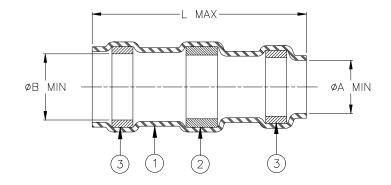
## **CUSTOMER DRAWING**



D.,	Product Dimensions			Cable Dimensions					
Product Name	L	øA	øB	C	D	E	F	G±0.5	H±0.5
Name	max	min	min	max	min	max	min	$(G\pm 0.02)$	(H±0.02)
D-100-00-WOTI	17.50	2.50	3.00	3.00	1.50	2.50	1.00	7.00	6.00
	(0.689)	(0.098)	(0.118)	(0.118)	(0.059)	(0.098)	(0.394)	(0.276)	(0.236)
D-101-00-WOTI	17.50	4.30	4.80	4.80	2.10	4.30	1.60	7.00	6.00
	(0.689)	(0.169)	(0.189)	(0.189)	(0.083)	(0.169)	(0.063)	(0.276)	(0.236)
D-103-00-WOTI	21.00	6.80	7.30	7.30	3.10	6.80	2.60	7.00	6.00
	(0.827)	(0.268)	(0.287)	(0.287)	(0.122)	(0.268)	(0.102)	(0.276)	(0.236)

## **MATERIAL**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.

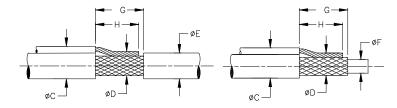
FLUX: TYPE ROL0 per ANSI J-STD-004.

3. MELTABLE RINGS: Thermally stabilized thermoplastic. Color: gray.

## **APPLICATION**

- 1. These controlled soldering devices are designed to provide an environment protected shield termination on cables, rated for at least +125°C minimum, meeting the dimensional criteria listed, having tin or silver-plated copper shields.
- 2. Temperature range: -65°C to +150°C.
- 3. Install using TE Connectivity approved convection or infrared heating tools in accordance with Raychem process standard RCPS-100-70.

For best results, prepare the cable as shown.



TE Connectivity				<b>ychem</b> evices	SOLDERSLEEVE DEVICE					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: B-10X-00-WOTI				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROU	GLES: N/A JGHNESS IN CRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DOCUMENT REVISION:		REVISION ISSUE DATE: 12-MAR-2020		
DRAWN BY: M. FORONDA			CAGE CODE: 06090	ECO NUMBER: ECO-20-003669		SCALE: None	SIZE: A	SHEET: 1 of 1		

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