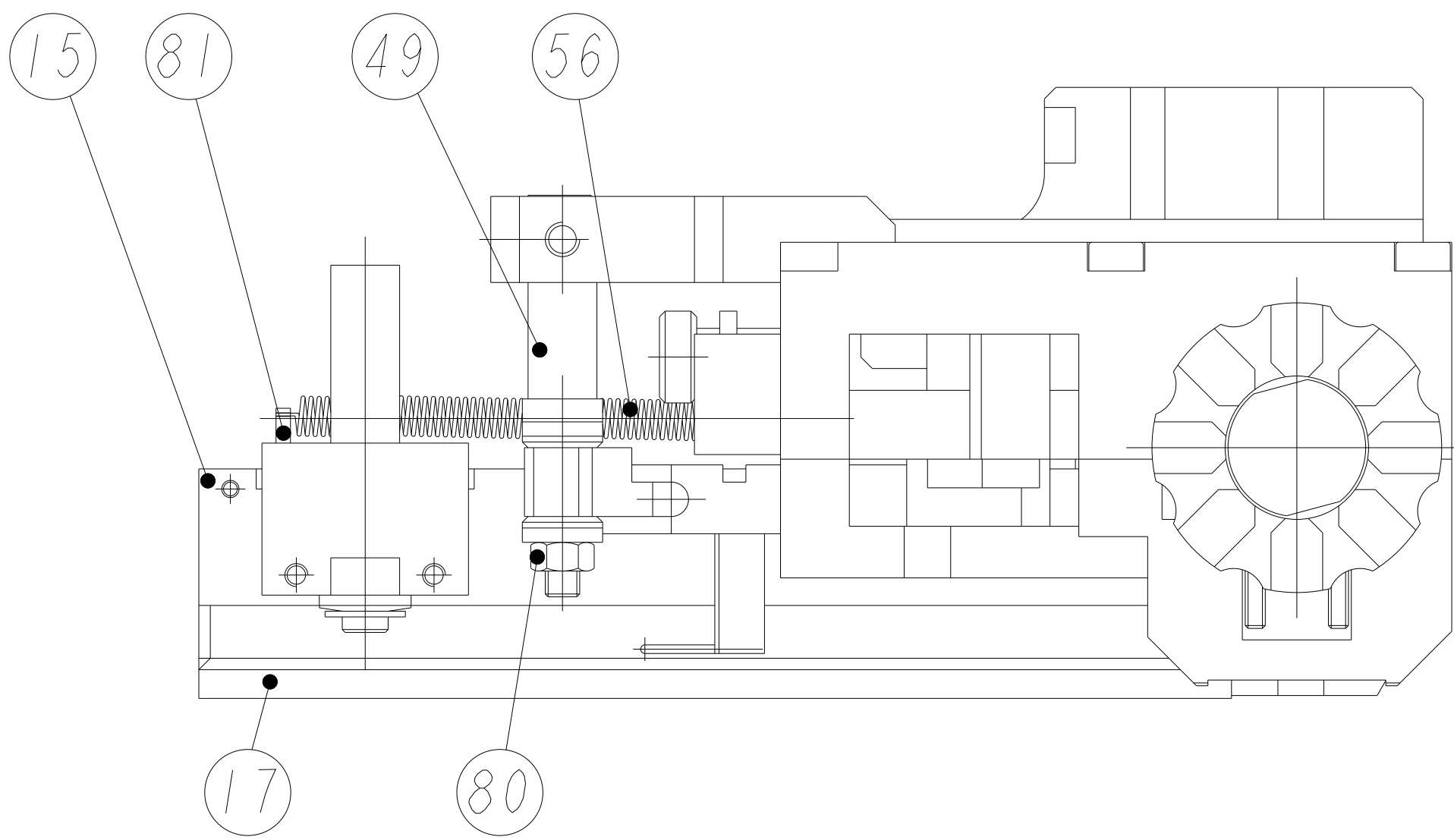
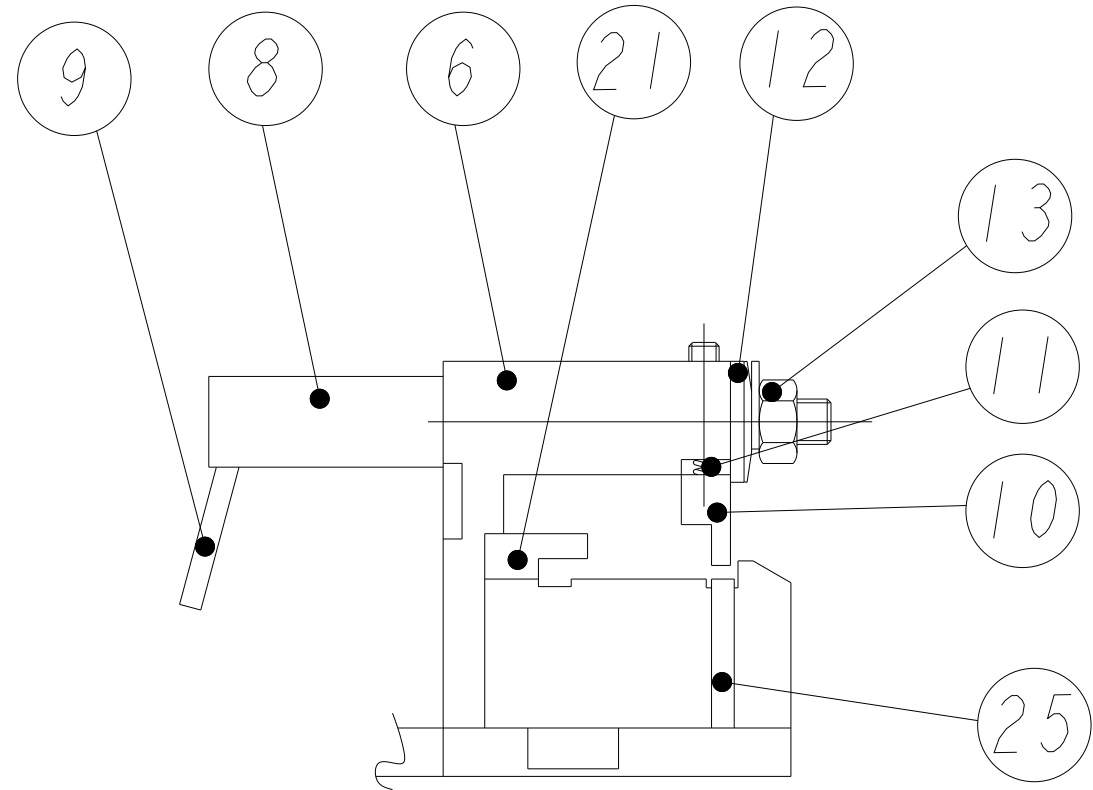
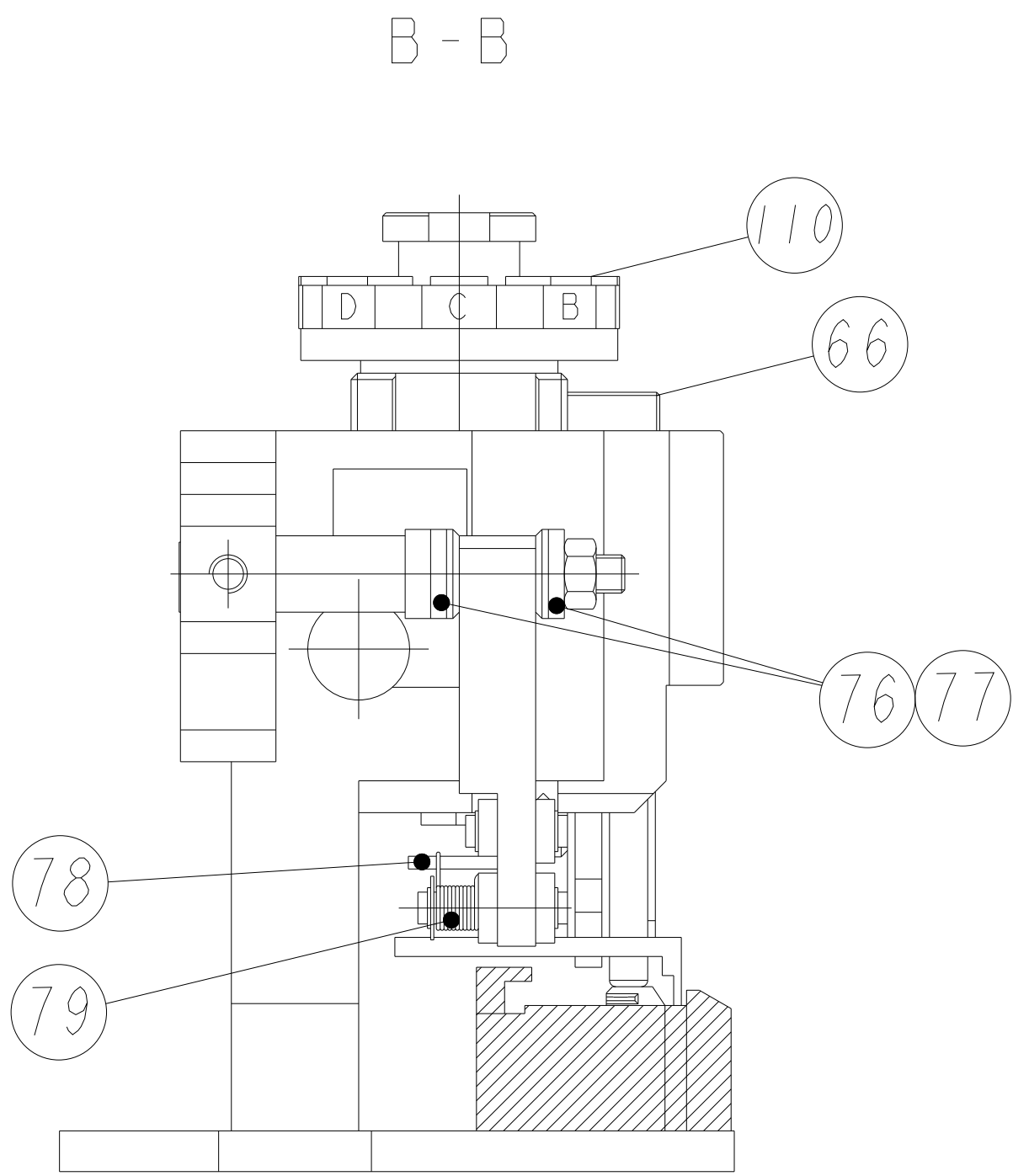
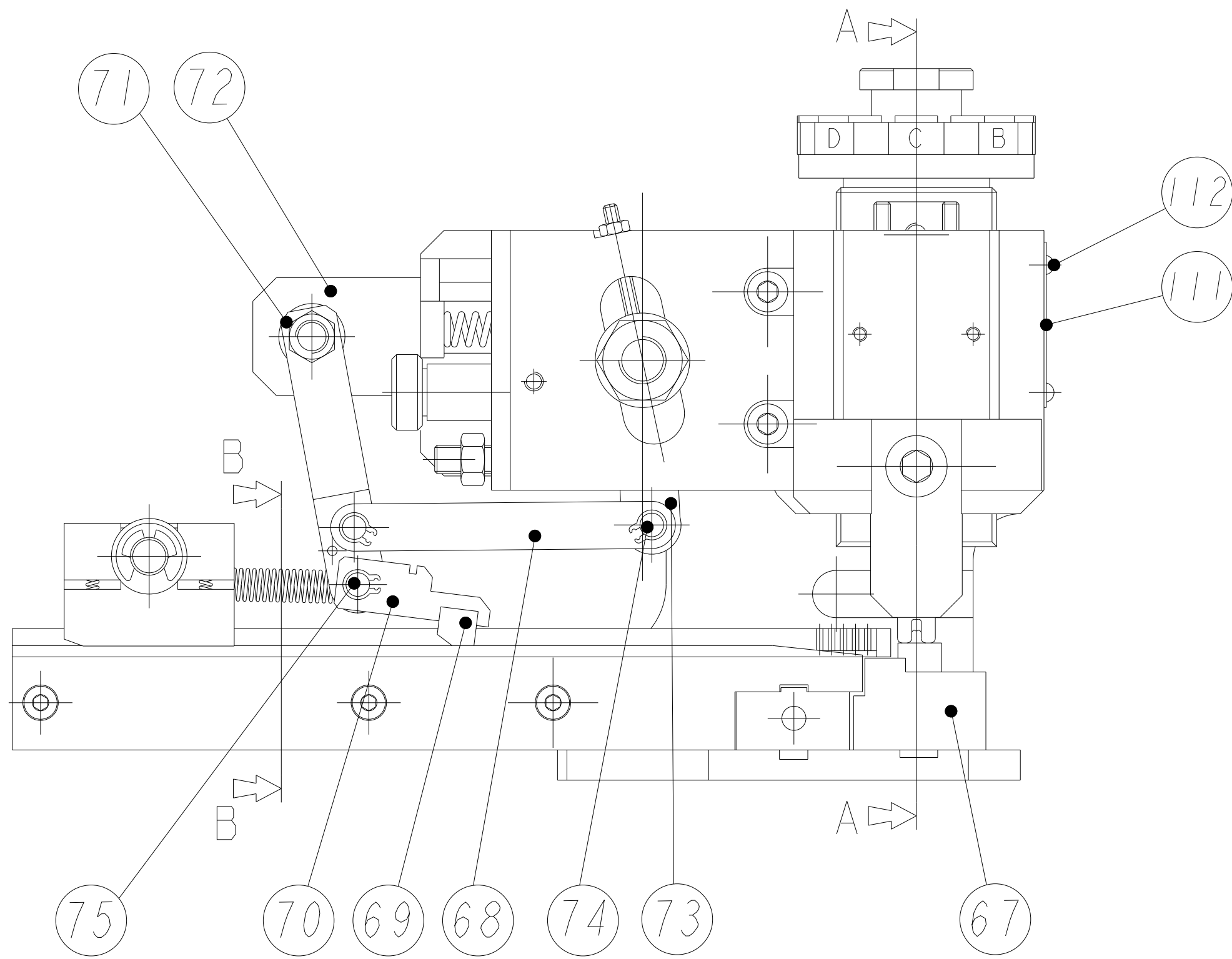
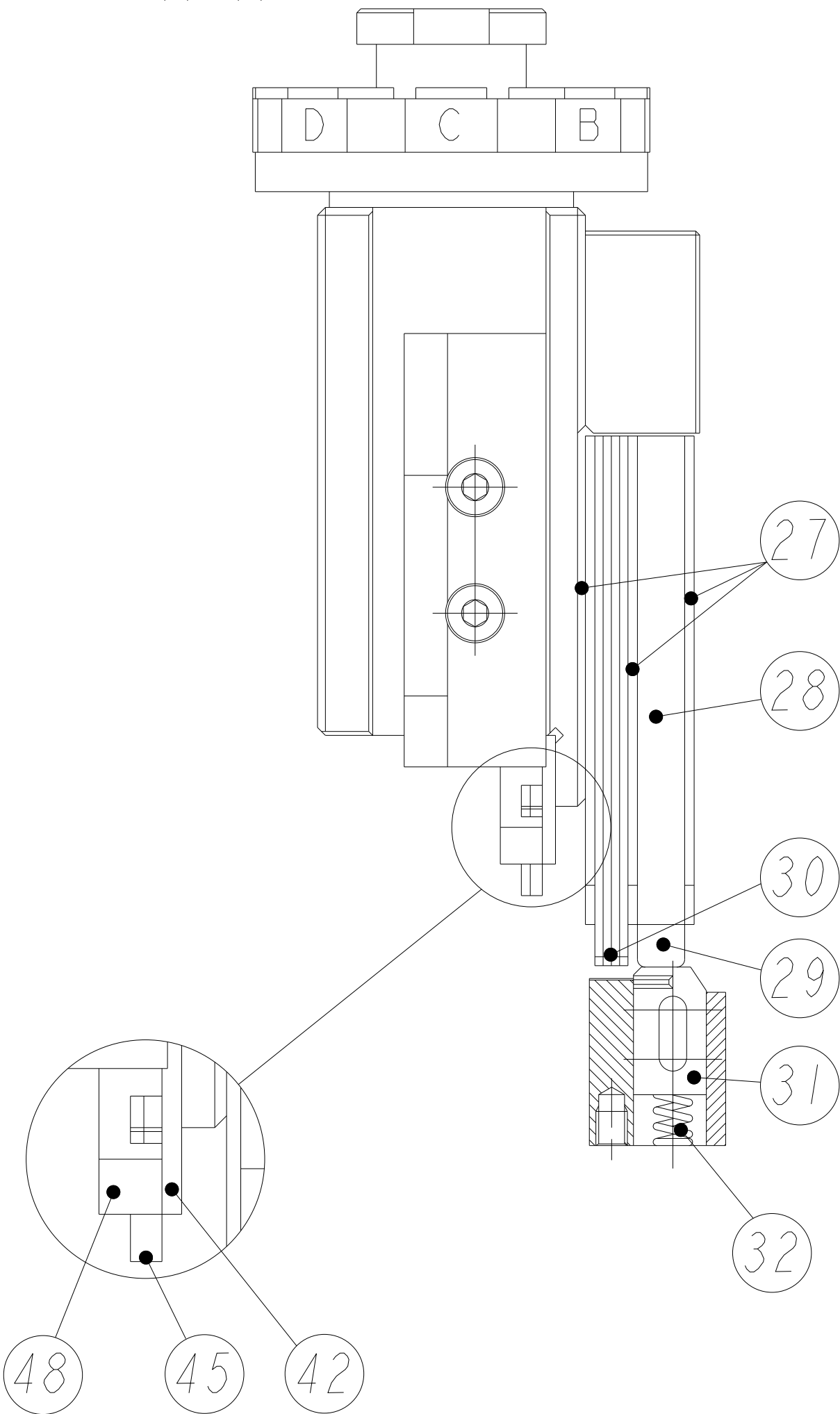




A - A



NOTE:
Bemerkung:

MODU .050-CONTACT: 487547, 487923, 487940/ 487523
Modu .050-Kontakt: 487547, 487923, 487940/ 487523

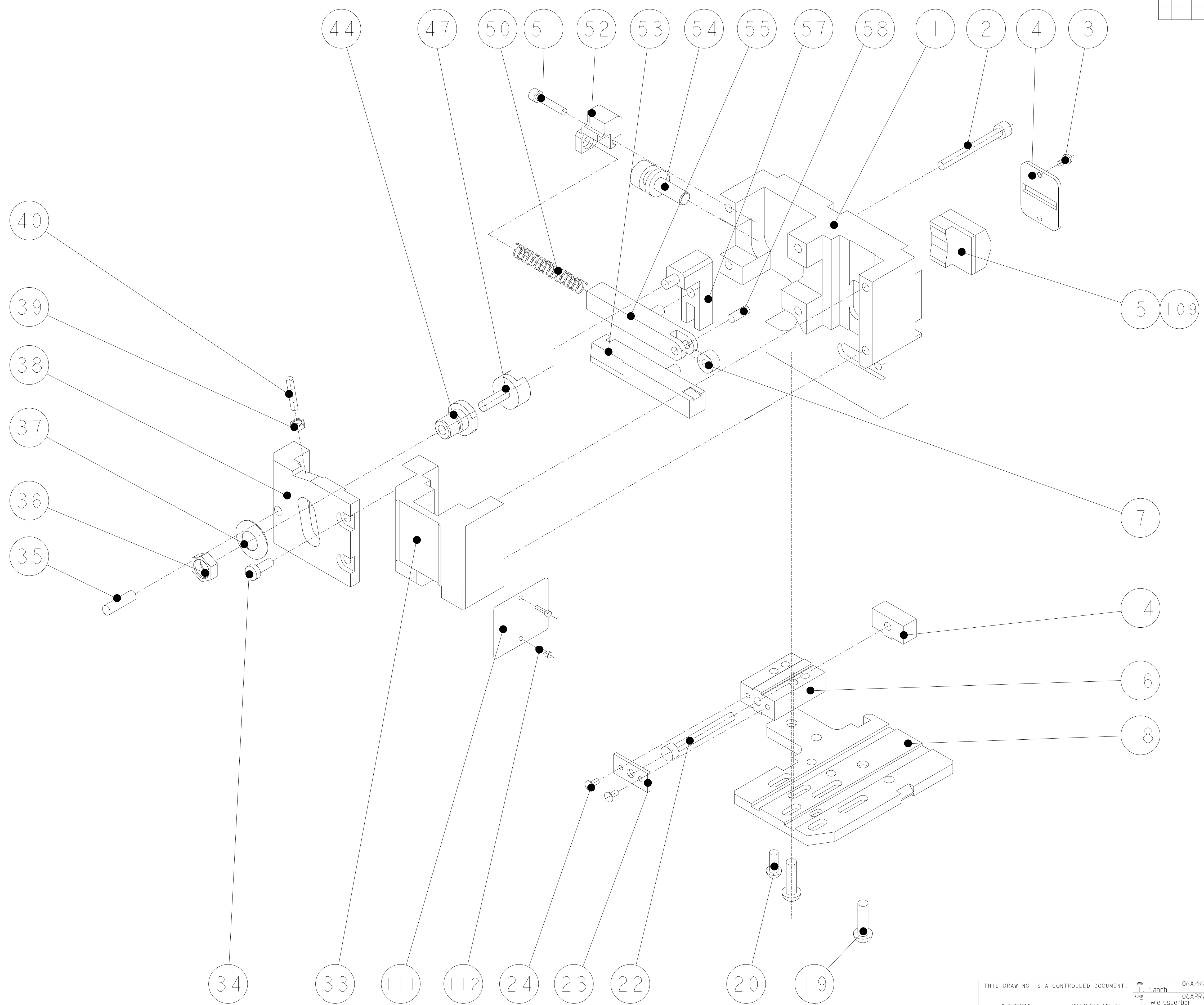
VIEW POSITION 110 DOES NOT MATCH THE ORIGINAL.
SEE DRAWING 1-879103-1.
Ansicht Position 110 nicht Detailgetreu.
Siehe Zeichnung 1-879103-3.

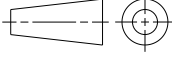
FFC APPLICATOR TEST REPORT:
FFC APPLICATOR ACCEPTANCE ACCORDING TO
FFC_APPLICATOR_TEST_REPORT

LINK:<https://doclink.connect.te.com/Thingworx/Runtime/index.html#mashup=DSD.DeliverableRetrieval.Mashup&deliverableId=00000000000031C7629112000006905A&forceDownload=true>

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. Sandhu 06APR2010	TE Connectivity	
DIMENSIONS:		CHK T. Weissgerber 06APR2010		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. Weissgerber 06APR2010	NAME	
	0 PLC	PRODUCT SPEC	FFC APPLICATOR, MODU .050 FFC Applikator, Modu .050	
	1 PLC	APPLICATION SPEC		
	2 PLC	116-1600B		
MATERIAL	FINISH	WEIGHT	SIZE	RESTRICTED TO
-	-	4.200 kg	A 00779 C=3-528441-9	-
CUSTOMER DRAWING			SCALE	SHEET
			1:1	1 of 7
				REV E2

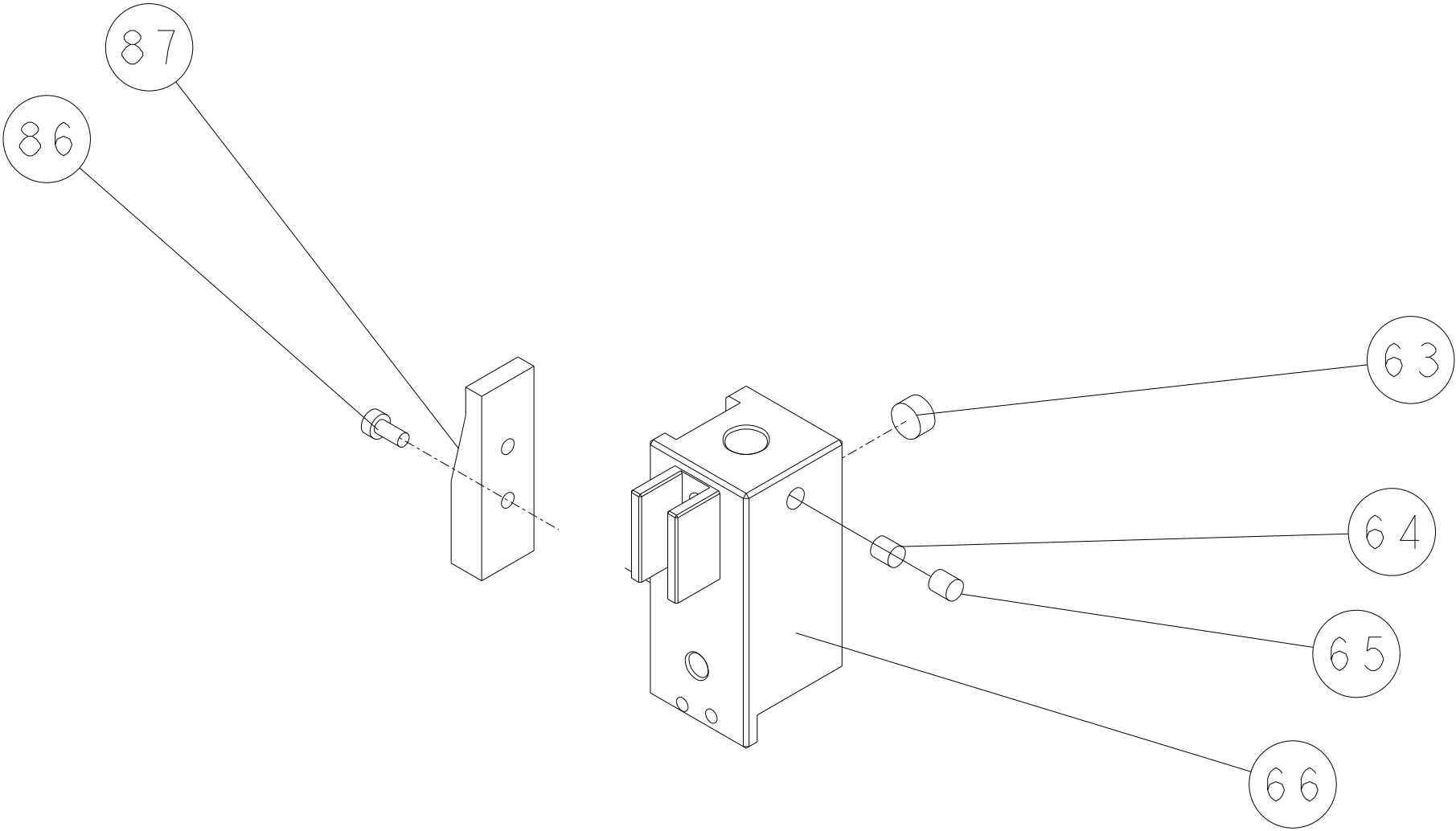
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1			

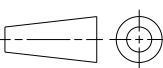


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. Sandhu	06APR2010	 TE Connectivity	
		CHK T. Weissgerber	06APR2010		
DIMENSIONS:		APVD T. Weissgerber	06APR2010	NAME	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC		FFC APPLICATOR, MODU .050	
	0 PLC ±	APPLICATION SPEC		FFC Applikator, Modu .050	
	1 PLC ±	SEE SHEET 1		SIZE CAGE CODE DRAWING NO	
	2 PLC ±	WEIGHT		1A 00779 C=3-528441-9	
	3 PLC ±	CUSTOMER DRAWING		RESTRICTED TO	
	4 PLC ±			SCALE 1:1 SHEET 2 OF 7 REV E2	
MATERIAL	FINISH				
-	-				

REVISIONS

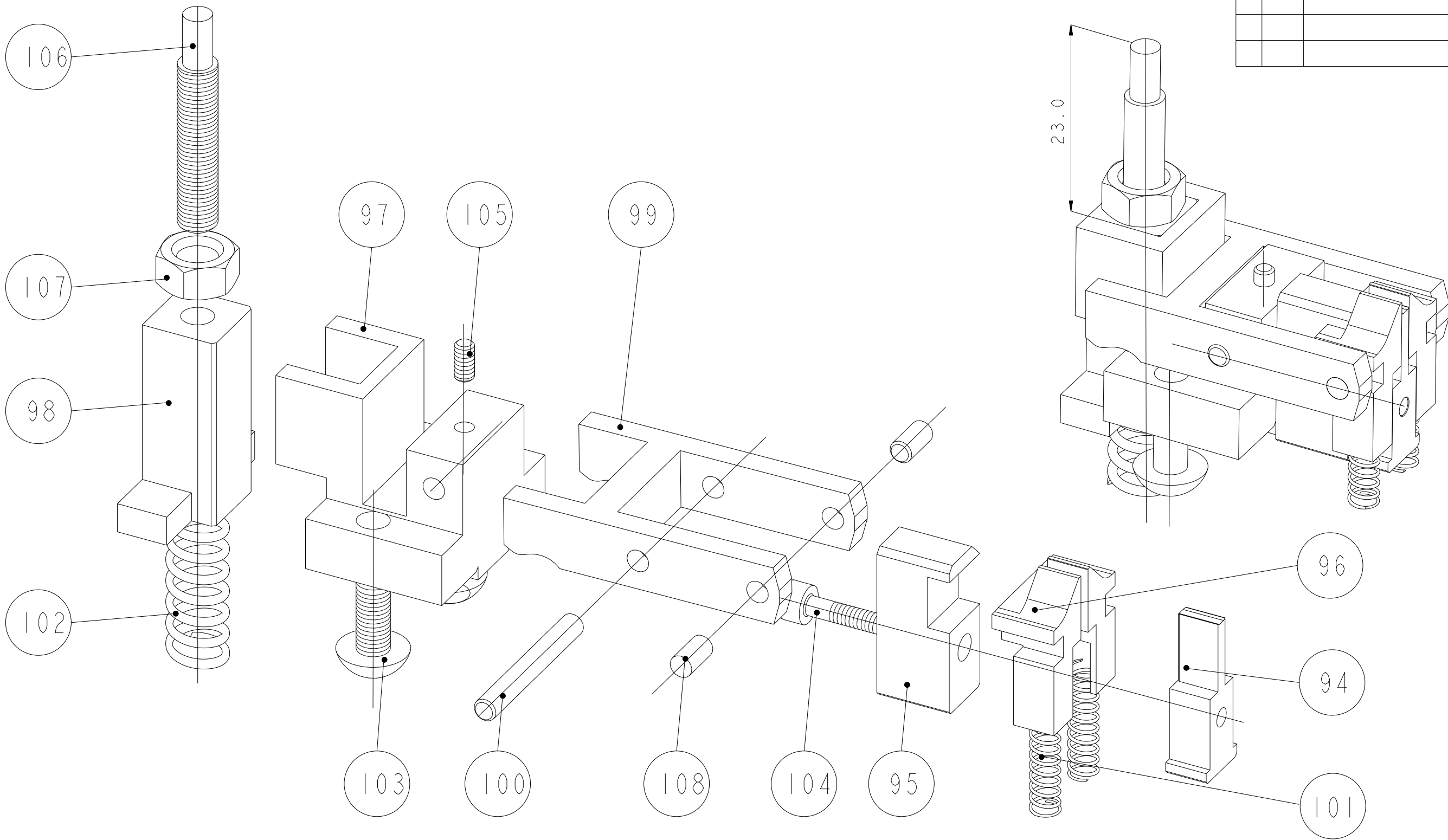
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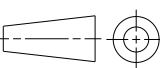


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. Sandhu06APR2010		TE Connectivity			
DIMENSIONS: mm		CHK T. Weissgerber06APR2010					
		APVD T. Weissgerber06APR2010					
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME FFC APPLICATOR, MODU .050 FFC Applikator, Modu .050			
		0 PLC ±-					
		1 PLC ±-					
		2 PLC ±-					
MATERIAL - -		3 PLC ±-		SIZE CAGE CODE DRAWING NO RESTRICTED TO			
		4 PLC ±-					
		ANGLES ±-					
		SEE SHEET 1					
FINISH - -		APPLICATION SPEC		A300779©-3-528441-9			
		- SHEET 1					
		WEIGHT					
CUSTOMER DRAWING		SCALE		SHEET 3 OF 7		REV E2	

REVISIONS

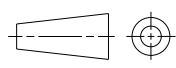
P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1	SEE SHEET 1		



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. Sandhu	06APR2010	 TE Connectivity	
		CHK T. Weissgerber	06APR2010		
		APVD T. Weissgerber	06APR2010		
		PRODUCT SPEC			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME FFC APPLICATOR, MODU .050 FFC Applikator, Modu .050	
	0 PLC	±		SIZE A3	
	1 PLC	±		CAGE CODE 00779	
	2 PLC	±		DRAWING NO C-3-528441-9	
	3 PLC	±		RESTRICTED TO -	
	4 PLC	±			
	ANGLES	±			
MATERIAL -		FINISH -		SCALE	
				SHEET 4 OF 7	
				REV E2	
				CUSTOMER DRAWING	

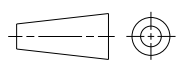
				REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
		SEE SHEET 1					

32	1	3-523724-0	SPRING DIE CUT OFF	X	
31	1	523725-9	BLOCK DIE CUT OFF	X	X
30	1	6-523725-0	CRIMPER SET, 4 PCS	X	X
29	1	2-523724-7	MOVABLE PUNCH	X	
28	1	2-523724-6	PUNCH SUPPORT	X	
27	2	2-523724-5	COVER PUNCH	X	
25	1	523752-7	GUIDE	X	
24	2	523724-3	SCREW M3X6	X	
23	1	2-523724-2	PLATE	X	
22	1	523724-2	SCREW M5X45	X	
21	1	523725-6	GUIDE	X	
20	2	2-523724-0	SCREW M5X10	X	
19	2	1-523724-9	SCREW M6X16	X	
18	1	1-523724-8	PLATE BASE	X	
17	1	523725-5	FRONT GUIDE	X	
16	1	1-523724-6	GUIDE PLATE SUPPORT	X	
15	1	523725-4	DOWN GUIDE	X	
14	1	1-523724-4	ADJUSTMENT BLOCK	X	
13	1	1-523793-4	NUT M5	X	
12	1	1-523724-2	CLUTCH SPACER	X	
11	1	1-523724-1	CLUTCH SPRING	X	
10	1	1-523724-0	TERMINAL CLUTCH, PLASTIC	X	
9	1	523724-9	PIN D. 3X25	X	
8	1	523724-8	CLUTCH LEVER	X	
7	1	523724-7	FEED ROLLER	X	
6	1	523724-6	CLUTCH SUPPORT	X	
5	1	523724-5	COUNTER	X	
4	1	523724-4	COUNTER COVER	X	
3	2	523724-3	SCREW M3X6	X	
2	6	523724-2	SCREW M5X45	X	
1	1	523724-1	FRAME	X	
POS	QTY	TE P/N	DESCRIPTION	S=Spare Parts W=Wear Parts	W

DIMENSIONS:		DWN	28JUN2005	MATERIAL	FINISH	
mm		H. Kreuzer	28JUN2005	-		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK	28JUN2005	 TE Connectivity		
		H. Kreuzer	28JUN2005			
		APVD	28JUN2005			
		H. Kreuzer	28JUN2005			
0 PLC ±		PRODUCT SPEC		NAME		
1 PLC ±		-		FFC APPLICATOR, MODU .050		
2 PLC ±		APPLICATION SPEC		FFC Applikator, Modu .050		
3 PLC ±		SEE SHEET 1		SIZE	CAGE CODE	DRAWING NO
4 PLC ±		WEIGHT SEE SHEET 1		A 4	00779	©-3-528441-9_C
ANGLES ±		CUSTOMER DRAWING		SCALE	SHEET	REV
				1:1	5 OF 7	E2

			REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD
		SEE SHEET 1					

73	1	7-523724-1	FEED LEVER	X	
72	1	7-523724-0	REAR SUPPORT	X	
71	1	6-523724-9	LEVER	X	
70	1	6-523724-8	FINGER SUPPORT	X	
69	1	6-523724-7	FEEDING FINGER	X	X
68	1	6-523724-6	LEVER	X	
67	1	6-523724-5	FRONT DIE CUT OFF	X	X
66	1	9-523724-9	RAM	X	
65	1	6-523724-3	SCREW M6X6	X	
64	1	6-523724-2	BRASS RING	X	
63	1	6-523724-1	MAGNET	X	
58	1	5-523724-6	PIN 5X12	X	
57	1	5-523724-5	FEED EQUALIZER	X	
56	1	5-523724-4	SPRING FINGER	X	
55	1	5-523724-3	FEED LEVER	X	
54	1	5-523724-2	FEED ADJUSTMENT SCREW	X	
53	1	5-523724-1	FEED SMALL BLOCK	X	
52	1	5-523724-0	BRACKET	X	
51	2	4-523724-9	SCREW M4X20	X	
50	1	4-523724-8	SPRING FEED	X	
49	1	4-523724-7	PIN	X	
48	1	4-523724-6	CENTER SUPPORT	X	
47	1	4-523724-5	PIN FOR LEVER FEED	X	
45	1	5-523793-6	CENTER CONTACT	X	
44	1	4-523724-2	THREADED BUSH	X	
42	1	4-523724-0	SPACER 968987, 1452128	X	
40	1	3-523724-8	SCREW M4X30	X	
39	1	3-523724-7	NUT M4	X	
38	1	3-523724-6	FEEDING COVER	X	
37	1	3-523724-5	BELLEVILLE WASHER	X	
36	1	3-523724-4	NUT M12	X	
35	1	3-523724-3	SCREW M6X20	X	
34	2	3-523724-2	SCREW M5X12	X	
33	1	3-523724-1	COVER	X	

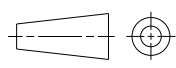
© 2020 TE Connectivity. All Rights Reserved.	DIMENSIONS:		DWN	28JUN2005	MATERIAL	-	FINISH	-			
	mm		CHK	28JUN2005	 TE Connectivity						
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	28JUN2005							
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC	-							
			SEE SHEET 1		NAME	FFC APPLICATOR, MODU .050 FFC Applikator, Modu .050					
		WEIGHT SEE SHEET 1		SIZE	A 4	CAGE CODE	00779	DRAWING NO	©-3-528441-9	RESTRICTED TO	-
		CUSTOMER DRAWING			SCALE	1:1	SHEET	6 OF 7	REV	E2	

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1			

112	1	2168078-1	SCREW, DRIVE, ROUND HD, METALLIC	X	
111	1	9-519637-1	PLATE, IDENTIFICATION	X	
110	2	1-879103-1	DISC ADJUSTABLE -F	X	
109	1	3-523793-7	COUNTER SPACE	X	
108	2	2-523793-7	PIN D. 3X6	X	
107	1	1-523793-4	NUT M5	X	
106	1	1-523725-5	SPECIAL SCREW M5X30	X	
105	1	2-523793-6	SCREW M3X5	X	
104	1	2-523793-5	SUPPORT CONTACT SCREW	X	
103	1	2-523793-4	GUIDE SCREW	X	
102	1	2-523793-3	SPRING	X	
101	1	2-523793-2	SPRING	X	
100	2	2-523793-1	PIN	X	
99	2	2-523793-0	LEVER	X	
98	2	1-523793-9	SLIDE PLATE	X	
97	1	1-523793-8	GUIDE SUPPORT	X	
96	1	1-523725-4	GUIDE ANVIL	X	
95	1	1-523725-3	CONTACT SUPPORT	X	
94	1	1-523725-0	ANVIL	X	X
87	1	1-523725-2	FEED CAMME	X	
86	1	8-523724-0	SCREW M4X8	X	
81	1	7-523724-9	SPRING SCREW	X	
80	1	7-523724-8	NUT	X	
79	1	7-523724-7	SPRING FINGER	X	
78	1	7-523724-6	PIN D. 2X20	X	
77	1	7-523724-5	WASHER	X	
76	1	7-523724-4	STEP BEARING	X	
75	1	7-523724-3	PIN	X	
74	2	7-523724-2	PIN	X	

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DIMENSIONS: mm		DWN H. Kreuzer 28JUN2005	MATERIAL -		FINISH -	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK H. Kreuzer 28JUN2005	 TE Connectivity			
		APVD H. Kreuzer 28JUN2005				
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC -	NAME FFC APPLICATOR, MODU .050 FFC Applikator, Modu .050			
		APPLICATION SPEC SEE SHEET 1				
		WEIGHT SEE SHEET 1	SIZE A 4	CAGE CODE 00779	DRAWING NO C-3-528441-9	RESTRICTED TO -
		CUSTOMER DRAWING		SCALE 1:1	SHEET 7 OF 7	REV E2