

APPLICATOR LOG SHEET

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LOG NUMBER	DESCRIPTION	REVISION
4- 576088-1	LEADMAKER, LD S/FEED MINI APP.	0

DESIGNED BY	CHECKED BY	APPROVED BY
23. 6.89 S.J.MASSIE	26. 3.92 J.GARDNER	30. 3.92 F.A.BACKHURST

EXPLODED VIEW	APPL INST	PRODUCT SPEC	APPLICATION SPEC
576066	AI 8025	108-3089	114-3011

*** R E M A R K S

BASED ON 1- 576088-9 REV J

PLEASE NOTE, IF A LUBRICATOR ASSEMBLY IS BEING USED ON THIS APPLICATOR THE P/N (FOR REFERENCE PURPOSE) IS 576633-1. LUBRICATING OIL FOR THIS ASSEMBLY IS P/N 576634-1.

+++ C R I M P I N G D A T A +++

	FROM	TO		FROM	TO	CRIMP	WIDTH	TYPE	
APPL. WIRE RANGE			AWG	0.50-	1.00	SQMM	INCH	MM	
APPL. INS RANGE	.063-	.083	INCH	1.60-	2.10	MM	INSUL	.155	3.94
							OTHER		SCROLL

STRIP LENGTH .197 INCH 5.00 MM

PAD/ITEM	PAD SIZE		C R I M P H E I G H T				W I R E S I Z E	
	INCH	MM	INCH	+/-	MM	+/-		
A	.3060	7.770	.054	.002	1.37	0.05	1.00	SQMM
B	.3100	7.870	.050	.002	1.27	0.05	0.75	SQMM
C	.3140	7.980	.046	.002	1.17	0.05	0.50	SQMM
D		6.220	UNUSED					

+++ TERMINALS APPLIED ON THIS APPLICATOR +++

PART	PART	WIRE RANGE	INSUL RANGE (DIA.)
NUMBER	DESCRIPTION	FROM TO	FROM TO

345953 3MM SOCKET

REVISION	REVISION RECORD	DATE	BY	ECN
1	AS DRAWN	23.06.89	SJM	
0	RELEASE FOR PROD.WITH CHANGE	30.03.92	SJM	T2720

**** P A R T S L I S T ****

ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
001	3- 576133-7	CRIMPER, WIRE 'F'	1	RECOMMENDED WEARING SPARE
002	2- 576689-5	CRIMPER SPACER	1	
003	5- 576247-8	CRIMPER, INSULATION, SCROLL	1	RECOMMENDED WEARING SPARE
004	238011-4	SPACER, BLOCK-CRIMPER	1	

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005	1- 576194-3	DEPRESSOR, SHEAR	1	
008	4- 576141-9	ANVIL	1	RECOMMENDED WEARING SPARE
009	1- 454276-2	FLOATING SHEAR, FRONT	1	RECOMMENDED WEARING SPARE
010	1- 690459-4	SHEAR HOLDER, FRONT	1	RECOMMENDED WEARING SPARE
011	690461-3	STOP, SHEAR	1	
012	5- 22280-0	COMP.SPRING (.24 OD X1.0L)	1	
019	2- 576128-0	STRIPPER	1	
020	692776-1	TERMINAL SUPPORT	1	
021	3- 22288-0	EXT.SPRING (.375 OD X 2.0)	1	PART OF BASIC APPLICATOR
022	576151-1	ANCHOR, SPRING	1	PART OF BASIC APPLICATOR
023	576180-2	FRONT STRIP GUIDE	1	PART OF BASIC APPLICATOR
024	576107-6	REAR STRIP GUIDE	1	
025	240792-1	DRAG, TERMINAL	1	PART OF BASIC APPLICATOR
026	690546-1	LEVER, DRAG RELEASE	1	PART OF BASIC APPLICATOR
027	1- 22284-1	COMP.SPRING (.48 OD X.75L)	2	PART OF BASIC APPLICATOR
028	2- 576688-5	DEPRESSOR, WIRE	1	
029	576107-7	STRIP GUIDE PLATE	1	
030	690430-1	BASE BLOCK ADJ.	1	PART OF BASIC APPLICATOR
031	576169-1	BLOCK, SCREW	1	PART OF BASIC APPLICATOR
032	576172-1	ADJUSTMENT SCREW	1	PART OF BASIC APPLICATOR
033	576146	BASE PLATE	1	PART OF BASIC APPLICATOR
034	1- 23147-2	SPRING, COMPRESSION	2	
035	576187-1	POST, RAM MOUNTING	1	PART OF BASIC APPLICATOR
036	22480-5	WAVE SPR.WASHER (.650"ID)	1	PART OF BASIC APPLICATOR
037	576256-9	DISC, WIRE	1	REWORK FROM BASIC PART
038	690142-3	DISC (INS CRIMP ADJ)	1	
039	690170-1	SPRING, COMPRESSION	2	PART OF BASIC APPLICATOR
040	23241-6	BALL, STEEL	2	PART OF BASIC APPLICATOR
042	690124-1	WASHER, RAM	1	PART OF BASIC APPLICATOR
043	576122	WASHER, LAMINATED	1	PART OF BASIC APPLICATOR
044	576173-1	RAM	1	PART OF BASIC APPLICATOR
045	690191-1	PLUG, NYLON	1	PART OF BASIC APPLICATOR
046	690402-3	BLOCK, INSUL.ADJ.	1	
047	22353-8	SLT.HD.SHL.D.SC (.187X.250)	1	PART OF BASIC APPLICATOR
048	690501-4	CAM (EARLY, POST-FEED)	1	
049	7- 21002-9	BUT.HD.SCR (5/16UNF X 1.0)	1	PART OF BASIC APPLICATOR
052	576119-2	LEVER, TERMINAL	1	PART OF BASIC APPLICATOR
053	576125	FEED FINGER HOLDER	1	PART OF BASIC APPLICATOR
054	691499-1	SPRING, FEED FINGER	1	PART OF BASIC APPLICATOR
055	690545-1	FEED FINGER PIN	1	PART OF BASIC APPLICATOR
056	690542-2	PAWL, FEED	1	PART OF BASIC APPLICATOR
057	7- 22846-0	COTTER PIN	1	PART OF BASIC APPLICATOR
058	576116-1	HOUSING, LDSF APPLICATOR	1	PART OF BASIC APPLICATOR
059	690714-4	RAM CAP	1	

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061	454398-2	ROD, FEED	1	PART OF BASIC APPLICATOR
062	240658-1	ROLLER, CAM	1	PART OF BASIC APPLICATOR
063	576171-4	PIN, CAM ROLLER	1	PART OF BASIC APPLICATOR
064	240632-1	SCREW, ADJUSTMENT	1	PART OF BASIC APPLICATOR
065	576121-1	PIVOT BLOCK	1	PART OF BASIC APPLICATOR
066	4- 576160-9	LEVER, INTERMEDIATE	1	PART OF BASIC APPLICATOR
067	576193-1	BUSHING	1	PART OF BASIC APPLICATOR
068	576120	SHAFT, PIVOT	1	PART OF BASIC APPLICATOR
069	576209-1	PLATE, ADJUSTING	1	PART OF BASIC APPLICATOR
070	22594-8	HEX.NUT(JAM) (1/2-20UNF)	1	PART OF BASIC APPLICATOR
071	690517-1	SPACER, ADJ.PLATE	1	PART OF BASIC APPLICATOR
072	576170-1	SPRING ASSIST	2	PART OF BASIC APPLICATOR
073	690614-1	STRIP GUIDE COVER	1	
075	811242-2	BUMPER,HOLD DOWN	1	
076	21018-5	HEX.NUT (6-32UNC)	1	
077	690753-1	SPACER, TONKER	1	
101	4- 21000-2	SOC.CAP SCR.(10UNFX1.75L)	2	PART OF BASIC APPLICATOR
102	4- 21000-1	SOC.CAP SCR.(10UNFX1.50L)	2	PART OF BASIC APPLICATOR
103	3- 21000-7	SOC.CAP SCR.(10UNFX.750L)	2	PART OF BASIC APPLICATOR
104	3- 21000-4	SOC.CAP SCR.(10UNFX.375L)	2	PART OF BASIC APPLICATOR
105	3- 21000-8	SOC.CAP SCR.(10UNFX.875L)	2	PART OF BASIC APPLICATOR
106	2- 21000-7	SOC.CAP SCR.(8UNC X.500L)	2	
107	2- 21002-2	BUT.HD.SCR.(8UNC X .500L)	1	PART OF BASIC APPLICATOR
108	2- 21000-6	SOC.CAP SCR.(8UNC X.375L)	2	PART OF BASIC APPLICATOR
109	2- 21002-1	BUT.HD.SCR.(8UNC X .375L)	1	PART OF BASIC APPLICATOR
110	2- 21000-8	SOC.CAP SCR.(8UNC X.625L)	1	PART OF BASIC APPLICATOR
112	1- 21000-3	SOC.CAP SCR.(4UNC X.250L)	2	PART OF BASIC APPLICATOR
113	7- 21000-9	SOC.CAP SCR.(4UNC X.188L)	1	
114	1- 21002-7	BUT.HD.SCR.(6UNC X .375L)	1	
117	3- 21016-1	RD.HD.SCREW(6UNC X 1.25L)	1	PART OF BASIC APPLICATOR
123	3- 21002-3	BUT.HD.SCR.(1/4UNC X.50L)	2	PART OF BASIC APPLICATOR
124	2- 21002-7	BUT.HD.SCR.(10UNF X.500L)	2	PART OF BASIC APPLICATOR
125	2- 21002-5	BUT.HD.SCR.(10UNF X.250L)	1	PART OF BASIC APPLICATOR
126	2- 21002-1	BUT.HD.SCR.(8UNC X .375L)	1	PART OF BASIC APPLICATOR
127	2- 21002-1	BUT.HD.SCR.(8UNC X .375L)	2	PART OF BASIC APPLICATOR
129	2- 21002-2	BUT.HD.SCR.(8UNC X .500L)	2	
133	21009-2	S/L SET SCR(1/4UNC X.25L)	1	PART OF BASIC APPLICATOR
134	3- 21000-4	SOC.CAP SCR.(10UNFX.375L)	1	PART OF BASIC APPLICATOR
135	1- 21000-8	SOC.CAP SCR.(6UNC X.250L)	2	PART OF BASIC APPLICATOR
138	21018-5	HEX.NUT (6-32UNC)	1	PART OF BASIC APPLICATOR
140	21057-2	SPRING LOCK WASHER (NO.4)	1	
141	21024-5	SPRING LOCK WASHER (NO.10)	4	PART OF BASIC APPLICATOR
142	21024-5	SPRING LOCK WASHER (NO.10)	2	PART OF BASIC APPLICATOR
143	21024-4	SPRING LOCK WASHER (NO.8)	2	PART OF BASIC APPLICATOR

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144	21024-4	SPRING LOCK WASHER (NO.8)	2	PART OF BASIC APPLICATOR
145	21024-4	SPRING LOCK WASHER (NO.8)	2	PART OF BASIC APPLICATOR
146	21057-2	SPRING LOCK WASHER (NO.4)	2	PART OF BASIC APPLICATOR
147	21024-4	SPRING LOCK WASHER (NO.8)	1	PART OF BASIC APPLICATOR
148	1- 21030-5	DOWEL PIN (.1875 X 1.0LG)	2	PART OF BASIC APPLICATOR
149	2- 21030-2	DOWEL PIN (.2500 X.750LG)	2	PART OF BASIC APPLICATOR
151	5- 21028-1	SLTD.SPR.PIN(.125 X.500L)	2	PART OF BASIC APPLICATOR
152	3- 21028-5	SLTD.SPR.PIN(.094 X.438L)	1	PART OF BASIC APPLICATOR
164	458109-1	WASHER, SPECIAL, ADJ. PLATE	1	PART OF BASIC APPLICATOR
165	576634-4	SPLIT RING	1	PART OF BASIC APPLICATOR

END OF APPLICATOR LOG SHEET