

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
GP	00	A		RELEASED PER EC 0512-0473-04	14 JUN 05	AWF

- 1

HOUSING: GLASS FILLED POLYESTER; COLOR: BLACK.
- 2

CONTACT: PHOSPHOR BRONZE.
- 3

NICKEL UNDERPLATE: 0.00127 [.000050] MIN — ALL OVER.
- 4

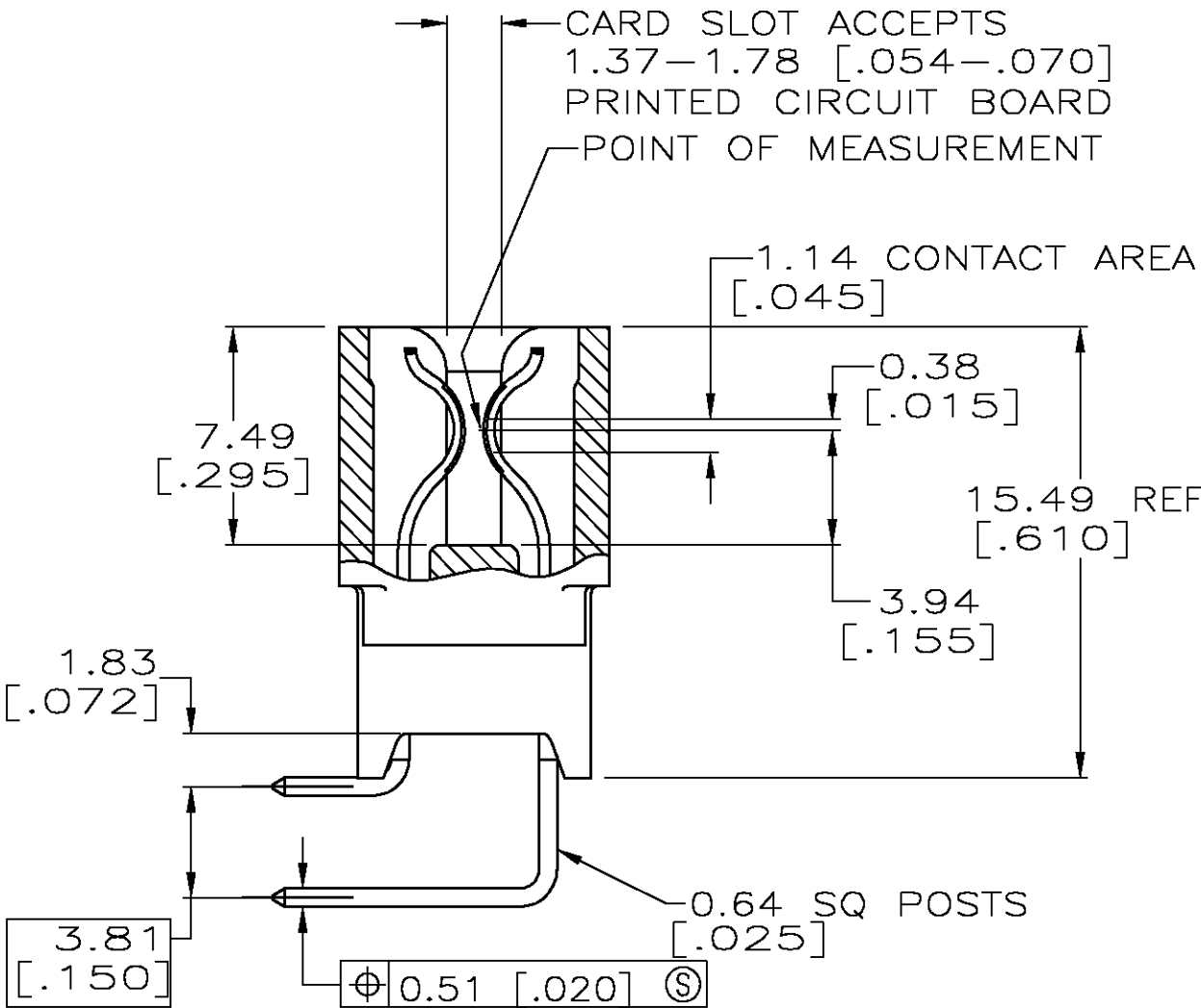
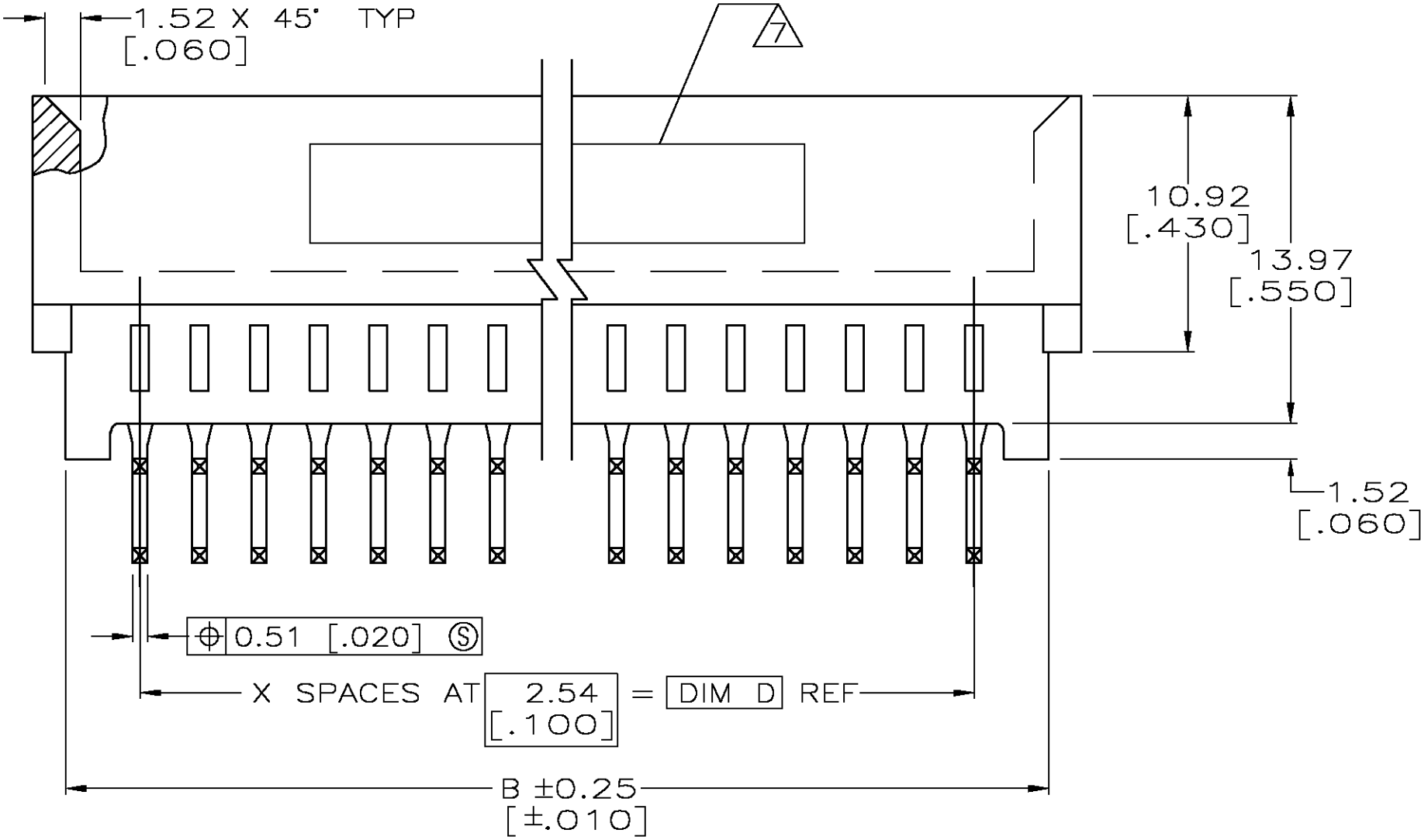
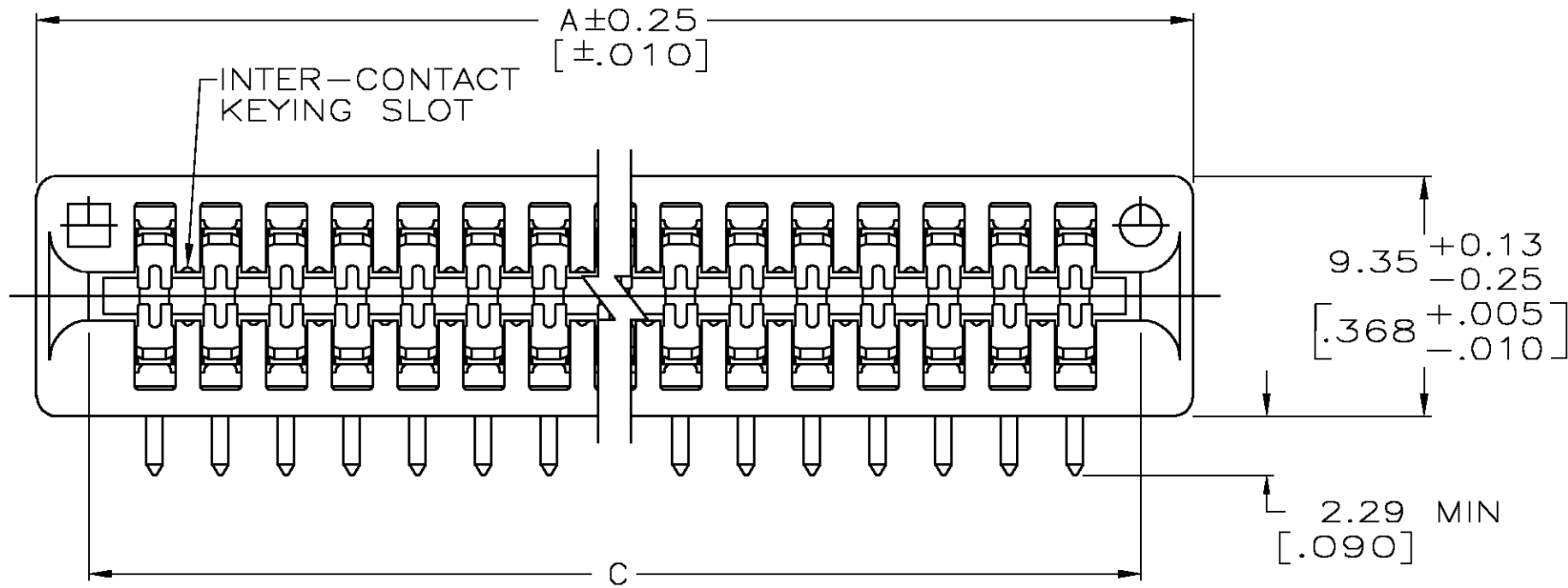
MATTE TIN PLATE: 0.00254 [.000100] MIN — SOLDER POSTS.
- 5

GOLD PLATE: 0.00076 [.000030] MIN — CONTACT AREA.
- 6

NICKEL PLATE PER MIL-G-45204.
GOLD PLATE PER QQ-N-290.
- 7

AMP PART NUMBER, CSA LOGO AND DATE CODE ARE MARKED IN APPROXIMATE AREA SHOWN, EITHER SIDE.
8.

RECOMMENDED PCB FINISHED HOLE DIA: 1.07±0.08 [.042±.003].



12.70 [.500]	17.78 [.700]	19.05 [.750]	21.84 [.860]	5	6	5650118-3
22.96 [.900]	27.94 [1.100]	29.21 [1.150]	32.00 [1.260]	9	10	5650118-2
35.56 [1.400]	40.64 [1.600]	41.91 [1.650]	44.70 [1.760]	14	15	5650118-1
D	C	B	A	X	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN AL FRANTUM 14 JUN 05	Tyco Electronics Corporation Harriaburg, Pa 17105-3608	
DIMENSIONS: mm		CHK AL FRANTUM 14 JUN 05	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± 2°		PRODUCT SPEC 108-9039	CONNECTION ASSEMBLY, STANDARD EDGE II, 2.54 [.100]	
MATERIAL		APPLICATION SPEC	SIZE A1	CAGE CODE 00779
FINISH		WEIGHT	DRAWING NO 5650118	RESTRICTED TO -
1 2		CUSTOMER DRAWING		SCALE 4:1
3 4 5 6		SHEET 1 OF 1		REV A