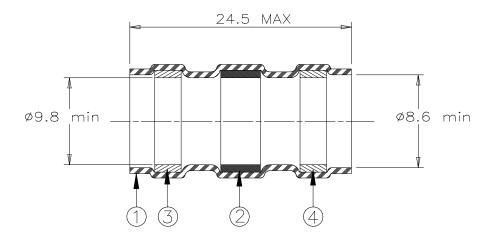
CUSTOMER DRAWING



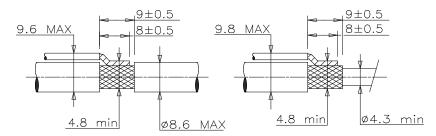
MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn96 per ANSI-J-STD-006.
 - FLUX: TYPE ROM1 per ANSI-J-STD-004.
- 3. MELTABLE SEALING RING: Thermally stabilized thermoplastic. Color: red.
- 4. MELTABLE SEALING RING: Thermally stabilized thermoplastic. Color: blue.

APPLICATION

- 1. This controlled soldering device is designed for termination of a nickel plated shield of a cable having an insulation rated for at least 150°C.
- 2. Temperature range: -55°C to +175°C. For application tooling, contact your local Raychem technical service.

For best results, prepare the cable as shown:



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| <i>₹<u>т</u>е</i> | | <i>Raychem</i> THERMOFIT DEVICES | | | TITLE: SOLDERSLEEVE DEVICE SHIELD TERMINATION HIGH TEMPERATURE | | | |
|--|--------------------------------|--|--|--|---|----------------|---------------------------|------------------|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS. | | | | | DOCUMENT NO.: B-022-05 | | | |
| TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A | ANGLES: 1 ROUGHNE MICRON | | TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | | Revision: A | | Issue Date: April 2020 | |
| DRAWN BY: D M. FORONDA | | DATE | E: ECO: ECO-20-0 | | 004960 | scale: None | SIZE: A | sheet: 1 of 1 |