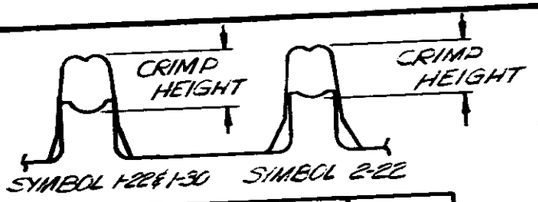
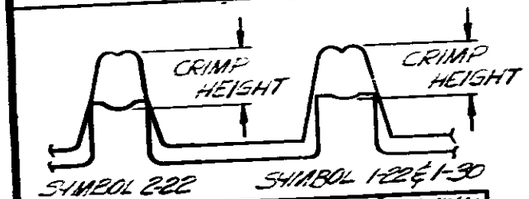
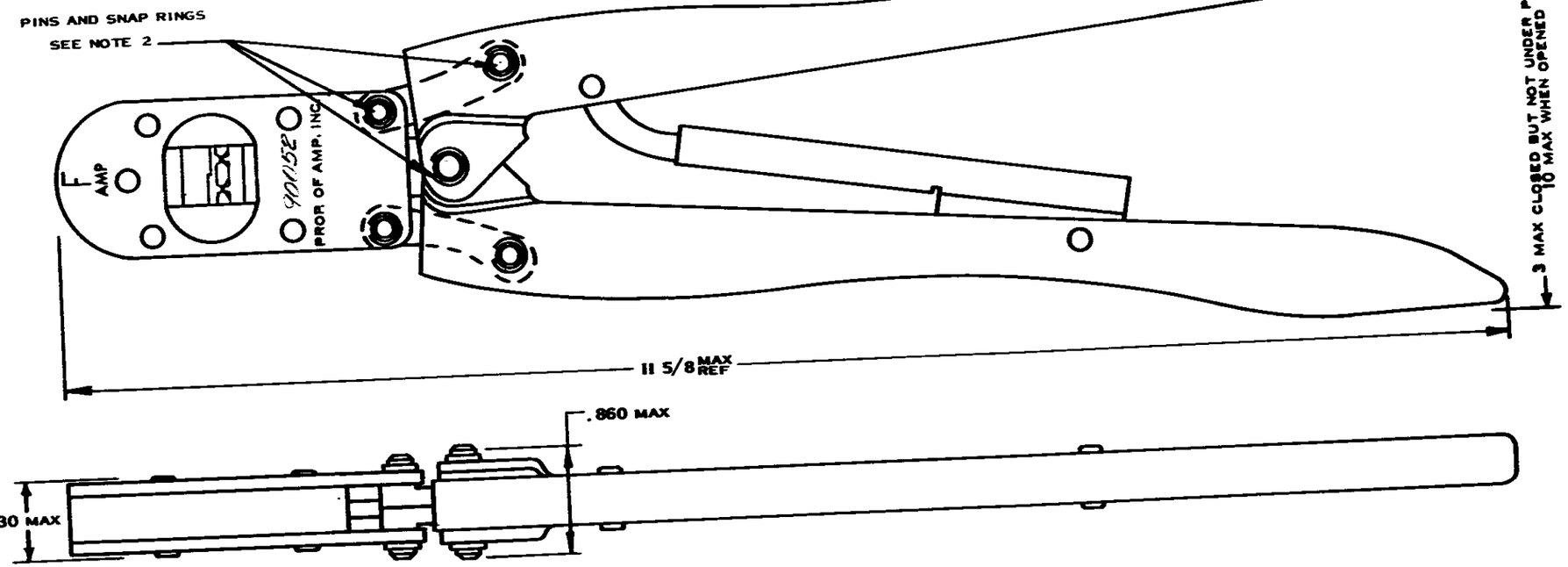
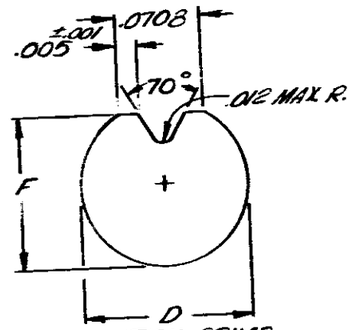


WIRE CRIMP GAGE				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO GO	
1-22 & 1-30	—	—	—	.0870 / .0935
2-22	—	—	—	.0810 / .0915

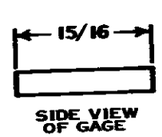


INSULATION CRIMP GAGE				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO GO	
1-22 & 1-30	F	.0634	.0724	.0740 / .0645
	D	.0832	.0897	
2-22	F	.0634	.0724	.0740 / .0645
	D	.0832	.0897	

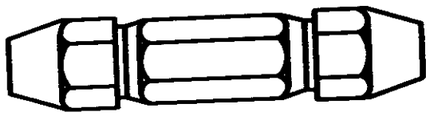




INSULATION CRIMP
CRIMP SYMBOL 1-22 & 1-30 or 2-22
ENLARGED END VIEW OF GAGES



SIDE VIEW OF GAGE



DOUBLE END HANDLE A.G.D. STD.

SUGGESTED GAGE DESIGN

1. CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE.
2. FOR REPLACEMENT OF PARTS SUCH AS PINS AND SNAP RINGS. ORDER REPAIR KIT NO. 125218-2.
3. FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS. TOOL IS TO BE RETURNED TO AMP INC., HARRISBURG, PENNA TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
4. FOR TOOL USAGE, SEE INSTRUCTION SHEET NO. 15-1847.
5. HAND TOOL CAN BE CHECKED BY MEASURING TERMINAL CRIMP HEIGHT.

NUMBER	LTR	REVISION RECORD	DR	CHK	DATE
C-90052	0-1	Loc. M was A	PK	—	8-1-62

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CUSTOMER COPY REFERENCE ONLY

VR Harry Stubbs 6.15.62	MATERIAL AND FINISH —	AMP INCORPORATED HARRISBURG, PENNA	
CHK 8-9-62		CLASS —	
DE B.J. Britt 6-15-62	WIRE — RANGE — INSULATION —	TYPE —	
APP C. Timmins 6/15/62	TOLERANCE EXCEPT AS NOTED — / SCALE —	LOC M B NO C-90052	REV 0-1
	NAME STRAIGHT ACTION HAND TOOL		

DIMENSIONS IN INCHES DO NOT SCALE PRINT

PRINT DIST 36

AMP 1253-1 REV 8/61