А	1 of 1

© 1998-2011 Tyco Electronics Corporation. All rights reserved.

If this document is printed it becomes uncontrolled. Check for the latest revision.