

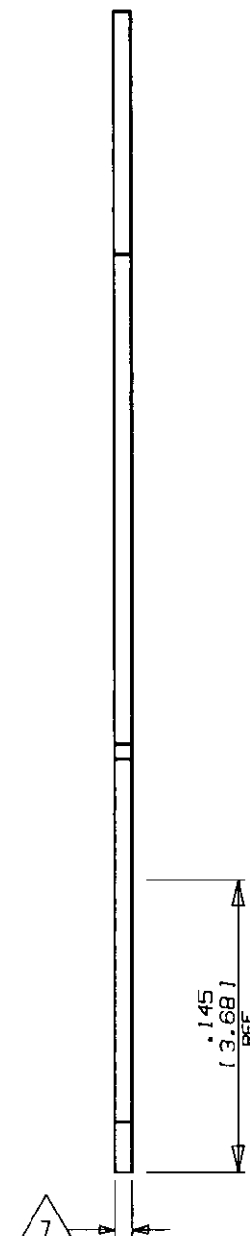
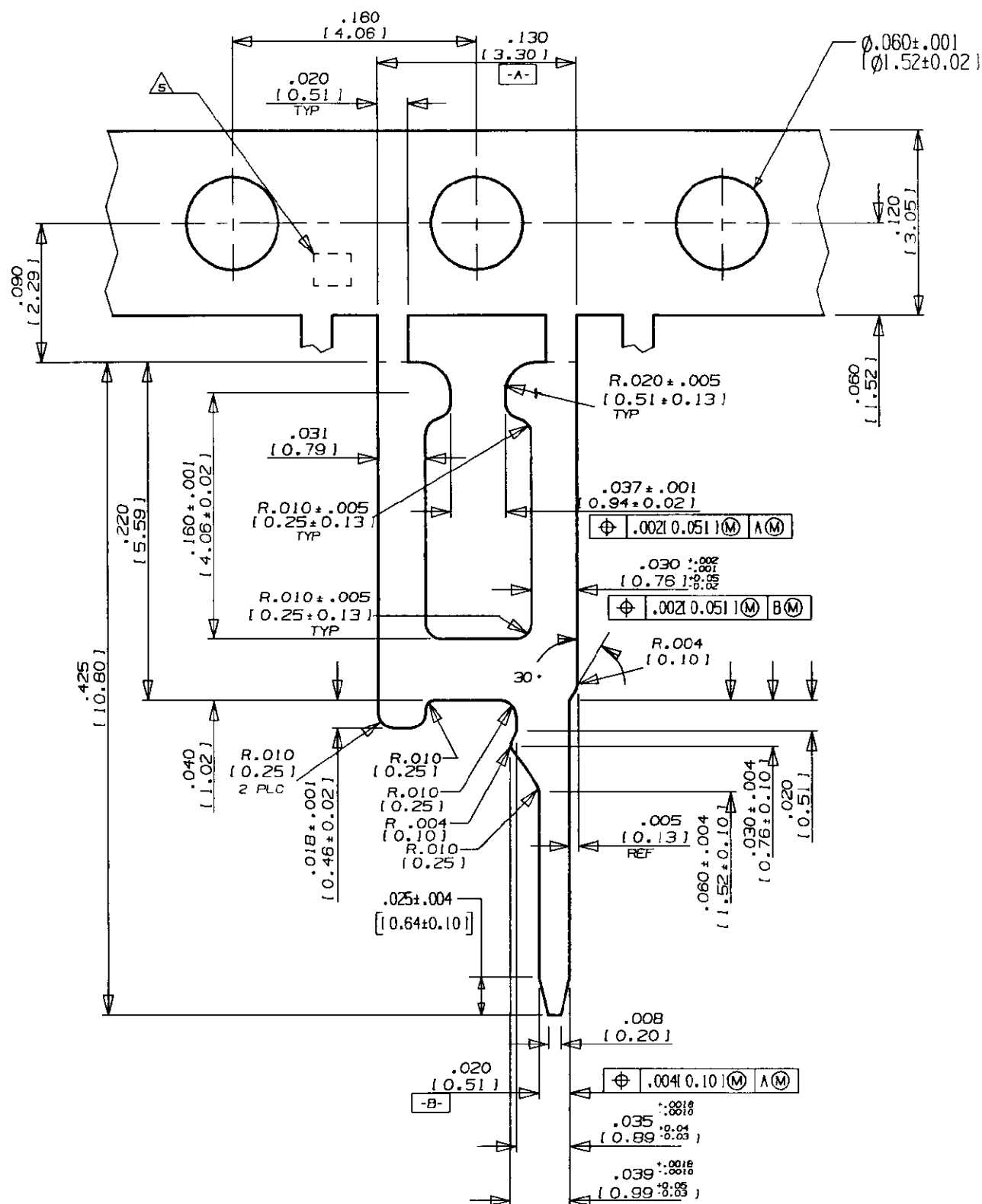
THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM AMP MANUFACTURING SINGAPORE PTE. LTD. DIMENSIONS IN INCHES (MILLIMETERS), DO NOT SCALE PRINT

PRINT DIST

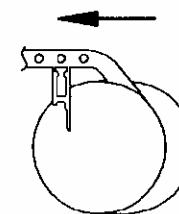
INCHES
[METRIC]



NUMBER
487573



1. FINISH: .150u - .220u [3.81u - 5.59u] THK TIN/LEAD PER 112-16-3 OVER .050u - .078u [1.27u - 1.98u] THK NICKEL ALL OVER PER 112-25-2
2. MAXIMUM CAMBER SHALL BE .375 [9.52] PER 36.000 [914.40] LENGTH OF STRIP
3. MAXIMUM TWIST SHALL BE 90° PER 36.000 [914.40] LENGTH OF TRIP
4. TRIMMING BURR .002 [0.05] MAX.
5. TOOLING IMPRINT FROM CAMBER CONTROL PUNCH ALLOWED IN THIS AREA OF CARRIER STRIP, TYPICAL
6. PART MUST MEET SOLDERABILITY SPEC 109-11-11
7. .000±.002 [0.0±0.05] DEFLECTION PERMITTED
8. CONTACT REELING. TOP ROW OF CONTACT IS BURR-UP. BOTTOM ROW OF CONTACT IS BURR-DOWN. FOR USE ON DIE 11-60607 (US+FM)
9. REEL DIRECTION REVERSED:



.099 [2.51]	—	△10	487573-2	487573-4
—	.002 [0.05] MAX	—	487573-2	487573-3
.099 [2.51]	—	△1	487573-1	487573-2
—	—	△B	—	487573-1
SURFACE AREA SQ. [IN. [MM]	CUT-OFF TAB	FINISH	MATERIAL	PART NO.

UNLESS OTHERWISE SPECIFIED - DECIMALS: ±.002 ±10.0%, ANGLES: ±1°				
← CRITICAL DIMENSIONS				
S2	REVISED ECO-13-007794	-	RW SW 13MAY13	
S1	REVISED FPOO-0071-94	-	LWY SE 6.4.04	SPEC.
S	NPR DY/NP/0143	-	LWY SL 28.3.04	DR EMILY TOK APP D.MARTIN
R1	DY/EC/0695	-	SL 28.4.03	DIE No. CHK RICHARD TAN REL EDWIN CHAM
R	DY/EC/0646	-	FT 18.2.93	MATERIAL SEE TABLE
P	REVISED DY/EC/0477	-	SA RT 5.2.93	COLOR --
N	REVISED DY/EC/0442	-	ET RT JUN92	NET WEIGHT OR VOLUME --
M	DY/EC/0026	-	SL APR92	LOC DY
L	REDRAWN ON CADD	-	092089	SIZE A3
LTR	REVISION RECORD	ECN	DR CHK	NUMBER 487573
SCALE				REV S2
NAME				
CONTACT, ZIF-LINE 50				