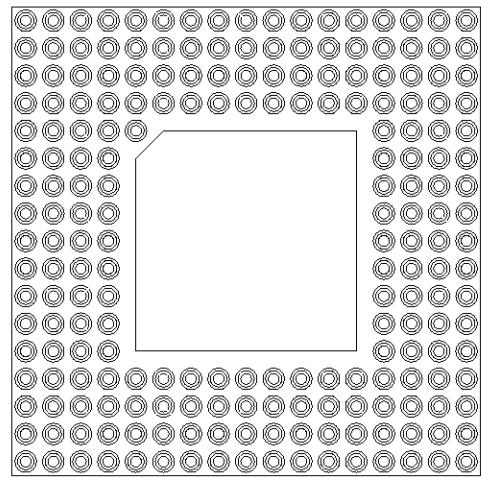


DRAWING NO

C - 345631



209 positions

Ech. 1:1

NOTE :

1. MATERIAL

- INSULATOR : GLASSFILLED THERMOPLASTIC POLYESTER
- SOLDER TAIL SLEEVE : BRASS
- PRESS-FIT SLEEVE : PHOSPHOR BRONZE
- CLIP : STAMPED BERYLLIUM COPPER

2. SLEEVE PLATING:

- PREFIX "0-" AND "2-": 5µm Sn/Pb OVER 2-3µm Ni
- PREFIX "1-" AND "3-": 0.25µm Au OVER 2-3µm Ni
- PREFIX "4-" AND "5-": 3µm Sn/Pb OVER 2-3µm Ni

3. INNER CONTACT PLATING

- SUFFIX "-1" 0.25µm 18c. Au
 - SUFFIX "-3" 0.75µm 18c. Au
 - SUFFIX "-4" 0.75µm 24c. Au
 - SUFFIX "-5" 5µm MIN. Sn/Pb **
 - SUFFIX "-6" 0.1µm FLASH 24c. Au
 - SUFFIX "-7" 0.60µm 18c. Au
- ** ONLY WITH PREFIX "0-", "2-", "4-" AND "5-"

4. INNER SPRING CONTACT ACCEPT Ø 0.40 TO 0.56

OR RECTANGULAR PIN 0.25 x 0.45

5. INSERTION CHARACTERISTICS:

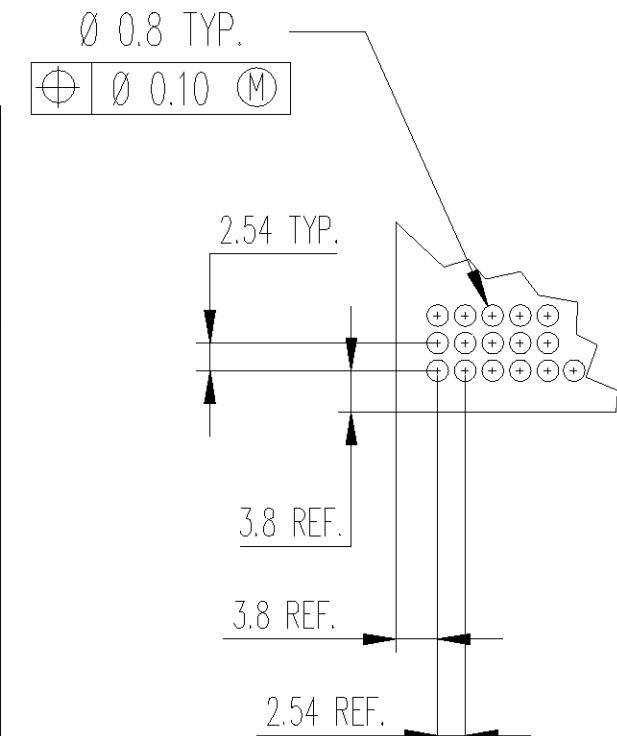
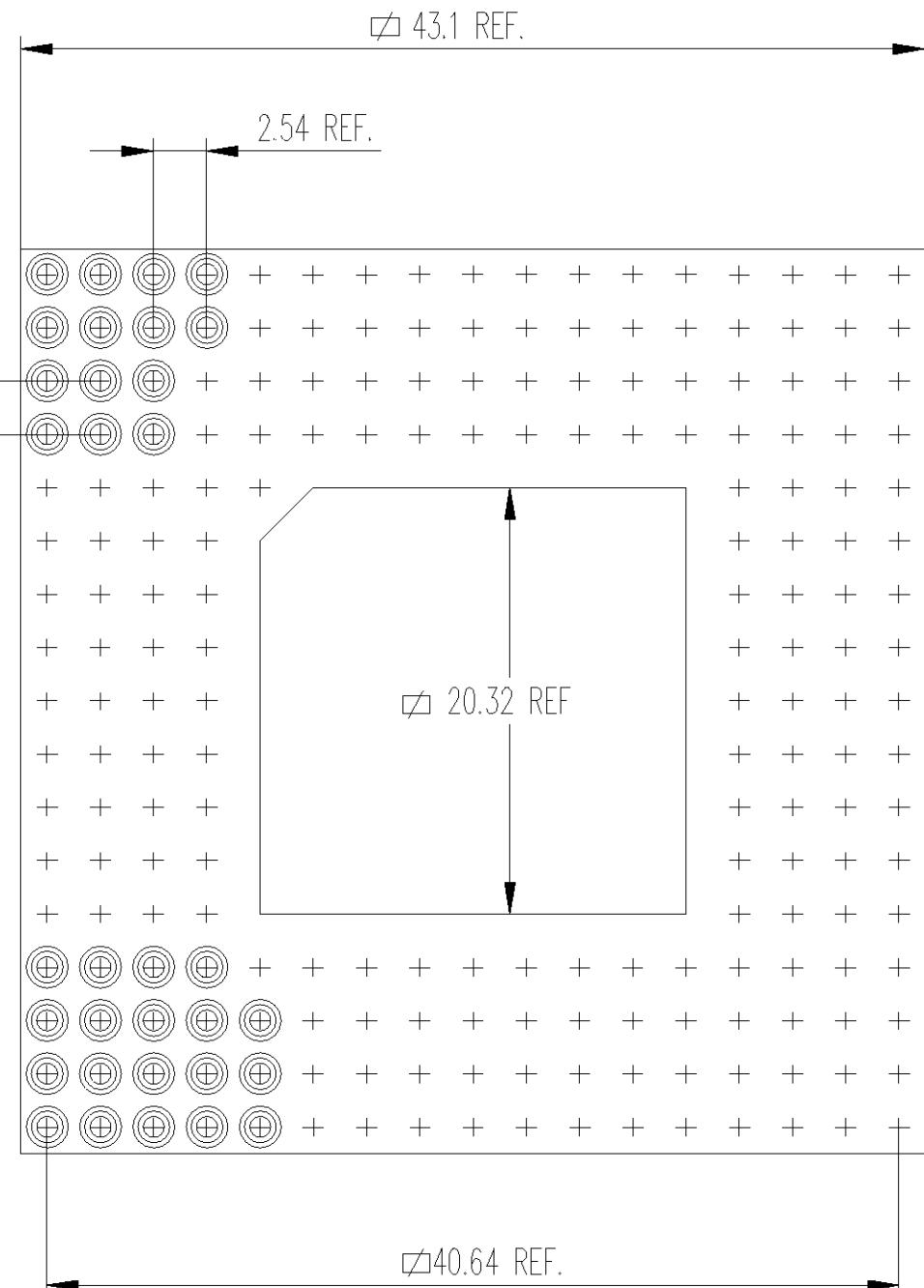
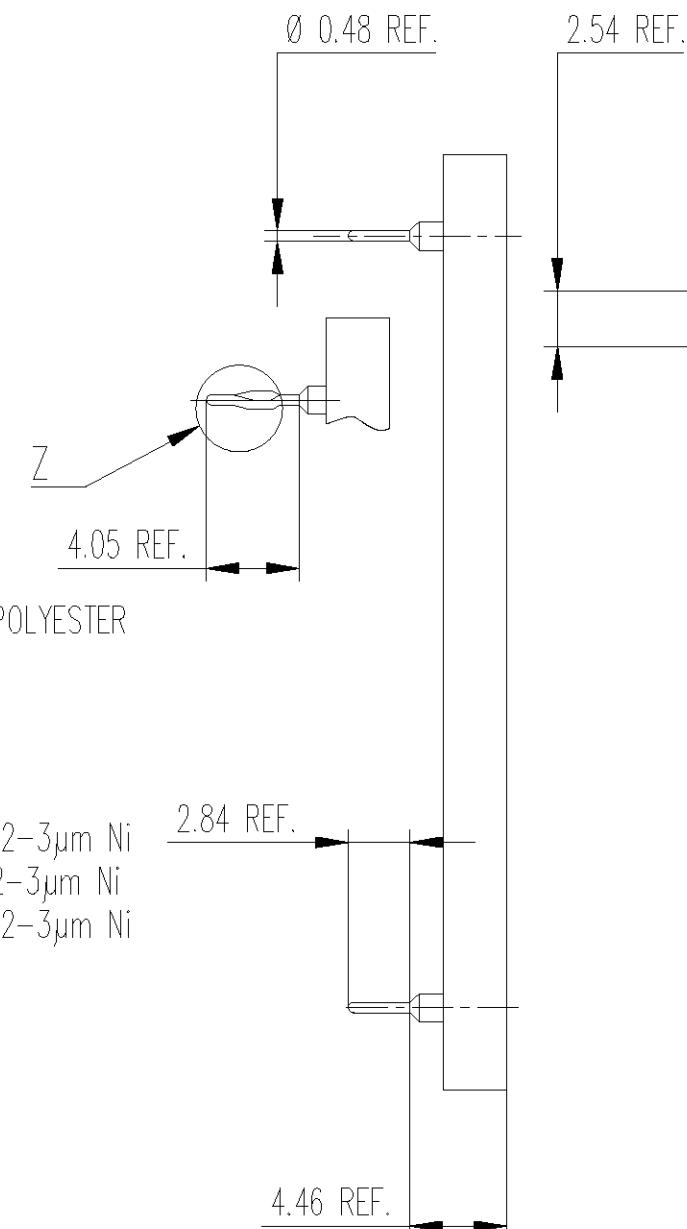
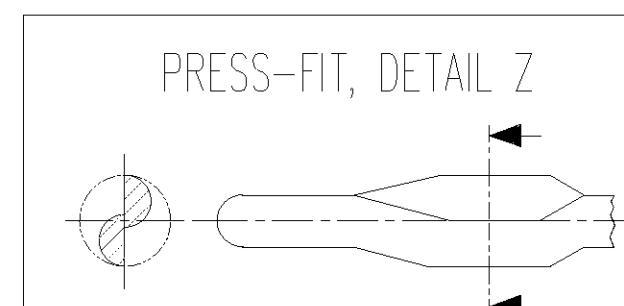
- PREFIX "0-", "1-" AND "4-": VERY LOW FORCE
- PREFIX "2-", "3-" AND "5-": ULTRA LOW FORCE

6. MECHANICAL DATA WITH A Ø 0.43 TEST PIN :

VLI ULI

- MAX. INSERTION FORCE : 0.7N 0.2N
- MIN. EXTRACTION FORCE : 0.1N 0.05N
- MECHANICAL LIFE : 100 CYCLES MIN.

WAS 700-209-17-0-CC AND CCAP

RECOMMENDED P.C.
BOARD PATTERNPREFIX : "4-" AND "5-"
RECOMMENDED PCB FINISHED
HOLE SIZE Ø 0.60 +/- 0.05

DIMENSIONS	mm					DRAWN S.CHANDEVault 21 JUL 99	THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM DSM SWITZERLAND.			
						CHECKED A. BOLIS 21 JUL 99				
SURFACE TEXTURE	N7 (✓)					APPROVED				
CONCENTRICITY	0.15	O	NEW CAD DRAWING			CUSTOMER DRAWING FOR REFERENCE ONLY				
PRODUCT SPEC.	P REV	ECN	DRWN	DATE	APVD	NAME OPEN FRAME PGA 17 x 17, 209 SOCKETS				
AMP	DSM DECOLLETAGE SA SAINT-MAURICE CH 1890 SAINT-MAURICE (VS)				LOC EK	SCALE 2/1	SIZE A4	DRAWING NO C - 345631	SHEET 1 of 1	REVISION O