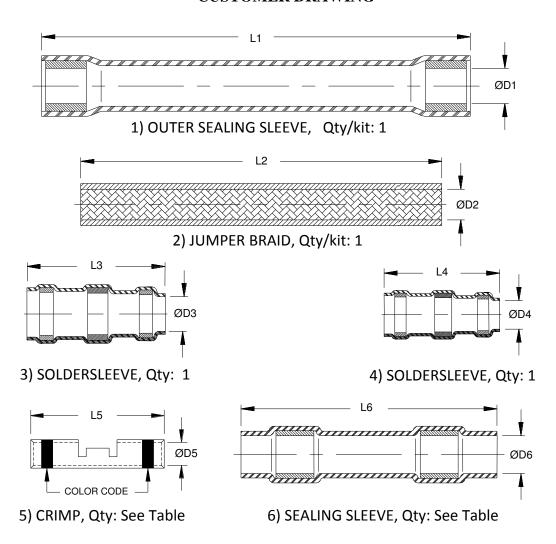
CUSTOMER DRAWING



OUTER INSULATION SLEEVE, JUMPER BRAID, AND SOLDERSLEEVE DIMENSIONS

Part Description	L1	L2	L3	L4	ØD1	ØD2	ØD3	ØD4
	Max	Min	Max	Max	Min	Min	Min	Min
D-200-0253-RT	120.6	85.0	20.50	20.50	6.5	8.51	7.10	5.95
	(4.750)	(3.346)	(0.810)	(0.810)	(0.255)	(0.335)	(0.280)	(0.235)

INNER SEALING SLEEVE, CRIMP SPLICE, AND SEALING RINGS DIMENSIONS

Part Description	Crimp & Sleeve Qty (Items 5 & 6)	Color Code	Conductor CMA Range	L5←1.27 (←0.050)	L6 ← 0.25 (← 0.010)	ØD5 Min	ØD6 Ref
D-200-0253-RT	1	Blue	779 –	27.94	14.60	2.80	1.63
D-200-0233-K1	1	Biue	2,680	(1.100)	(0.575)	(0.110)	(0.064)

TE Connectivity				FLEXIBLE SHIELD SPLICE KIT, NI PLATED BRAID AND CRIMP FOR 20-16 SHIELDED CABLE			
	less otherwise specified dimensions are in millimeters. ches dimensions are shown in brackets] Raychem Devices DERANCES: ANGLES: N/A Tyco Electronics reserves the right to			DOCUMENT NO.: D-2	00-0253-	RT	
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN MICRON	amend this drawing at should evaluate the su product for their applic	any time. Users itability of the	REV:	REV DATE:	cember 7, 2017	
PREPARED BY: L.Rodriguez	CAGE CODE: 06090		7-017929	SCALE: NTS	SIZE:	SHEET: 1 of 2	

CUSTOMER DRAWING

MATERIALS

1. CABLE SEALING SLEEVE:

INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer. Color: black

MELTABLE INSERTS: Environment resistant modified thermoplastic fluoroelastomer. Color: light blue.

- 2. JUMPER BRAID: Nickel-plated copper alloy.
- 3. SOLDERSLEEVE:

INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn96 per ANSI / J-STD-006.

FLUX: TYPE ROM1 per ANSI / J-STD-004. Thermal indicator: color changes from orange to colorless.

MELTABLE INSERT: Thermally Stabilized Thermoplastic. Color: blue.

4. SOLDERSLEEVE:

INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn96 per ANSI / J-STD-006.

FLUX: TYPE ROM1 per ANSI / J-STD-004. Thermal indicator: color changes from orange to colorless.

MELTABLE INSERT: Thermally Stabilized Thermoplastic. Color: blue.

- 5. CRIMP SPLICE: Nickel-plated copper alloy.
- 6. SEALING SPLICE SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer, containing two environment resistant sealing rings. Transparent blue.

APPLICATION

- 1. These kits are designed to make an environment-resistant, 1 to 1, 1 to 2, or 2 to 2 in-line splice in shielded twisted pair, trio and quad cables having nickel-plated conductors and insulations rated for 150→C minimum.
- 2. Temperature rating: $-55 \rightarrow C$ to $+200 \rightarrow C$.
- 3. For product selection and installation procedures refer to the applicable sections of TE Connectivity RPIP-1103.

Unless otherwise specified dimensions are in millimeters. (Inches dimensions are shown in brackets)

DOCUMENT NO.:	REV:	REVISED PER.	REV DATE:	SHEET:
D-200-0253-RT	A	ECO-17-017929	December 7, 2017	2 of 2