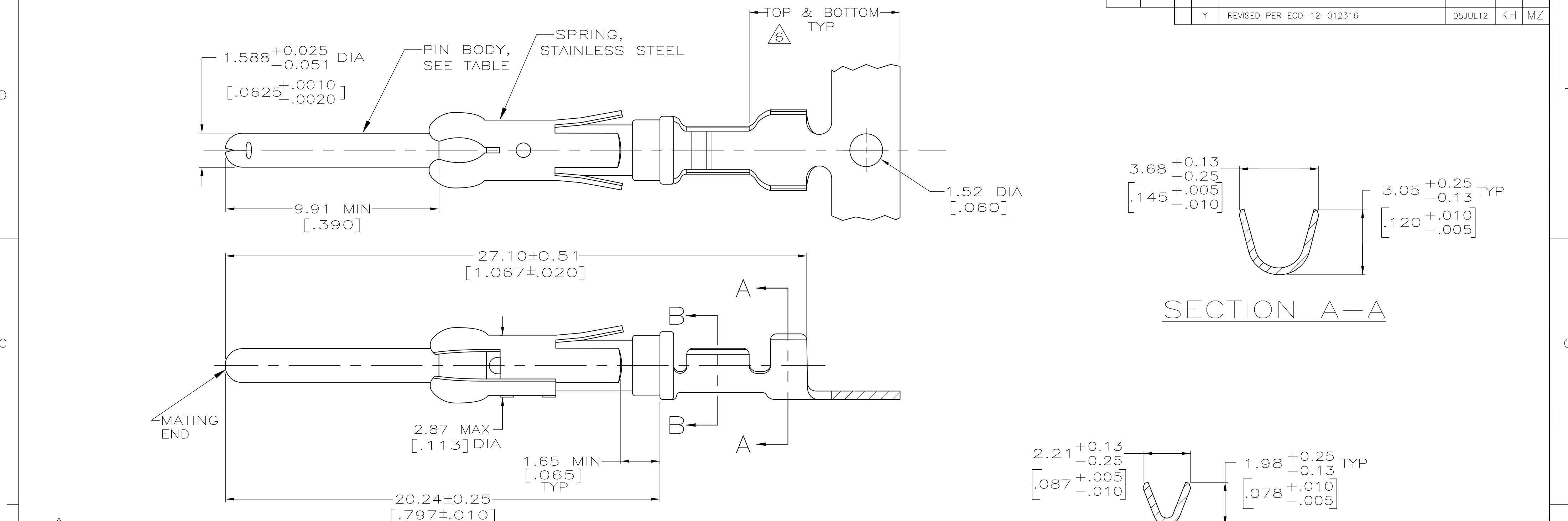




- 1

REVERSE REELED FOR MINI-APPLICATOR.
- 2

0.76µm[.000030] MIN PRECIOUS METAL PLATE ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27µm[.000050]MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 1.27µm [.000050] MIN NICKEL PLATE. CONFORMS TO THE REQUIREMENTS OF TE CONNECTIVITY PRODUCT SPEC 108-10042, BASED ON EIA/ECA-364-1000.01A (CONTROLLED ENVIRONMENT APPLICATIONS).
- 3

0.76µm[.000030] MIN PRECIOUS METAL PLATE ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25µm [.000010] ON REMAINDER, OVER 1.27µm[.000050] MIN NICKEL PLATE. GOLD FLASH ALL OVER. CONFORMS TO THE REQUIREMENTS OF TE CONNECTIVITY PRODUCT SPEC 108-10042, BASED ON EIA/ECA-364-1000.01A (CONTROLLED ENVIRONMENT APPLICATIONS).
- 4

0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27µm[.000050]MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.
- 5

1.27µm [.000050] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 3.81µm [.000150] MIN NICKEL PER QQ-N-290.
- 6

GOLD PLATING NEED NOT APPEAR IN THIS AREA.
- 7

1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.
- 8

WIRE RANGE 24-20 AWG.
- 9

INSULATION RANGE 2.03[.080]-2.54[.100] DIA.
- 10

0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.
- 11

1.27µm [.000050] MIN TIN PER MIL-T-10727 OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.
- 12

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

12	OBSOLETE	STANDARD	1	BRASS	1-66400-0	1-66332-5
		1	1	BRASS	1-66400-0	1-66332-4
12	OBSOLETE	1	2	PHOSPHOR BRONZE	-	1-66332-3
	OBSOLETE	1	10	BRASS	66400-5	1-66332-2
	OBSOLETE	1	5	BRASS	-	1-66332-1
		1	2	BRASS	66400-4	66332-8
		1	4	BRASS	66400-3	66332-7
		1	3	BRASS	66400-2	66332-6
		1	7	BRASS	66400-1	66332-5
	STANDARD		2	BRASS	66400-4	66332-4
	STANDARD		4	BRASS	66400-3	66332-3
	STANDARD		7	BRASS	66400-1	66332-1
	REELING	PIN BODY FINISH		PIN BODY	LOOSE PIECE REF	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 7-18-91 R.SHIREY	TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK 8-15-91 R.STONE				
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
		0 PLC ± - 1 PLC ± - 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± - FINISH		CONTACT, PIN, .062 , TYPE III+ -		
MATERIAL		SEE TABLE		APVD 8-19-91 J.WESTMAN		
SEE CALLOUTS		SEE TABLE		PRODUCT SPEC		
				APPLICATION SPEC		
				WEIGHT -		
				CUSTOMER DRAWING		
				SCALE 8:1		
				SHEET 1 of 1		
				REV Y		