

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A1	00		A	INITIAL RELEASE	30JUL2020	LS	GS

CRIMP DATA (TE TERMINAL)			
TERMINAL NAME	RING TONGUE. 50 SQ MM / M6		
CRIMP	SIZE	TYPE	RANGE
WIRE	-	W- Crimp	50 mm ²
INSULATION	(X)	(X)	(X)
WIRE STRIP LENGTH	see Appl. Spec.	APPLICATOR INSTRUCTION	-
TERMINAL APPLICATION SPEC 114-94133		PRODUCT SPECIFICATION -	FEED
TERMINALS APPLIED		SEALS	
5-1991233-3			
WIRE SIZE	CRIMP HEIGHT	REF SETTINGS	
50 SQ.MM	7,4 +/-0,1	-	
REMARK: Die set TE P/N 8-1579019-9 2141580-1 - COROPLAST - FHRL2GCB2G / A12 - 50 mm ²			
TYPE: -			
TERMINATOR: DIE SET TO BE USED WITH CRIMP PRESS ADAPTOR PN 541868-1			

DIMENSION: mm	DWN	02JUL2020	MATERIAL		FINISH	
	CHK	02JUL2020				
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -	APVD	30JUL2020				
	G.Stegmayer					
	PRODUCT SPEC		NAME		DIE SET INCL.LOC,IPT WIRE CRIMP 50SQMM	
	APPLICATION SPEC	114-94133	SIZE	CAGE CODE	DRAWING NO.	RESTRICTED TO
	WEIGHT	0.6 kg	A4	00779	 9-528041-3	
	CUSTOMER DRAWING				SCALE	SHEET
				-	1 of 2	A

RELEASED FOR PUBLICATION 2016

THIS DRAWING IS UNPUBLISHED.

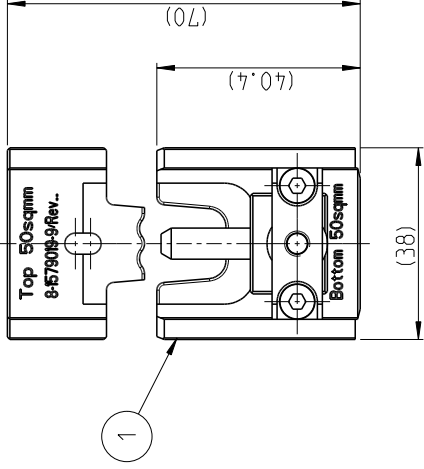
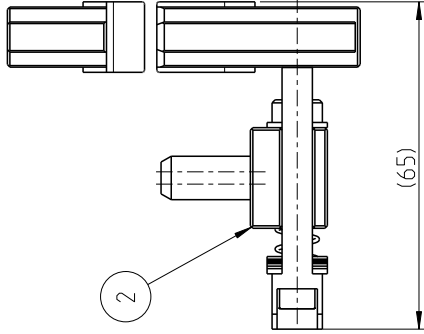
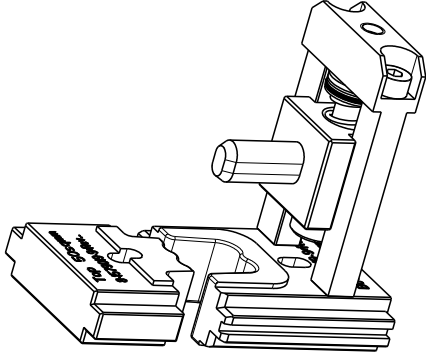
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TE Connectivity Germany GmbH

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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1			



TO USE WITH:
TE P/N 528008-4 - HV CRIMPING MACHINE
TE P/N 541868-1 - AT66 DIE-SET ADAPTER, HV

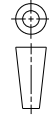
EXTERNAL CONTACT:
TE P/N 5-1991233-3 - RING TONGUE, 50 SQ MM / M6

APPLICATION
SPECIFICATION: 114-94133

POS	QTY	TE P/N	REV	DESCRIPTION	SPARE PART	WEARE PART
2	1	6-563080-7	A	TOOL ASSEMBLY, IPT WIRE	X	
1	1	8-1579019-9	A	DIE SET IPT-VW WIRE, 50SQ.MM	X	X

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0. PLC ±0.1
1. PLC ±0.01
2. PLC ±0.001
3. PLC ±0.001
4. PLC ±0.0001

ANGLES ±

FINISH -

DWN L.Sandhu 26MAR2020

CHK L.Sandhu 26MAR2020

APVD G.Stegmayer 30JUL2020

PRODUCT SPEC

APPLICATION SPEC

114-94133

WEIGHT 0.6 Kg

CUSTOMER DRAWING



NAME
DIE SET INCL. LOCATOR,
IPT WIRE CRIMP, 50SQ.MM

SIZE CAGE CODE DRAWING NO

A3 00779 C-9-528041-3

RESTRICTED TO 3

SCALE 1:1

SHEET 2 OF 2

REV A