

REVISIONS					
ZONE	LTR	ECN	DESCRIPTION	DATE	APPROVED
	F	31897	REVISED & REDRAWN	2/14/89	MD
	G	33018	TOOL INFO. UP-DATE	8/30/90	RS
	H	34243	WAS: 010-0065-0000/0001	7/27/92	RS
	J	35165	MARKING WAS: MALCO	11/2/94	RS
	K	35307	MKG. UPDATE, FROM: MALCO TO: MICRODOT	2/8/94	SY

P/N.	MARKING
010-0065-0000	MICRODOT 010-0065-0000

4-1532129-3

MICRODOT P/NO. 010-0065-0000 ASTRO PRODUCTS P/NO. A 810-3 GAGE GO .016
NO GO .020

AFTER CRIMP TENSILE REQUIREMENTS (REF)	
WIRE TYPE	REQT
29 AWG-Cu WELD HARD DRAWN	7 LB. MIN.
7/38 AWG-Cu WELD ANNEALED	4 LB. MIN.
7/38 AWG-Cu WELD HARD DRAWN	7 LB. MIN.
71.0067" -Cu WELD ANNEALED	10 LB. MIN.
71.0067" -Cu WELD HARD DRAWN	15 LB. MIN.

- MARK AS SHOWN LOCATION IS OPTIONAL.
3. REQUIREMENTS FOR IN-COMING INSPECT ONLY:
- A) AFTER CRIMP TENSILE REQMT'S-USE PIN CONTACT, P/N 003-0807-0002, WIRE #209-3002-0102 & MUST HOLD 7LBS. MIN.
 - B) MAX. ALLOWABLE CONTACT T.I.R. .010 AFTER CRIMPING
2. AS SUPPLIED BY ASTRO TOOL, BEAVERTON, OREGON.
1. FOR USE ON ALL GOLDEN CRIMP CONTACTS.
- NOTES:

QTY.	PT. NO.	DESCRIPTION	ITEM NO.
PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		CONTRACT NO.	
FRACTIONS DECIMALS ANGLES		APPROVALS DATE	
± .XX ± ±		DRAWN <u>MARIA.S</u> 2/11/89	
± .XXX ±		CHECKED <u>MD</u> 13 Feb 89	
MATERIAL		PR. ENG. <u>[Signature]</u> 13 Feb 89	
FINISH		APPROVED	
NEXT ASSY		USED ON	
APPLICATION		DO NOT SCALE DRAWING	

MALCO A MICRODOT COMPANY, INC. 220 PASADENA AVE., SO. PASADENA, CALIF. 91030		CRIMP TOOL - GOLDEN CRIMP		PROD. CODE 936
		DRAWING NO. 010-0065-0000		CODE M
SIZE B	CODE IDENT NO. 98278	DRAWING NO. 010-0065-0000		
SCALE	SHEET 1 OF 1			

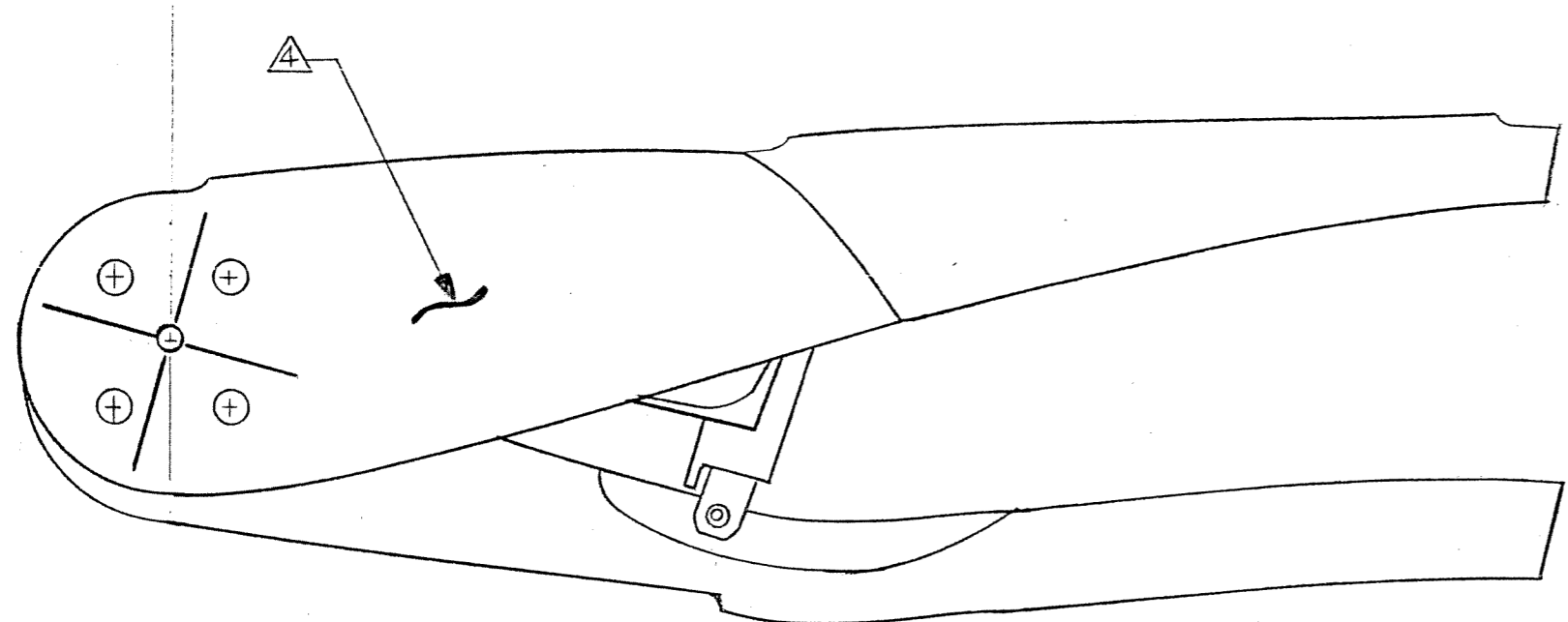
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REVISIONS					
ZONE	LTR	ECN	DESCRIPTION	DATE	APPROVED
	F.	31897	REVISED & REDRAWN	2/14/89	MD
	G	33018	TOOL INFO. UP-DATE	8/30/90	PS
	H	34243	REV UPDATE	7/27/92	PS
	J	35165	UPDATE REV. LETTER	11/2/94	PS
	K	35307	MKG. UPDATE FROM MALCO TO MICRODOT	2/5/95	ST



MICRODOT P/NO. 010-0065-0000 ASTRO PRODUCTS P/NO. A 810-3 GAGE
 GO -.016 NO GO .020

4-1532129-3

NOTES:
 1. FOR USE ON ALL GOLDEN CRIMP CONTACTS.
 2. AS SUPPLIED BY ASTRO TOOL, BEAVERTON, OREGON.

QTY.	PT. NO.	DESCRIPTION	ITEM NO.
PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± .XX ± ± .XXX ±		CONTRACT NO.	
MATERIAL		APPROVALS	DATE
FINISH		CHECKED MD	2/1/89
NEXT ASSY		PR. ENG. [Signature]	13 Feb 89
USED ON		APPROVED	
APPLICATION		MALCO A MICRODOT COMPANY, INC. 220 PASADENA AVE., SO. PASADENA, CALIF. 91030	
DO NOT SCALE DRAWING		SIZE B	PROD. CODE 936 CODE CD CRIMP TOOL - GOLDEN CRIMP CODE IDENT NO. 98278 DRAWING NO. 010-0065-0000

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