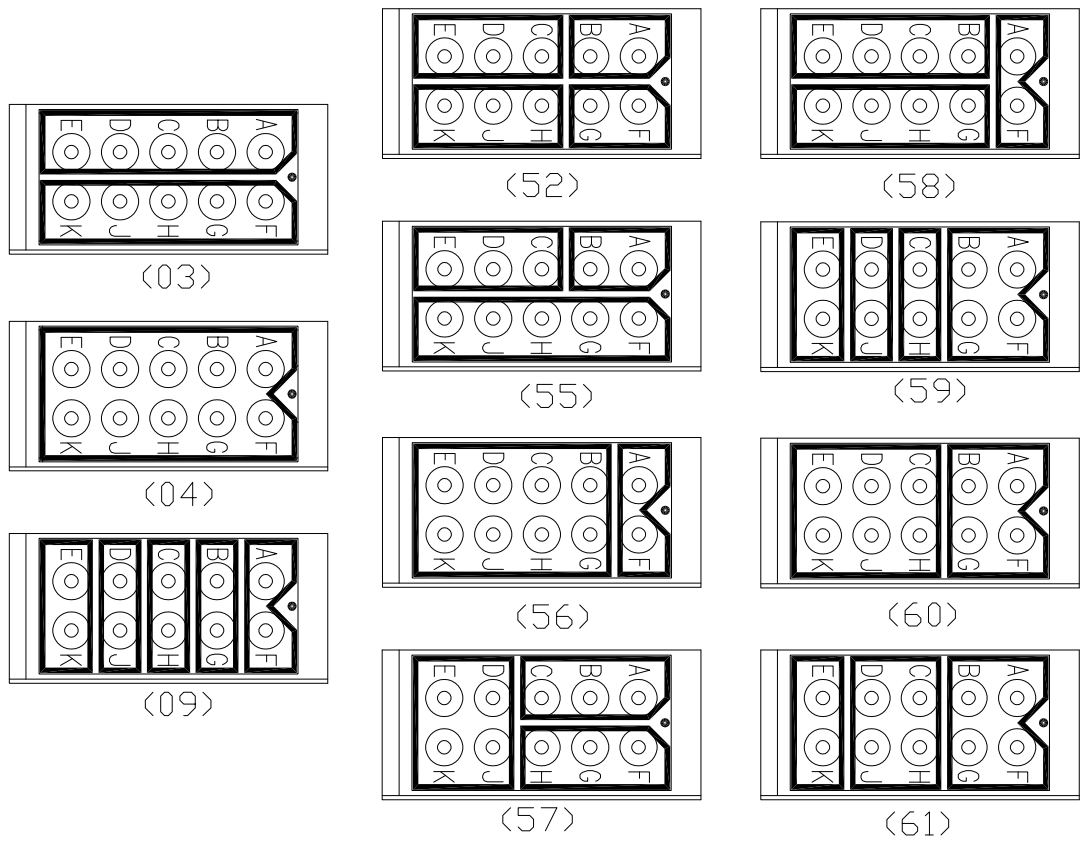
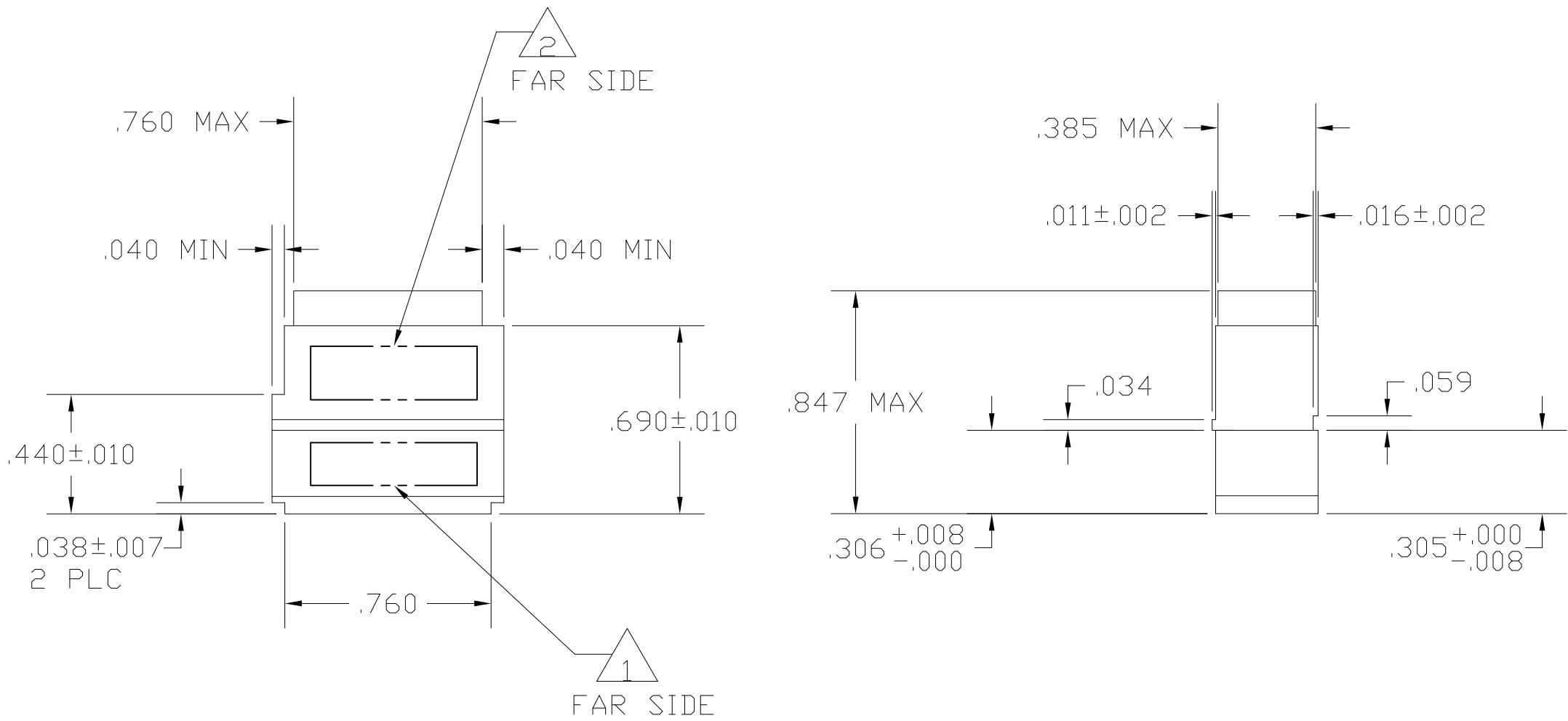
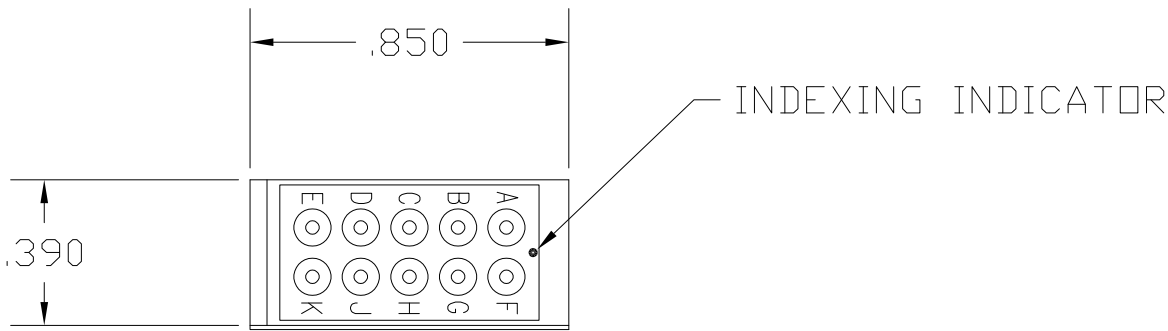


DESCRIPTION	MATERIAL	FINISH
MODULE ASSEMBLY	EPOXY EPIALL 1908-B, 703381-1 OR E-484, 703510-1 OR FIBERITE E-8354, 18756-1	COLOR: BLACK
GROMMET	FLUORSILICONE BLEND	COLOR: BLUE
CONTACT SOCKET	BERYLLIUM COPPER ASTM-B194	GOLD PLATE PER MIL-G-45204
RETAINING CLIP	BERYLLIUM COPPER ASTM-B194 OR STAINLESS STEEL PER QQ-S-766	NONE
CONTACTS	COPPER ALLOY PER MIL-C-39029/1	GOLD PLATE PER MIL-G-45204
SEALING PLUGS	F.E.P. PER MIL-P-19468	COLOR: RED

REVISIONS							LOC	DIST
P	F	ZONE	LTR	DESCRIPTION			DATE	APPROVED
			A1	REVISED PER ECO-11-005030			21MAR11	HMR



BUSSING ARRANGEMENTS

- CONATCTS AND SEALING PLUGS ARE PACKAGED SEPARATELY WHEN REQUIRED.
- BUSSING ARRANGEMENT OUTLINE DENOTES INTERNAL ARRANGEMENT OF SOCKET CONTACTS.
- MARK MODULE ASSEMBLY WITH CUSTOMER PART NO., MILITARY PART NO. IF REQUIRED .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.
- MARK MODULE ASSEMBLY WITH "AMP", PART NO. AND DATE CODE .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.

PART NO						
DO NOT SCALE PRINT. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: 2 PLC DEC ± --- 3 PLC DEC ± .005 ANGLES ± ---			CONTRACT NO			
MATERIAL			DR T.THOMPSON 06-24-94			
			CHK J. HARMAN 7-7-94			
			APPD J. HARMAN 7-7-94			
FINISH			APPD S. WRIGHT 7-7-94			
			DSGN APPD			
			OTHER APPD			
			SIZE C	FSCM NO 00779	DRAWING NO 592624	
			SCALE 2 : 1		SHEET 1 OF 2	

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REVISIONS							
P	F	ZONE	LTR	DESCRIPTION		DATE	APPROVED
			-	--- SEE SHEET ONE ---		-	-

M81714/2-DC2						X						X		X	2-592624-2
	X														2-592624-1
	X											X		X	2-592624-0
		X													1-592624-9
M81714/2-DB3		X										X		X	1-592624-8
			X												1-592624-7
			X									X		X	1-592624-6
				X											1-592624-5
				X								X		X	1-592624-4
					X										1-592624-3
M81714/2-DC1					X							X		X	1-592624-2
						X									1-592624-1
M81714/2-DB2						X						X		X	1-592624-0
							X								592624-9
								X							592624-8
M81714/2-DD1								X				X		X	592624-7
									X						592624-6
M81714/2-DE1									X			X		X	592624-5
										X					592624-4
M81714/2-DA1										X		X		X	592624-3
											X				592624-2
M81714/2-DB1											X	X		X	592624-1

MARKING	6160595857565552090403	SEALING PLUG QTY 2	CONTACTS QTY 11	PART NO.
	BUSSING ARRANGEMENTS			

DO NOT SCALE PRINT. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: 2 PLC DEC ± 3 PLC DEC ± ANGLES ±

MATERIAL

FINISH

CONTRACT NO

DR T.THOMPSON 06-24-94

CHK J. HARMAN 7-7-94

APPD J. HARMAN 7-7-94

APPD S. WRIGHT 7-7-94

DSGN APPD

OTHER APPD

TE Connectivity

NAME

SIZE C

FSCM NO 00779

DRAWING NO 592624

SCALE 1 : 1

SHEET 2 OF 2

PART NO