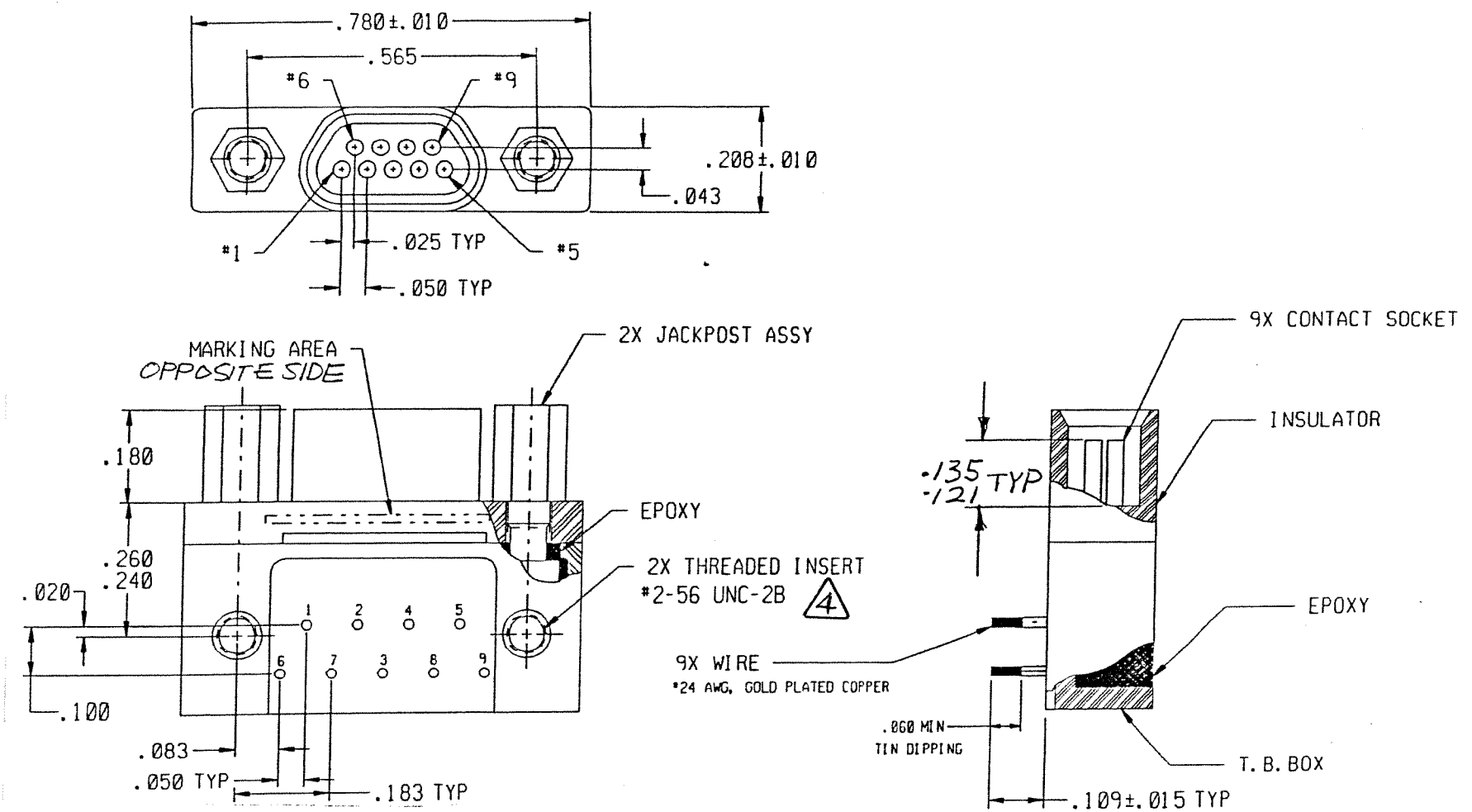


| LOC | DIST | REVISIONS |     |                                       |          |
|-----|------|-----------|-----|---------------------------------------|----------|
|     |      | P         | LTR | DESCRIPTION                           | DATE     |
|     |      |           | B   | ADD HELICOIL INSTALLATION (ECN 43255) | 09/15/06 |



NOTES: UNLESS OTHERWISE SPECIFIED.

1. LEAD ID'S SHOWN ARE REFERENCE ONLY, NOT APPEAR ON THE PART.
2. CRIMP LEADS INTO CONTACTS PER MEP302-05.
3. TIN DIPPED LEADS.

- 4 AFTER POTTING INSTALL HELICOIL.
- a) PREPARE HOLES TO ACCEPT HELICOIL:  
TAP PITCH DIA: .0976/.0996  
MINOR DIA: .0899/.0961 (AFTER TAPPING)  
MAJOR DIA: .117 MAX
  - b) INSTALL ¾ TO 1½ PITCH BELOW SURFACE.
  - c) MUST BE CHECKED TO ASSURE PERMANENT ANCHORAGE

|                                        |  |                                                                                   |  |                                                             |  |
|----------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | DWN JAMES CHU 09/15/06                                                            |  | tyco Tyco Electronics Corporation Harrisburg, PA 17105-3608 |  |
| DIMENSIONS: INCHES                     |  | CHK -                                                                             |  | NAME 095-9604-2034=MCDR3-PT-9SRT1                           |  |
|                                        |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:                                            |  | APVD JAMES CHU 09/15/06                                     |  |
|                                        |  | 0 PLC ± -<br>1 PLC ± -<br>2 PLC ± .010<br>3 PLC ± .005<br>4 PLC ± -<br>ANGLES ± 2 |  | PRODUCT SPEC                                                |  |
| MATERIAL                               |  | FINISH                                                                            |  | APPLICATION SPEC                                            |  |
|                                        |  |                                                                                   |  | WEIGHT                                                      |  |
|                                        |  |                                                                                   |  | CUSTOMER DRAWING                                            |  |
|                                        |  |                                                                                   |  | SCALE NONE                                                  |  |
|                                        |  |                                                                                   |  | SHEET 1 of 1                                                |  |
|                                        |  |                                                                                   |  | REV B                                                       |  |