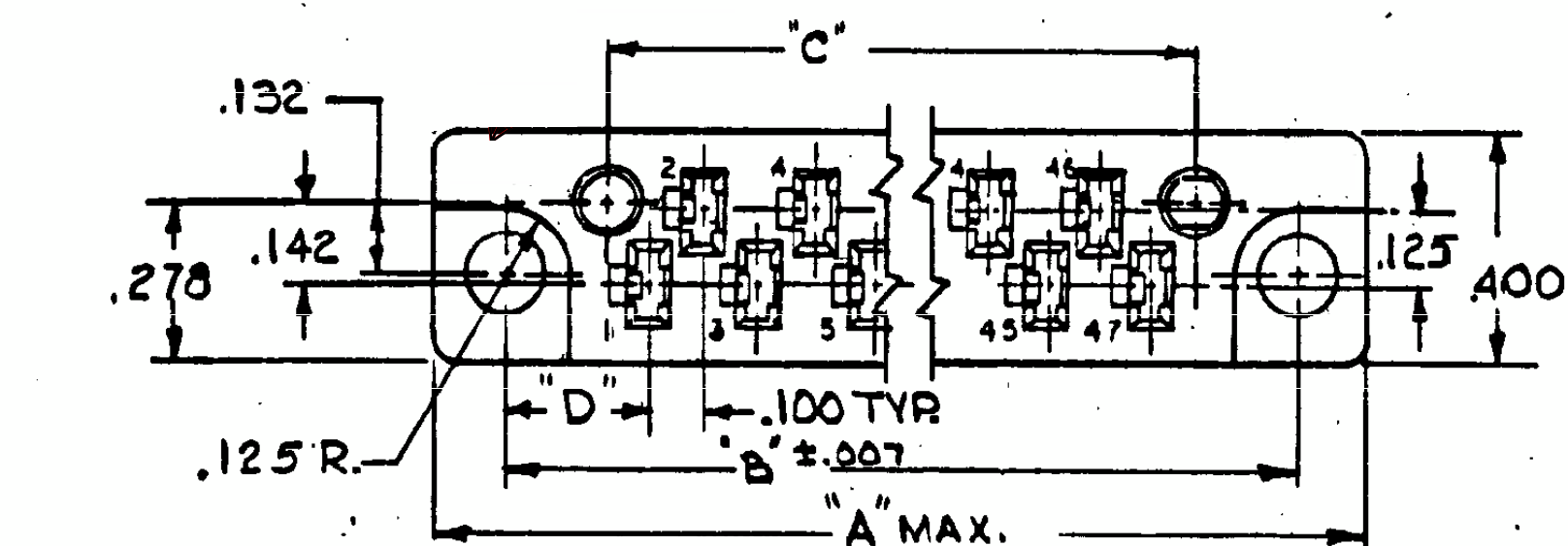
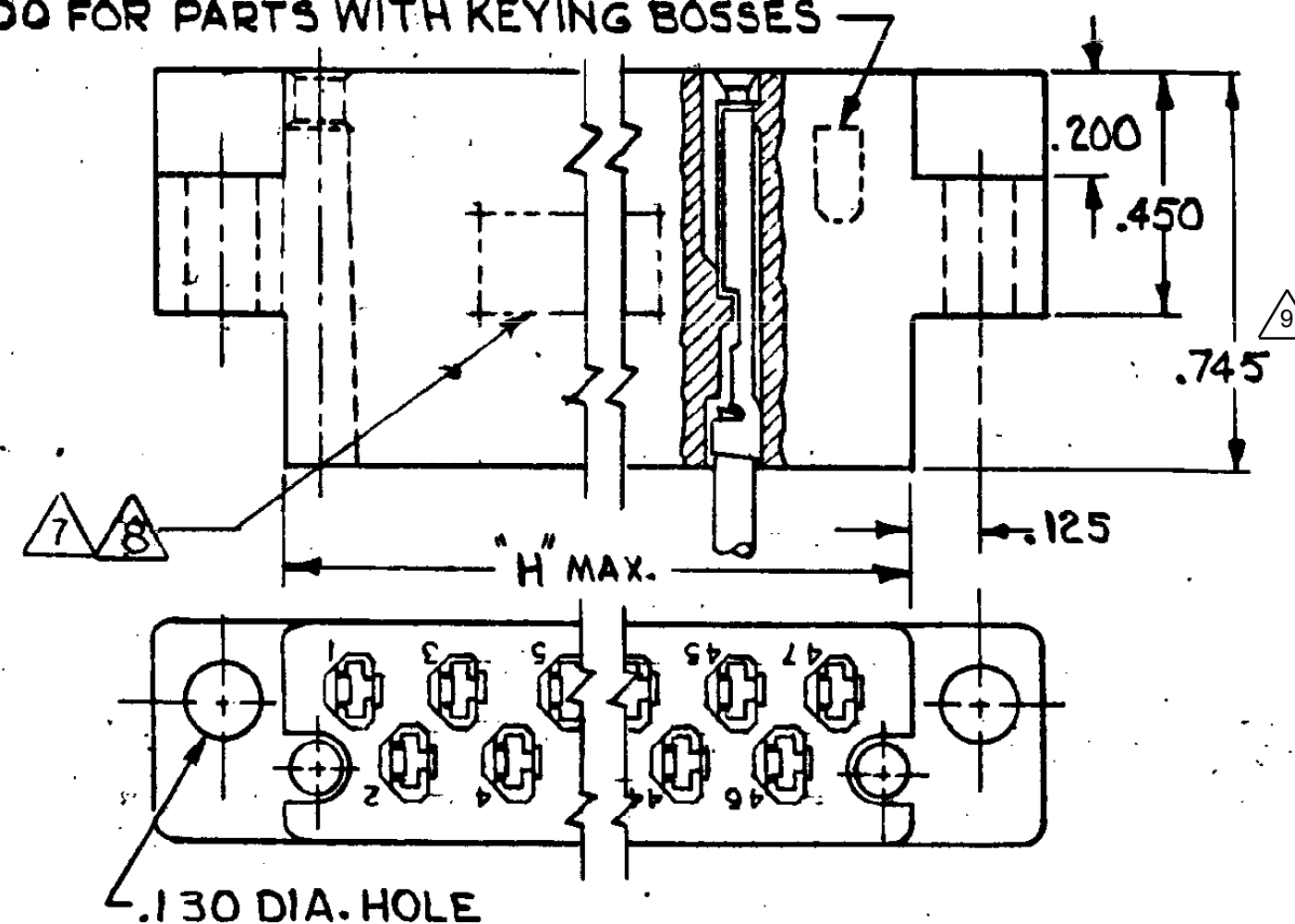


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVES
	AN	REVISED PER ECO-15-017419 KG	18DEC2015	DE



SEE 582200 FOR PARTS WITH KEYING BOSSES



NOTE:

1-THE CAVITY CENTERLINES ARE MEASURED FROM THE CENTERLINE OF THE ALIGNMENT PIN HOLES AND AS LONG AS THE CAVITIES FALL WITHIN THE TOLERANCES INDICATED THE ALLOWABLE WARPAGE IS INDEPENDENT OF THE CAVITIES AND BECOMES A MEASUREMENT OF THE OUT SIDE SURFACE OF THE BLOCK. IT DOES NOT AFFECT THE MATING OF THIS BLOCK WITH 582152.

2- THESE BLOCKS MATE WITH PART 582152

3- FOR SUPPLEMENTAL SPECIFICATIONS SEE E.S. 8-1-3

⚠ (WHERE SPECIFIED) AMP PART NO. NOT STAMPED ON PART. DATE CODE WILL BE STAMPED ON PART.

△-CUSTOMER PART NO. TO BE STAMPED IN ADDITION TO AMP PART NO.

6 OBS PART NO.

AMP, AMP PART NUMBER AND DATE CODE MARKED APPROX THIS AREA EITHER SIDE.

HOUSING

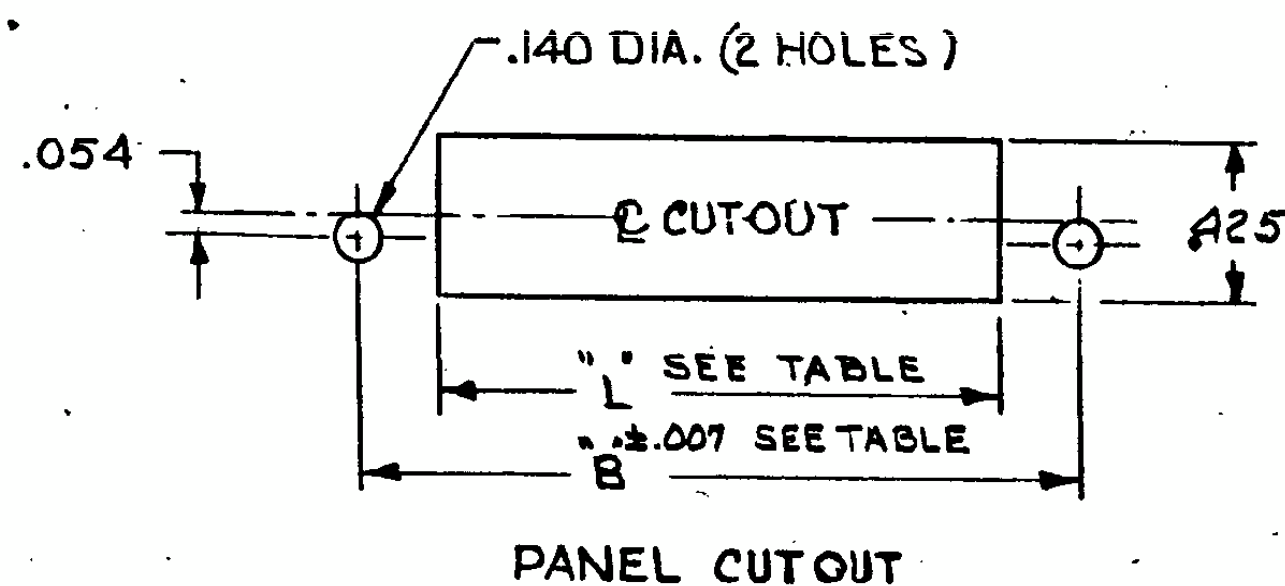
MATERIAL: DIALLYL PHTHALATE
GLASS FILLED

PER: MIL-M-14F, TYPE S.D.G-F.

COLOR: GREEN (EXCEPT AS NOTED)

8 AMP, AMP PART NUMBER, DATE CODE AND MILITARY NUMBER MARKED APPROX THIS AREA.

9 DIMENSION DOES NOT INCLUDE RAISED PADS OR RAISED CHARACTERS.



UNLESS OTHERWISE SPECIFIED		CONTRACT NO.		 TE Connectivity	
DIMENSIONS ARE IN INCHES TOLERANCES ON					
FRACTIONS	DECIMALS	ANGLES	DATE	NAME	
± .005	± .005	± 1° 0'	7-17-67		
MATERIAL	SEE CALL-OUT		DATE	AMP BLADE RECEPTACLE HOUSING	
			7-20-67		
HEAT TREAT			DATE	SIZE	
			7-20-67		
FINISH			DATE	CODE IDENT NO.	
			7-20-67		
			DATE	NUMBER	
			7-20-67		
			DATE	582151	
			7-20-67		
			DATE	SCALE	
			7-20-67		
			DATE	3-1	
			7-20-67		
			DATE	INT	
			7-20-67		
			DATE	CALC	
			7-20-67		
			DATE	ACTUAL	
			7-20-67		
			DATE	SHEET	
			7-20-67		
			DATE	OF 2 SHTS	
			7-20-67		

CUSTOMER DRAWING:

REVISIONS		DATE	APPROVED
ZONE	LYR	DESCRIPTION	
AN		SEE SHEET 1	

PART NO.	NO. CAVITIES	MARKING
3-582151-1	17	△
3-582151-2	23	△
3-582151-3	29	△
3-582151-4	35	△
3-582151-5	41	△
3-582307-1	47	△
2-582151-4	35	GRAY HOUSING, △
4-582151-5	17	STAMP CUST. PART NO. △ △
4-582151-6	23	STAMP CUST. PART NO. △ △
4-582151-7	29	STAMP CUST. PART NO. △
4-582151-8	35	STAMP CUST. PART NO. △ △
4-582151-9	41	STAMP CUST. PART NO. △ △
1-582307-3	47	STAMP CUST. PART NO. △
5-582151-1	17	M21097/13-01 △
5-582151-2	23	M21097/13-02 △
5-582151-3	29	M21097/13-03 △
5-582151-4	35	M21097/13-04 △
5-582151-5	41	M21097/13-05 △
5-582307-1	47	M21097/13-06 △
4-582151-2	23	STAMP CUST. PART NO. △ △
4-582151-3	29	STAMP CUST. PART NO. △ △

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		CONTRACT NO.		DATE		NAME	
FRACTIONS	DECIMALS	ANGLES		DATE	DATE	DATE	DATE
	± .01	± .01		7-17-67	7-18-67	7-19-67	7-20-67
MATERIAL		DESIGN ENGINEER		CHECKED		DATE	
		R. Shaw		R. Shaw		7-24-67	
HEAT TREAT		DESIGN APPROVED		OTHER APPROVED		DATE	
FINISH		SIZE		CODE IDENT NO.		NUMBER	
		C		00779		582151	
LOC		SCALE		BY		CALC.	
DE ACINO						SHEET 2 OF 2 SHTS	

CUSTOMER DRAWING