SPECIFICATION CONTROL DRAWING

44A115X

FIVE CONDUCTOR CABLE, RADIATION-CROSSLINKED, POLYALKENE-INSULATED, SHIELDED, JACKETED, LIGHTWEIGHT, GENERAL PURPOSE, 600 VOLT

02-29-04

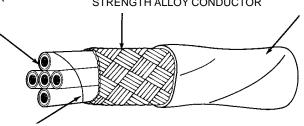
Date

Е

This specification sheet forms a part of the latest issue of Raychem Specification 44

SHIELD - COPPER, COATING SAME AS ON CONDUCTOR EXCEPT TIN-COATED SHIELD WITH SILVER-COATED HIGH STRENGTH ALLOY CONDUCTOR

COMPONENTWIRES-44A011X



JACKET-RADIATION-CROSSLINKED, MODIFIED PVF₂

FILAMENT BINDER AS REQUIRED

TABLE I. CABLE CONSTRUCTION DETAILS									
PART NUMBER	CONDUCTOR SHIELD SIZE SIZE (AWG) (AWG)		JACKET THICKNESS (in.)		OUTSIDE DIAMETER (in.)		MAXIMUM WEIGHT (lb/1000ft)		
			MINIMUM	NOMINAL	NOMINAL	MAXIMUM	(10/100011)		
44A115X-26-*	26	36	.006	.008	.130	.146	15.8		
44A115X-24-*	24	36	.006	.008	.146	.165	20.8		
44A115X-22-*	22	36	.006	.008	.165	.188	27.7		
44A115X-20-*	20	36	.007	.009	.189	.213	37.9		
44A115X-18-*	18	36	.007	.009	.216	.243	52.4		
44A115X-16-*	16	36	.007	.009	.234	.266	63.1		
44A115X-14-*	14	36	.008	.010	.282	.325	93.9		
44A115X-12-*	12	36	.008	.010	.334	.384	137.		

TABLE II. CABLE PERFORMANCE DETAILS								
PARTNUMBER 1/	BENDTESTING							
	MANDRELDIAN (inch) (± 3		WEIGHT (lb) (± 3%)					
	IMMERSION, LIFE CYCLE AND ACCELERATED AGING	COLD BEND	IMMERSION, LIFE CYCLE AND ACCELERATED AGING	COLD BEND				
44A115X-26-*	6.00	6.00	.625	3.75				
44A115X-24-*	6.00	6.00	.950	3.75				
44A115X-22-*	6.00	6.00	.950	7.50				
44A115X-20-*	6.00	6.00	.950	7.50				
44A115X-18-*	6.00	6.00	1.25	7.50				
44A115X-16-*	6.00	6.00	1.25	7.50				
44A115X-14-*	10.0	10.0	2.50	23.0				
44A115X-12-*	10.0	10.0	2.50	23.0				

NOTE: Nominal values are for information only. Nominal values are not requirements.

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.

Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer 1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. HOWEVER, DUE TO LENGTH LIMITATIONS OF THE RAYCHEM PART NUMBER, AN ALTERNATIVE COLOR CODE MAY REPLACE MIL-STD-681 COLOR CODE DESIGNATORS. (EXAMPLE: "901/902..." MAY BE REPLACED BY "AXXX".) OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

DIMENSIONS ARE IN INCHES AND, UNLESS OTHERWISE DESIGNATED, ARE NOMINAL

Page 1 of 2

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



vchem Wire & Cable 501 Oakside Avenue Redwood City, CA 94063-3800 Phone: 1-800-227-8816 Fax: 1-650-361-6297

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature VOLTAGE RATING: 600 volts (rms) at sea level ACCELERATED AGING: 300 ± 3°C for 6 hours

BLOCKING: 150 ± 3°C for 6 hours

DIELECTRIC WITHSTAND: 2500 volts (rms), 60 Hz, 1 minute

FLAMMABILITY: 30 seconds (maximum); 3 in. (maximum); no flaming of facial tissue IMMERSION: Diameter increase 5% (maximum); no cracking, no dielectric breakdown

JACKET COLOR: White preferred

JACKET CONCENTRICITY: 70% (minimum)
JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 200% (minimum)

Tensile Strength, 4000 lbf/in2 (minimum)

JACKET FLAWS:

Spark Test, 1.5 kV (rms)

Impulse Dielectric Test, 6.0 kV (peak) LIFE CYCLE: 200 ± 3°C for 168 hours

LOW TEMPERATURE-COLD BEND: -65 ± 2°C for 4 hours

SHIELD COVERAGE: 85% (minimum)

VOLTAGE WITHSTAND TEST (Post Environmental):

1000 volts (rms), 60 Hz, 1 minute

PARTNUMBER:

The "X" in the part numbers on page 1 shall be replaced by the applicable conductor material designator as follows:

- 1 tin-coated copper
- 2 silver-coated copper
- 3 nickel-coated copper
- 4 silver-coated high strength copper alloy
- 6 nickel-coated high strength copper alloy

The "*" in the part numbers on page 1 shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.

Components are not neccesarily shown in sequence of manufacturing.

1/ Example: AWG 20, tin-coated copper wires; black, brown, red, orange and yellow component wires; white jacket: 44A1151-20-0/1/2/3/4-9

1/ see footer section on page 1