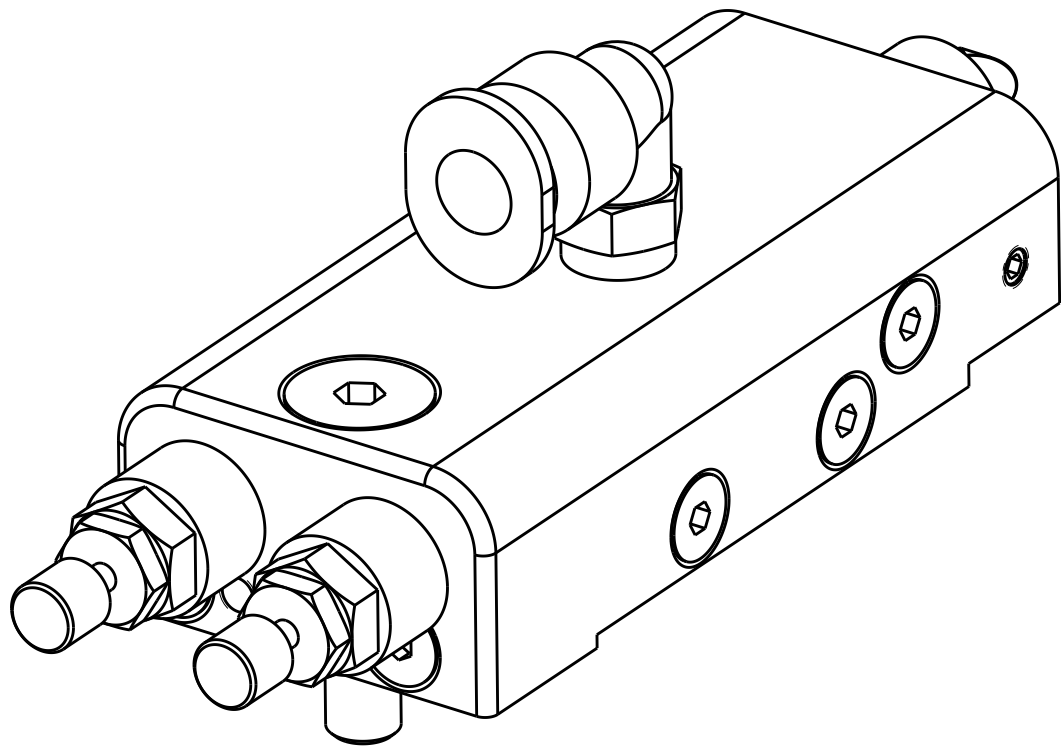
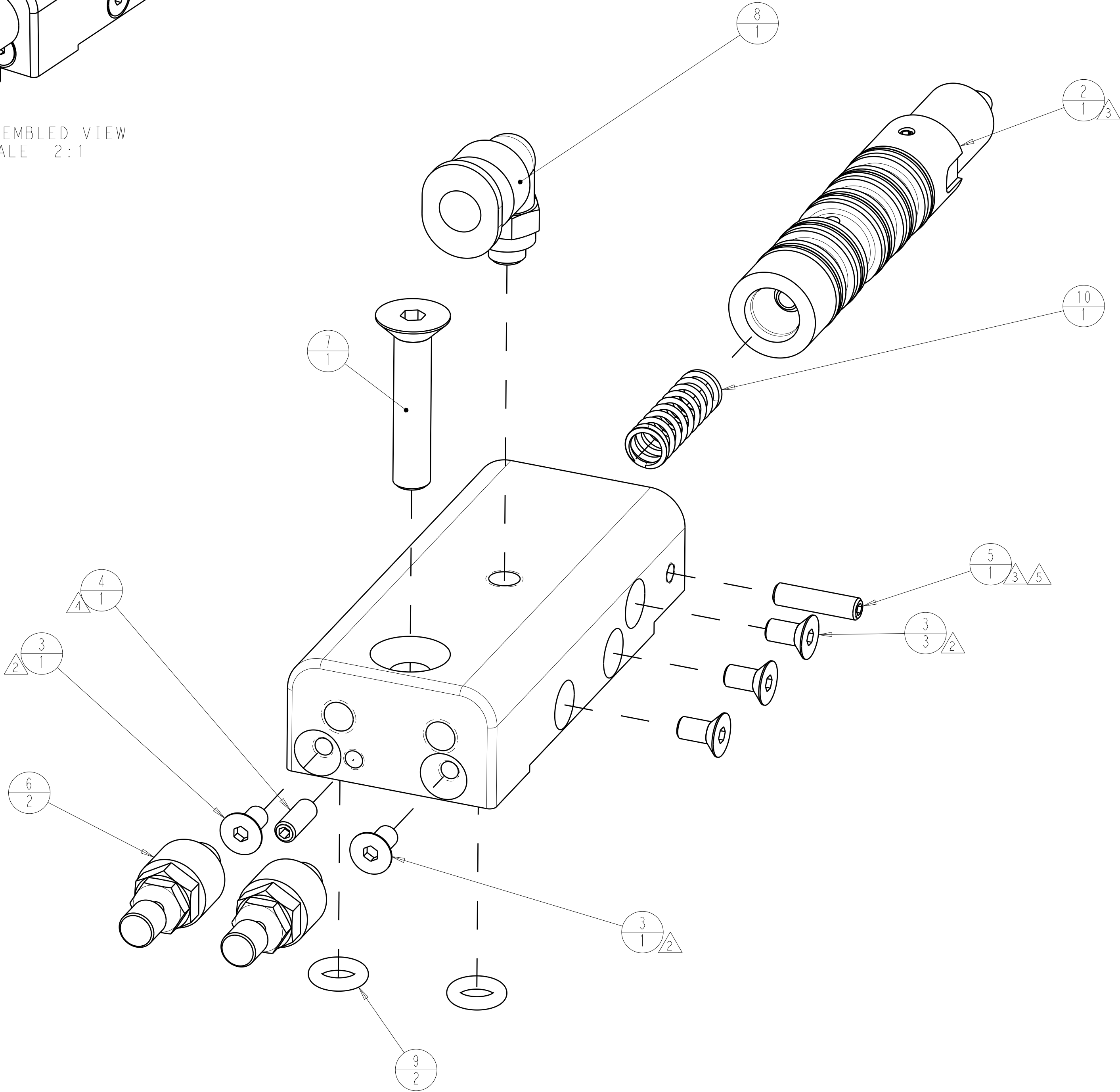


8				7			
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PART NUMBER		REV		FIRST USED			
2844941-1		J		2844940-1			

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
G		ECR-19-002300	13FEB2019	DJG	CK
H		ECR-19-006085	20MAY2019	EP	TT
J		ECR-19-015222	27SEP2019	EP	TT



3D ASSEMBLED VIEW
SCALE 2:1



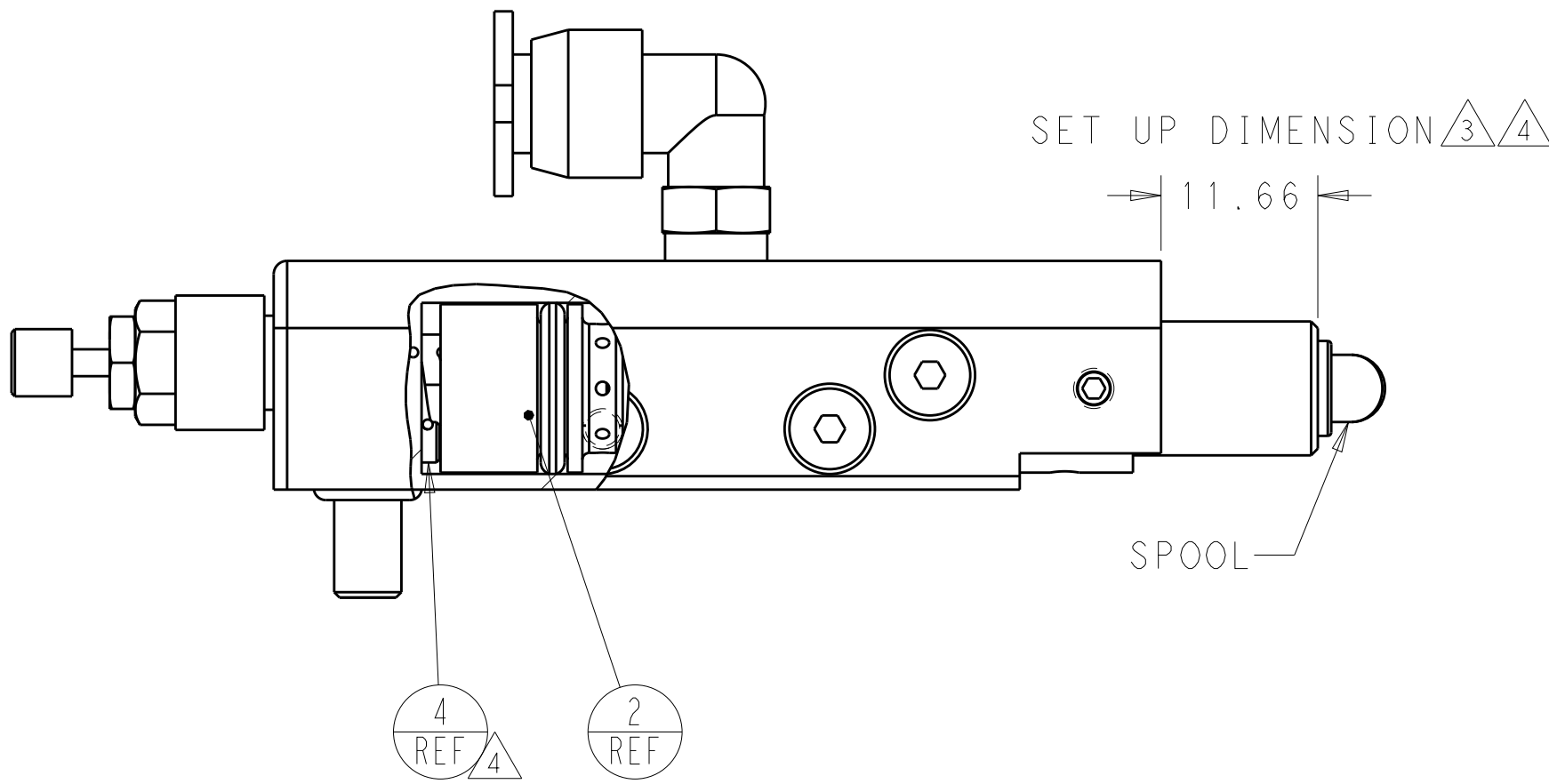
1. RECOMMENDED SPARE PARTS: NONE

2. APPLY LOCTITE 222 THEN INSTALL ITEM 3 FLUSH TO 0.5mm BELOW SURFACE.

3. LIGHTLY LUBRICATE O-RINGS OF ITEM 2 WITH MAGNALUBE-G GREASE THEN INSTALL ITEM 2 INTO ITEM 1 TO SET UP DIMENSION SHOWN.

4. AFTER INSTALLATION OF ITEM 2, APPLY LOCTITE 222 TO ITEM 4 AND INSTALL IN ITEM 1. ADJUST ITEM 4 TO ACHIEVE SET UP DIMENSION SHOWN.

5. AFTER INSTALLATION OF ITEM 2, APPLY LOCTITE 222 TO ITEM 5 AND INSTALL IN ITEM 1 TO 0.7Nm (6 in-lbs) OF TORQUE.



1	-	8-22280-4	SPRING, COMPRESSION	10
2	-	5-21084-6	O-RING	9
1	-	993083-4	CONNECTOR, ELBOW, 90°, MINI	8
1	-	2-985575-3	SCR, FLT SKT HD CAP M5 X 25.0	7
2	-	2079747-1	VALVE, METERING, WITH SILENCER	6
1	-	3-18031-9	SCR, SET, CUP POINT M3 X 12.0	5
1	-	3-18031-8	SCR, SET, CUP POINT M3 X 8.0	4
5	-	985575-1	SCR, FLT SKT HD CAP M3 X 6.0	3
1	-	2844942-1	VALVE ASSEMBLY	2
1	-	2359479-1	HOUSING, VALVE	1
- 1	U/M	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. J. GOOD 30-Apr-18	TE Connectivity	
DIMENSIONS:		CHK C. KARRASCH 30-Apr-18		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD C. KARRASCH 30-Apr-18	NAME	AIR FEED VALVE ASSY
	0 PLC ±0.5	PRODUCT SPEC	SIZE	CAGE CODE DRAWING NO
	1 PLC ±0.13	APPLICATION SPEC	A1	00779C=2844941
	2 PLC ±0.13	WEIGHT	SCALE	5:2
MATERIAL	FINISH	CUSTOMER DRAWING	SHEET	1 OF 1
-	-		REV	J