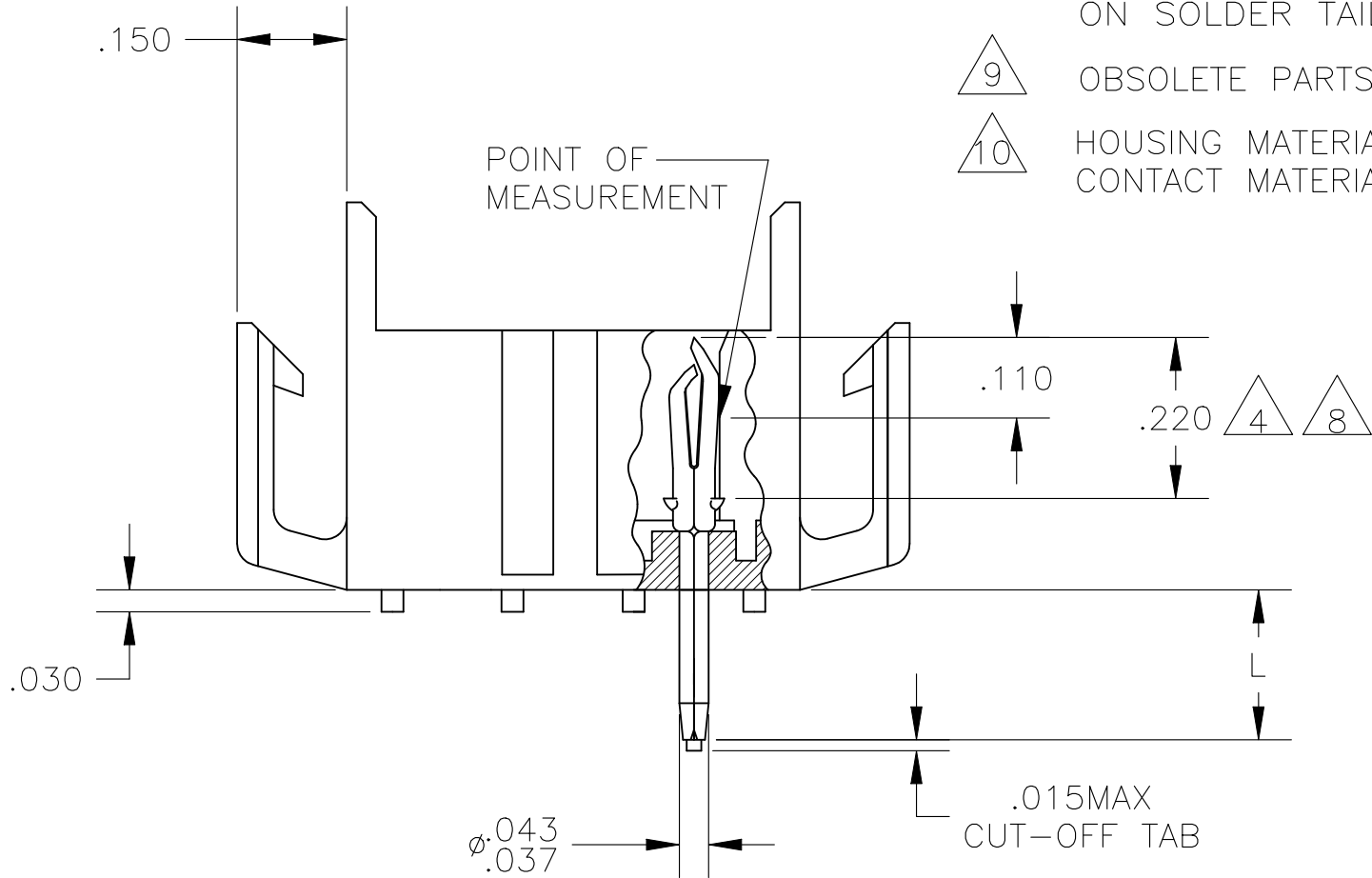
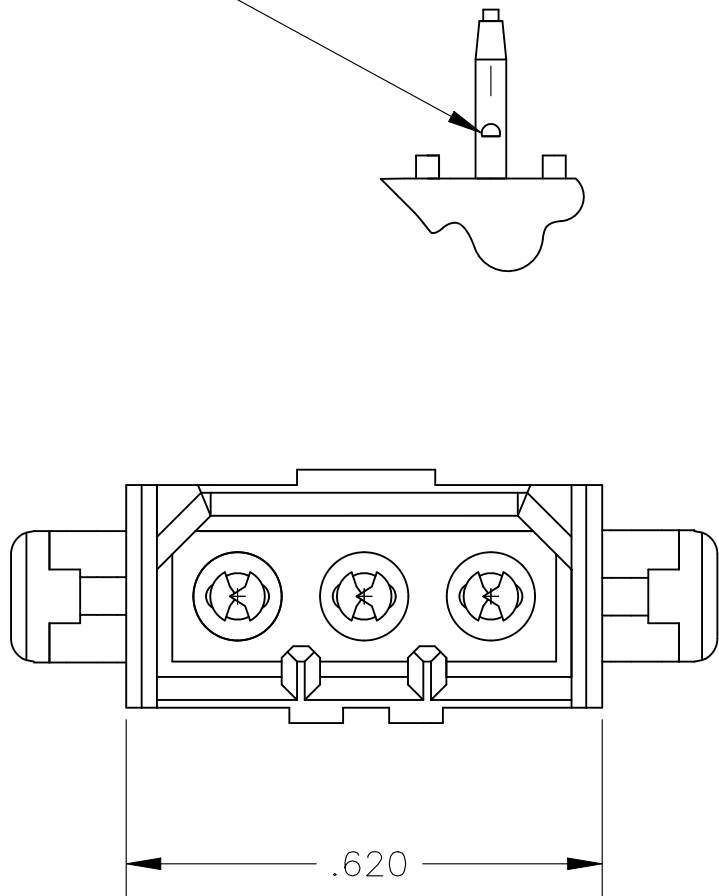
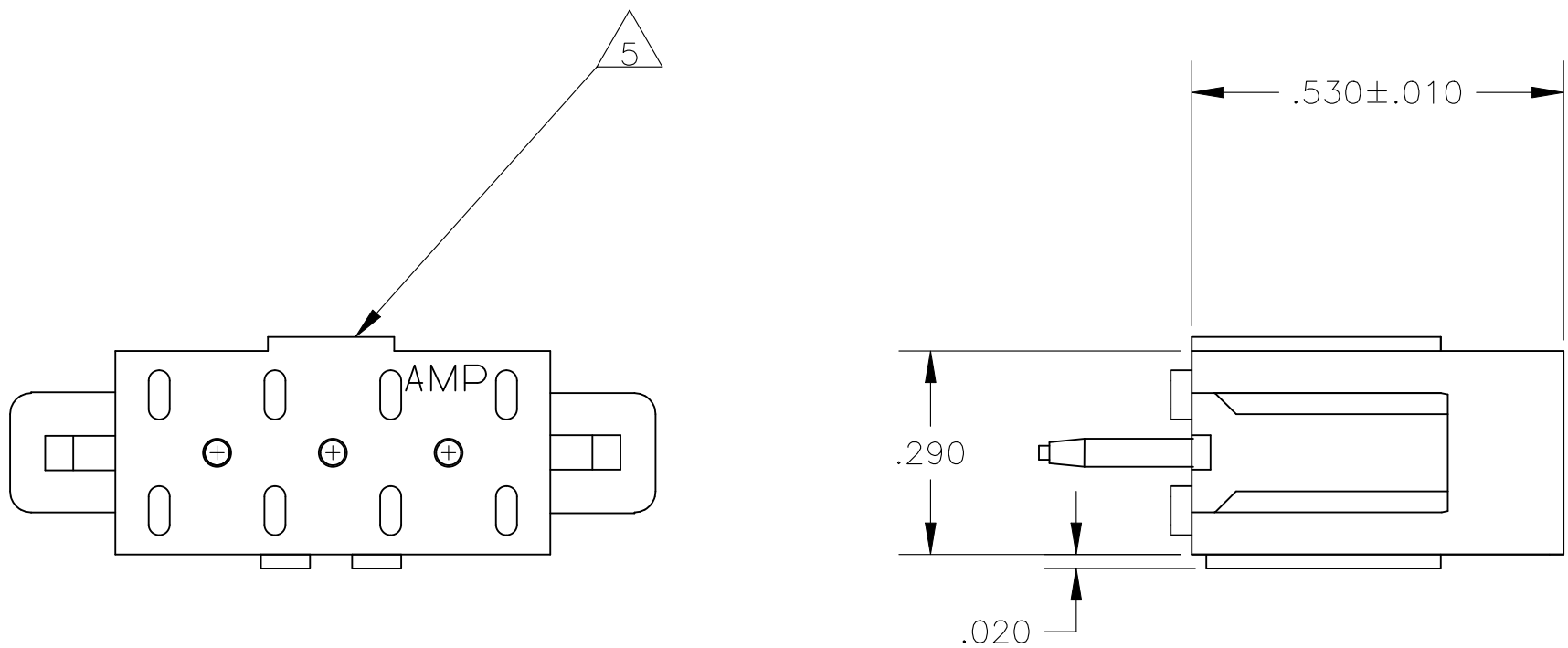
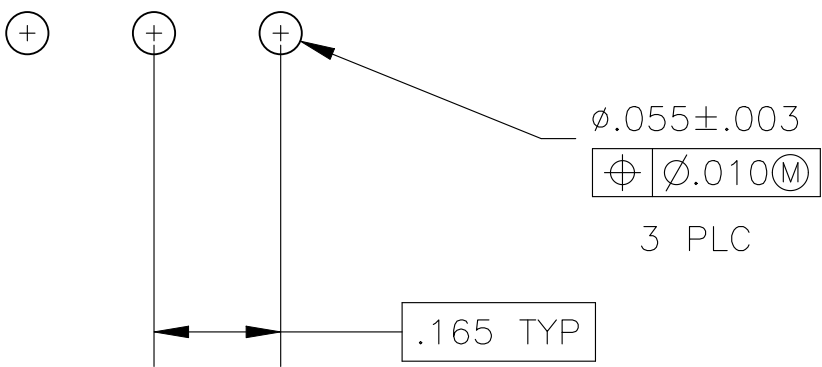


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	T	REVISED PER ECR-24-213594	03JUL2024	RK	FJS

ANTI SOLDER WICKING TAB



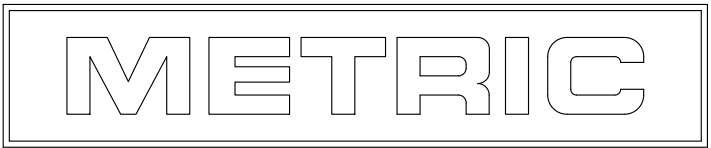
1. FITS SOCKET HOUSING 640518.
2. ASSEMBLY CONFORMS TO AMP SOLDERABILITY SPEC. 109-11-3.
3. FOR USE WITH .063 THICK P.C. BOARD.
4. CONTACT IS PLATED OVERALL WITH.000050 NICKEL, THEN .000030 PRECIOUS METAL PLATE OVER CONTACT LENGTH INDICATED AND .000150 MATTE TIN-LEAD ON SOLDER TAIL END.
5. UL AND CSA LOGO LOCATED ON THIS SURFACE.
6. FOR USE WITH .120 THICK P.C. BOARD.
7. FOR USE WITH .093 THICK P.C. BOARD.
8. CONTACT IS PLATED OVERALL WITH.000050 NICKEL, THEN .000030 PRECIOUS METAL PLATE OVER CONTACT LENGTH INDICATED AND .000150 MATTE TIN ON SOLDER TAIL END.
9. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
10. HOUSING MATERIAL: PA66, BLACK, UL 94 V-0 RATED
CONTACT MATERIAL: PHOSPHOR BRONZE

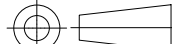


RECOMMENDED P.C. BOARD LAYOUT

.020	0.51	.165	4.19	-	-
.015	0.38	.150	3.81	-	-
.010	0.25	.110	2.79	.620	15.75
.008	0.20	.063	1.60	.530	13.46
.005	0.13	.055	1.40	.290	7.37
.003	0.08	.043	1.09	.220	5.59
.000050	0.00127	.037	0.94	.210	5.33
.000030	0.00076	.030	0.76	.180	4.57
IN	MM	IN	MM	IN	MM

CONVERSION TABLE



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. HUFFMAN 27APR98		 TE Connectivity				
DIMENSIONS: INCHES		CHK R. SWING 27APR98						
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. BEDDICK 27APR98		NAME HEADER ASSEMBLY, PIN, 3 POSITION, MR. —				
		PRODUCT SPEC —						
		APPLICATION SPEC —						
MATERIAL 		WEIGHT —		SIZE A2	CAGE CODE 00779	DRAWING NO C-640498	RESTRICTED TO —	
FINISH SEE TABLE		CUSTOMER DRAWING				SCALE 4:1	SHEET 1 of 1	REV T