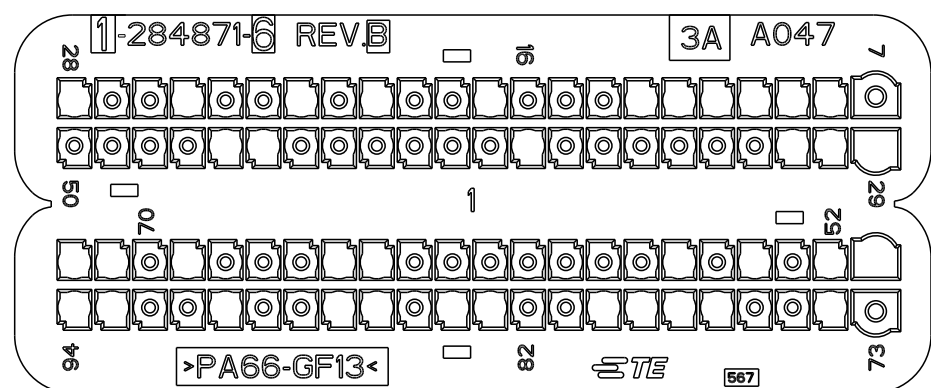


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LOC 	DIST -	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

OBSELETE P/N 1-284871-6 BLACK AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLACK COLOUR
PA 66 CARICATO VETRO COLORE NERO

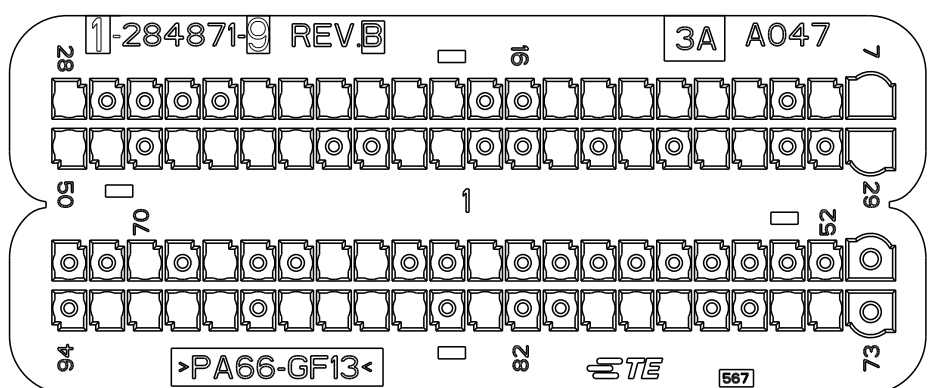


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 9, 10, 11, 12, 13, 17, 20, 22, 25, 28, 29, 30, 31, 38, 45, 46, 51, 52, 54, 56, 64, 65, 69, 71, 72, 74, 77, 78, 79, 80, 83, 84, 86, 87, 90, 93, 94

POSITION (POSIZIONE)	CLOSED CAVITIES (CAVITA' CHIUSE)
7, 14, 15, 16, 18, 19, 21, 23, 24, 26,	
27, 32, 33, 34, 35, 36, 37, 39, 40, 41	
42, 43, 44, 47, 48, 49, 50, 53, 55, 57	
58, 59, 60, 61, 62, 63, 66, 67, 68, 70	
73, 75, 76, 81, 82, 85, 88, 89, 91, 92	

P/N 1-284871-9 GREEN AS SHOWN

△ POLYAMIDE 6.6 GLASS FILLED GREEN COLOUR
PA 66 CARICATO VETRO COLORE VERDE

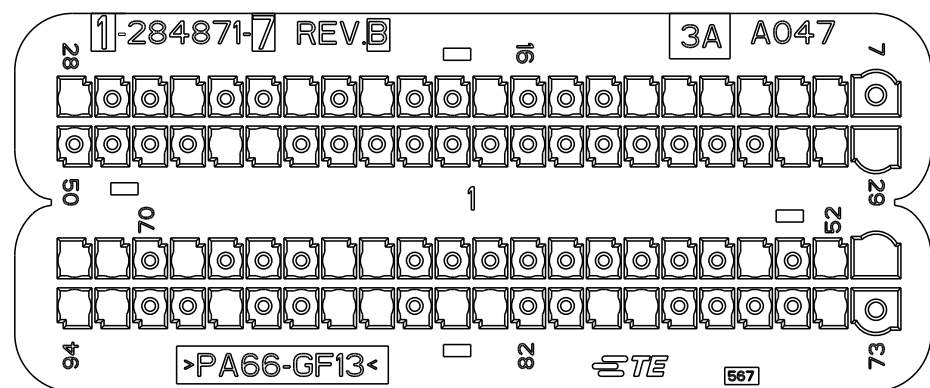


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)									
7, 8,	10,	11,	12,	13,	14,	15,	18,		
19,	20,	21,	22,	23,	28,	29,	32,	33	
35,	37,	40,	41,	44,	45,	46,	47,	49	
50,	61,	64,	65,	68,	70,	74,	75,	78	
79,	80,	83,	85,	86,	87,	88,	90,	91	
92, 93									

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
9, 16, 17, 24, 25, 26, 27, 30, 31, 34, 36, 38, 39, 42, 43, 48, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 62, 63, 66, 67, 69, 71, 72, 73, 76, 77, 81, 82, 84, 89, 94

OBSELETE P/N 1-284871-7 GREY AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED GREY COLOUR
PA 66 CARICATO VETRO COLORE GRIGIO

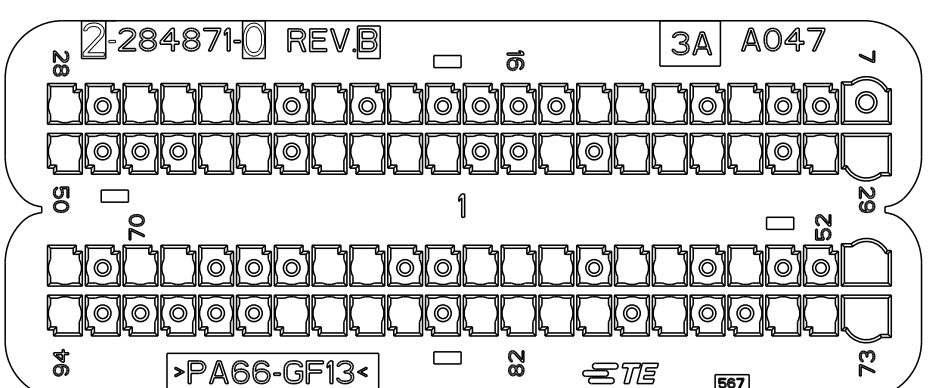


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 9, 10, 11, 12, 13, 17, 20, 22, 25, 28, 29, 30, 31, 45, 46, 51, 52, 54, 64, 65, 69, 71, 72, 74, 79, 80, 83, 84, 86, 87, 90, 93, 94

POSITION (POSIZIONE)	CLOSED CAVITIES CAVITA' CHIUSE
7, 14, 15, 16, 18, 19, 21, 23, 24, 26, 27, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 47, 48, 49, 50, 53, 55, 56, 57, 58, 59, 60, 61, 62, 63, 66, 67, 68, 70, 73, 75, 76, 77, 78, 81, 82, 85, 88, 89, 91, 92	

P/N 2-284871-0 BLUE AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLUE COLOUR
PA 66 CARICATO VETRO COLORE BLU

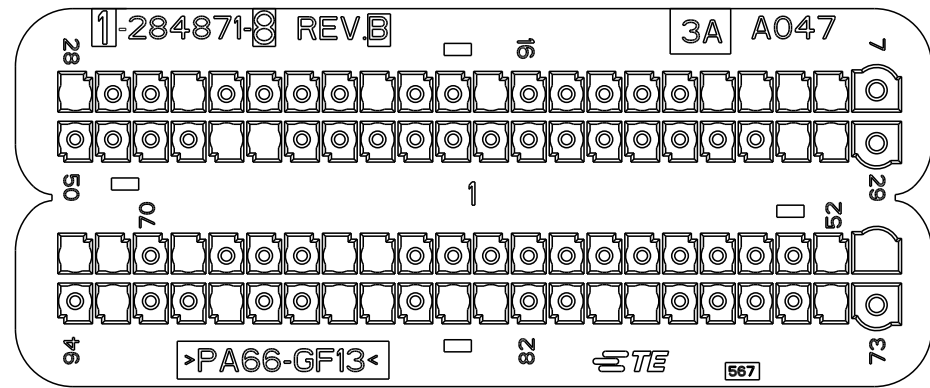


POSITION OPEN CAVITIES	
(POSIZIONE CAVITA' APERTE)	
10, 12, 13, 14, 19, 21, 23, 24, 25	
26, 28, 29, 30, 32, 33, 34, 35, 37	
40, 41, 42, 43, 45, 46, 50, 51, 54	
56, 57, 59, 60, 61, 64, 65, 69, 70	
72, 73, 74, 75, 78, 80, 81, 82, 83	
85, 86, 87, 88, 94	

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 8, 9, 11, 15, 16, 17, 18, 20, 22, 27
31, 36, 38, 39, 44, 47, 48, 49, 52, 53
55, 58, 62, 63, 66, 67, 68, 71, 76, 77
79, 84, 89, 90, 91, 92, 93

OBSELETE P/N 1-284871-8 BROWN AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BROWN COLOUR
PA 66 CARICATO VETRO COLORE MARRONE

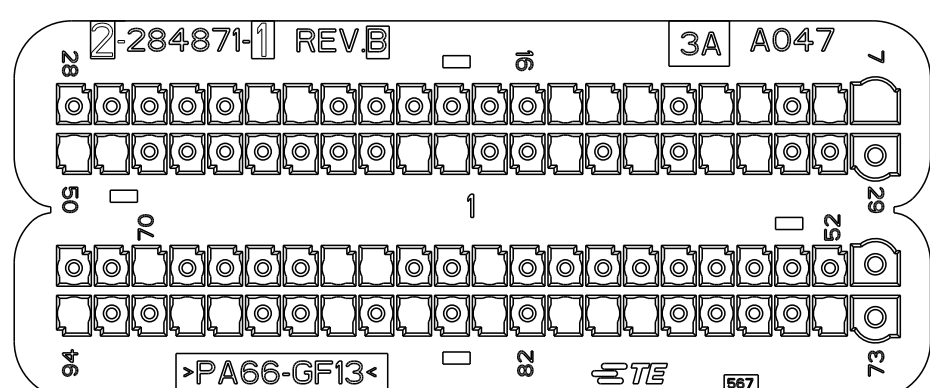


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 9, 10, 11, 17, 20, 25, 28, 30, 31, 45, 46, 51, 52, 64, 65, 69, 71, 72, 74, 79, 80, 83, 84, 86, 87, 90, 93

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 12, 13, 14, 15, 16, 18, 19, 21, 22, 23, 24, 26, 27, 29, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 47, 48, 49, 50, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 66, 67, 68, 70, 73, 75, 76, 77, 78, 81, 82, 85, 88, 89, 91, 92, 94

P/N 2-284871-1 BLACK AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLACK COLOUR
PA 66 CARICATO VETRO COLORE NERO



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
7, 8, 10, 11, 13, 14, 15, 22, 23, 32, 33, 35, 37, 40, 41, 49, 50, 61, 64, 65, 70, 74, 79, 80, 81, 83, 85, 87, 90, 91, 94

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
9, 12, 16, 17, 18, 19, 20, 21, 24, 25, 26, 27, 28, 29, 30, 31, 34, 36, 38, 39, 42, 43, 44, 45, 46, 47, 48, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 62, 63, 66, 67, 68, 69, 71, 72, 73, 75, 76, 77, 78, 82, 84, 86, 88, 89, 92, 93

CAVITY MASK APPLICATIONS (APPLICAZIONE COPERCHIO CAVITA')

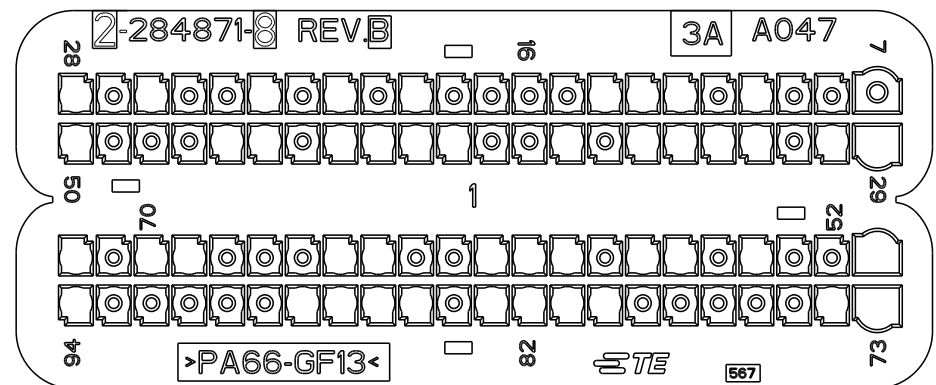
P/N	1-284871-6	1-284871-7	1-284871-8	1-284871-9	2-284871-0	2-284871-1
APPLICATION <i>(APPLICAZIONE)</i>	250 2.3 MJ 250 3.0 MJ FULL OPTIONALS	250 2.3 MJ 250 3.0 MJ SONDA LAMBDA CONDIZIONATO	250 2.3 MJ 250 3.0 MJ SONDA LAMBDA	843 FL (1.3 SDE 75CV) 843FL/350/848 (1.3 SDE 90CV)	263 1.3 Euro 5 S&S (Filtro risc. + blow by diagnostico)	312 (1.3 SDE)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TICO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN M. POLIZZI 05DEC2002		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 CANUTO 05DEC2002 A GENIA		NAME CAVITY MASK FOR 94 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 94 POSIZIONI)	
		0 PLC ±0.3 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± 4 PLC ± ANGLES ±°		PRODUCT SPEC 108-20254 APPLICATION SPEC 411-20067	
MATERIAL 		FINISH		SIZE A2	
		WEIGHT -		CAGE CODE 00779	
		DRAWING NO C=284871		RESTRICTED TO -	
CUSTOMER DRAWING				SCALE 5:1 SHEET 4 OF 11 REV B37	

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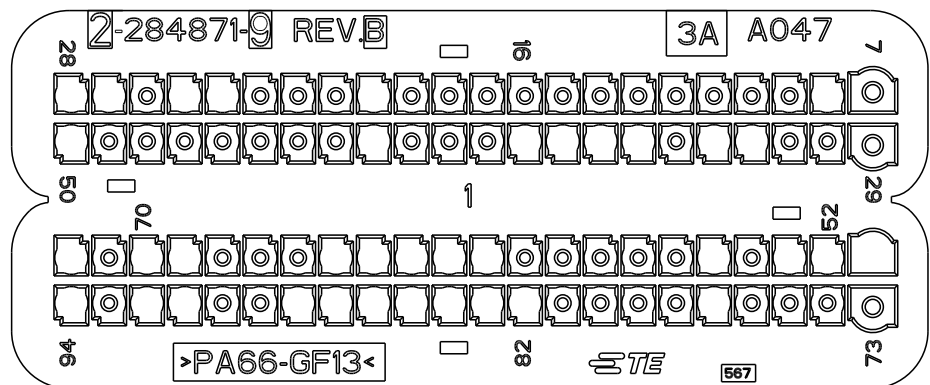
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
	-		-	SEE SHEET 1	-	-	-

P/N 2-284871-8 BROWN AS SHOWN



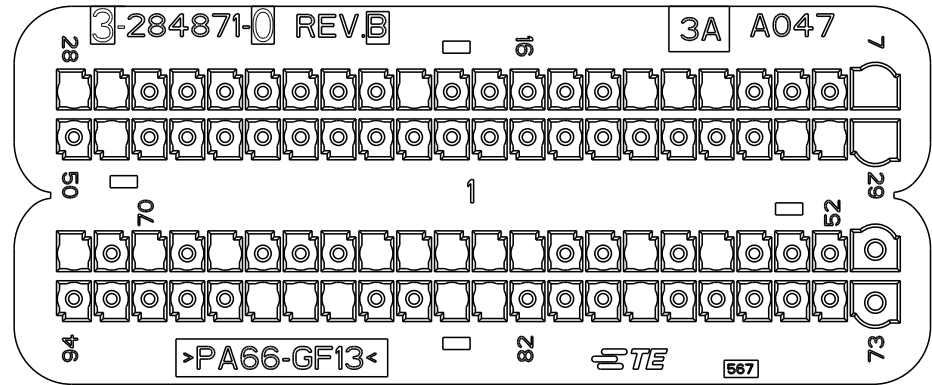
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
10, 12, 13, 14, 19, 21, 23, 26, 28, 29, 30, 32, 33, 34, 35, 37, 40, 41, 42, 43, 45, 46, 50, 51, 54, 56, 57, 59, 60, 61, 64, 65, 69, 70, 72, 73, 74, 80, 81, 82, 83, 85, 86, 87, 88, 94	7, 8, 9, 11, 15, 16, 17, 18, 20, 22, 24, 25, 27, 31, 36, 38, 39, 44, 47, 48, 49, 52, 53, 55, 58, 62, 63, 66, 67, 68, 71, 75, 76, 77, 78, 79, 84, 89, 90, 91, 92, 93

P/N 2-284871-9 GREEN AS SHOWN



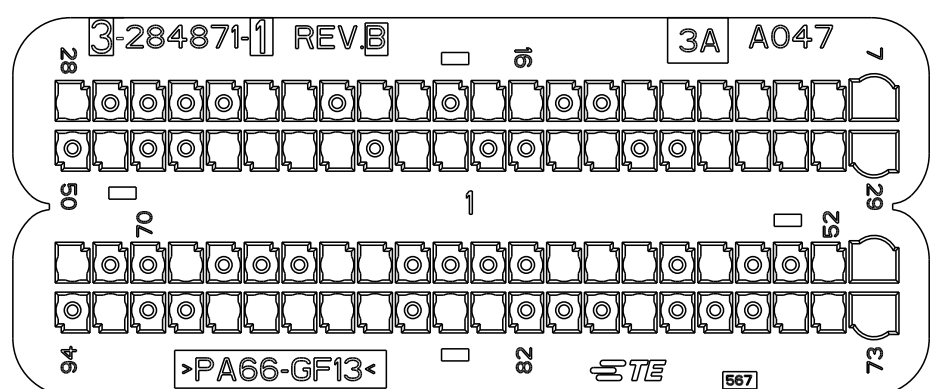
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
8, 20, 24, 25, 27, 28, 32, 33	7, 9, 10, 11, 12, 13, 14, 15, 16, 17,
35, 36, 37, 38, 42, 50, 51,	18, 19, 21, 22, 23, 26, 29, 30, 31,
52, 53, 55, 61, 62, 63, 64, 65,	34, 39, 40, 41, 43, 44, 45, 46, 47,
69, 70, 72, 77, 82, 83, 84, 85,	48, 49, 54, 56, 57, 58, 59, 60, 66,
86, 87, 88, 91, 92, 94	67, 68, 71, 73, 74, 75, 76, 78, 79,
	80, 81, 89, 90, 93

P/N 3-284871-0 BLUE AS SHOWN



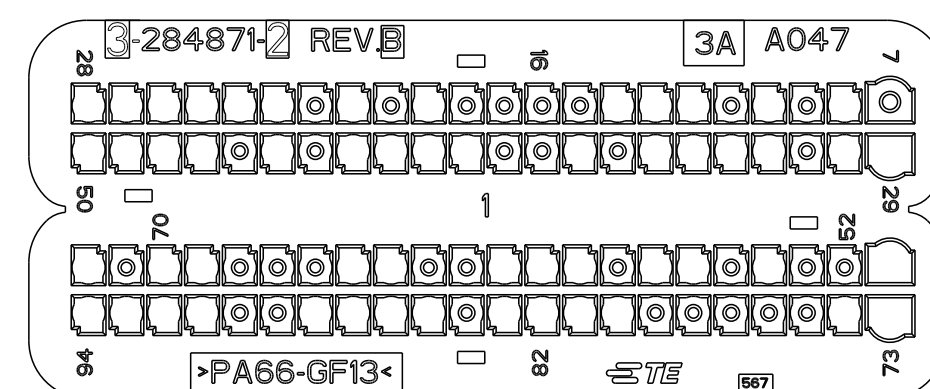
	POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 11, 12, 13, 19, 27, 28, 29, 30, 31, 49, 55, 57, 60, 61, 62, 63, 64, 68, 70, 72, 79, 83, 84, 87, 88, 89		8, 9, 10, 14, 15, 16, 17, 18, 20, 21, 22, 23, 24, 25, 26, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 50, 51, 52, 53, 54, 56, 58, 59, 65, 66, 67, 69, 71, 73, 74, 75, 76, 77, 78, 80, 81, 82, 85, 86, 90, 91, 92, 93, 94

P/N 3-284871-1 BLACK AS SHOWN



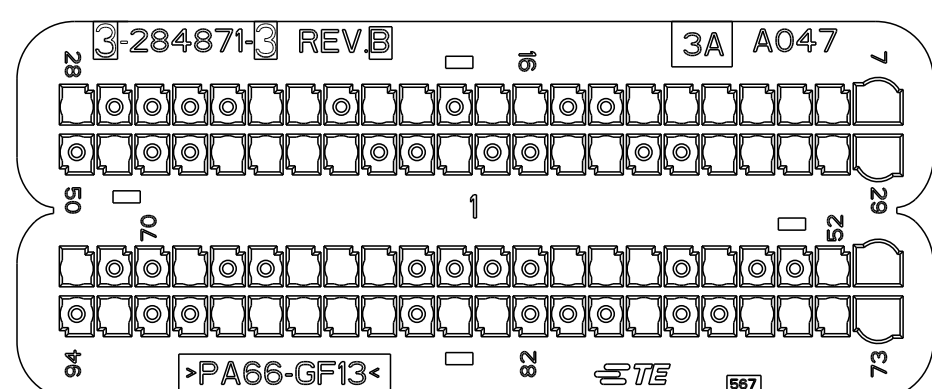
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 8, 9, 10, 11, 12, 13, 16, 17, 19, 20, 22, 23, 28, 29, 30, 31, 32, 33, 36, 37, 40, 41, 43, 44, 45, 46, 49, 51, 52, 55, 57, 58, 59, 64, 65, 69, 72, 73, 74, 75, 79, 83, 84, 86, 87, 88, 89, 90, 93	14, 15, 18, 21, 24, 25, 26, 27, 34, 35, 38, 39, 42, 47, 48, 50, 53, 54, 56, 60, 61, 62, 63, 66, 67, 68, 70, 71, 76, 77, 78, 80, 81, 82, 85, 91, 92, 94

P/N 3-284871-2 GREY AS SHOWN



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
8, 10, 12, 13, 14, 19, 21, 23, 24, 25, 26, 27, 28, 29, 30, 32, 33, 34, 35, 37, 40, 41, 42, 43, 45, 47, 48, 49, 50, 51, 54, 56, 57, 59, 60, 61, 64, 65, 69, 70, 72, 73, 74, 80, 81, 82, 83, 85, 86, 87, 88, 91, 92, 93, 94	7, 9, 11, 15, 16, 17, 18, 20, 22, 31, 36, 38, 39, 44, 46, 52, 53, 55, 58, 62, 63, 66, 67, 68, 71, 75, 76, 77, 78, 79, 84, 89, 90

P/N 3-284871-3 GREEN AS SHOWN



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 8, 9, 10, 11, 12, 13, 16, 17, 19, 20, 22, 23, 28, 29, 30, 31, 32, 33, 36, 37, 40, 43, 44, 45, 46, 49, 51, 52, 55, 57, 58, 59, 64, 65, 66, 69, 72, 73, 74, 75, 76, 79, 83, 84, 86, 87, 88, 89, 90, 93	14, 15, 18, 21, 24, 25, 26, 27, 34, 35, 38, 39, 41, 42, 47, 48, 50, 53, 54, 56, 60, 61, 62, 63, 67, 68, 70, 71, 77, 78, 80, 81, 82, 85, 91, 92, 94

CAVITY MASK APPLICATIONS (APPLICAZIONE COPERCHIO CAVITA')

P/N	2-284871-8	2-284871-9	3-284871-0	3-284871-1	3-284871-2	3-284871-3
APPLICATION (APPLICAZIONE)	1.3 SDE S&S 199 312 263 225 846 955	MULTI AIR S&S 199 1.4 955 1.4	1.4 BZ S&S 312 1.4 16v 263 1.4 16V 940 1.4 TJet	1.6 MDE S&S 199 263 955	1.3 SDE S&S 169 350 848 843	940 1.6 JTD S&S 940 2.0 JTD S&S

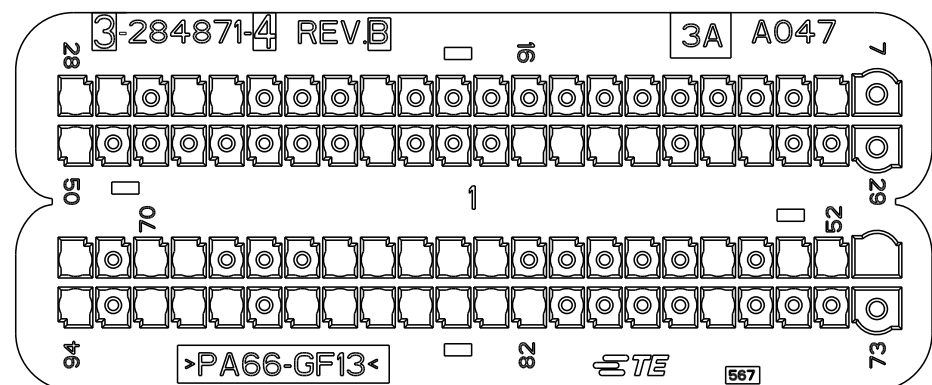
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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 0.3 1 PLC ± 0.3 2 PLC ± 0.2 3 PLC $\pm$ 4 PLC $\pm$ ANGLES $\pm$ $\pm 1^\circ$		NAME CAVITY MASK FOR 94 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 94 POSIZIONI)	
		APVD A GENITA 05DEC2002		PRODUCT SPEC 108-20254	
MATERIAL 		FINISH		APPLICATION SPEC 411-20067	
		WEIGHT -		SIZE A2	
		CAGE CODE 00779		DRAWING NO C=284871	
		RESTRICTED TO -		SCALE 5:1	
		SHEET 6 OF 11		REV B37	
CUSTOMER DRAWING					

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
	-		-	SEE SHEET I	-	-	-

P/N 3-284871-4 BLUE AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLUE COLOUR
PA 66 CARICATO VETRO COLORE BLU

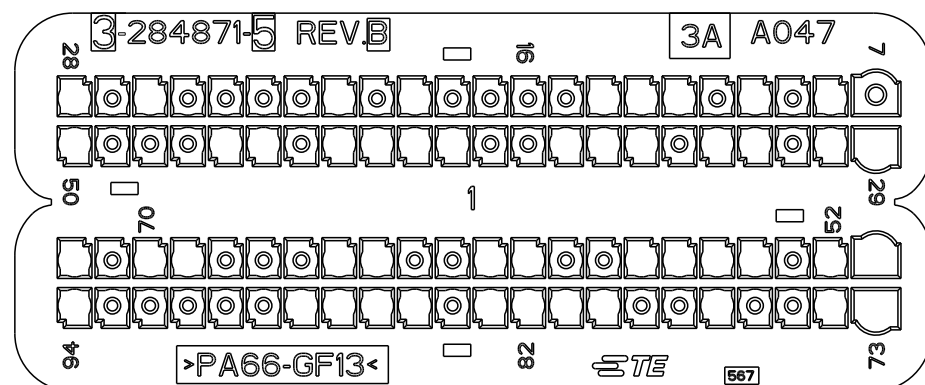


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 20, 24, 25, 27, 28, 32, 33 35, 36, 37, 38, 42, 50, 51, 52, 53, 55, 61, 62, 63, 64, 65, 69, 70, 72, 77, 82, 83, 84, 85, 86, 87, 88, 90, 91, 92, 94

POSITION	CLOSED CAVITIES
(POSIZIONE)	CAVITA' CHIUSE
7, 9, 10, 11, 12, 13, 14, 15, 16, 17	
18, 19, 21, 22, 23, 26, 29, 30, 31	
34, 39, 40, 41, 43, 44, 45, 46, 47,	
48, 49, 54, 56, 57, 58, 59, 60, 66,	
67, 68, 71, 73, 74, 75, 76, 78, 79,	
80, 81, 89, 93	

P/N 3-284871-5 BROWN AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BROWN COLOUR
PA 66 CARICATO VETRO COLORE MARRONE



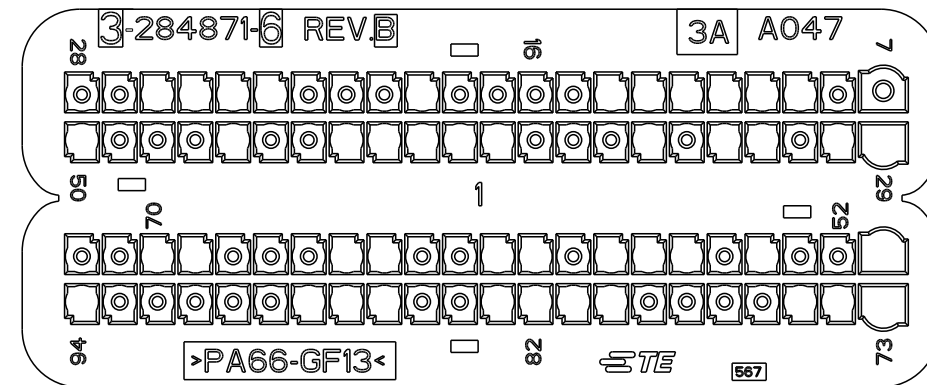
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 10, 12, 13, 14, 19, 21, 26, 28, 29, 30, 32, 33, 35, 36, 37, 40, 41, 42, 43, 45, 46, 50, 51, 52, 54, 55, 56, 57, 60, 61, 64, 65, 69, 70, 72, 73, 74, 77, 80, 81, 82, 83, 85, 86, 87, 88, 94

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

7, 9, 11, 15, 16, 17, 18, 20, 22, 23
24, 25, 27, 31, 34, 38, 39, 44, 47,
48, 49, 53, 58, 59, 62, 63, 66, 67,
68, 71, 75, 76, 78, 79, 84, 89, 90,
91, 92, 93

P/N 3-284871-6 BLACK AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLACK COLOUR
PA 66 CARICATO VETRO COLORE NERO

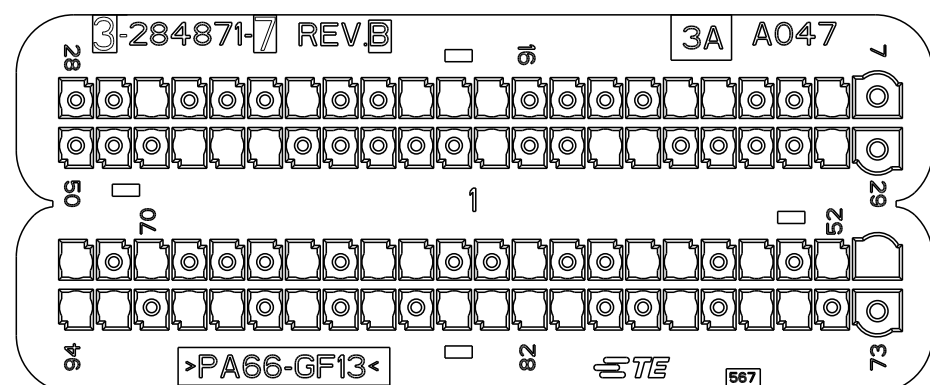


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
9, 10, 11, 12, 13, 14, 19, 23, 24, 25, 26, 29, 30, 32, 33, 35, 39, 40 41, 42, 43, 46, 50, 51, 54, 56, 57 58, 60, 61, 64, 65, 69, 70, 73, 74 75, 80, 81, 82, 83, 86, 87, 88, 94

POSITION (POSIZIONE)	CLOSED CAVITIES CAVITÀ CHIUSE
7, 8, 15, 16, 17, 18, 20, 21, 22, 27, 28, 31, 34, 36, 37, 38, 44, 45, 47, 48, 49, 52, 53, 55, 59, 62, 63, 66, 67, 68, 71, 72, 76, 77, 78, 79, 84, 85, 89, 90, 91, 92, 93	

P/N 3-284871-7 GREY AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED GREY COLOUR
PA 66 CARICATO VETRO COLORE GRIGIO

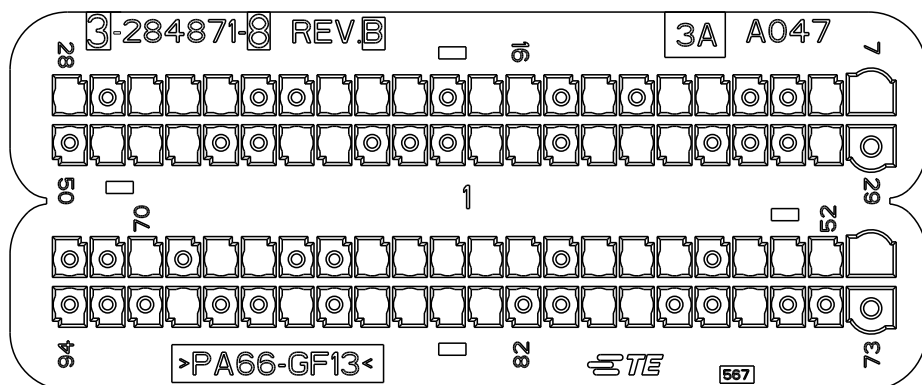


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 11, 12, 17, 18, 19, 22, 26, 30, 35, 36, 39, 45, 46, 47, 51, 52, 54, 56, 57, 60, 63, 64, 66, 70, 72, 75, 76, 78, 81, 82, 83, 84, 86, 88, 90, 91, 93, 94

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 9, 10, 13, 14, 15, 16, 20, 21, 23, 24, 25, 27, 28, 29, 31, 32, 33, 34, 37, 38, 40, 41, 42, 43, 44, 48, 49, 50, 53, 55, 58, 59, 61, 62, 65, 67, 68, 69, 71, 73, 74, 77, 79, 80, 85, 87, 89, 92

P/N 3-284871-8 BROWN AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BROWN COLOUR
PA 66 CARICATO VETRO COLORE MARRONE

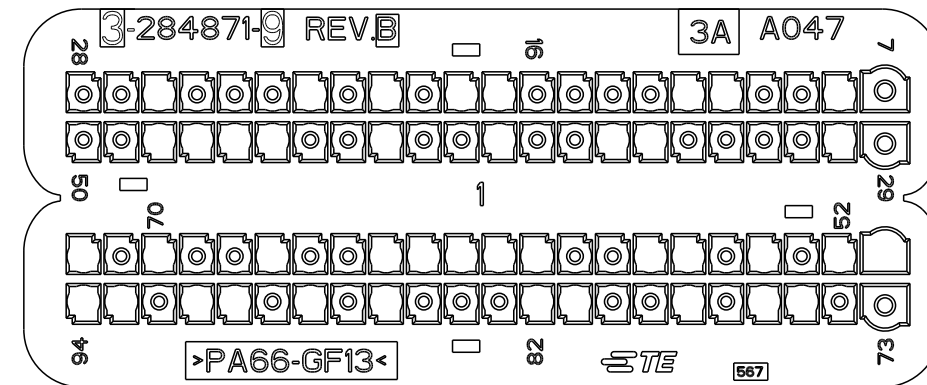


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
7, 8, 11, 12, 14, 16, 17, 19, 20, 21, 24, 25, 26, 28, 30, 34, 35, 36, 38, 39, 43, 44, 47, 48, 49, 51, 52, 53, 54, 56, 57, 58, 60, 61, 62, 63, 64, 67, 68, 70, 76, 79, 80, 83, 84, 85, 86, 88, 91.

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
9, 10, 13, 15, 18, 22, 23, 27, 29, 31, 32, 33, 37, 40, 41, 42, 45, 46, 50, 55, 59, 65, 66, 69, 71, 72, 73, 74, 75, 77, 78, 81, 82, 87, 89, 90, 92, 93, 94

P/N 3-284871-9 GREEN AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED GREEN COLOUR
PA 66 CARICATO VETRO COLORE VERDE



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 11, 12, 17, 18, 20, 22, 26, 30, 35, 36, 39, 42, 45, 46, 47, 48, 51, 52, 54, 56, 57, 60, 61, 62, 63, 64, 67, 70, 72, 75, 76, 78, 81, 82, 86, 88, 90, 91, 93, 94

POSITION	CLOSED	CAVITIES
(POSIZIONE)	CAVITA'	CHIUSE)
7, 9, 10, 13, 14, 15, 16, 19, 21, 23,		
24, 25, 27, 28, 29, 31, 32, 33, 34, 37,		
38, 40, 41, 43, 44, 49, 50, 53, 55,		
58, 59, 65, 66, 68, 69, 71, 73, 74, 77,		
79, 80, 83, 84, 85, 87, 89, 92		

CAVITY MASK APPLICATIONS (APPLICAZIONE COPERCHIO CAVITA')

P/N	3-284871-4	3-284871-5	3-284871-6	3-284871-7	3-284871-8	3-284871-9
APPLICATION (APPLICAZIONE)	MULTI AIR-TECH B 199 0.9 312 0.9 846 0.9 330 0.9 940 1.4 955 1.4	225 (1.3 SDE Euro5+)	DUCATO (250) MOTORE FIA	DUCATO (250) MOTORE FIC	DAILY FL 2011 FIA Motorizzazione 2.3	DAILY FL 2011 FIC Motorizzazione 3.0

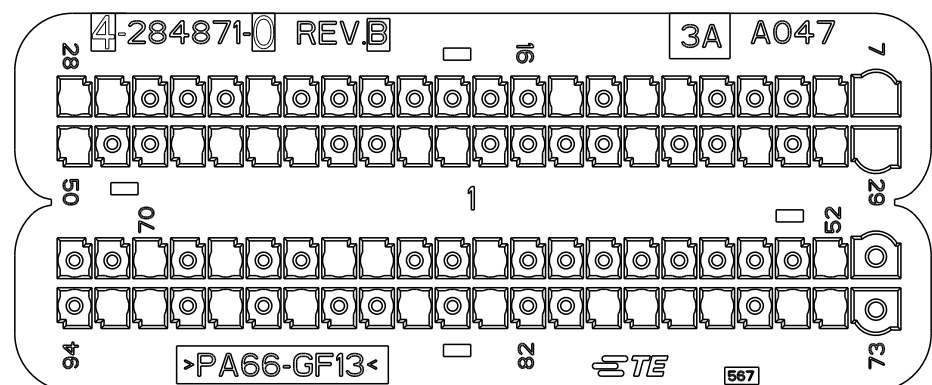
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN 05DEC2002 M. POLIZZO CHK 05DEC2002 O. CANUTO APVD 05DEC2002 A. CANUTO		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME CAVITY MASK FOR 94 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 94 POSIZIONI)	
		0 PLC ±0.3 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± 4 PLC ± ANGLES ±1°		PRODUCT SPEC 108-20254 APPLICATION SPEC 411-20067	
MATERIAL 		FINISH		SIZE A2	
		WEIGHT -		CAGE CODE 00779	
				DRAWING NO C=284871	
				RESTRICTED TO -	
CUSTOMER DRAWING				SCALE 5:1 SHEET 7 OF 11 REV B37	

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
1	-		-	SEE SHEET 1	-	-	-

OBSOLETE P/N 4-284871-0 BLUE AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLUE COLOUR
PA 66 CARICATO VETRO COLORE BLU

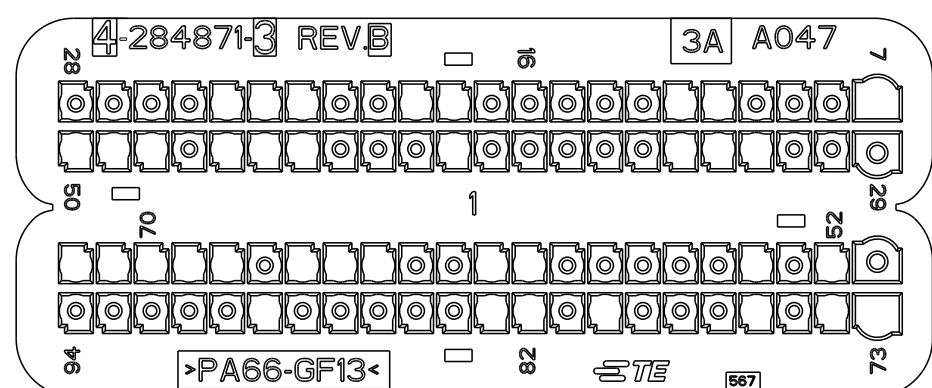


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
7, 8, 12, 13, 15, 23, 27, 28, 29, 30, 32, 35, 40, 41, 44, 45, 46, 47, 50, 52, 61, 64, 65, 68, 70, 74, 75, 77, 78, 79, 80, 83, 85, 88, 90, 92, 93

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
9, 10, 11, 14, 16, 17, 18, 19, 20, 21, 22, 24, 25, 26, 31, 33, 34, 36, 37, 38, 39, 42, 43, 48, 49, 51, 53, 55, 56, 57, 58, 59, 60, 62, 63, 66, 67, 69, 71, 72, 73, 76, 81, 82, 84, 86, 87, 89, 91, 94

OBSELETE P/N 4-284871-3 BROWN AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BROWN COLOUR
PA 66 CARICATO VETRO COLORE MARRONE

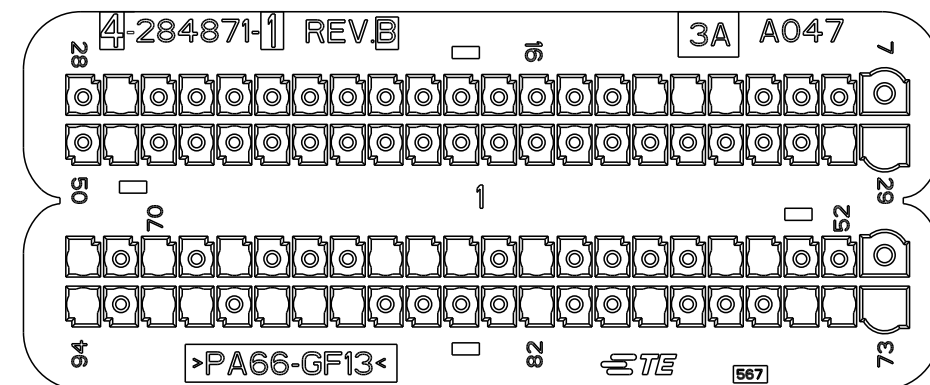


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
7, 11, 12, 18, 19, 22, 23, 24, 32, 33, 34, 40, 44, 45, 46, 48, 49, 50, 52, 54, 60, 61, 64, 65, 66, 68, 69, 70, 71, 72, 73, 74, 76, 80, 82, 83,
89

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
8, 9, 10, 13, 14, 15, 16, 17, 20, 21, 25, 26, 27, 28, 29, 30, 31, 35, 36, 37, 38, 39, 41, 42, 43, 47, 51, 53, 55, 56, 57, 58, 59, 62, 63, 67, 75, 77, 78, 79, 81, 84, 85, 86, 87, 88, 90, 91, 92, 93, 94

OBSELETE P/N 4-284871-1 BLACK AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLACK COLOUR
PA 66 CARICATO VETRO COLORE NERO

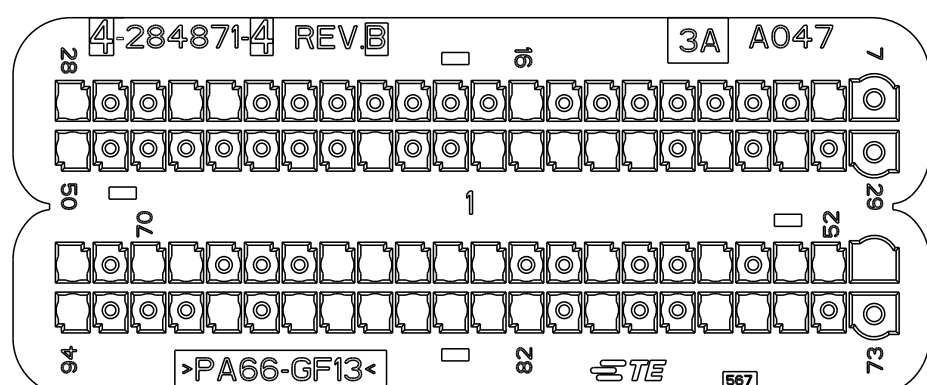


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
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POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)	
7, 8, 9, 10, 14, 15, 16, 17, 18, 19, 20,	
21, 22, 23, 24, 25, 26, 28, 31, 32, 33,	
34, 35, 36, 37, 38, 39, 40, 41, 42, 43,	
44, 45, 46, 47, 48, 50, 51, 52, 53, 56,	
57, 58, 59, 61, 65, 66, 67, 69, 71, 76,	
77, 78, 80, 81, 83, 84, 85, 86, 90, 93	

P/N 4-284871-4 GREEN AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED GREEN COLOUR
PA 66 CARICATO VETRO COLORE VERDE

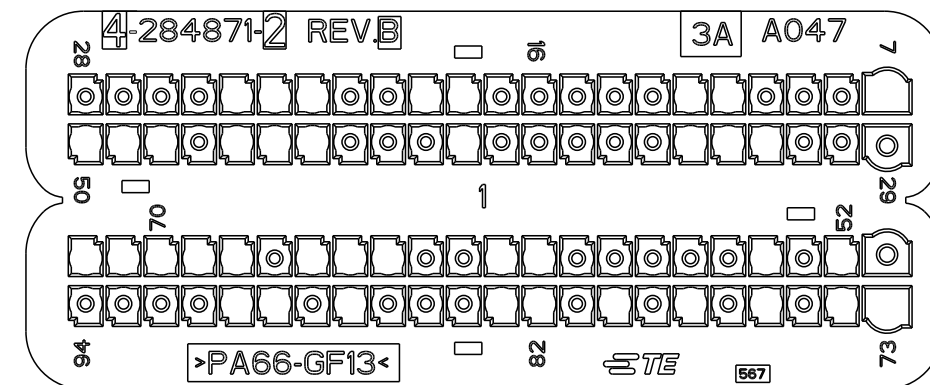


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 16, 24, 25, 28, 31, 33, 35, 36, 37, 38, 39, 42, 50, 51, 52, 53, 55, 58, 61, 62, 63, 64, 65, 69, 70, 72, 75, 76, 77, 80, 82, 83, 84, 85, 86, 87, 88, 90, 94

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 9, 10, 11, 12, 13, 14, 15, 17, 18, 19, 20, 21, 22, 23, 26, 27, 29, 30, 32, 34, 40, 41, 43, 44, 45, 46, 47, 48, 49, 54, 56, 57, 59, 60, 66, 67, 68, 71, 73, 74, 78, 79, 81, 89, 91, 92, 93

OBSELETE P/N 4-284871-2 GREY AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED GREY COLOUR
PA 66 CARICATO VETRO COLORE GRIGIO

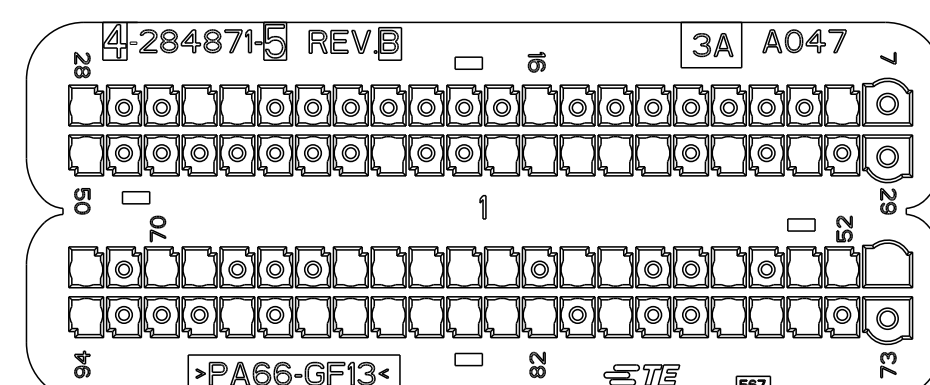


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
7, 11, 12, 18, 19, 22, 23, 24, 32, 33, 34, 40, 44, 45, 46, 48, 49, 50 52, 54, 60, 61, 64, 65, 66, 68, 69 70, 71, 72, 73, 74, 76, 78, 80, 82 83, 87, 89, 90

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
8, 9, 10, 13, 14, 15, 16, 17, 20, 21, 25, 26, 27, 28, 29, 30, 31, 35, 36, 37, 38, 39, 41, 42, 43, 47, 51, 53, 55, 56, 57, 58, 59, 62, 63, 67, 75, 77, 79, 81, 84, 85, 86, 88, 91, 92, 93, 94

P/N 4-284871-5 BLUE AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLUE COLOUR
PA 66 CARICATO VETRO COLORE BLU



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 16, 24, 25, 28, 31, 33, 35, 36 37, 38, 39, 42, 50, 51, 52, 53, 55, 58, 59, 61, 62, 63, 64, 65, 69 70, 72, 75, 76, 77, 80, 82, 83, 84, 85, 86, 87, 88, 90, 94

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 9, 10, 11, 12, 13, 14, 15, 17, 18, 19, 20, 21, 22, 23, 26, 27, 29, 30, 32, 34, 40, 41, 43, 44, 45, 46, 47, 48, 49, 54, 56, 57, 60, 66, 67, 68, 71, 73, 74, 78, 79, 81, 89, 91, 92, 93

CAVITY MASK APPLICATIONS (APPLICAZIONE COPERCHIO CAVITA')						
P/N	4-284871-0	4-284871-1	4-284871-2	4-284871-3	4-284871-4	4-284871-5
APPLICATION (APPLICAZIONE)	1.3L SDE 75 PS ENGINE	1.4L FIRE 90 PS ENGINE	BSIV	BSIII	500 NA	MY 2014 - PF

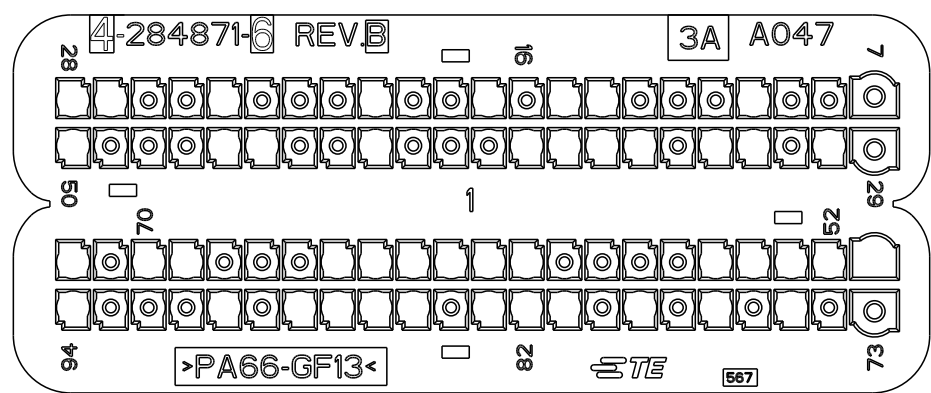
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN 05DEC2002 M. POLIZZO CHK 05DEC2002 O. CANUTO APVD 05DEC2002 A. CANUTO		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME CAVITY MASK FOR 94 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 94 POSIZIONI)	
		0 PLC ±0.3 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± 4 PLC ± ANGLES ±1°		PRODUCT SPEC 108-20254 APPLICATION SPEC 411-20067	
MATERIAL 		FINISH		SIZE A2	
		WEIGHT -		CAGE CODE 00779	
				DRAWING NO C=284871	
				RESTRICTED TO -	
CUSTOMER DRAWING				SCALE 5:1 SHEET 8 OF 11 REV B37	

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
	-		-	SEE SHEET 1	-	-	-

P/N 4-284871-6 BLACK AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLACK COLOUR
PA 66 CARICATO VETRO COLORE NERO

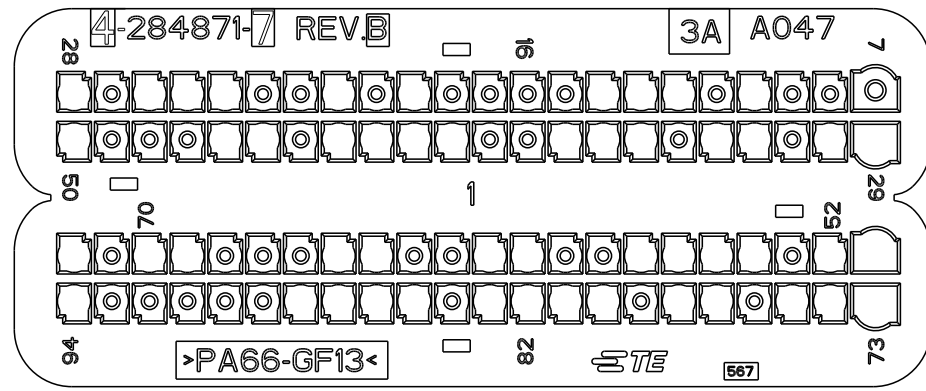


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
10, 14, 15, 17, 20, 24, 27, 28, 30, 32, 33, 35, 36, 37, 38, 42, 45, 46, 50, 51, 52, 53, 54, 55, 60, 61, 62, 63, 64, 65, 69, 70, 72, 75, 77, 79, 81, 82, 83, 85, 86, 87, 88, 90, 94

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 8, 9, 11, 12, 13, 16, 18, 19, 21, 22, 23, 25, 26, 29, 31, 34, 39, 40, 41, 43, 44, 47, 48, 49, 56, 57, 58, 59, 66, 67, 68, 71, 73, 74, 76, 78, 80, 84, 89, 91, 92, 93

P/N 4-284871-7 GREY AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED GREY COLOUR
PA 66 CARICATO VETRO COLORE GRIGIO



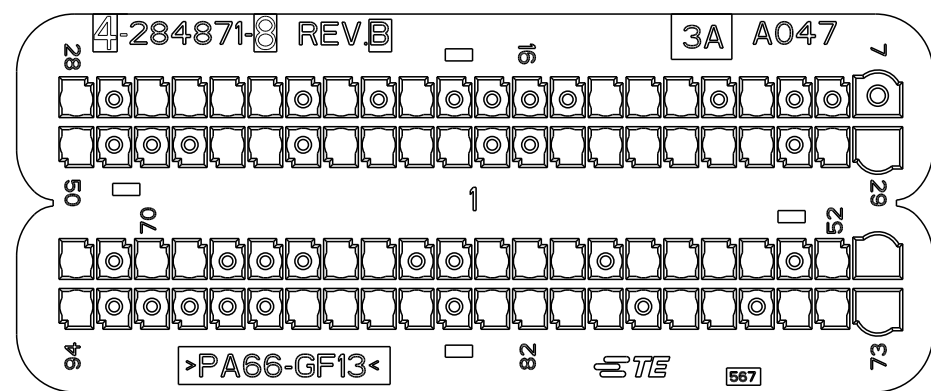
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)													
10,	12,	13,	14,	19,	21,	24,	25,	26,					
28,	29,	30,	32,	33,	35,	36,	37,	40,					
41,	42,	43,	45,	46,	50,	51,	52,	54,					
55,	56,	57,	60,	61,	64,	65,	69,	70,					
72,	73,	74,	75,	77,	78,	80,	81,	82,					
			83,	85,	86,	87,	88,	94					

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

7, 8, 9, 11, 15, 16, 17, 18, 20, 22,
23, 27, 31, 34, 38, 39, 44, 47, 48,
49, 53, 58, 59, 62, 63, 66, 67, 68,
71, 76, 79, 84, 89, 90, 91, 92, 93

P/N 4-284871-8 BROWN AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BROWN COLOUR
PA 66 CARICATO VETRO COLORE MARRONE



POSITION OPEN CAVITIES	
(POSIZIONE CAVITA' APERTE	
10, 12, 13, 14, 19, 21, 23, 24, 25,	
26, 28, 29, 30, 32, 33, 34, 35, 36,	
37, 40, 41, 42, 43, 45, 46, 50, 51,	
52, 54, 55, 56, 57, 59, 60, 61, 64,	
65, 69, 70, 72, 73, 74, 75, 77, 78,	
80, 81, 82, 83, 85, 86, 87, 88, 94	

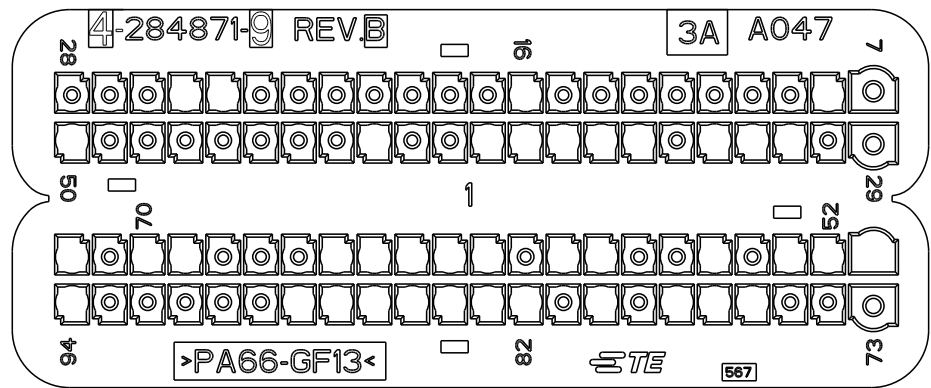
POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

7, 8, 9, 11, 15, 16, 17, 18, 20,
22, 27, 31, 38, 39, 44, 47, 48,
49, 53, 58, 62, 63, 66, 67, 68,
71, 76, 79, 84, 89, 90, 91, 92, 93

OBSELETE

~~P/N 4-284871-9 GREEN AS SHOWN~~

 POLYAMIDE 6.6 GLASS FILLED GREEN COLOUR
PA 66 CARICATO VETRO COLORE VERDE

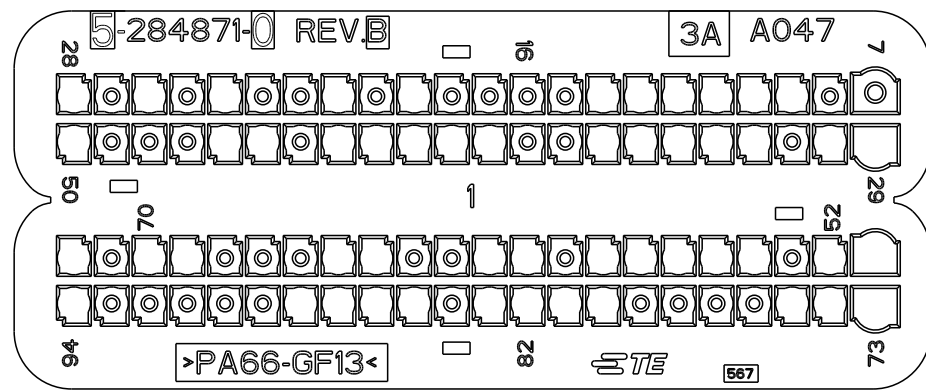


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 16, 24, 25, 31, 32, 33, 35, 36, 37, 38, 39, 42, 50, 51, 52, 53, 55, 58, 59, 61, 62, 63, 64, 65, 69, 70, 72, 76, 77, 78, 80, 82, 83, 84, 85, 86, 87, 88, 94

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 9, 10, 11, 12, 13, 14, 15, 17, 18, 19, 20, 21, 22, 23, 26, 27, 28, 29, 30, 34 40, 41, 43, 44, 45, 46, 47, 48, 49, 54 56, 57, 60, 66, 67, 68, 71, 73, 74, 75, 79, 81, 89, 90, 91, 92, 93

P/N 5-284871-0 BLUE AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLUE COLOUR
PA 66 CARICATO VETRO COLORE BLU



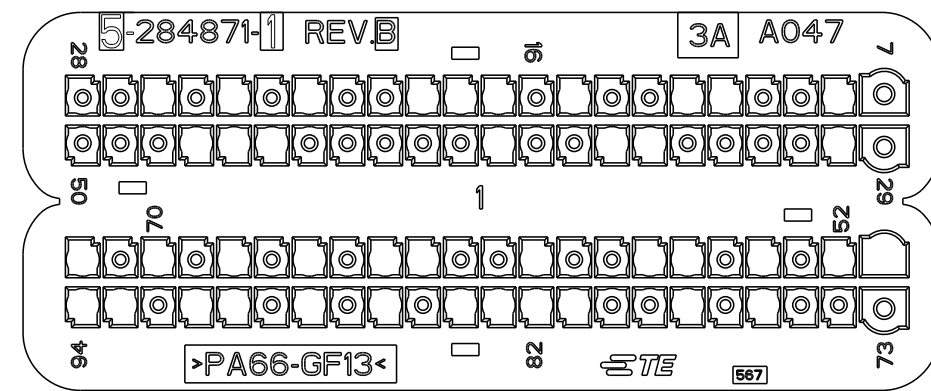
POSITION (POSIZIONE)	OPEN CAVITIES CAVITA' APERTE
9, 10, 11, 12, 13, 14, 19, 21, 24,	
26, 28, 29, 30, 32, 33, 34, 35, 36,	
39, 40, 41, 42, 43, 45, 46, 50, 51,	
52, 54, 55, 56, 57, 58, 60, 61, 64,	
65, 69, 70, 72, 73, 74, 75, 80, 81,	
82, 83, 85, 86, 87, 88, 94	

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

7, 8, 15, 16, 17, 18, 20, 22, 23, 25
27, 31, 37, 38, 44, 47, 48, 49, 53,
59, 62, 63, 66, 67, 68, 71, 76, 77,
78, 79, 84, 89, 90, 91, 92, 93

P/N 5-284871-1 BLACK AS SHOWN

 POLYAMIDE 6.6 GLASS FILLED BLACK COLOUR
PA 66 CARICATO VETRO COLORE NERO



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
8, 11, 12, 15, 17, 18, 19, 22, 24, 26, 30, 35, 36, 39, 45, 46, 47, 51, 52, 54, 56, 57, 60, 63, 64, 66, 68, 70, 72, 76, 78, 81, 82, 83, 84, 86, 88, 90, 91, 93, 94

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
7, 9, 10, 13, 14, 16, 20, 21, 23, 25, 27, 28, 29, 31, 32, 33, 34, 37, 38, 40, 41, 42, 43, 44, 48, 49, 50, 53, 55, 58, 59, 61, 62, 65, 67, 69, 71, 73, 74, 75, 77, 79, 80, 85, 87, 89, 92

CAVITY MASK APPLICATIONS (APPLICAZIONE COPERCHIO CAVITA')

P/N	4-284871-6	4-284871-7	4-284871-8	4-284871-9	5-284871-0	5-284871-1
APPLICATION (APPLICAZIONE)	900 E6 ENGINE: 139 BZ-CNG 846 BZ-CNG 330 BZ-CNG 312 BZ 199 BZ 955 BZ	1.3 SDE E5+ ENGINE: 139 846 330 312 199 955	263 1.3 E5 & E5+	MY 2014 - F500	DUCATO FL 2014 GSX/GDX FIA	DUCATO FL 2014 GSX/GDX FIC

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN M. POLI 05DEC2002 CHK O. CANUTO 05DEC2002 APVD A. GENIA 05DEC2002		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME CAVITY MASK FOR 94 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 94 POSIZIONI)	
		0 PLC ± 0.3 1 PLC ± 0.3 2 PLC ± 0.2 3 PLC $\pm$ 4 PLC $\pm$ ANGLES $\pm 1^\circ$		PRODUCT SPEC 108-20254 APPLICATION SPEC 411-20067	
MATERIAL 		FINISH -		SIZE A2	
		WEIGHT -		CAGE CODE 00779	
				DRAWING NO C=284871	
				RESTRICTED TO -	
CUSTOMER DRAWING				SCALE 5:1 SHEET 9 OF 11 REV B37	

