

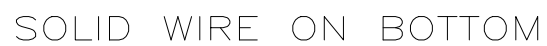
– OBSOLETE

TERMINAL NAME: SPLICE									
62194-2		CRIMPING DATA							
62194-4		PAD NO.	CRIMP HEIGHT				WIRE SIZE	WIRE SET UP	
62194-5		3	.052 ± 0.02 [1.32 ± 0.05 mm]				1200-1300 CMA	*	
		2	.048 ± 0.02 [1.22 ± 0.05 mm]				800-1100 CMA	*	
		2	.044 ± 0.02 [1.12 ± 0.05 mm]				300-700 CMA	*	
		CRIMP	SIZE			TYPE	RANGE		
		WIRE	.070 [1.78mm]			F	300-1300 CMA		
		INSUL	-			-	-		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED		APPL INSTRUCTION		SET UP GAGE		LAYOUT	
-	114-2006	.330		408-8318(-1) 408-127000(-2)		-		L2568	

WIRE COMBINATION DATA		
REF PAD LTR	REF CRIMP HEIGHT	WIRE COMBINATION
3	.054	***
3	.050	(1)22 AWG + (1)24 AWG
3	.046	(2)26 AWG

* RECOMMENDED SET UP WIRE FOR TERMINAL 62194.
FOR APPLICATOR QUALIFICATION ONLY.

WIRE COMBINATION DATA		
REF PAD_LTR	REF CRIMP_HEIGHT	WIRE COMBINATION
3	.052	(1)26 MAG + (1)20 AWG
2	.048	(1)22 MAG + (1)26 AWG
2	.044	(1)26 MAG + (1)26 AWG



OBSELETE

566413

QTY REQD PER ASSY			PARTS LIST		
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATH		HT TR	
		-		-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		FIN		-	
2 PLC DEC ±.25		DR		10-01 APP	
3 PLC DEC ±.25		B.HIGMAN		10-01 T.ELBIN	
4 PLC DEC ±.25		CHK 10-01		REL	
ANGLES ± -		B.HIGMAN			
SURF TEXTURE: ✓		NAME		SIDE FEED THRU SPLICE APPLICATOR	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE		DWG NO	
		-		566413	
CASE CODE		SHEET		REV	
00779		1 of 2		61	
CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO	

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21FEB2000

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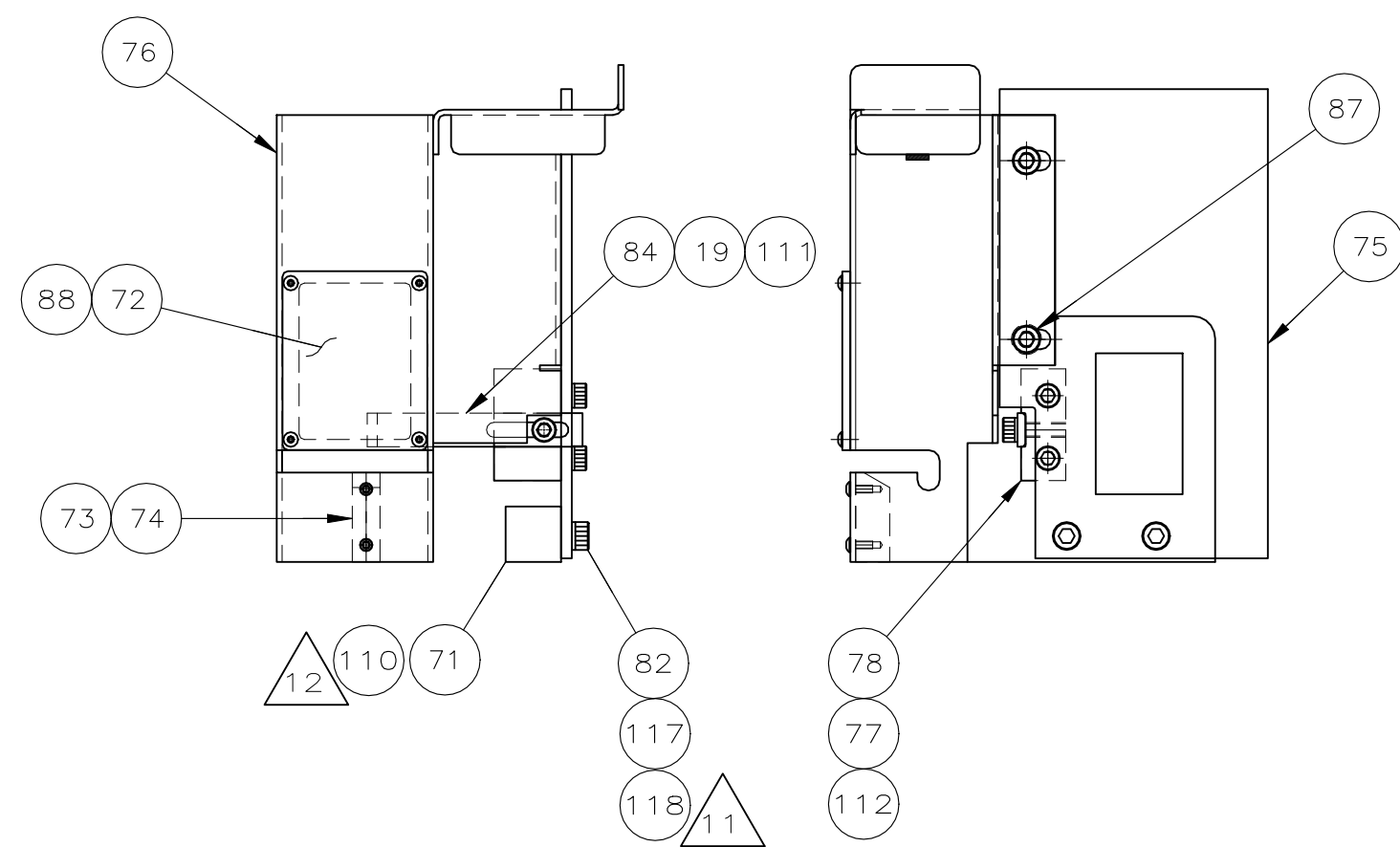
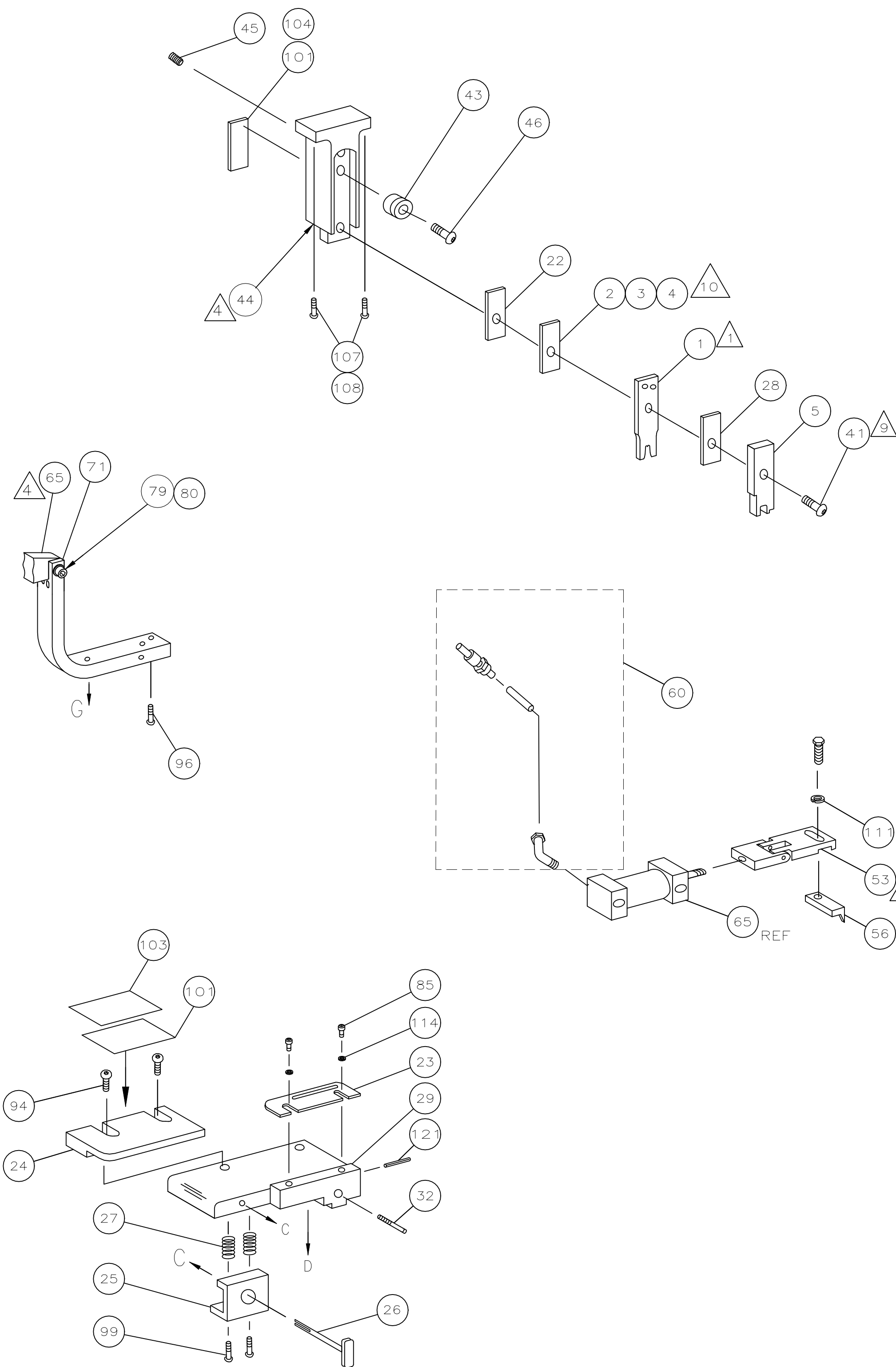
AMP 1756 REV 3-92 Translated 0403.015206 (YYMMDD.HHMMSS) from
ComputerVision, Inc., Medusa Revision 12.2.5T

DRAWING MADE IN THIRD ANGLE PROJECTION

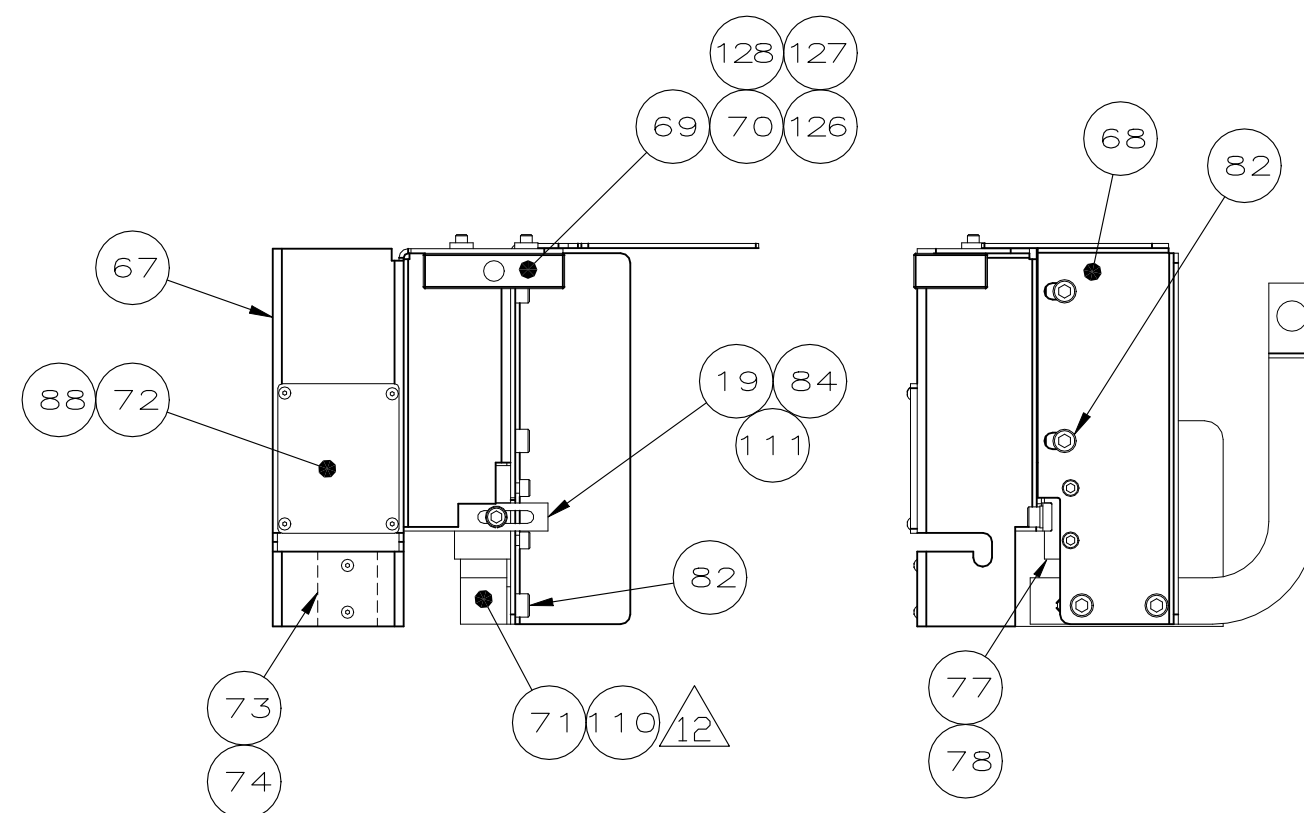
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566413



GUARD DETAIL
-1 ONLY



GUARD DETAIL
-2 ONLY

- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 SEE DRAWING FOR COMPONENTS
5 ITEM NOT SHOWN
6 USE MANUAL PRECISION ADJUSTMENT LEVER ON G TERMINATOR TO ACHIEVE PROPER CRIMP HEIGHT.
7 CRIMPER BOLT MUST BE LOOSENEED TO CHANGE CRIMP HEIGHT ADJUSTING WHEEL. BE SURE TO SEAT THE CRIMPER AGAINST THE ADJUSTING WHEEL AND REALIGN THE TOOLING.
8 INSTALL ITEM 2,3 & 4 AS REQUIRED. SHIP REMAINING ITEMS WITH APPLICATOR.
9 USE ITEM # 118 TO SPACE ITEM # 75
10 PLACE ITEM 110 BETWEEN ITEM 71 AND 75 ON -1. PLACE ITEM 110 BETWEEN ITEM 71 AND 68 ON -2.

REV	DESCRIPTION	DATE	APP
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PART NO		DESCRIPTION		ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
QTY REQD PER ASSY		PARTS LIST		
MATL	-	HT TR	-	FIN
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		TE CONNECTIVITY Harrisburg, PA 17105-3608		
DR	12MAY03	APP	12MAY03	
R.O.WILSON		T.ELBIN		
CHK	12MAY03	REL	-	
R.O.WILSON				
NAME		SIDE FEED THRU SPLICE APPLICATOR		MACHINE REF THRU-G
SCALE	-	DWG NO	566413	SHEET 2 of 2 REV 01
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING		
RESTRICTED TO				