

NOTES:  
 1 ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

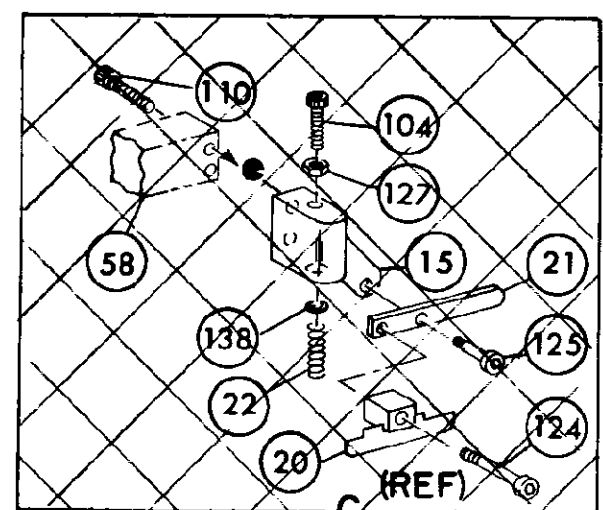
▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:  
 ■ RECOMMENDED SPARE PARTS. CUSTOMER RESPONSIBLE FOR REPLACEMENT.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.



QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	1	454220-1	CAP, RAM	59
2	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	1	453736-1	HOUSING	58
1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141				57
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140				56
			142				55
			141				54
			140				53
			139				52
			138				51
			137				50
			136				49
2	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	690686-1	BOLT, CRIMPER	48
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1/8 STROKE	47
2	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				46
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				45
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	455674-5	RAM	43
1	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690125-1	WASHER, LAMINATED	42
			127	1	690124-1	WASHER, RAM	41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	SPACER, DISC	40
			125	2	690170-1	BALL, STEEL	39
			124	1	690142-5	SPRING, COMPRESSION	38
2	4-21078-8	SCR, SKT HD SHLD (.250 DIA X 1.00) DRAG ARM	123	1	5-692155-1	DISC, INSULATION	37
1	21009-2	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	122	1	22480-5	DISC, WIRE	36
			121	1	690212-1	WASHER, SPRING	35
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	120			POST, RAM	34
1	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118				33
			117				32
			116				31
2	2-21002-3	SCR, BTN HD SKT CAP (8-32 X .62) STRIPPER	115				30
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	114				29
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	113	1	2-690451-5	SPACER, STRIPPER	28
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	112	1	240639-2	STRIPPER	27
3	2-22733-8	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	111	1	455676-1	PLATE, BASE	26
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) DRAG	110	2	22354-8	DRAG, STUD	25
			109	1	455678-1	DRAG, STUO	24
2	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	108			PLATE, STRIP GUIDE	23
2	2-21000-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	107	2	23470-5	SPRING, DRAG	22
2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	106	1	464451-4	ARM, STOCK DRAG	21
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	105	1	464452-2	DRAG, STOCK	20
1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	104	1	3-458030-9	GUIDE, STRIP (REAR)	19
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	103	1	3-458031-9	GUIDE, STRIP (FRONT)	18
			102	1	454178-1	GUIDE, FEED ROD	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	101	1	4-22284-9	SPRING, FEED RETURN	16
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	100	1	454665-4	ADAPTER, DRAG	15
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	99			SPACER, DRAG ADAPTER	14
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	98			SPACER, HOLD DOWN	13
REF	455745-1	GUARD, WINDOW	79			SPRING, HOLD DOWN	12
1	465184-9	LUBRICATOR ASSY	78			PLATE, REAR SHEAR	11
REF	852931-2	OIL, LUBRICATING	77			SPACER, SHEAR PLATE	10
1	454406-1	SPACER, LUB BRACKET	76	1	453654-1	PLATE, FRONT SHEAR	9
			75	2	2-240645-0	ANVIL	8
			74	1	453653-1	BLADE, SLUG, REAR	7
1	458109-1	WASHER, FLAT (SPECIAL)	73	1	453656-1	HOLD DOWN, TERMINAL	6
2	690603-1	SPRING, ASSIST	72			SHEAR BLADE, FRONT	5
1	690517-1	SPACER	71			SPACER, TUBULAR	4
1	22594-8	NUT, HEX	70	1	684977-1	CRIMPER, INSULATION	3
1	240628-1	PLATE, ADJ	69	1	238009-1	SPACER, INSULATION	2
1	240626-1	SHAFT, PIVOT	68	1	3-456135-1	CRIMPER, WIRE	1
1	240633-1	BUSHING	67	1	455888-2		
1	455680-1	LEVER, INTERMEDIATE	66	1	2-456402-6		
1	240629-1	BLOCK, PIVOT	65				
1	240632-2	SCREW, ADJ	64				
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	CAM, ROLLER	62				
1	454398-1	ROD, FEED	61				

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	61323	
A	.041	20			
B	.038	(1)22 OR (2)24	5		
C	.034	24			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.055	F		A18039	
INSUL	.110	O	.535		
WIRE RANGE	24 - 20	INSULATION RANGE	.040 - .100	PRESS NO	565435-5
REMARKS AMP-O-LECTRIC PRE FEED					
REF: IDENT. PLATE 461264-1					

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

REVISION RECORD	APP DATE	REVISION RECORD	APP DATE	REVISION RECORD	APP DATE

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