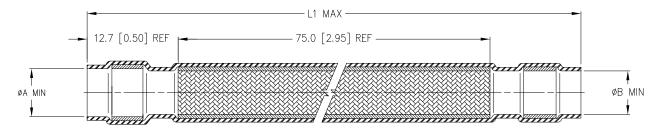
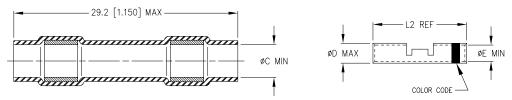
SPECIFICATION CONTROL DRAWING



1) SOLDERSHIELD: Qty./kit: 1



2) SEALING SLEEVE, Qty./kit: 3

3) CRIMP, Qty./kit: 3

Product	AWG	SolderShield			Sealing Sleeve	Crimp			
Name	Range	L1	øΑ	øΒ	øС	L2	øD	øΕ	Color
		max	min	min	min	ref	max	min	Code
D-150-0334	26-24	106.0	5.50	4.00	2.1	12.7	2.03	1.14	Red
		(4.175)	(0.216)	(0.157)	(0.085)	(0.500)	(0.080)	(0.045)	
D-150-0335	22-20	106.0	6.50	5.00	2.1	12.7	2.03	1.14	Red
		(4.175)	(0.255)	(0.197)	(0.085)	(0.500)	(0.080)	(0.045)	
D-150-0336	18-16	106.0	7.50	6.00	2.8	14.6	2.69	1.63	Blue
		(4.175)	(0.295)	(0.236)	(0.110)	(0.575)	(0.106)	(0.064)	
D-150-0337	14-12	108.0	10.50	9.00	4.3	14.6	3.89	2.46	Yellow
		(4.250)	(0.413)	(0.355)	(0.170)	(0.575)	(0.153)	(0.097)	

MATERIALS

1. SOLDERSHIELD: Qty/kit: 1

INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.

SHIELD: Solder impregnated, flux coated, tin-plated copper braid.

SOLDER: TYPE Sn63 per ANSI / J-STD-006.

FLUX: TYPE ROM1 per ANSI / J-STD-004.

SEALING RINGS: Thermally stabilized thermoplastic.

2. SEALING SLEEVE: Qty/kit: 3

INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.

SEALING RINGS: Immersion resistant thermoplastic.

3. CRIMP: Tin-plated copper. Color Code: See Table. Qty/kit: 3

BASE METAL: Copper Alloy 10100 or 10200 per ASTM B75.

PLATING: Tin-plated per ASTM B545.

APPLICATION

- 1. These kits are designed to make an environment-resistant, 1 to 1 in-line splice in shielded twisted triple conductor cables, having tin or silver-plated conductors and insulations rated for 135°C minimum.
- 2. Temperature rating: -55°C to +150°C.
- 3. For installation procedures refer to the applicable sections of Tyco Electronics Process Standard RCPS 150-02.

300 Consti		tronics Corporation litution Drive, rk, CA. 94025, U.S.A.		Raychem	TITLE: 1 TO 1 CRIMP SPLICE, SOLDERSHIELD SPLICE KIT, SHIELDED TWISTED TRIAD				
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]					D-150-0334/-0337				
TOLERANCES:	ANGI	ES: N/A Tyco Electronics reserves the							
0.00 N/A		~~~~~~~	this drawing at any time. Users should		REV.:	DATE:			
0.0 N/A 0 N/A	MICR			itability of the product for their		A	2-Aug-06		
PREPARED BY:		DCR NUMI	BER: REPI		ACES:	CAGE CODE :	SCALE:	SIZE:	SHEET:
mforonda D06020		060209			06090		A	1 of 1	

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