

Specification Control Drawing

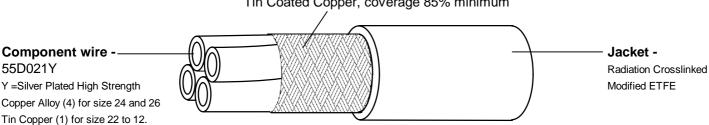
55D124Y Issue 2 16th August 2010

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FOUR CONDUCTOR CABLE, MODIFIED FLUOROPOLYMER INSULATED, SHIELDED AND JACKETED, LIGHTWEIGHT, 135°C, 600 VOLT

The complete requirements for procuring the wire described herein shall consist of this document.

Shield -Tin Coated Copper, coverage 85% minimum



| Part | Wire | Shield | Jacket | Overall | | Weight | | NSN | Def Stan 61-12(Part 33) | |
|----------------------|------|--------|-----------|----------|------|---------|--------|-------|-------------------------|--------------|
| Description | Size | Size | Thickness | Diameter | | (kg/km) | | 6145- | Supplement 001 Table 12 | |
| | Code | (mm) | (mm) | (mm) | | | | 038- | OD | Weight |
| | | | Min. | Target | Max | Target | Max | 99- | Max. (mm) | Max. (kg/km) |
| 55D1244-26-*/*/*/*-* | 001 | 0.10 | 0.15 | 2.87 | 2.97 | 16.80 | 18.29 | 4008 | 3.32 | 20.96 |
| 55D1244-24-*/*/*/*-* | 002 | 0.10 | 0.15 | 3.14 | 3.24 | 20.59 | 22.19 | 4009 | 3.71 | 26.64 |
| 55D1241-22-*/*/*/*-* | 004 | 0.10 | 0.15 | 3.49 | 3.59 | 26.96 | 28.64 | 4010 | 3.95 | 31.04 |
| 55D1241-20-*/*/*/*-* | 006 | 0.10 | 0.15 | 4.13 | 4.23 | 39.98 | 42.40 | 4011 | 4.53 | 44.49 |
| 55D1241-18-*/*/*/*-* | 010 | 0.10 | 0.15 | 4.65 | 4.80 | 52.02 | 56.32 | 4012 | 5.11 | 59.43 |
| 55D1241-16-*/*/*/*-* | 012 | 0.10 | 0.15 | 5.08 | 5.23 | 66.82 | 70.58 | 4013 | <i>5.4</i> 9 | 73.58 |
| 55D1241-14-*/*/*/*-* | 020 | 0.10 | 0.15 | 5.85 | 6.05 | 91.91 | 96.70 | 4014 | 6.86 | 107.41 |
| 55D1241-12-*/*/*/*-* | 030 | 0.10 | 0.15 | 7.06 | 7.26 | 134.87 | 141.74 | 4015 | 8.10 | 156.50 |

COLOUR CODE: The '*' in the part description shall be replaced by a standard colour code designator

in accordance with Mil Std 681.

e.g. 55D1244-24-2/6/4/5-9, core red, blue, yellow and green, jacket white.

Unless otherwise specified by the purchaser component colours to be red, blue, yellow and green.

NOTE: Nato Stock Numbers (NSN) apply to red/blue/yellow/green wire - white jacket only.

PERFORMANCE To be tested to and meet the requirements of the issue in effect of Def Stan 61-12(Part 33)

and Supplement 001, Table 12. REQUIREMENTS

MARKING Every 400 ± 100 mm.

REQUIREMENT: Mark shall be, e.g. 55D124#-XX DSP33/001-2Z-YYY-4SJ-*/*/*-*-GB-SS-V

Where: "#" = Conductor material either 4 or 1 (see above part description).

"XX" = AWG size from part description.

"Z" = 'P' for size 26 to 24 and 'T' for size 22 to 12.

"YYY" = Wire size code,

Colour Code Designator "*/*/*/*-*" is NOT required for red/blue/yellow/green - white cable. NOTE:

and "V" = the Year Code in accordance with the table below.

| Code: | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
|-------|------|------|------|------|------|------|------|
| Year | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 |

NOTE: This drawing does not cover Armament wires - refer to 55DA124Y.

APPROVAL: Electronic approval - no signatures will appear.

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