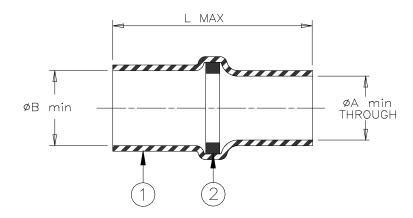
CUSTOMER DRAWING



Product Name	Product Dimensions			Cable Dimensions			
	øΑ	øΒ	L	øD	øΕ	øF	øG
	min	min	max	max	min	min	max
B-028-00	2.7	3.4	11.1	3.4	1.6	1.5	2.7
	(0.105)	(0.135)	(0.435)	(0.135)	(0.065)	(0.060)	(0.105)
B-028-01	4.4	5.3	11.1	5.3	2.4	2.2	4.4
	(0.175)	(0.210)	(0.435)	(0.210)	(0.095)	(0.085)	(0.175)
B-028-25	1.9	2.6	11.1	2.6	1.3	1.1	1.9
	(0.075)	(0.100)	(0.435)	(0.100)	(0.050)	(0.045)	(0.075)

MATERIALS

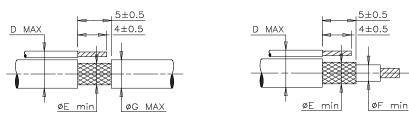
- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006. FLUX: TYPE ROL0 per ANSI-J-STD-004.

APPLICATION

- 1. These controlled soldering devices are designed for termination of a tin or silver plated copper shield on a cable having an insulation rated for at least +125°C.
- 2. Temperature range: -55°C to +150°C.
- 3. For application tooling (infrared), consult your local TE Connectivity technical service.

For best results, prepare the cable as shown:



= TE			<i>Raychem</i> THERMOFIT DEVICES		SOLDERSLEEVE * SHIELD TERMINATOR			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]				DOCUMENT NO.: B-028-00/ -01/ -25				
TOLERANCES:	ES: ANGLES: N/A		TE Connectivity reserves the right to					
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN		Users	I this drawing at any time. should evaluate the suitability product for their application.	REV: 8		DATE: 09-Mar-2020	
DRAWN BY: DATE: M. FORONDA 06-Nov-1		998	ECO: ECO-20-003687	SCALE: NTS		SIZE: A	SHEET: 1 of 1	

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