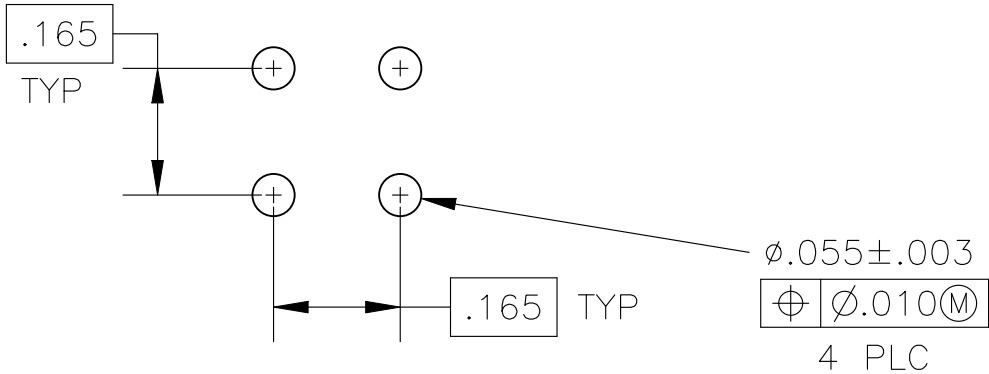
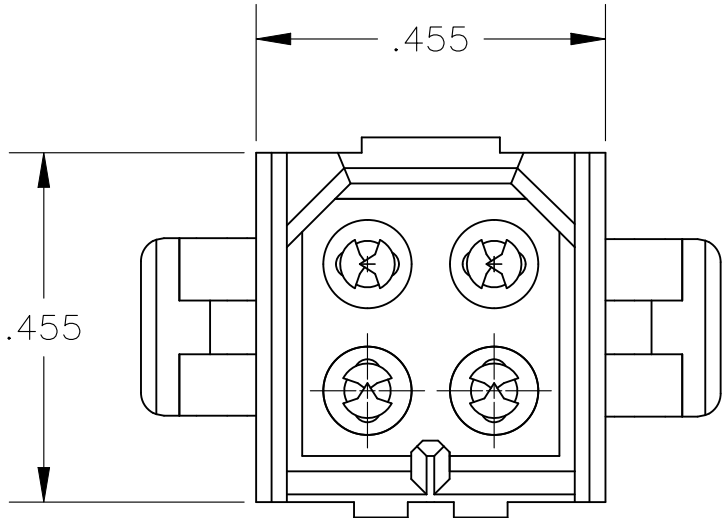
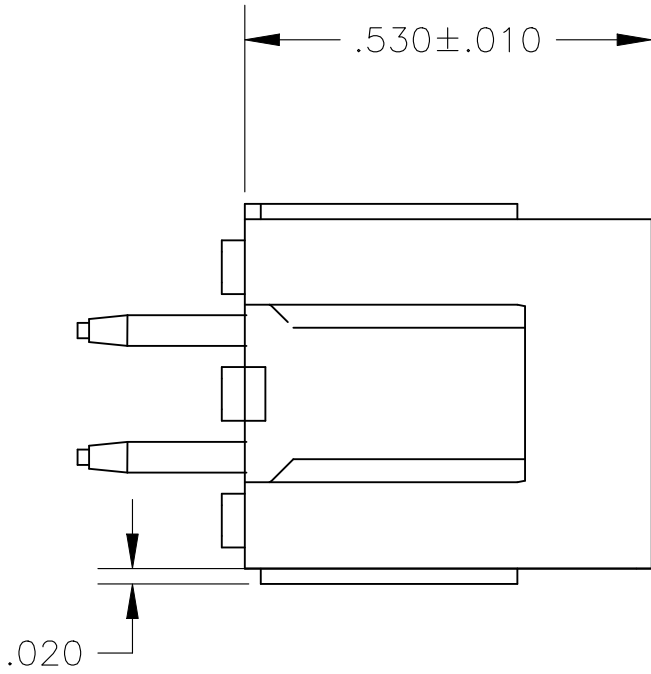
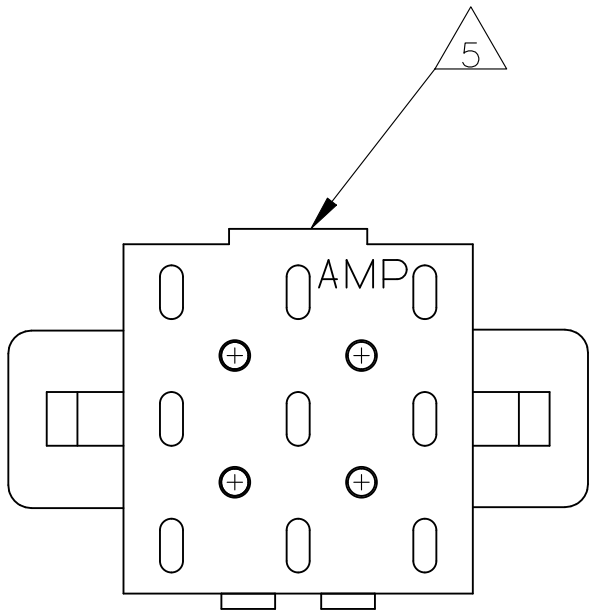
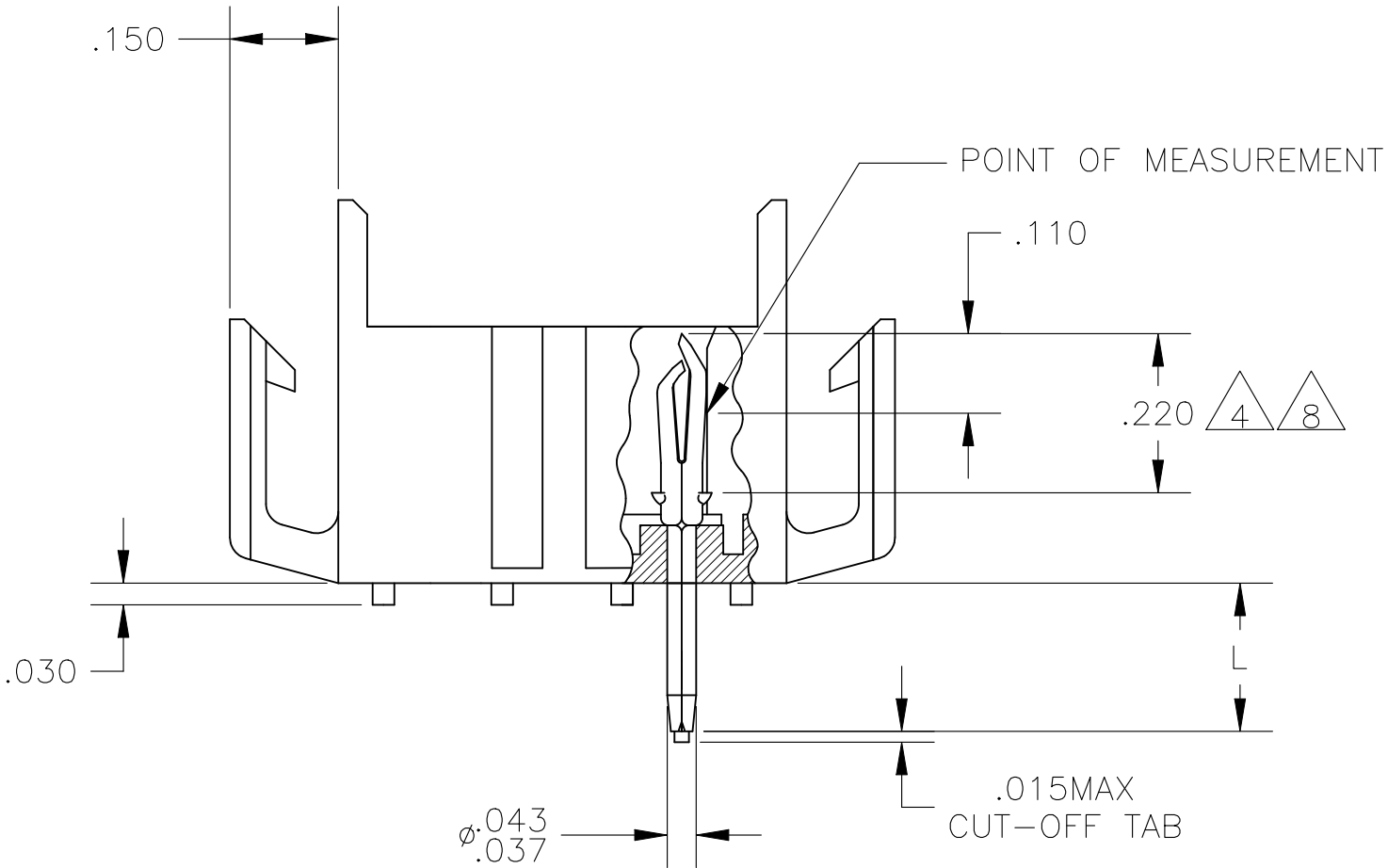


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	S	REVISED PER ECR-24-213594	03JUL2024	RK	FJS

1. FITS SOCKET HOUSING 640519.
2. ASSEMBLY CONFORMS TO AMP SOLDERABILITY SPEC. 109-11-3.
3. FOR USE WITH .063 THICK P.C. BOARD.
4. CONTACT IS PLATED OVERALL WITH.000050 NICKEL, THEN .000030 PRECIOUS METAL PLATE OVER CONTACT LENGTH INDICATED AND .000150 MATTE TIN-LEAD ON SOLDER TAIL END.
5. UL AND CSA LOGO LOCATED ON THIS SURFACE.
6. FOR USE WITH .120 THICK P.C. BOARD.
7. FOR USE WITH .093 THICK P.C. BOARD.
8. CONTACT IS PLATED OVERALL WITH.000050 NICKEL, THEN .000030 PRECIOUS METAL PLATE OVER CONTACT LENGTH INDICATED AND .000150 MATTE TIN ON SOLDER TAIL END.
9. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
10. HOUSING MATERIAL: PA66, BLACK, UL 94 V-0 RATED
CONTACT MATERIAL: PHOSPHOR BRONZE

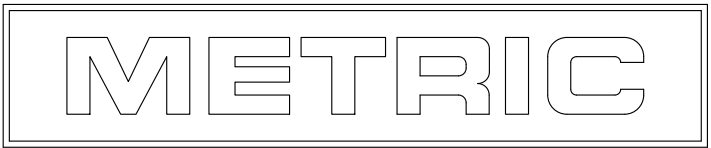


RECOMMENDED P.C. BOARD LAYOUT



.010	0.25	.055	1.40	.210	5.33	-	-
.008	0.20	.043	1.09	.180	4.57	-	-
.005	0.13	.037	0.94	.165	4.19	-	-
.003	0.08	.030	0.76	.150	3.81	.530	13.46
.000050	0.00127	.020	0.51	.110	2.79	.455	11.56
.000030	0.00076	.015	0.38	.063	1.60	.220	5.59
IN	MM	IN	MM	IN	MM	IN	MM

CONVERSION TABLE



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. HUFFMAN 27APR98	TE Connectivity			
DIMENSIONS: INCHES		CHK R. SWING 27APR98				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. BEDDICK 27APR98	NAME HEADER ASSEMBLY, PIN, 4 POSITION, MR.			
MATERIAL		PRODUCT SPEC	SIZE A2			
FINISH		APPLICATION SPEC	CAGE CODE 00779			
SEE TABLE		WEIGHT -	DRAWING NO C-640499			
CUSTOMER DRAWING		SCALE 4:1	SHEET 1 of 1			
		REV S				