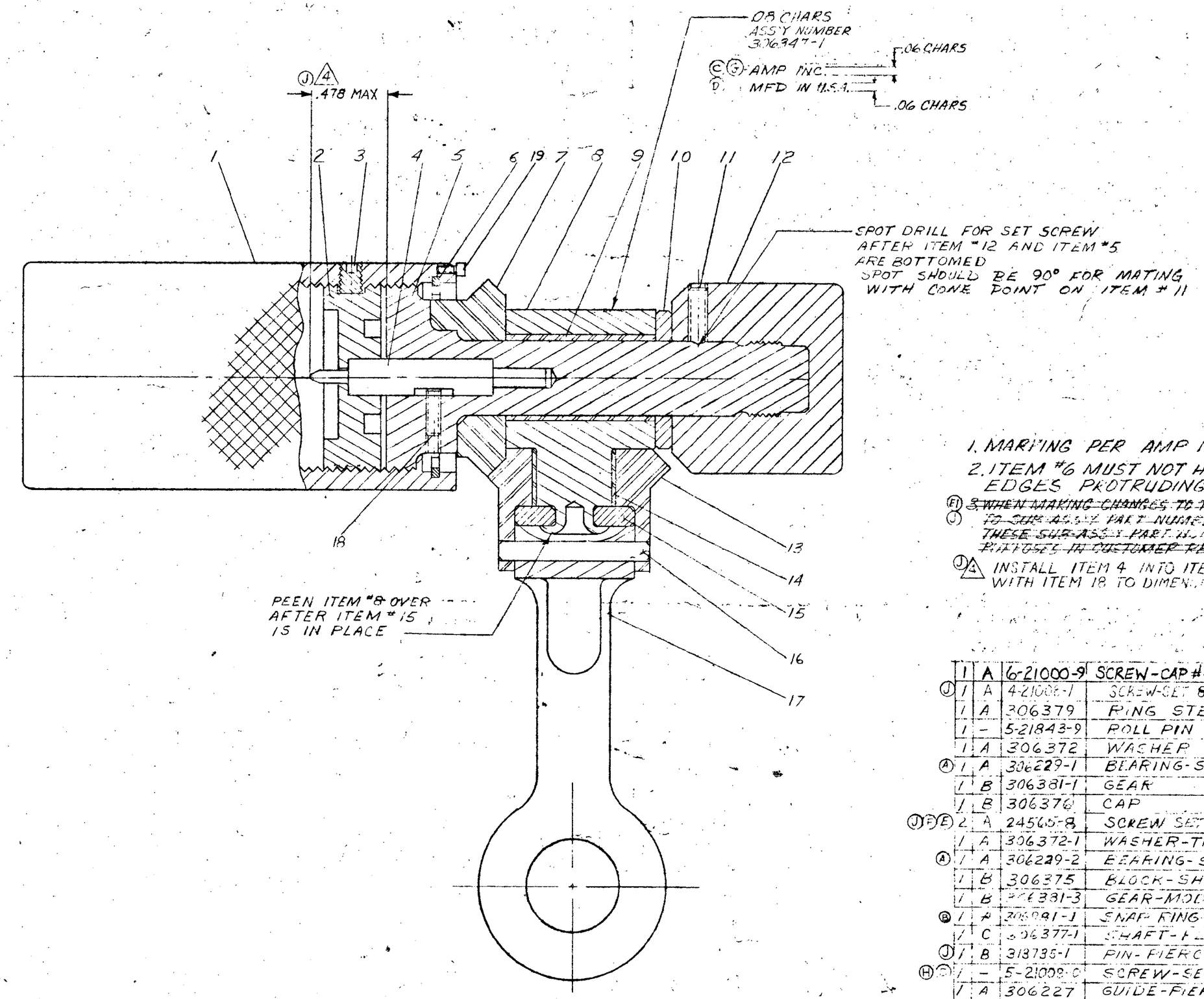
DRAWING MADE IN AMERICAN PROJECTION

NUMBER 306347-1



1. MARKING PER AMP 115-67-2.
2. ITEM #6 MUST NOT HAVE SHARP EDGES PROTRUDING
(E1)(J) ~~3. WHEN MAKING CHANGES TO THIS DRAWING REFER TO SUB ASS'Y PART NUMBERS [illegible] THESE SUB-ASS'Y PART [illegible] PURPOSES IN CUSTOMER REPAIR ONLY.~~
(J)(4) INSTALL ITEM 4 INTO ITEM 5 AND SECURE WITH ITEM 18 TO DIMENSION SHOWN.

	1	A	6-21000-9	SCREW-CAP #4-40 x .125	
(J)	1	A	4-21008-1	SCREW-SET 8-32 X .31 NYLOK	
	1	A	306379	RING STEM	
	1	–	5-21843-9	ROLL PIN	
	1	A	306372	WASHER	
(A)	1	A	306229-1	BEARING-SLEEVE	14
	1	B	306381-1	GEAR	13
	1	B	306376	CAP	12
(J)(F)(E)	2	A	24565-8	SCREW SET 10-32 X .38 3 LF LOCK	11
	1	A	306372-1	WASHER-THRUST	10
(A)	1	A	306229-2	BEARING-SLEEVE	9
	1	B	306375	BLOCK-SHAFT	8
	1	B	306381-3	GEAR-MODIFIED	7
(B)	1	A	306981-1	SNAP RING-SPECIAL	6
	1	C	306377-1	SHAFT-PLUG	5
(J)	1	B	313735-1	PIN-PIERCER	4
(H)(E)	1	–	5-21008-0	SCREW-SET	3
	1	A	306227	GUIDE-PIERCER	2
	1	B	306225-1	NUT-BREECH	1
	-1	DWG SIZE	NUMBER	NAME	REMARKS / ITEM NO.

REF 3844-06-SK 54

LTR	REVISION RECORD	ECA	DR / CHK	DATE
L	REV PER ECN A-[illegible]			2/71
K	E[illegible] - 207[illegible]			
J	REV PER ECN M-[illegible]			
H	REV PER ECN D-9854			
G	REV PER ECN D-[illegible]			
E	REV PER ECN [illegible]			
E1	[illegible] PER ECN [illegible]-7638			
[illegible]	[illegible]			
[illegible]	[illegible] ECN [illegible]			
[illegible]	[illegible]			
[illegible]	[illegible]			

LTR	REVISION RECORD	ECN	DR / CHK	DATE
M	REV PER 2000-107-94		B.J.	10/[illegible]
[illegible]	[illegible]			

REQUIRED PER ASSEMBLY

DESCRIPTION

MATERIAL —//—
HEAT TREAT —//—
COATING OR PLATING —//—
WIRE RANGE —//—
AREA —//—
UNLESS OTHERWISE SPECIFIED: REMOVE BURRS, BREAK SHARP EDGES .015 R. MAX. FRACTIONS: ± 1/64 DECIMALS: .00 = ± .02 .000 = ± .005 .0000 = ± .0005 ANGLES: ± 0° 30'
CLASS —//—
TYPE HOT STICK TOOL
DR [illegible] 9-26-[illegible]
FIRST USED [illegible]
CHK [illegible] 10-4-[illegible]
PPP —//—
APP
REL [illegible]
SCALE 2:1
NAME GEAR CAP ASSEMBLY
AMP INCORPORATED HARRISBURG PENNA
C NO 306347-1 M

DIMENSIONS IN INCHES DO NOT SCALE PRINT

AMP 1[illegible] REV 7/65