SPECIFICATION CONTROL DRAWING

77 OHM, AWG 26, 19 STRANDS OF AWG 38, DATA BUS, OPTIMIZED SINGLE SHIELD, MIL-STD-1553, LOW FLUORIDE, OUTER SPACE USE 7726S1LL4

Date 9-3-08

Revision

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THIS SPECIFICATION SHEET FORMS A PART OF THE LATEST ISSUE OF RAYCHEM SPECIFICATION 1200.

DIMENSIONS ARE NOMINAL VALUES IN INCHES UNLESS OTHERWISE DESIGNATED

CHEMINAX

.037

+ .003

- .004

.025

.091

.107

specified.

.0200 CONDUCTORS

AWG 26, 19 Strands of

AWG 38, Silver-Coated

High Strength Copper

Alloy

DIELECTRICS
Low Fluoride,
Radiation-Crosslinked,
Modified ETFE
Color - Light Blue/White

FILLERS
Low Fluoride,
Radiation-Crosslinked,
Modified ETFE

SHIELD AWG 38 Silver-Coated Copper Optimized

JACKET
Low Fluoride,
Radiation-Crosslinked,
Modified FTFF

CHARACTERISTIC IMPEDANCE 77 \pm 5 ohms, Method C at 1 MHz

MUTUAL CAPACITANCE 30.0 pF/ft. (maximum)

ATTENUATION 1.5 dB/100 ft. (maximum) at 1 MHz

SURFACE TRANSFER IMPEDANCE 100 milliohms/meter (maximum) (Per MIL-C-85485 at 30 MHz)

ADDITIONAL REQUIREMENTS

FLUORIDE EXTRACTION 70 ± 2°C for 168 hours, 20 ppm (Dielectrics and Fillers prior to cabling; (maximum)

and Jacket - per Raychem Spec 55/)

COMPONENT WIRE PRIOR TO CABLING (Test Procedures per SAE AS22759)

CROSSLINK PROOF 300 ± 3°C for 1 hour, .500 inch mandrel, .250 lb., 2.5 kV dielectric test

INSULATION (DIELECTRIC)

ELONGATION 50% (minimum)
TENSILE STRENGTH 5000 lbf/in² (minimum)
INSULATION FLAWS

 SPARK TEST
 3.0 kV (rms)

 IMPULSE TEST
 8.0 kV (peak)

 $\begin{array}{ll} \mbox{INSULATION RESISTANCE} & 5000 \mbox{ megohms for 1000 ft. (minimum)} \\ \mbox{LOW TEMPERATURE-COLD BEND} & -65 \pm 3^{\circ}\mbox{C for 4 hours, .500 inch mandrel,} \\ \end{array}$

.500 lb., 2.5 kV dielectric test SHRINKAGE 200 \pm 3°C for 1 hour.

.125 inch (maximum) in 12 inches

FINISHED CABLE

(Test Procedures per NEMA WC 27500, unless otherwise specified)

BLOCKING 200°C for 6 hours

CABLE LAY LENGTH .75 inch (minimum), 1.25 inches (maximum) CROSSLINKED VERIFICATION $300 \pm 5^{\circ}$ C for 6 hours, 3.00 inch mandrel FLAMMABILITY 3 seconds (maximum); 3 inches (maximum);

(Method B of Spec 1200) no flaming of facial tissue

JACKET

ELONGATION 50% (minimum)
TENSILE STRENGTH 5000 lbf/in² (minimum)

JACKET FLAWS

SPARK TEST

1.0 kV (rms)

IMPULSE TEST

JACKET THICKNESS

LOW TEMPERATURE-COLD BEND

6.0 kV (peak)

.008 inch (nominal)

-55 ± 5°C for 4 hour

LOW TEMPERATURE-COLD BEND -55 ± 5°C for 4 hours, 3.00 inch mandrel VOLTAGE WITHSTAND 1500 volts (rms)

(DIELECTRIC)

WEIGHT 10.4 lbs/1000 ft. (nominal)

OUTER SPACE REQUIREMENTS

RADIATION RESISTANCE 500 megarads/3.25 inch mandrel

1.0 kV dielectric test VACUUM STABILITY

TOTAL MASS LOSS (TML) 1.00% (maximum) VOLATILE CONDENSABLE 0.10% (maximum)

MATERIAL (VCM)
WEIGHT LOSS: 0.45% (maximum)

VEIGHT LOSS: 0.45% (maximun (Per Raychem Spec 55/)

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

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requirements imposed by the purchase order.

Outer jacket color will be white (designated by a "-9" appended

Designate outer jacket color with a dash number in accordance

with MIL-STD-681. Other codes and suffixes may be added to

to the part number, e.g. 7726S1LL4-9) unless otherwise

the part number, as necessary, to capture any additional