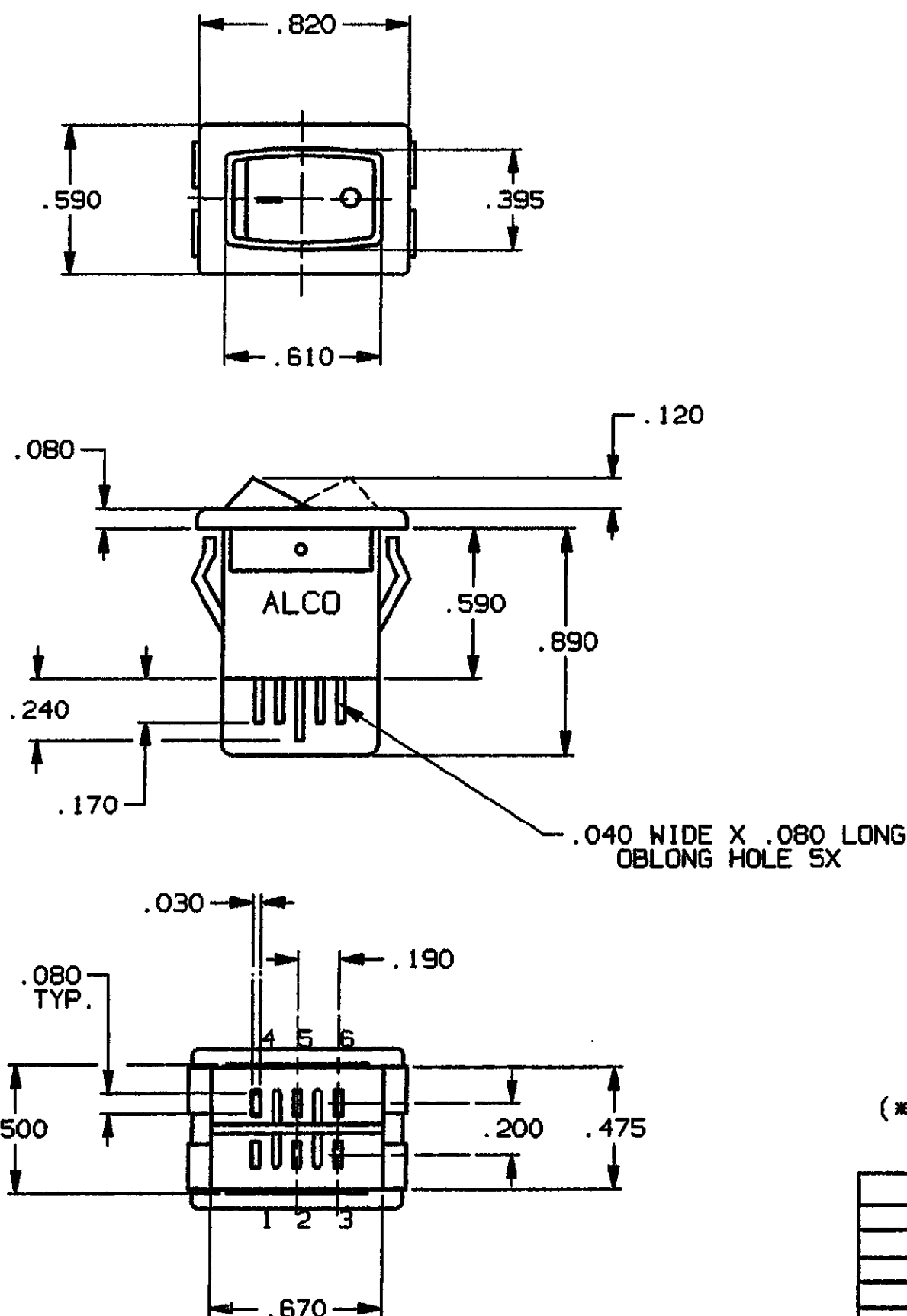


CONVERSION CHART		CONVERSION CHART	
INCH	MM	INCH	MM
.002	0.05	.395	10.03
.010	0.25	.475	12.07
.030	0.76	.500	12.70
.040	1.02	.510	12.95
.080	2.03	.590	14.95
.120	3.05	.610	15.49
.170	4.32	.670	17.02
.190	4.83	.760	19.30
.200	5.08	.820	20.83
.240	6.10	.890	22.61



SPECIFICATIONS:

MATERIALS:
CASE: POLYAMIDE.
ACTUATOR: ACRYLIC.
MOVING CONTACT: COPPER ALLOY.
FIXED CONTACT: COPPER ALLOY.
TERMINALS: COPPER ALLOY.

ELECTRICAL:
CONTACT RATING: 10 AMPERES @ 125 VAC
5 AMPERES @ 250 VAC.
INITIAL CONTACT RESISTANCE: 30 MILLIOHMS MAX.
DIELECTRIC STRENGTH: 1500V R.M.S. @ SEA LEVEL.
LIFE EXPECTANCY: 100,000 CYCLES MIN.

ENVIRONMENTAL:
OPERATING TEMPERATURE: -20°F TO +150°F (-29°C TO +66°C).
STORAGE TEMPERATURE: -20°F TO +300°F (-29°C TO +149°C).

NOTES:

1. INTERPRET DRAWING PER ASME Y14.5M-1994.

(*) 2 DIGIT COLOR CODE CHART

22	RED	RED
29	WHITE	RED
20	BLACK	RED
92	RED	WHITE
99	WHITE	WHITE
90	BLACK	WHITE
02	RED	BLACK
09	WHITE	BLACK
00	BLACK	BLACK
(*) CODE	ROCKER COLOR	BODY COLOR

XRM-210 R (*) (+01)	2 TO 1 (MOM) 5 TO 4	2 TO 3 5 TO 6
XRM-210 N (*) (+01)	2 TO 1 5 TO 4	2 TO 3 5 TO 6
XRM-110 F (*) (+01)	2 TO 1 (MOM)	2 TO 3
XRM-110 D (*) (+01)	2 TO 1	2 TO 3
TERMINALS CONNECTED WHEN ROCKER IS IN POSITIONS SHOWN.		
TERMINAL DESIGNATION NUMBERS APPEAR ON SWITCHES.		

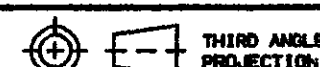
RECOMMENDED PANEL CUTOUT
TOLERANCE $\pm .002$ UNLESS OTHERWISE NOTED

THIS IS A C.A.D. GENERATED DRAWING.
DO NOT MAKE MANUAL REVISIONS TO MASTER.



OUTLINE DRAWING

SPECIFICATIONS ARE SUBJECT TO CHANGES WITHOUT NOTICE



TOLERANCES (EXCEPT AS NOTED)
ANGULAR = $\pm 1^\circ$
DECIMAL .XX = $\pm$
DECIMAL .XXX = ± 0.001
DECIMAL .XXXX = $\pm$

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DO NOT SCALE PRINT

FILE NAME: 80064OUT
DIRECTOR: ROCKSWITCH

MATERIAL:
SEE SPECIFICATIONS

FINISH:
SEE SPECIFICATIONS

ORIGINAL DATE OF DRAWING: 3-9-82

DRAWN: V.J.M.
DATE: 3-9-82

CHECKED: B.B.
DATE: 3-9-82

APPROVED:

CODE IDENT. NO. 91506
DATE: 3-9-82

NEXT ASSY:

AUGAT INC.
432 JOHN DIETSCH BLVD.
LYLEFORD FALLS, MASS. 02783

TITLE: **OUTLINE DRAWING**
MINI POWER ROCKER
XRM SERIES

REV. 5

PRODUCT CODE: E13

SCALE: SHEET 1 OF 1