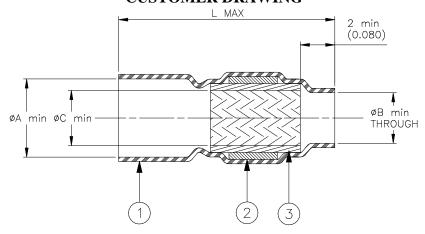
CUSTOMER DRAWING



	Product Dimensions				Cable Dimensions				
Product Name	Ø A	ØΒ	ØС	L	ØΕ	ØΕ	ØD	F	M±1
	min	min	min	max	min	max	max	max	$(M\pm0.04)$
B-070-12-09	7.0	5.3	5.5	26.5	2.4	5.5	7.0	5.3	14
	(0.275)	(0.210)	(0.215)	(1.045)	(0.095)	(0.215)	(0.275)	(0.210)	(0.550)
B-070-12-10	9.0	5.3	6.5	29.0	3.5	6.5	9.0	5.3	14
	(0.355)	(0.210)	(0.255	(1.140)	(0.140)	(0.255)	(0.355)	(0.210)	(0.550)

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006. FLUX: TYPE ROM1 per ANSI-J-STD-004.

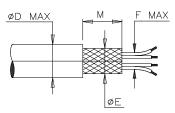
3. SHIELD: Solder impregnated, flux coated, tin plated copper braid.

SOLDER: TYPE Sn63 per ANSI-J-STD-006. FLUX: TYPE ROM1 per ANSI-J-STD-004.

APPLICATION

- 1. These controlled soldering devices are designed for shield termination of a tin or silver plated shielded cable, having an insulation rated for at least 125°C.
- 2. Temperature range: -55°C to +150°C.
- 3. Installation Procedure: RPIP-500-07.

For best results, prepare the cable as shown:



= TE		<i>Raychem</i> THERMOFIT DEVICES		TITLE: SOLDERSHIELD* DEVICE					
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]					DOCUMENT NO.: B-070-12-09/-10				
TOLERANCES:									
0.00 N/A 0.0 N/A 0 N/A	ROUG MICRO	HNESS IN DN	amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV:	4	DATE: 17-APR-2020		
DRAWN BY: M. FORONI	DRAWN BY: DATE: M. FORONDA 06-Nov-		98	ECO: ECO-20-005247	SCALE: NTS		SIZE: A	SHEET: 1 of 1	

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