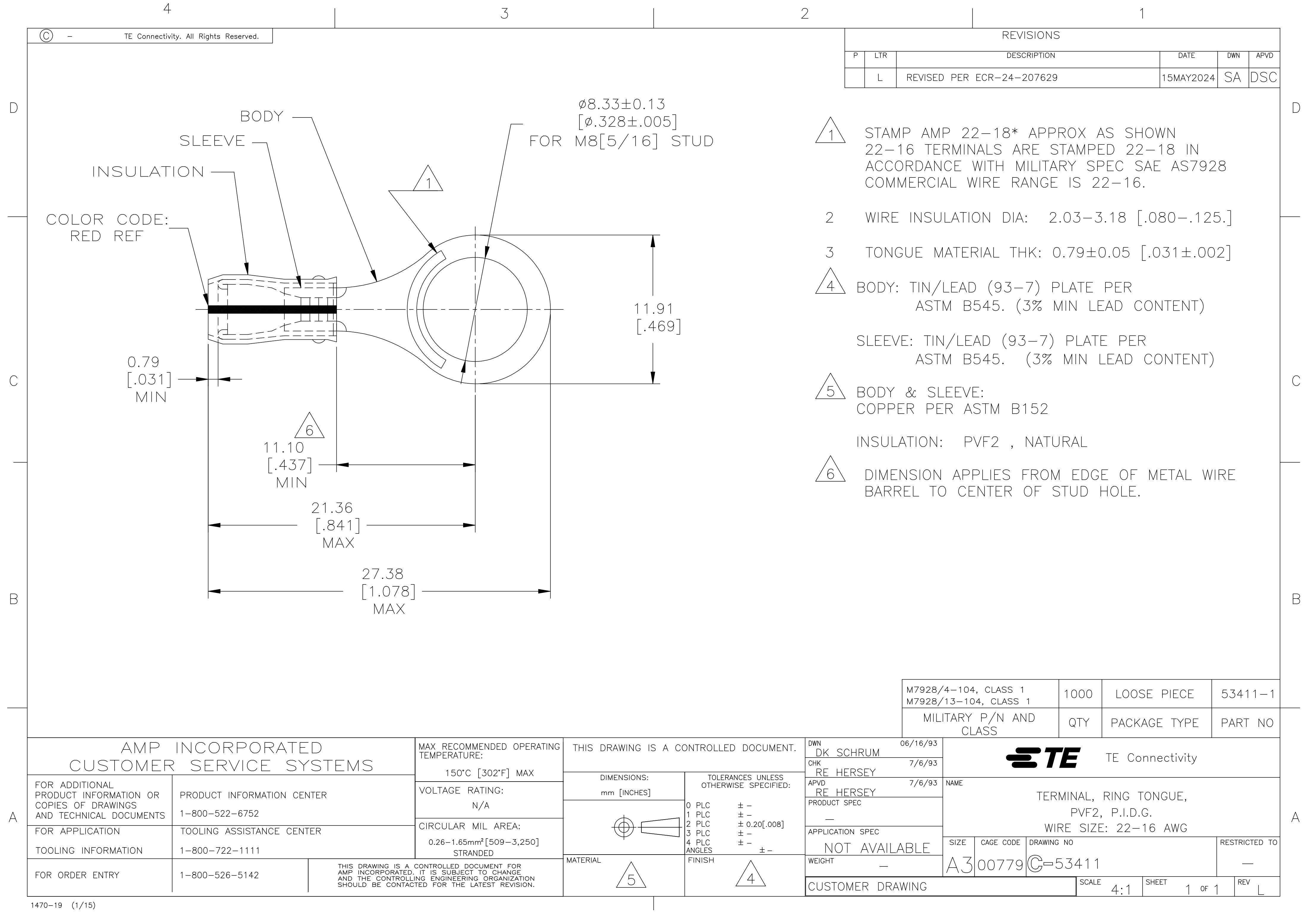
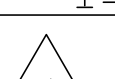




REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	L	REVISED PER ECR-24-207629	15MAY2024	SA	DSC

- 1 STAMP AMP 22-18* APPROX AS SHOWN
22-16 TERMINALS ARE STAMPED 22-18 IN
ACCORDANCE WITH MILITARY SPEC SAE AS7928
COMMERCIAL WIRE RANGE IS 22-16.
- 2 WIRE INSULATION DIA: 2.03-3.18 [.080-.125.]
- 3 TONGUE MATERIAL THK: 0.79±0.05 [.031±.002]
- 4 BODY: TIN/LEAD (93-7) PLATE PER
ASTM B545. (3% MIN LEAD CONTENT)
- SLEEVE: TIN/LEAD (93-7) PLATE PER
ASTM B545. (3% MIN LEAD CONTENT)
- 5 BODY & SLEEVE:
COPPER PER ASTM B152
- INSULATION: PVF2 , NATURAL
- 6 DIMENSION APPLIES FROM EDGE OF METAL WIRE
BARREL TO CENTER OF STUD HOLE.

M7928/4-104, CLASS 1 M7928/13-104, CLASS 1	1000	LOOSE PIECE	53411-1
MILITARY P/N AND CLASS	QTY	PACKAGE TYPE	PART NO

AMP INCORPORATED CUSTOMER SERVICE SYSTEMS		MAX RECOMMENDED OPERATING TEMPERATURE: 150°C [302°F] MAX		THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DK SCHRUM 06/16/93		 TE Connectivity						
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752		VOLTAGE RATING: N/A	DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.20[.008] 3 PLC ± - 4 PLC ± - ANGLES ± -	APVD RE HERSEY 7/6/93	NAME TERMINAL, RING TONGUE, PVF2, P.I.D.G. WIRE SIZE: 22-16 AWG							
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111		CIRCULAR MIL AREA: 0.26-1.65mm² [509-3,250] STRANDED			APPLICATION SPEC NOT AVAILABLE	PRODUCT SPEC -	SIZE A3	CAGE CODE 00779	DRAWING NO C=53411	RESTRICTED TO -			
FOR ORDER ENTRY	1-800-526-5142	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		MATERIAL 	FINISH 	WEIGHT -				CUSTOMER DRAWING		SCALE 4:1	SHEET 1 OF 1	REV L