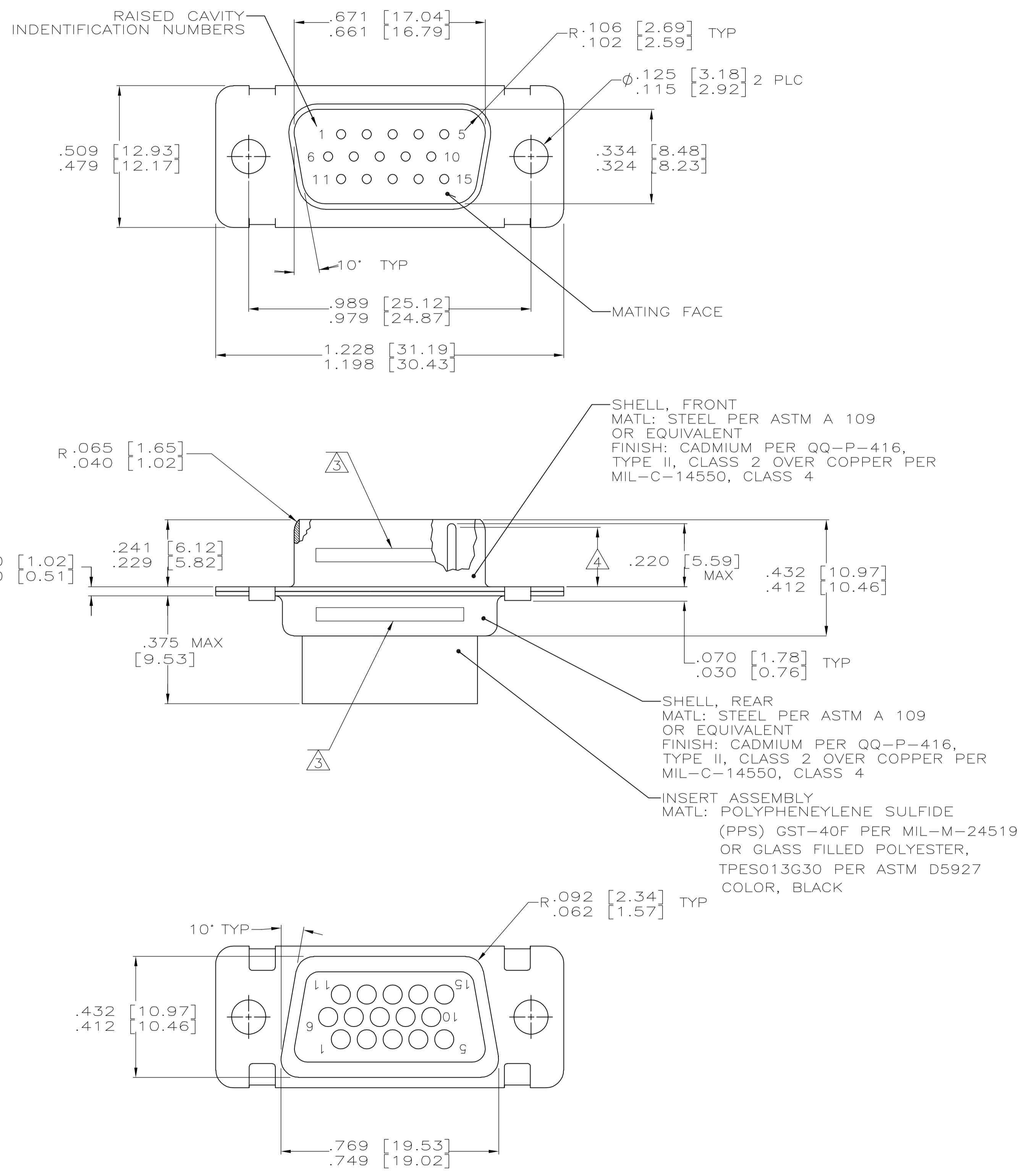
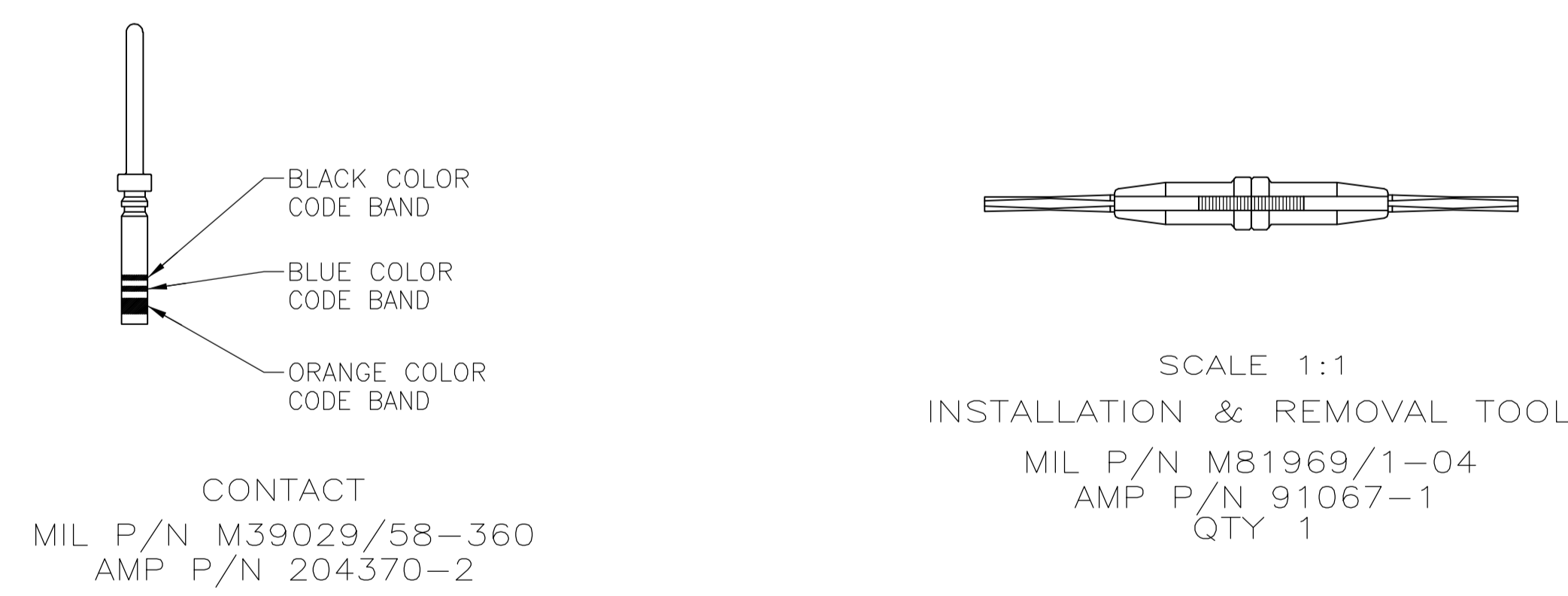


LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
C		REV PER ECO-06-018048	05OCT06	PY	DM		



- THIS CONNECTOR ASSEMBLY IS SUPPLIED WITH METAL CONTACT RETENTION CLIPS INSTALLED IN THE INSERT ASSEMBLY.
- THIS CONNECTOR ASSEMBLY MEETS THE REQUIREMENTS OF MIL-C-24308 AND MATES WITH ANY RECEPTACLE CONNECTOR WITH THE SAME INSERT ARRANGEMENT.
- THE PART NUMBER MARKED ON THE CONNECTOR DIFFERS FROM THE PART NUMBER ORDERED DUE TO THE MARKING REQUIREMENTS OF MIL-C-24308/4 (PART NUMBER MARKED ON CONNECTOR REPRESENTS CONNECTOR ASSEMBLY WITH CONTACTS). MARK WITH .047 [1.19]-.062 [1.57] HIGH CHARACTERS. FAR SIDE REFERS TO THE WIDE SIDE OF THE KEYSTONE. NEAR SIDE REFERS TO THE NARROW SIDE OF THE KEYSTONE. MARKING SHALL BE LOCATED AS FOLLOWS:
  - "M24308" ON FRONT SHELL, FAR SIDE.
  - SLASH SHEET AND DASH NUMBER ON REAR SHELL, FAR SIDE.
  - "AMP" AND DATE CODE ON FRONT SHELL, NEAR SIDE.
  - AMP PART NUMBER ON REAR SHELL, NEAR SIDE.
 IF THE FRONT SHELL IS TOO SMALL FOR "AMP", AMP PART NUMBER AND DATE CODE, THEN SPLIT AS FOLLOWS:
  - AMP PART NUMBER ON REAR SHELL, NEAR SIDE.
  - "AMP" AND DATE CODE ON FRONT SHELL, NEAR SIDE.
  - MILITARY PART NUMBER ON REAR SHELL, FAR SIDE.
- FULL PIN DIAMETER EXTENSION IS .164 [4.17] MIN. CONTACT SHOWN INSTALLED FOR DIMENSIONAL REFERENCE ONLY.
- MAXIMUM WIRE INSULATION TO BE USED WITH THIS CONNECTOR ASSEMBLY IS .054 [1.37] DIAMETER.
- FOR CONTACT CRIMPING INSTRUCTION SHEET REFER TO AMP IS 408-7516. FOR CONTACT INSTALLATION AND REMOVAL INSTRUCTION SHEET REFER TO AMP IS 408-7508.
- PART NUMBER FOR ORDERING.
- DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1982.
- THIS DRAWING SHALL BE INTERPRETED IN ACCORDANCE WITH APPLICABLE STANDARDS LISTED IN MIL-STD-100.



MS18273-2	15	1	M24308/4-17F	M24308/4-11F	593027-1	593028-1
INSERT ARRANGEMENT	NO OF POS	SHELL SIZE	PACKAGE MILITARY P/N	MILITARY P/N ON CONNECTOR	AMP P/N ON CONNECTOR	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN: AJ GRAFF 10-20-92 CHK: B.GILLMAN 10-29-92 APVD: F.KINSEY 10-29-92 NAME: F.KINSEY PRODUCT SPEC: --- APPLICATION SPEC: --- WEIGHT: --- CUSTOMER DRAWING: ---		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		Tyco Electronics Corporation Harrisburg, PA 17105-3608 AMP LIMITE PLUG ASSY WITH SIZE 22 CRIMP TYPE PIN CONTACTS AND TOOL, SERIES 90, SHELL SIZE 1		
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 [0.13] 4 PLC ± - ANGLES ± -		FINISH: SEE CALLOUTS		SIZE: A1 CAGE CODE: 00779 DRAWING NO: 593028 SCALE: 4:1 SHEET: 1 OF 1 REV: C		