

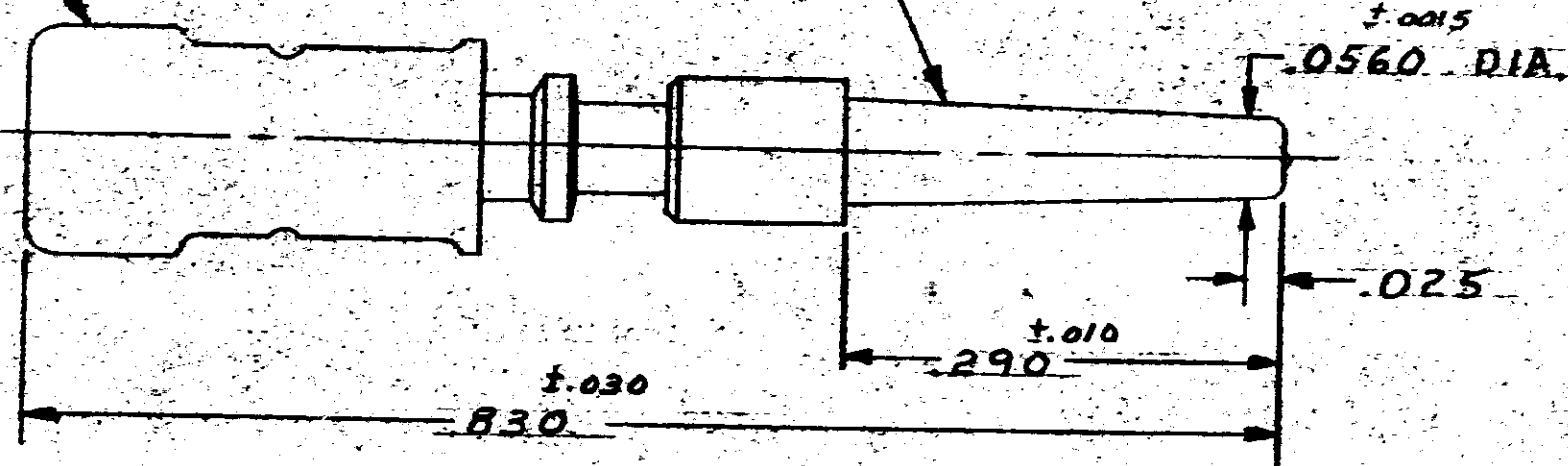
© 1968 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	R	REDRAWN & REVISED 2078	4-10-69	J.S. J.H.
	S	PRINT DIST. WAS 3P. LOC. WAS 13	9347	CO
	T	OBSELETED - 1, BRIGHT TIN .0001 WAS TIN .0002 9970	2-1-79	J.A.
	U	BRIGHT TIN-LEAD WAS BRIGHT TIN, CA 18:8	6-19-81	D.S.
	V	OBS - 2	ECN 53579 11-24-86	R.B.

SLEEVE MATL. - NYLON
COLOR - BLUE

±.008
DGL TAPER/INCH ON DIA.

±.0015
.0560 DIA.

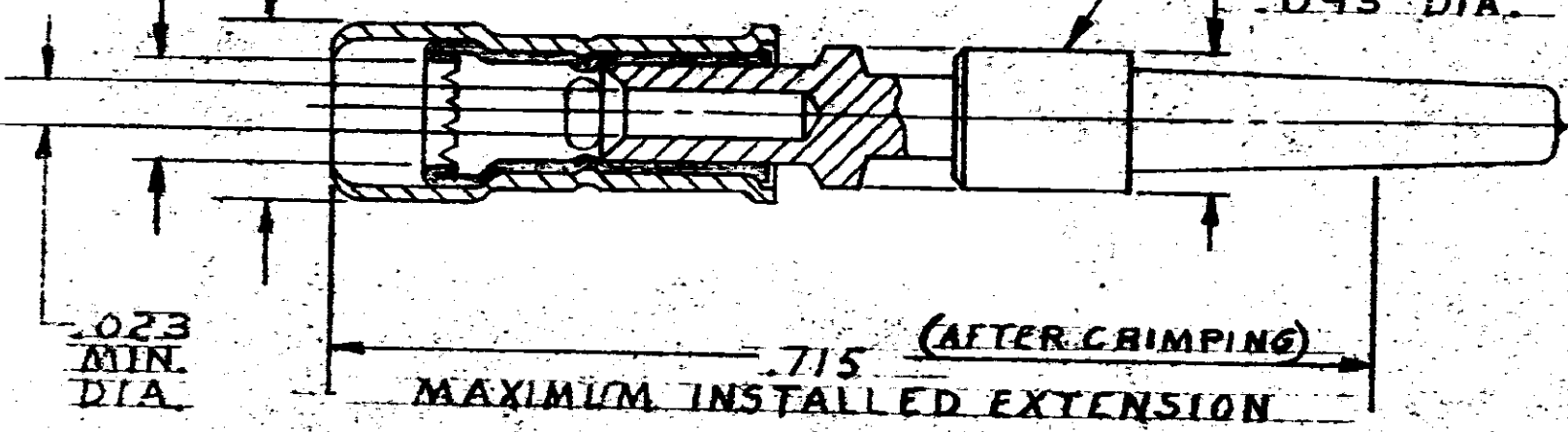


.080 MIN. DIA TO A MIN.
DEPTH OF .090.

TAPER PIN MATL. -
BRASS

.140 DIA. (REF.)

±.010
.095 DIA.



ASSEMBLY BEFORE CRIMPING

WIRE SIZE : #26
INS. RANGE : .040 - .080 DIA.

66059-3	.00003 GOLD OVER .00005 NICKEL
66059-2	.0002 SILVER
66059-1	.0001 BRIGHT TIN-LEAD
PART NO.	FINISH

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS ±.015 ANGLES ±10°	CONTRACT NO.
MATERIAL SEE CALLOUT	DR. <i>M. Smith</i> 4-10-69 CHK. <i>S. Heide</i> 5-12-69 APPD. <i>C. Snyder</i> 5/15/69 REL. <i>W. F. Heide</i> 5-15-69
OTHER APPD.	DESIGN APPD.

AMP		AMP INCORPORATED HARRISBURG, PENNSYLVANIA	
NAME PIN, TAPER, 53 SERIES, P.I.D.G.			
SIZE B	CODE IDENT NO. 00779	NUMBER 66059	
SCALE 8-1			SHEET