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2005

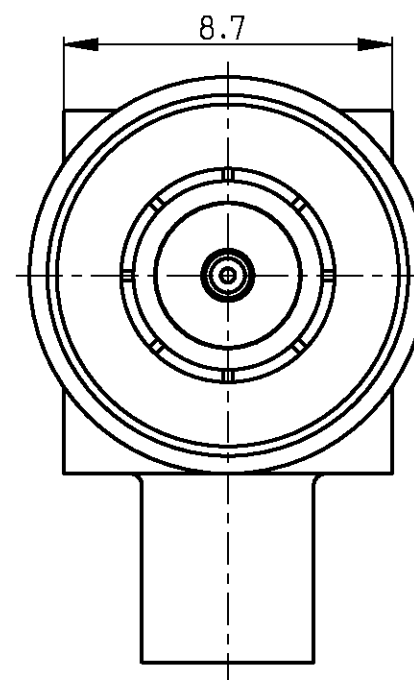
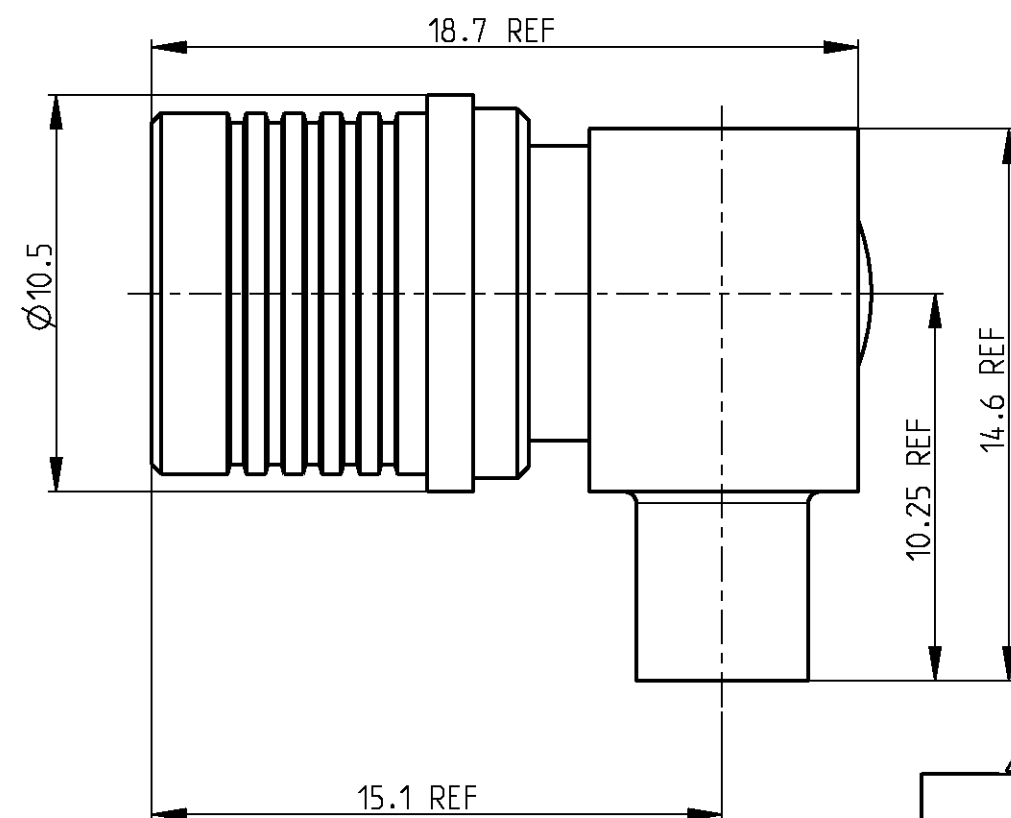
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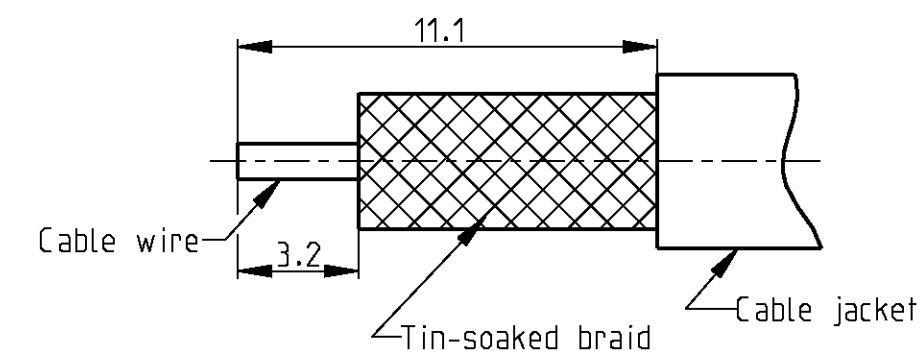
LOC
ISDIST
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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	Released to production	22SEP06	AN	DB
	B	Mod outer,center conductor plating for 619240-2	03JAN07	AN	DB
	B1	REVISED PER ECO-09-025714	17DEC09	KK	AEG



STRIPPING DIMENSIONS



5		5									
1	--	1	--	6	Cap	Brass	min. 0.2 μm Au over min. 2 μm NiP over min. 0.2 μm Cu				
--	1	--	1	6	Cap	Brass	min. 2 μm CuSnZn alloy over min. 0.2 μm Cu				
1	1	1	1	5	Dielectric	PTFE	None				
1	--	1	--	4	Housing	Brass	min. 0.2 μm Au over min. 2 μm NiP over min. 0.2 μm Cu				
--	1	--	1	4	Housing	Brass	min. 2 μm CuSnZn alloy over min. 0.2 μm Cu				
1	--	1	--	3	Center conductor	Brass	min. 0.8 μm Au over min. 2 μm NiP over min. 0.2 μm Cu				
--	1	--	1	3	Center conductor	Brass	min. 0.2 μm Au over min. 2 μm NiP over min. 0.2 μm Cu				
1	--	1	--	2	Outer conductor	CuBe/Bronze	min. 2 μm CuSnZn alloy over min. 0.2 μm Cu				
--	1	--	1	2	Outer conductor	CuBe/Bronze	min. 0.2 μm Au over min. 2 μm NiP over min. 0.2 μm Cu				
1	1	1	1	1	Release ring	Bronze/Brass	min. 2 μm CuSnZn alloy over min. 0.2 μm Cu				
5-619240-2	4	5-619240-1	4	619240-2	3	619240-1	3	Item	Description	Material	Plating

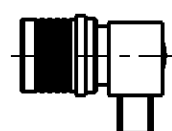
1) Connector designed for use with semi-rigid cable RG402 and comformable cables with similar diameters

2 General tolerances acc. to ISO 2768-mH

3 Single piece packaging.

4 Bulk packaging.

5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



1:1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION
IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION
SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm	
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH
MATERIAL see table	see table

DWN	A. Nicolini	22NOV2005
CHK	D. Bozzer	22NOV2005
APVD		
PRODUCT SPEC	-	
APPLICATION SPEC	-	
WEIGHT	-	

tyco Electronics		tyco Electronics CH -Switzerland - Lugano	
NAME QMA Right Angle Cable Plug Cable type RG402			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	619240	-

SCALE 5.1 SHEET 1 OF 1 REV B1