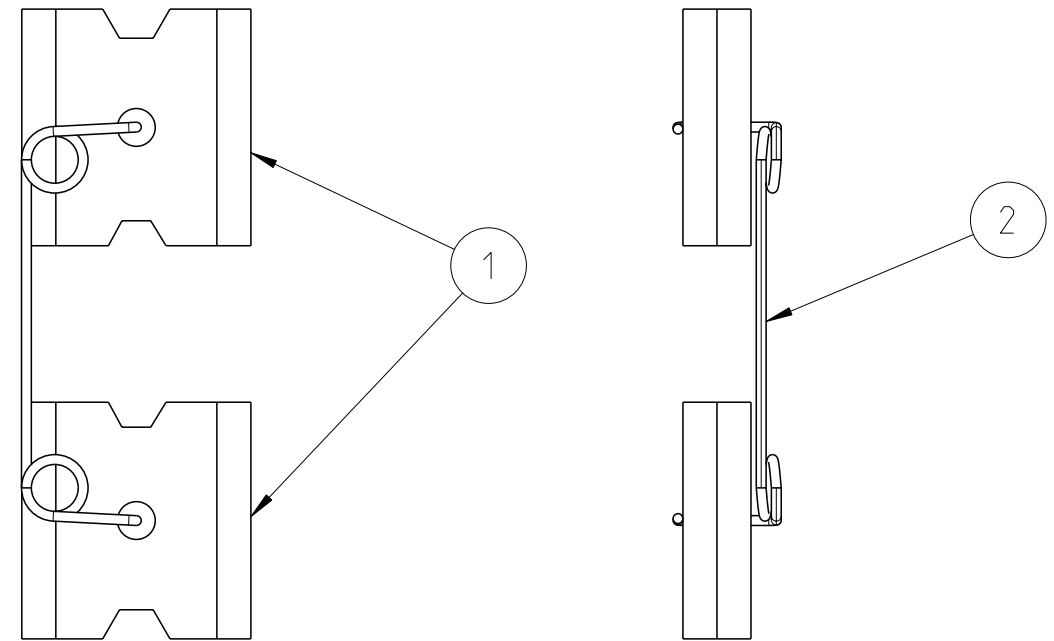
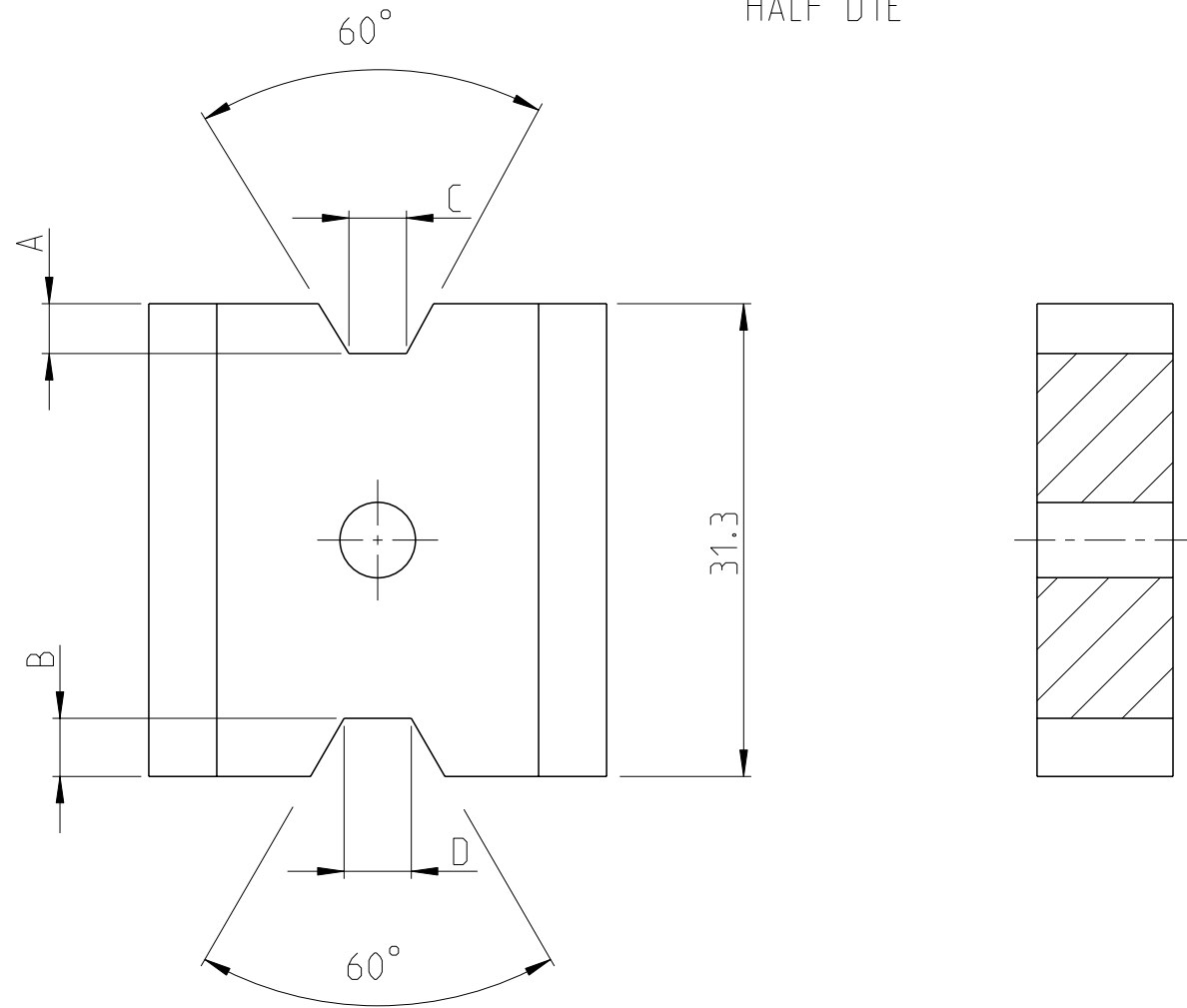


P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	NEW DRAWING	10MAR2020	NB	BM

HALF DIE



9	13.57	N/A	11.75	N/A	7E 235	708814-1
5	N/A	13.15	N/A	11.5	7E 230	708815-1
9	12.41	N/A	10.75	N/A	7E 215	708821-1
5	N/A	N/A	N/A	10.5	7E 210	708828-1
9	8.08	9.99	7.0	8.65	7E 173-E 140	708823-1
5	4.16	6.93	3.6	6.0	7E 120-E 72	708827-1
5	3.12	5.77	2.7	5.0	7E 100-E 54	708822-1
9	3.93	4.79	3.4	4.15	7E 83-E 68	708826-1
CRIMPING WIDTH	D	C	B	A	DESCRIPTION	PART NUMBER

2	1	SPRING
1	2	HALF DIE
SL NO	QTY	NAME

NOTES:
 1.TOLERANCES ACCORDING TO ISO-2769-mk.
 2.BREAK THE SHARP ANGLES ON ALL AREAS EXECUTED IN RECTIFICATION.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN N BASAVARAJ 10MAR2020			
DIMENSIONS: mm		CHK L. JONATHAN 10MAR2020			
		APVD N. ALMEIDA 10MAR2020			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME 7E....		
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		APPLICATION SPEC	RESTRICTED TO		
MATERIAL PROTECTED STEEL		WEIGHT	SIZE A3	CAGE CODE 00779	DRAWING NO C-708814
CUSTOMER DRAWING			SCALE 1:1	SHEET 1 OF 1	REV A