SPECIFICATION CONTROL DRAWING

55A0813

WIRE, RADIATION-CROSSLINKED, MODIFIED ETFE-INSULATED, NORMAL WEIGHT, GENERAL PURPOSE, 600 VOLT Date 1-12-17

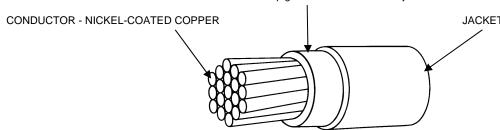
Revision

S

This specification sheet forms a part of the latest issue of Raychem Specification 55A.

PRIMARY INSULATION - RADIATION-CROSSLINKED, MODIFIED ETFE

Primary insulation shall be of a contrasting pigmentation to that of the jacket.



JACKET - RADIATION-CROSSLINKED, MODIFIED ETFE

	TABLE I. CONSTRUCTION DETAILS							
	WIRE SIZE (AWG)	CONDUCTOR STRANDING (number x AWG)	DIAMETER OF STRANDED CONDUCTOR (inch)		FINISHED WIRE			
PART NUMBER <u>1</u> /					MAXIMUM RESISTANCE AT 20°C	DIAMETER (inch)	MAXIMUM WEIGHT	
			MINIMUM	MAXIMUM	(ohms/1000 ft.)	((lbs/1000 ft.)	
55A0813-26-*	26	19 x 38	.018	.020	42.2	.040 ± .002	1.70	
55A0813-24-*	24	19 x 36	.023	.024	25.9	.045 ± .002	2.30	
55A0813-22-*	22	19 x 34	.029	.031	16.0	.050 ± .002	3.20	
55A0813-20-*	20	19 x 32	.037	.039	9.77	.058 ± .002	4.70	
55A0813-18-*	18	19 x 30	.046	.049	6.10	.070 ± .003	7.20	
55A0813-16-*	16	19 x 29	.052	.055	4.76	.077 ± .003	9.00	
55A0813-14-*	14	19 x 27	.065	.069	3.00	.094 ± .003	13.8	
55A0813-12-*	12	37 x 28	.084	.089	1.98	.111 ± .003	20.5	
55A0813-10-*	10	37 x 26	.106	.113	1.24	.134 ± .004	32.4	
55A0813-8-*	8	133 x 29	.158	.173	.694	.195 ± .008	64.2	
55A0813-6-*	6	133 x 27	.198	.217	.436	.241 ± .010	96.8	
55A0813-4-*	4	133 x 25	.250	.274	.275	.310 ± .010	163.	
55A0813-2-*	2	665 x 30	.320	.340	.177	.408 ± .012	256.	
55A0813-1-*	1	817 x 30	.360	.380	.144	.470 ± .012	325.	
55A0813-0-*	0	1045 x 30	.395	.425	.113	.510 ± .016	427.	
55A0813-00-*	00	1330 x 30	.440	.475	.089	.570 ± .016	531.	
55A0813-000-*	000	1665 x 30	.500	.540	.071	.610 ± .016	616.	
55A0813-0000-*	0000	2109 x 30	.565	.605	.056	.675 ± .022	763.	

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.

Tyco Electronics Corporation also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

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 ${\tt DIMENSIONS\ ARE\ IN\ INCHES\ AND,\ UNLESS\ OTHERWISE\ DESIGNATED,\ ARE\ NOMINAL}.$

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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SPECIFICATION CONTROL DRAWING

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	TABLE I	I. PERFORMANCE	DETAILS		
PART NUMBER <u>1</u> /	MANDREL DIAMETI (inch) (± 3%)	ER	WEIGHT (lb) (± 3%)		
	LIFE CYCLE, IMMERSION, AND ACCELERATED AGING	COLD BEND	LIFE CYCLE, IMMERSION, AND ACCELERATED AGING	COLD BEND	
55A0813-26-*	.375	1.00	.500	3.00	
55A0813-24-*	.500	1.00	.750	3.00	
55A0813-22-*	.500	1.00	1.00	3.00	
55A0813-20-*	.500	1.00	1.50	4.00	
55A0813-18-*	.750	1.50	2.00	4.00	
55A0813-16-*	1.00	1.50	2.00	5.00	
55A0813-14-*	1.00	2.00	3.00	5.00	
55A0813-12-*	1.50	2.00	3.00	5.00	
55A0813-10-*	2.00	3.00	3.00	5.00	
55A0813-8-*	3.00	4.00	4.00	6.00	
55A0813-6-*	4.00	5.00	4.00	10.0	
55A0813-4-*	5.00	6.00	4.00	10.0	
55A0813-2-*	6.00	8.00	6.00	15.0	
55A0813-1-*	8.00	10.0	6.00	15.0	
55A0813-0-*	8.00	10.0	6.00	15.0	
55A0813-00-*	10.0	12.0	8.00	20.0	
55A0813-000-*	10.0	12.0	8.00	20.0	
55A0813-0000-*	10.0	12.0	8.00	20.0	

WIRE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature VOLTAGE RATING: 600 volts (rms) at sea level ACCELERATED AGING (CROSSLINKING PROOF):

 $300 \pm 3^{\circ}$ C for 7 hours

BLOCKING: 230 ± 3°C for 24 hours COLOR: White preferred CONCENTRICITY: 70% (minimum) FLAMMABILITY: Procedure 1,

3 seconds (maximum), 3 inches (maximum);

no flaming of facial tissue

HUMIDITY ŘESISTANCE: Insulation Resistance, 5000 megohms for 1000 ft. (minimum), AWG 26-10 3000 megohms for 1000 ft. (minimum), AWG 8-0000

IDENTIFICATION, COLOR STRIPING, AND BAND DURABILITY:

125 cycles (250 strokes) (minimum), 500 g weight IMMERSION: Diameter increase 5% (maximum);

no cracking, no dielectric breakdown

INSULATION ELONGATION AND TENSILE STRENGTH:

Elongation,

125% (minimum) for primary insulation, AWG 26-10 only 75% (minimum) for total insulation (primary insulation & jacket) Tensile Strength,

5000 lbf/in² (minimum) for primary insulation

5000 lbf/in² (minimum) for total insulation (primary insulation & jacket) INSULATION FLAWS:

INSULATION FLAWS: Primary Insulation,

Spark Test, 1.5 kV (rms) at 60 Hz; 4.2 kV (rms) at 3 kHz Impulse Dielectric Test, 6.0 kV (peak)

Finished Wire,

Spark Test, 5.7 kV (rms) at 3 kHz Impulse Dielectric Test, 8.0 kV (peak) **INSULATION RESISTANCE:**

5000 megohms for 1000 ft. (minimum), AWG 26-10 3000 megohms for 1000 ft. (minimum), AWG 8-0000

INSULATION THICKNESS:

0.003 in. (minimum) for primary insulation 0.004 in. (minimum) for outer jacket 0.009 in. (minimum) for total insulation LIFE CYCLE: 230 ± 3°C for 500 hours

LOW TEMPERATURE-COLD BEND: -65 ± 3°C for 4 hours

SHRINKAGE: 230 ± 3°C for 6 hours, 0.125 in. (maximum) in 12 inches SMOKE TEST: 250 ± 5°C, no visible smoke

SURFACE RESISTANCE:

500 meghoms-in. (minimum), both readings THERMAL SHOCK RESISTANCE: 200 ± 3 °C,

0.060 in. (maximum), AWG 26-12 0.100 in. (maximum), AWG 10-8 0.125 in. (maximum), AWG 6-0000

VOLTAGE WITHSTAND (Post Environmental):

2500 volts (rms), 60 Hz WICKING: 2.25 in. (maximum) WRAP TEST: 313 ± 3°C for 2 hours

1/ PART NUMBER:

The "*" in the part numbers in Tables I and II shall be replaced

by a color code designator.

Example: AWG 22, white: 55A0813-22-9

AWG 22, white with a black stripe: 55A0813-22-90