

SPECIFICATION CONTROL DRAWING

44AC1121

Title TWO CONDUCTOR CABLE, RADIATION-CROSSLINKED, POLYALKENE-INSULATED, SHIELDED, JACKETED, LIGHTWEIGHT, GENERAL PURPOSE, 600 VOLT

Date 6-10-03

Revision A

This specification sheet forms a part of the latest issue of Raychem Specification 44 and WC 27500, as applicable.

COMPONENT WIRES - 44A0111

SHIELD - TIN-COATED COPPER

JACKET - RADIATION-CROSSLINKED, MODIFIED PVF₂

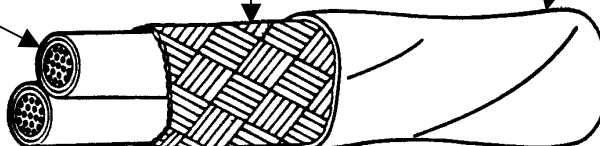


TABLE I. CABLE CONSTRUCTION DETAILS

PART NUMBER 1/	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		OUTSIDE DIAMETER (in.)		MAXIMUM WEIGHT (lb/1000 ft)
			MINIMUM	MAXIMUM	NOMINAL	MAXIMUM	
44AC1121-24-*	24	38	.005	.010	.113	.119	10.8
44AC1121-22-*	22	38	.005	.010	.127	.133	13.8
44AC1121-20-*	20	38	.005	.010	.143	.150	18.0
44AC1121-18-*	18	38	.005	.010	.163	.171	24.1
44AC1121-16-*	16	38	.006	.012	.179	.188	29.3

TABLE II. CABLE PERFORMANCE DETAILS

PART NUMBER 1/	BEND TESTING			
	MANDREL DIAMETER (inch) (±3%)		WEIGHT (lb) (±3%)	
	IMMERSION AND CROSSLINKED VERIFICATION	COLD BEND	IMMERSION AND CROSSLINKED VERIFICATION	COLD BEND
44AC1121-24-*	3.00	3.00	.375	1.50
44AC1121-22-*	6.00	6.00	.375	3.00
44AC1121-20-*	6.00	6.00	.375	3.00
44AC1121-18-*	6.00	6.00	.500	3.00
44AC1121-16-*	6.00	6.00	.500	3.00

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms) at sea level

BLOCKING: 150 ± 3°C for 6 hours

CROSSLINKED VERIFICATION: 200 ± 5°C for 6 hours

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

15 seconds (minimum), 30 seconds (maximum)

FLAMMABILITY: 30 seconds (maximum); 3 in. (maximum);

no flaming or facial tissue

IMMERSION: Diameter increase 5% (maximum);

no cracking, no dielectric breakdown

JACKET COLOR: White preferred

JACKET CONCENTRICITY: 70% (minimum)

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 200% (minimum)

Tensile Strength, 4000 lbf/in² (minimum)

JACKET FLAWS:

Spark Test, 1.5 kV (rms)

Impulse Dielectric Test, 6.0 kV (peak)

LOW TEMPERATURE-COLD BEND: -55 ± 5°C for 4 hours

SHIELD COVERAGE: 90% (minimum)

VOLTAGE WITHSTAND TEST (Post Environmental):

1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.

1/ Example: AWG 24, blue and white component wires; white jacket: 44AC1121-24-6/9-9

NOTE: Nominal values are for information only.

Nominal values are not requirements.

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.

Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. HOWEVER, DUE TO LENGTH LIMITATIONS OF THE RAYCHEM PART NUMBER, AN ALTERNATIVE COLOR CODE MAY REPLACE MIL-STD-681 COLOR CODE DESIGNATORS. (EXAMPLE: "901/902..." MAY BE REPLACED BY "Axxx".) OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.